

GRADALL®

Illustrated Parts Manual

Models
522D LoPro
524D LoPro

SN 0191001 to Present

P/N - 9148-4013

Revised July 6, 2007



The JLG logo, consisting of the letters 'JLG' in a bold, italicized, sans-serif font, followed by a registered trademark symbol (®).

TABLE OF CONTENTS

SECTION 1 - CHASSIS AND ATTACHING PARTS	7
FIGURE 1-1. FRAME SHROUDING AND TRIM	8
FIGURE 1-2. (91483001) OPEN CAB	12
FIGURE 1-3. REAR AXLE AND ATTACHING PARTS	14
FIGURE 1-4. FRONT AXLE MOUNTING	18
SECTION 2 - BOOM	21
FIGURE 2-1. 2 SECTION BOOM (STD) FIRST BOOM SECTION.....	22
FIGURE 2-2. 2 SECTION BOOM (STD) SECOND BOOM SECTION.....	24
FIGURE 2-3. (91085091) QUICK SWITCH ASSEMBLY	26
SECTION 3 - ATTACHMENTS	29
FIGURE 3-1. (91085033) 48 INCHES; TILT CARRIAGE ASSEMBLY	30
FIGURE 3-2. (90455051) Q.S. CARRIAGE ASSEMBLIES	32
FIGURE 3-3. (90455052) Q.S. CARRIAGE ASSEMBLIES	34
FIGURE 3-4. BUCKETS	36
FIGURE 3-5. BUCKETS	38
FIGURE 3-6. (90455011) 10FEET; TRUSS BOOM ASSEMBLY	40
FIGURE 3-7. (90455012) 10FEET; TRUSS BOOM W/ WINCH ASSEMBLY	42
FIGURE 3-8. (90455035) AND (90455037) 6FEET; MAST ASSEMBLY	46
FIGURE 3-9. (90455044) 100DEG SWING FORK ASSEMBLY	48
FIGURE 3-10. (91305016) 66INCHES; SLOPE PILER CARRIAGE ASSEMBLY	52
FIGURE 3-11. (91085058) 48INCHES; SLOPE PILER CARRIAGE ASSEMBLY	54
FIGURE 3-12. FORK INFORMATION	56
FIGURE 3-13. (90555024) PERSONNEL PLATFORM ASSEMBLY	58
SECTION 4 - ENGINE AND ATTACHING PARTS	61
FIGURE 4-1. (91395007) EPA ENGINE LEFT SIDE VIEW	62
FIGURE 4-2. (91385020) EPA ENGINE LEFT SIDE VIEW	66
FIGURE 4-3. (91395007) EPA ENGINE RIGHT SIDE VIEW	70
FIGURE 4-4. (91385020) EPA ENGINE RIGHT SIDE VIEW	74
FIGURE 4-5. (91395007) EPA ENGINE PUMP MOUNT AND FLYWHEEL HOUSING	78
FIGURE 4-6. (91385020) EPA ENGINE PUMP MOUNT AND FLYWHEEL HOUSING	80
FIGURE 4-7. (91155016) FUEL TANK AND LINES	82
FIGURE 4-8. (91085139) RADIATOR ASSEMBLY	84
FIGURE 4-9. AIR CLEANER PIPING	86
FIGURE 4-10. (91383065) 7 INCHES AIR CLEANER	88
FIGURE 4-11. EXHAUST SYSTEM	90
SECTION 5 - DRIVE TRAIN	93
FIGURE 5-1. (91485018) FRONT AXLE ASSEMBLY	94
FIGURE 5-2. (91123119) FRONT AXLE	96
FIGURE 5-3. CARRIER ASSEMBLY	98
FIGURE 5-4. BRAKE ASSEMBLY	102
FIGURE 5-5. (91144339) (91144337) LEFT/RIGHT HOUSING ASSEMBLY (91144333) (91144335) AXLE SHAFT AND WHEEL FLANGE ASSEMBLY	104

TABLE OF CONTENTS

FIGURE 5-6. NON-DRIVE WHEEL HUB	106
FIGURE 5-7. (91483020) REAR STEERING AXLE DRIVE HUB	108
FIGURE 5-8. WHEELS AND TIRES	110
SECTION 6 - CONTROLS.....	113
FIGURE 6-1. (91385009) TILT LEVER ASSEMBLY	114
FIGURE 6-2. (91143342) ACCELERATOR PEDAL ASSEMBLY	116
FIGURE 6-3. STEERING COLUMN AND ATTACHING PARTS.....	118
FIGURE 6-4. FLOORPLATE COMPONENTS	120
FIGURE 6-5. BRAKE AND INCHING LINKAGE	122
SECTION 7 - BRAKES	125
FIGURE 7-1. SERVICE/PARKING BRAKE LINES	126
SECTION 8 - HYDRAULIC CIRCUITS	129
FIGURE 8-1. OIL SUPPLY AND PRESSURE LINES	130
FIGURE 8-2. DUMP CIRCUIT	132
FIGURE 8-3. DUMP CIRCUIT	134
FIGURE 8-4. DRIVE CIRCUIT - FRONT.....	138
FIGURE 8-5. DRIVE CIRCUIT - FRONT.....	140
FIGURE 8-6. DRIVE CIRCUIT - REAR.....	142
FIGURE 8-7. LIFT CYLINDER	146
FIGURE 8-8. CROWD CYLINDER.....	148
FIGURE 8-9. TILT AND TILT COMPENSATING CYLINDER	150
FIGURE 8-10. STEERING CYLINDER	152
FIGURE 8-11. JOYSTICK CIRCUIT.....	154
SECTION 9 - HYDRAULIC COMPONENTS	157
FIGURE 9-1. (91483025) LIFT CYLINDER.....	158
FIGURE 9-2. (91083468) CROWD CYLINDER	160
FIGURE 9-3. (91083513) TILT CYLINDER.....	162
FIGURE 9-4. (91083470) COMPENSATING CYLINDER	164
FIGURE 9-5. (91383075) STEERING CYLINDER.....	166
FIGURE 9-6. (91483012) MAIN HYDRAULIC CONTROL VALVE ASSEMBLY	168
FIGURE 9-7. (91383076) REAR DRIVE MOTOR	172
FIGURE 9-8. (91033240) PRIORITY FLOW CONTROL VALVE	174
FIGURE 9-9. (91083521) FLOW DIVIDER VALVE	176
FIGURE 9-10. (91143201) BRAKE VALVE.....	178
FIGURE 9-11. (91043446) SOLENOID VALVE	180
FIGURE 9-12. (91143372) INCHING VALVE.....	182
FIGURE 9-13. (91083296) MAIN HYDRAULIC PUMP	184
FIGURE 9-14. (91083499) HYDROSTATIC TRANSMISSION PUMP	186
FIGURE 9-15. (91093016) FRONT DRIVE MOTOR.....	188
FIGURE 9-16. (91163044) FRONT DRIVE MOTOR.....	190
FIGURE 9-17. (91125069) HYDRAULIC RESERVOIR AND FILTER.....	192
FIGURE 9-18. (91303037) JOYSTICK ASSEMBLY.....	194
FIGURE 9-19. (91083459) TRACTION LOCK VALVE.....	196

TABLE OF CONTENTS

FIGURE 9-20. (91335020) QUICK START CYLINDER AND VALVE ASSEMBLY	198
FIGURE 9-21. (90453050) TRUSS BOOM WINCH.....	200
FIGURE 9-22. (90207879) WINCH MOTOR	204
FIGURE 9-23. (90602706) CROSSOVER VALVE	206
SECTION 10 - ELECTRICAL	209
FIGURE 10-1. DASH PANEL ASSEMBLY	210
FIGURE 10-2. (91333013) ENGINE WIRING HARNESS	212
FIGURE 10-3. (91365013) DASH HARNESS ASSEMBLY	214
FIGURE 10-4. (91093037) GAUGE PANEL ASSEMBLY	216
FIGURE 10-5. (91143331) GAUGE PANEL ASSEMBLY	218
FIGURE 10-6. BATTERY AND CABLES.....	220
SECTION 11 - MISCELLANEOUS.....	223
FIGURE 11-1. CAB AND FRAME DECALS	224
FIGURE 11-2. CAB AND FRAME DECALS	228
FIGURE 11-3. BOOM DECALS.....	232
FIGURE 11-4. BOOM DECALS.....	234
SECTION 12 - OPTIONAL EQUIPMENT	237
FIGURE 12-1. (91483036) CAB ENCLOSURE KIT.....	238
FIGURE 12-2. (91483036) CAB ENCLOSURE KIT.....	240
FIGURE 12-3. (91483036) CAB ENCLOSURE KIT - GLASS	244
FIGURE 12-4. (91485003) CAB ENCLOSURE INSTALLATION.....	246
FIGURE 12-5. (91485003) CAB ENCLOSURE INSTALLATION.....	248
FIGURE 12-6. (91365017) CAB HEATER OPTION	252
FIGURE 12-7. (91125106) HEATER ASSEMBLY	254
FIGURE 12-8. (91125056) INLINE BY-PASS.....	256
FIGURE 12-9. (91085115) TOW HOOK INSTALLATION	258
FIGURE 12-10. (91485011) JOYSTICK INSTALLATION (TILT ON JOYSTICK)	260
FIGURE 12-11. (91483004) MAIN CONTROL VALVE W/AUXILIARY HYDRAULICS.....	262
FIGURE 12-12. (91485008) AUXILIARY HYDRAULICS ASSEMBLY 2 SECTION BOOM ONLY	266
FIGURE 12-13. (91085125) AUXILIARY ELECTRONICS ASSEMBLY 2 SECTION BOOM ONLY	268
FIGURE 12-14. (91485013) R.H. AUXILIARY HYDRAULIC ASSEMBLY 2 SECTION BOOM ONLY.....	270
FIGURE 12-15. (91485021) (9148-5022) FOAM FILLED TIRE ASSEMBLY 2 SECTION BOOM.....	272
FIGURE 12-16. (91485012) L.H. TILT ASSEMBLY.....	274
FIGURE 12-17. (91485020) 3 SECTION BOOM ASSEMBLY.....	276
FIGURE 12-18. (91385016) CROWD CYLINDER ASSEMBLY 3 SECTION BOOM ONLY	280
FIGURE 12-19. (91485014) R.H. AUXILIARY HYDRAULIC ASSEMBLY 3 SECTION BOOM ONLY.....	282
FIGURE 12-20. (91485009) AUXILIARY HYDRAULIC ASSEMBLY 3 SECTION BOOM ONLY	286
FIGURE 12-21. (91085128) AUXILIARY ELECTRONICS ASSEMBLY 3 SECTION BOOM ONLY	290
FIGURE 12-22. (91345013) BEACON LIGHT PACKAGE.....	292
FIGURE 12-23. (91385004) WORK LIGHT PACKAGE.....	294
FIGURE 12-24. (91375005) WINDSHIELD/TOP WINDOW KIT INSTALLATION	298
FIGURE 12-25. (91083471) SLOPE PILER CARRIAGE SWAY CYLINDER	300
FIGURE 12-26. (9108-3262) DUAL P.O. CHECK VALVE.....	302

TABLE OF CONTENTS

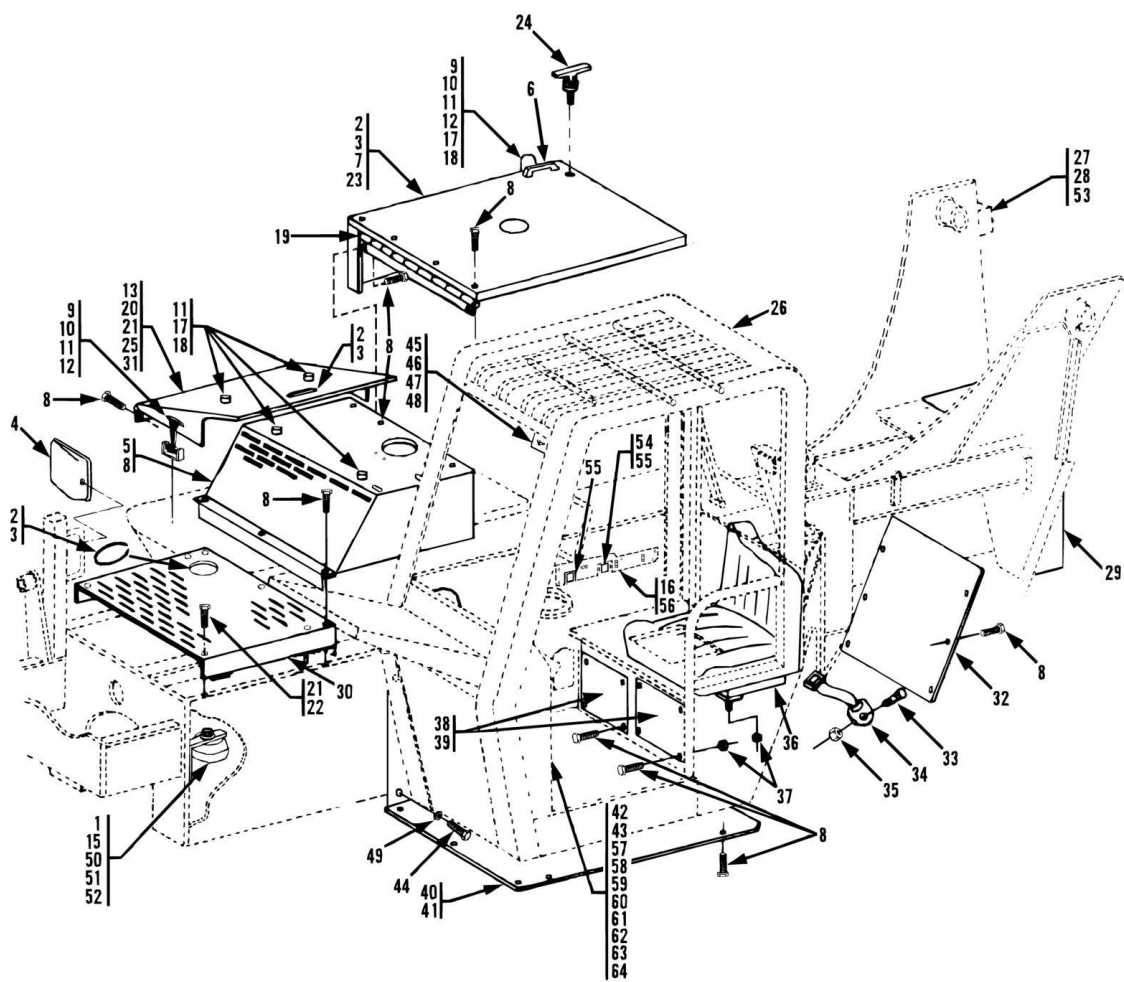
PART NUMBER INDEX.....305

SECTION 1 - CHASSIS AND ATTACHING PARTS

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FIGURE 1-1. FRAME SHROUDING AND TRIM



SECTION 1 - CHASSIS AND ATTACHING PARTS

FIGURE 1-1. FRAME SHROUDING AND TRIM

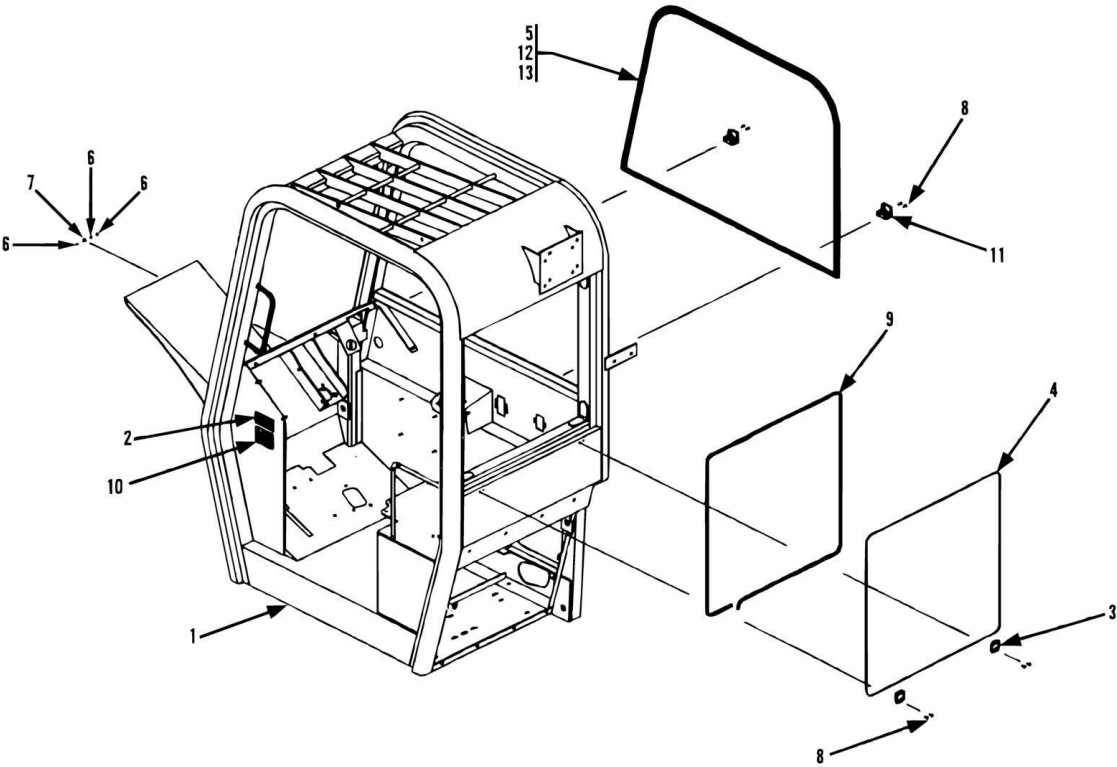
ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91486001	Ref	FRAME WELDMENT	
1	88201016	1	HEX HD CAPSCREW, 5/16-18x1/2, GR5	
2	90206196	64 in	TRIM-LOK, (pre-packaged in 25ft lengths)	
3		Ref	ADHESIVE	
4	83683291	1	MIRROR	
5	91486006	1	RADIATOR COVER	
6	91123172	1	GRAB HANDLE	
7	90200755	24 in	WEATHERSTRIP, (pre-packaged in 35ft rolls)	
8	77143003	45	WHIZ LOCK SCREW, 5/16-18X5/8	
9	90207458	3	DRAW LATCH	
10	88301193	12	ROUND HEAD MACHINE SCREW, #10-32X1/2	
11	88551007	17	LOCKWASHER, #10	
12	88501613	6	HEX NUT, #10-32	
13	91086175	1	TANK COVER	
14	91363065	1	HOSE GUARD, (located under dash panel, beneath steering column, not shown)	
15	88551010	1	LOCKWASHER, 5/16	
16	77143006	7	WHIZ LOCKNUT, 5/16-18, (use 2 with item 14, not shown)	
17	91083173	5	RUBBER HD SCREW BUMPER	
18	88501612	5	HEX NUT, #10-24	
19	91141218	1	HINGE	
20	88521604	2	HEX LOCKNUT, #8-32	
21	88561003	9	FLAT WASHER, 5/16	
22	91123124	4	WHIZ LOCK SCREW, 5/16-18X1/2	
23	91481016	1	ENGINE COVER	
24	91303021	1	T-HANDLE	
25	88301073	2	RD HD MACHINE SCREW, #8-32X3/4	
26		Ref	OPEN CAB ASSEMBLY, (see OPEN CAB for Breakdown)	
27	91403574	1	BACK-UP ALARM	
28	88201016	2	HEX HD CAPSCREW, 5/16-18x1/2, GR5	
29	91083289	1	COUNTER WEIGHT PLATE	
30	91486007	1	DECK COVER	
31	85211088	2	RUBBER BUMPER	
32	91141436	1	REAR CAB COVER	
33	88201050	2	HEX HD CAPSCREW, 7/16-14X1, GR5	
34	91033029	1	SEAT BELT, (not used with optional seat)	
35	88501007	2	HEX NUT, 7/16-14	
36	91033485	1	SEAT W/ARMREST, (std)	
36	91124107	1	SLIDE ADJ KIT, (used with std seat)	
36	91043237	1	GRAMMER SEAT, (opt)	
36	88201020	4	HEX HD CAPSCREW, 5/16-18X1, GR5, (use with opt seat)	
37	77143006	8	WHIZ LOCK NUT, 5/16-18	
38	91081475	1	HEATER COVER PLATE	
39	91141329	1	VALVE ACCESS COVER	
40	91361005	1	BELLY PAN	
41	91083533	10	FENDER WASHER, 1-1/2, O.D.	
42	91403230	1	MANUAL CASE	
43	77143013	4	WHIZ LOCK NUT, 1/4-20	
44	83201158	4	HEX HD CAPSCREW, 7/8-9X1-3/4, (torque to 450-475 ft lbs)	
45	91033320	1	TILT GAGE	

SECTION 1 - CHASSIS AND ATTACHING PARTS

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
46	88204912	1	HEX HD CAPSCREW, 1/4-20X1, GR5	
47	88561107	1	FLAT WASHER, 1/4	
48	88521204	1	HEX LOCKNUT, 1/4-20	
49	77383118	4	HARDENED WASHER, 7/8	
50	91143357	1	HORN, (includes items 51 & 52)	
51	91144439	1	HORN BRACKET	
52		Ref	NUT	
53	86683122	1	TIE STRAP	
54	91146081	1	DIP-STICK COVER	
55	88261014	4	SOCKET BUTTON HD CAPSCREW, 1/4-20X1/2	
56	91386002	1	SHEET METAL SUPPORT	
57	91384011	1	GRADALL MATERIAL HANDLER SAFETY MANUAL	
58	91031268	1	EMI ROUGH TERRAIN FORKLIFT SAFETY MANUAL	
59	91484014	1	OPERATOR'S MANUAL	
60	24604172	1	GRADALL/EMI OPERATOR ORIENTATION VIDEO	
62	77331004	1	ENGINE MANUAL	
63	90554001	1	PLATFORM MANUAL	
64	91484015	1	SERVICE MANUAL	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 1 - CHASSIS AND ATTACHING PARTS

FIGURE 1-2. (91483001) OPEN CAB



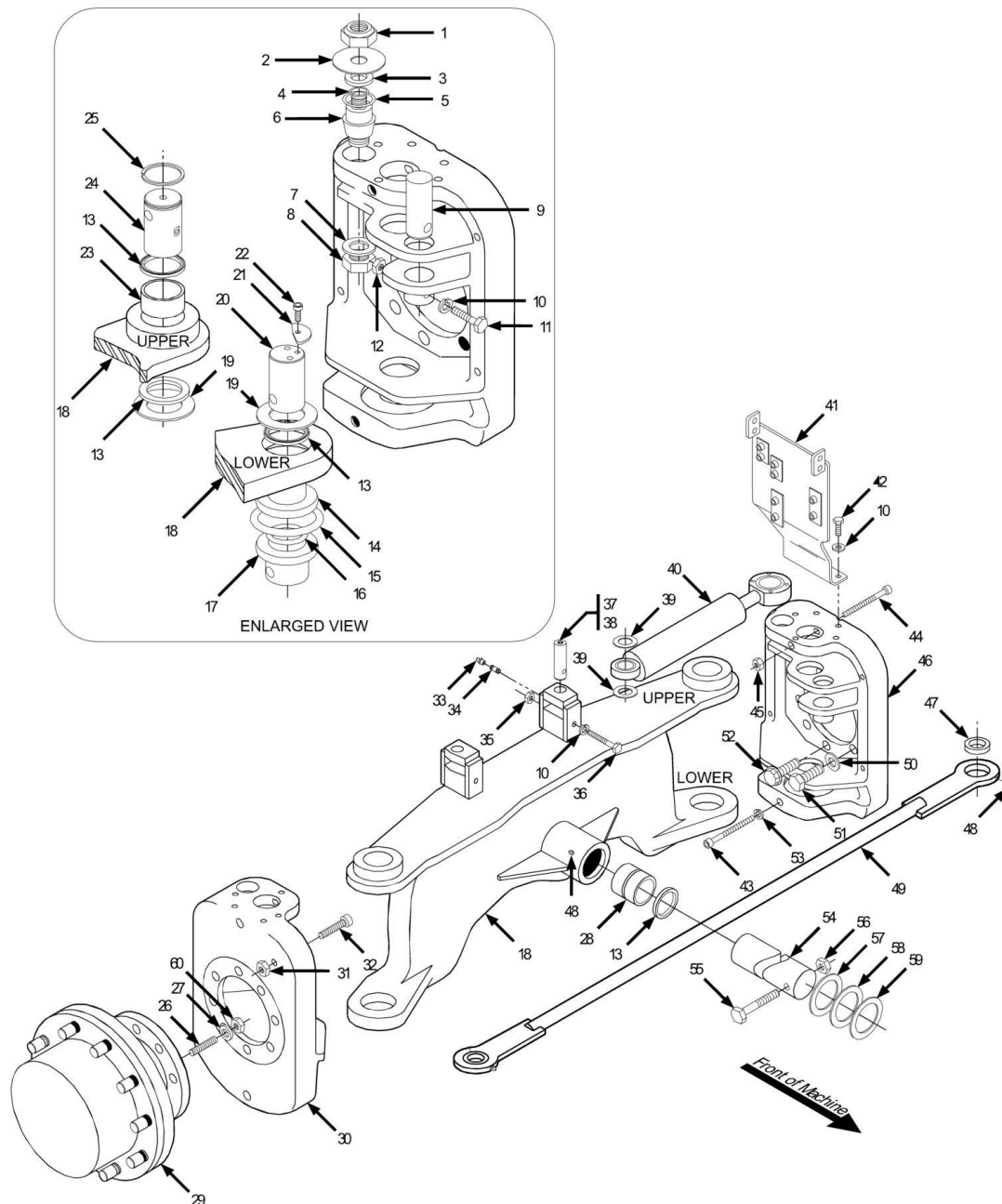
SECTION 1 - CHASSIS AND ATTACHING PARTS

FIGURE 1-2. (91483001) OPEN CAB

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91483001	Ref	OPEN CAB, (includes all items)	
1	91484001	1	CAB WELDMENT	
2	91484002	1	SERIAL TAG	
3	91334003	2	WINDOW CLIP, FLAT	
4	91484003	1	REAR WINDOW	
5	91484004	1	RH SIDE WINDOW	
6	91164086	3	HOLE PLUG, .313	
7	91164087	1	HOLE PLUG, .750	
8	91334004	8	SCREW, #10-32x1	
9	91344031	9.5 ft	SEAL	
10	91164094	1	ROPS WARNING	
11	91334005	2	WINDOW CLIP	
12	91484005	AR	POWER BOND	
13	80364009	AR	HI VISCOSITY URETHANE	

SECTION 1 - CHASSIS AND ATTACHING PARTS

FIGURE 1-3. REAR AXLE AND ATTACHING PARTS



NOTE #1: Cylinder base end must be free to rotate. Shim Steering Cylinder base end as required to maintain a total maximum gap of 1/16IN.

NOTE #2: Shim bottom Knuckles as required to maintain no more than 1/32IN movement. Shim top Knuckles to maintain no more than 1/16IN gap. Must have a minimum of one shim.

NOTE #3: Install 5/8 long thread on Stud into Drive Hub (shortest length threads on Stud)

SECTION 1 - CHASSIS AND ATTACHING PARTS

FIGURE 1-3. REAR AXLE AND ATTACHING PARTS

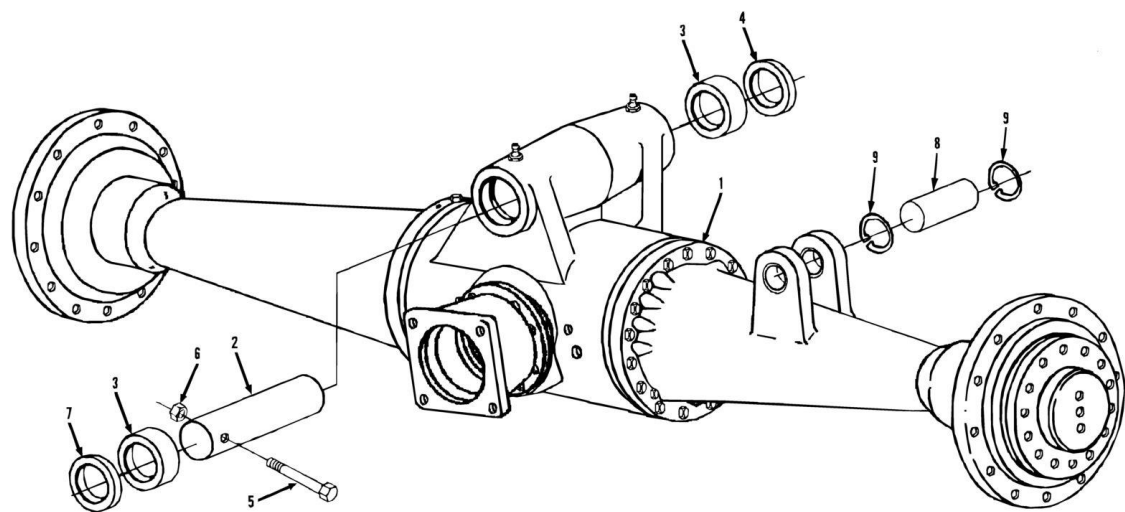
ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91415040	AR	STEERING CYLINDER PIN KIT, (includes one each of items 1 thru 8, one kit needed for each side)	
1	88521312	2	LOCKNUT, 3/4-10, (torque to 160-175 ft-lbs)	
2	91081415	2	DIRT SHIELD	
3	91041732	2	SPACER	
4	88591019	2	O-RING	
5	88591104	2	O-RING	
6	91343052	2	ROD END STEER CYLINDER PIN	
7	91403162	2	HARDENED WASHER	
8	88501420	2	HEX JAM NUT, 1-1/4-12, (torque to 280-305 ft-lbs)	
9	91403082	2	TIE ROD PIN	
10	88551011	8	LOCKWASHER, 3/8	
11	83201021	2	HEX HD CAPSCREW, 3/8-16X3	
12	88521306	2	HEX LOCKNUT, 3/8-16	
13	91403145	8	WIPER SEAL	
14	91403034	2	LOWER BUSHING	
15	91403146	2	O-RING	
16	88591108	2	O-RING	
17	91401081	2	THRUST BUSHING	
18	91386009	1	REAR AXLE WELDMENT, (includes items 14, 23 & 28)	
19	91403163	AR	KINGPIN SHIM	
19	91403164	AR	KINGPIN SHIM	
19	91403165	AR	KINGPIN SHIM	
19	91403166	AR	KINGPIN SHIM	
20	91403078	2	LOWER KINGPIN	
21	91403067	2	RETAINING WASHER	
22	88211068	2	SOCKET HD CAPSCREW, 3/8-16X5/8, GR8	
23	91403031	2	UPPER BUSHING	
24	91483024	2	UPPER KINGPIN	
25	88581325	2	SNAP RING	
26	91123092	4	STUD	
27	85401340	4	HARD WASHER	
28	91403033	2	PIVOT TUBE BUSHING	
29		Ref	DRIVE HUB (See DRIVE TRAIN SECTION for Breakdown) (524D LoPro)	
29		Ref	NON-DRIVE HUB (See DRIVE TRAIN SECTION for Breakdown) (522D LoPro)	
30	91480002	1	R.H. KNUCKLE	
31	88501110	2	HEX NUT, 5/8-11	
32	88212321	2	SOCKET HD CAPSCREW, 5/8-11X3-3/4, GR8	
33	90028740	2	GREASE FITTING, FEMALE	
34	88701021	2	NIPPLE, 1/8X2	
35	88501006	2	HEX NUT, 3/8-16	
36	83201144	2	HEX HD CAPSCREW, 3/8-16X5-3/4	
37	91403372	2	BASE END STEER CYLINDER PIN	
38	88711280	2	HEX SOCKET PIPE PLUG, 1/8	
39	91403065	AR	KINGPIN SHIM, (see note # 1)	
39	91403066	AR	KINGPIN SHIM, (see note # 1)	
40		Ref	STEERING CYLINDER, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	

SECTION 1 - CHASSIS AND ATTACHING PARTS

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
41	91486011	1	L.H. TUBE SUPPORT	
41	91406099	1	R.H. TUBE SUPPORT	
42	88201035	4	HEX HD CAPSCREW, 3/8-16X1, GR5	
43	88212285	2	SOCKET HD CAPSCREW, 3/4-10X5, GR8	
44	88212272	2	SOCKET HD CAPSCREW, 5/8-11X8, GR8	
45	88521210	2	HEX LOCKNUT, 5/8	
46	91480001	1	L.H. KNUCKLE	
47	91043246	2	SELF-ALIGNING BUSHING, (tie rod)	
48	88671001	4	LUBE FITTING, STRAIGHT, 1/8	
49	91386010	1	TIE ROD WELDMENT, (includes item 47)	
50	86681572	12	HARDENED WASHER, 3/4	
51	83201006	12	HEX HD CAPSCREW, 3/4-10X2	
52	91043222	4	12 POINT SCREW, 3/4-10X2	
53	88551154	2	LOCKWASHER, 3/4, (hi-collar)	
54	91081177	1	REAR AXLE PIN	
55	90020247	1	HEX HD CAPSCREW, 1-1/4-7X6, GR5	
56	85101098	1	LOCKNUT, 1-1/4-7	
57	91081691	1	SHIM, (.1046 thick)	
58	91031009	1	SHIM, (.0598 thick)	
59	90206846	1	SHIM, (.1345 thick)	
60	91083449	4	HEX NUT, 1/2-13	

SECTION 1 - CHASSIS AND ATTACHING PARTS

FIGURE 1-4. FRONT AXLE MOUNTING



SECTION 1 - CHASSIS AND ATTACHING PARTS

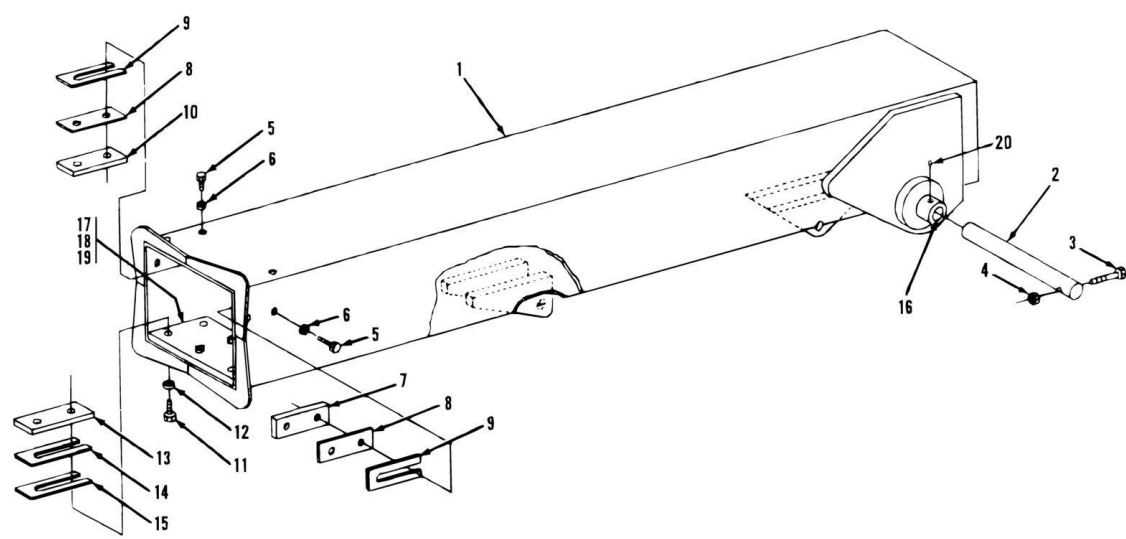
FIGURE 1-4. FRONT AXLE MOUNTING

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1		Ref	FRONT AXLE, (See DRIVE TRAIN SECTION for Breakdown)	
2	91081176	1	FRONT SWAY PIN	
3	90205891	2	SPACER	
4	91031014	1	SHIM WASHER	
5	83201172	1	HEX HD CAPSCREW, 1-8X5, GR8	
6	88521016	1	HEX LOCKNUT, 1-8	
7	91083480	1	SHIM WASHER	
8	91403225	1	PIN	
9	90028935	2	RETAINING RING	

SECTION 2 - BOOM

SECTION 2 - BOOM

FIGURE 2-1. 2 SECTION BOOM (STD) FIRST BOOM SECTION



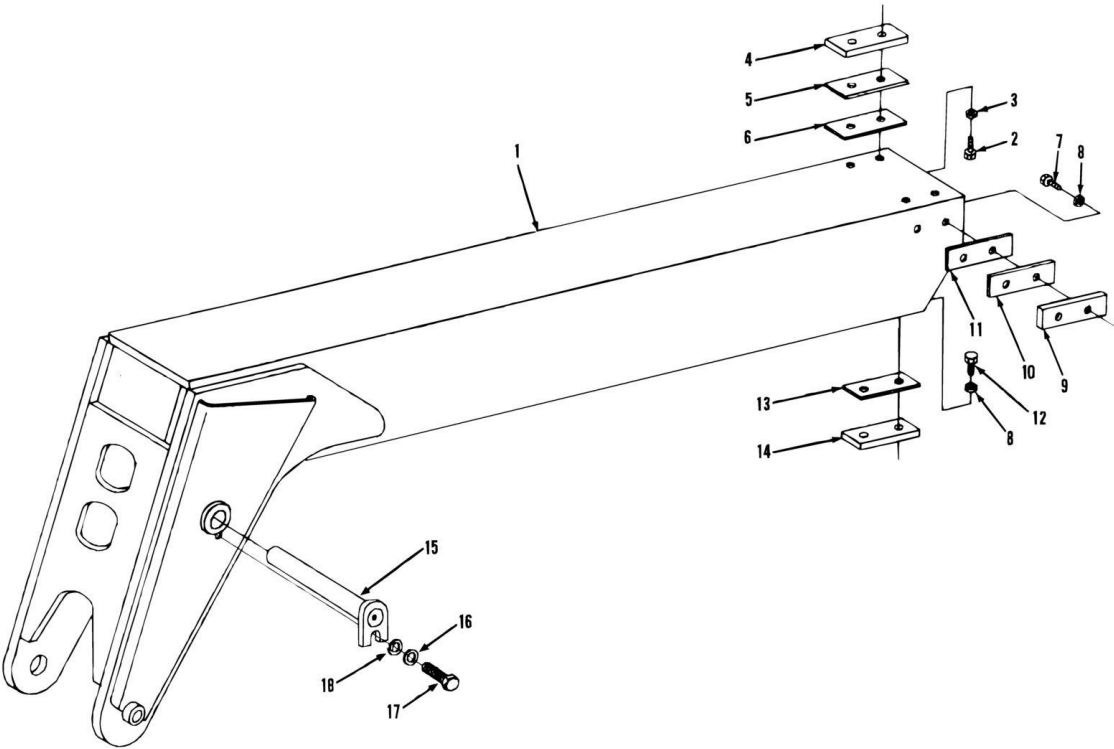
SECTION 2 - BOOM

FIGURE 2-1. 2 SECTION BOOM (STD) FIRST BOOM SECTION

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1	91086101	1	FIRST BOOM SECTION	
2	91081148	1	BOOM BASE PIN	
3	88201107	1	HEX HD CAPSCREW, 5/8-11X5	
4	88521010	1	HEX LOCKNUT, 5/8-11	
5	88201532	8	HEX HD CAPSCREW, 3/8-24X3/4,GR5, (Torque to 32-37 ft lbs)	
5	88201533	AR	HEX HD CAPSCREW, 3/8-24X7/8,GR5, (Torque to 32-37 ft lbs)	
6	90027470	8	HARDENED FLATWASHER, 3/8	
7	91033186	2	BEARING PAD	
8	91031236	4	SPACER	
9	90205870	4	SHIM	
10	91033189	2	BEARING PAD	
11	88201568	4	HEX HD CAPSCREW, 1/2-20X2, GR5, (Torque to 68-78 ft lbs)	
11	88201569	AR	HEX HD CAPSCREW, 1/2-20X2-1/4, GR5, (Torque to 68-78 ft lbs)	
12	90027471	4	HARDENED FLATWASHER, 1/2	
13	91083063	2	BEARING PAD	
14	91081172	2	SPACER	
15	91081171	2	SHIM	
16	91083298	2	BUSHING	
17	91081397	1	BEARING PLATE	
18	88201607	2	HEX HD CAPSCREW, 3/4-16X1-1/4, GR5	
19	90027473	2	WASHER	
20	88671001	2	LUBE FITTING, STRAIGHT, 1/8	

SECTION 2 - BOOM

FIGURE 2-2. 2 SECTION BOOM (STD) SECOND BOOM SECTION



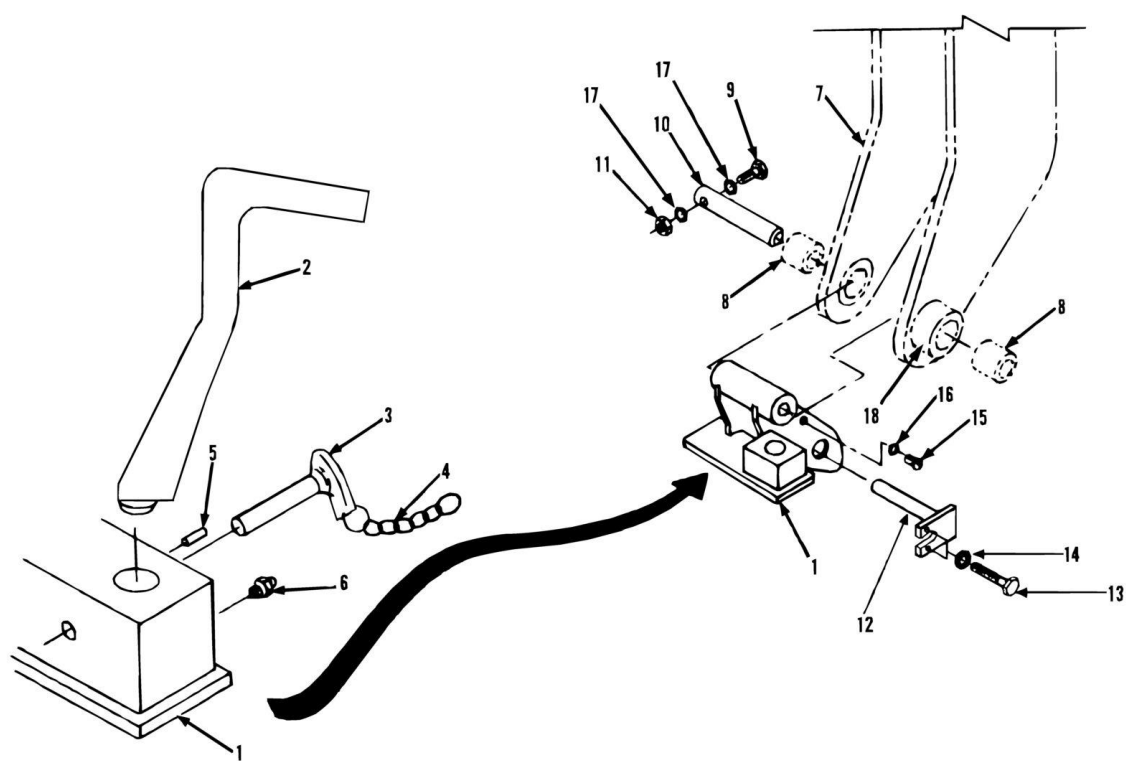
SECTION 2 - BOOM

FIGURE 2-2. 2 SECTION BOOM (STD) SECOND BOOM SECTION

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1	91086102	1	SECOND BOOM SECTION	
2	88201564	4	HEX HD CAPSCREW, 1/2-20X1,GR5, (Torque to 68-78 ft lbs)	
3	90027471	4	HARDENED WASHER	
4	91083297	2	BEARING PAD	
5	91081447	2	SPACER	
6	91121081	AR	SHIM	
7	88201532	4	HEX HD CAPSCREW, 3/8-24X3/4,GR5, (Torque to 32-37 ft lbs)	
7	88201533	AR	HEX HD CAPSCREW, 3/8-24X7/8,GR5, (Torque to 32-37 ft lbs)	
8	90027470	8	HARDENED FLAT WASHER	
9	91033186	2	BEARING PAD	
10	91031236	2	SPACER	
11	90205870	2	SHIM	
12	88201537	4	HEX HD CAPSCREW, 3/8-24X1-3/4, GR5, (Torque to 32-37 ft lbs)	
13	91081457	2	SPACER	
14	91083307	2	BEARING PAD	
15	91146052	1	PIN WELDMENT	
16	88551013	1	LOCKWASHER, 1/2	
17	88201065	1	HEX HD CAPSCREW, 1/2-13X1	
18	83621283	1	SPECIAL WASHER	

SECTION 2 - BOOM

FIGURE 2-3. (91085091) QUICK SWITCH ASSEMBLY



SECTION 2 - BOOM

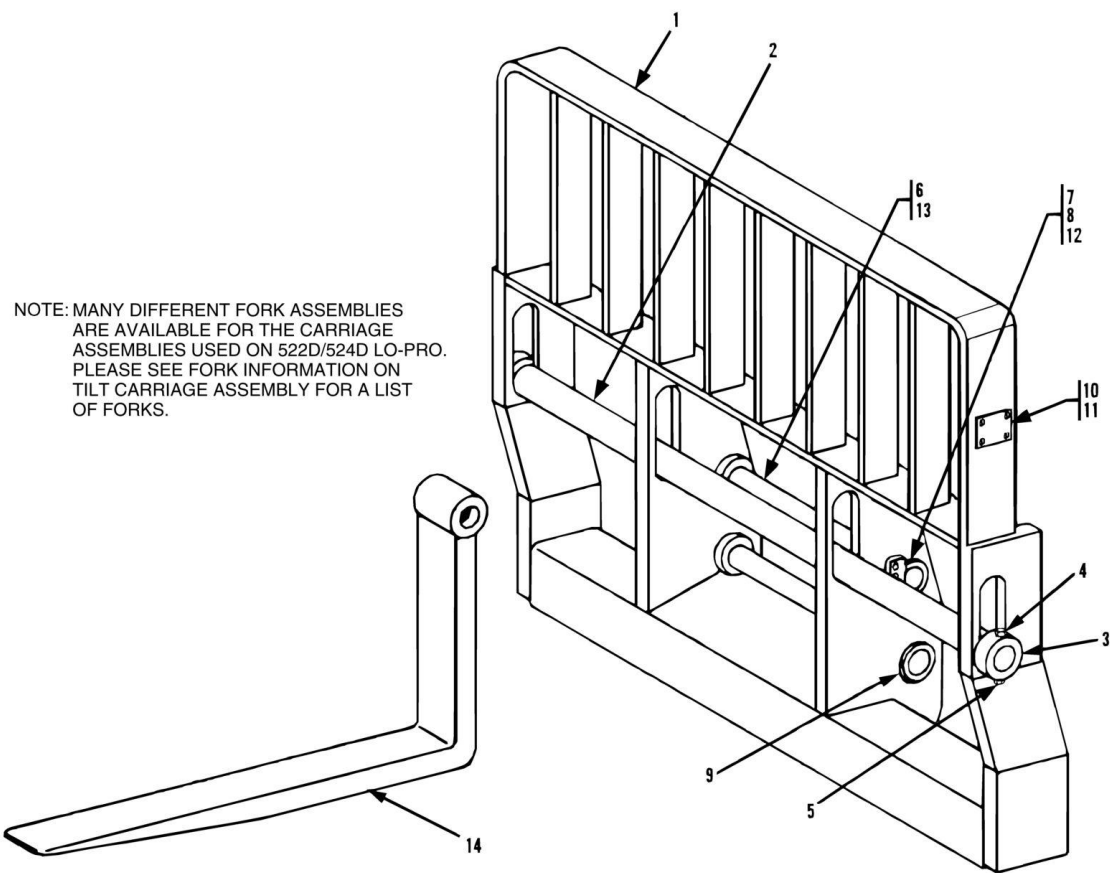
FIGURE 2-3. (91085091) QUICK SWITCH ASSEMBLY

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91085091	1	QUICK SWITCH ASSEMBLY,(Includes Items 1 thru 6, 15 & 16)	
1	91086152	1	QUICK SWITCH WELDMENT	
2	91086151	1	PLUNGER WELDMENT	
3	90207902	1	QUICK RELEASE PIN	
4	91033038	1	JACK CHAIN, 5IN LONG, SIZE 12	
5	88631509	1	ROLL PIN, 1/4X2	
6	88671008	1	LUBE FITTING, STRAIGHT, 1/4-28	
7		Ref	SECOND BOOM SECTION, (See 2 SECTION BOOM (STD) SECOND BOOM SECTION for Breakdown)	
8	91363085	2	BUSHING	
9	91121308	1	HEX HD CAPSCREW, 5/8-11X5,GR5	
10	91041365	1	HEAD PIN	
11	91121309	1	HEX LOCKNUT, 5/8-11, (Torque to 185-200 ft lbs)	
12	91166062	1	TILT CYLINDER PIN	
13	83201123	2	HEX HD CAPSCREW, 1/2-13X1,GR8	
14	88561111	2	WASHER, 1/2	
15	88301193	1	ROUND HD MACHINE SCREW, #10-32X1/2	
16	88561105	1	FLAT WASHER, #10	
17	91121310	2	WASHER,5/8	
18	88671001	2	LUBE FITTING, STRAIGHT, 1/8	

SECTION 3 - ATTACHMENTS

SECTION 3 - ATTACHMENTS

FIGURE 3-1. (91085033) 48 INCHES; TILT CARRIAGE ASSEMBLY



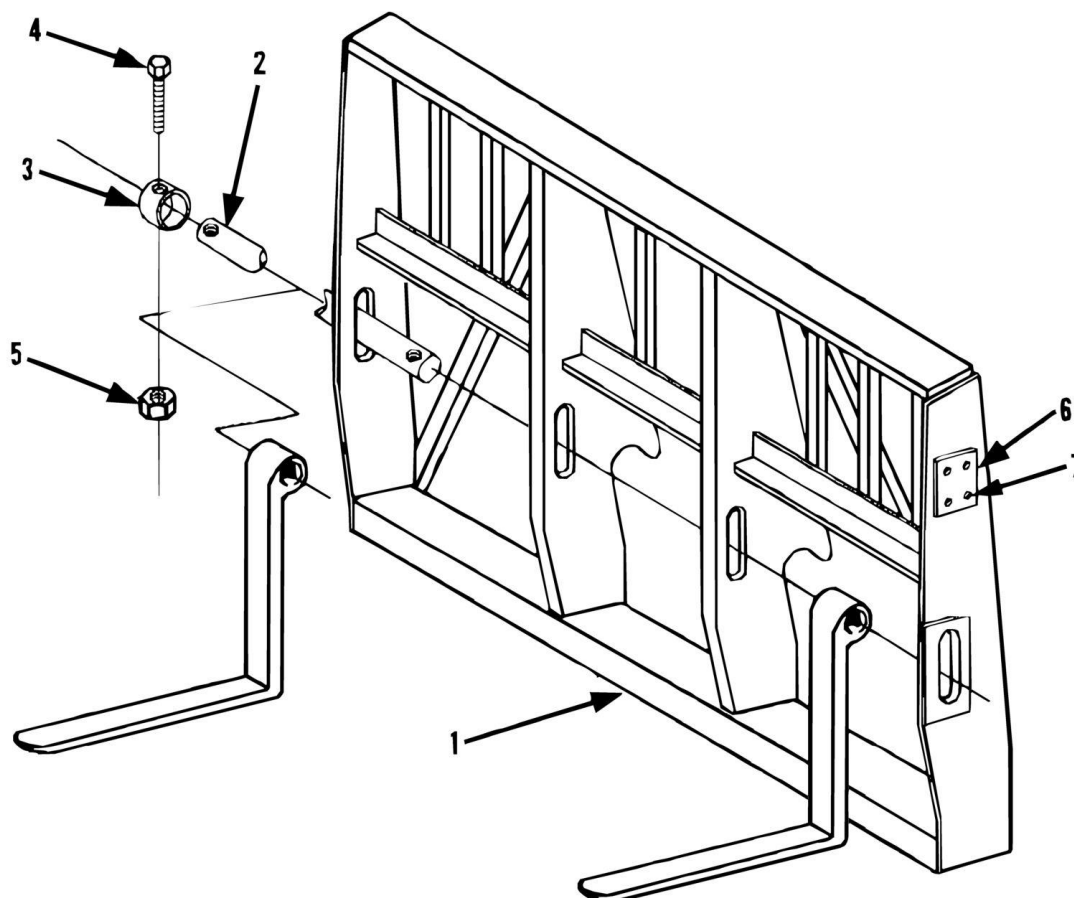
SECTION 3 - ATTACHMENTS

FIGURE 3-1. (91085033) 48 INCHES; TILT CARRIAGE ASSEMBLY

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91085033	Ref	48IN TILT CARRIAGE ASSY, (includes items 1 thru 14)	
1	91086116	1	CARRIAGE WELDMENT	
2	90451058	1	FORK PIN	
3	90200003	2	COLLAR	
4	88201105	2	HEX HD CAPSCREW, 5/8-11X4,GR5	
5	88521310	2	HEX LOCKNUT, 5/8-11	
6	91081369	1	HEAD PIN	
7	91081368	1	RETAINER BAR	
8	88201066	2	HEX HD CAPSCREW, 1/2-13X1-1/4, GR5	
9	90207046	1	TILT PIN	
10	90153001	1	SERIAL NUMBER PLATE	
11	88341022	4	DRIVE SCREW, #10X3/8	
12	88551013	2	LOCKWASHER, 1/2	
13	91121124	1	SLEEVE	
14	90453002	2	FORK	
14	90600390	2	CUBING FORK	

SECTION 3 - ATTACHMENTS

FIGURE 3-2. (90455051) Q.S. CARRIAGE ASSEMBLIES



NOTE: MANY DIFFERENT FORK ASSEMBLIES ARE AVAILABLE FOR THE CARRIAGE ASSEMBLIES USED ON 522D/524D LO-PRO. PLEASE SEE FORK INFORMATION ON TILT CARRIAGE ASSEMBLY FOR A LIST OF FORKS.

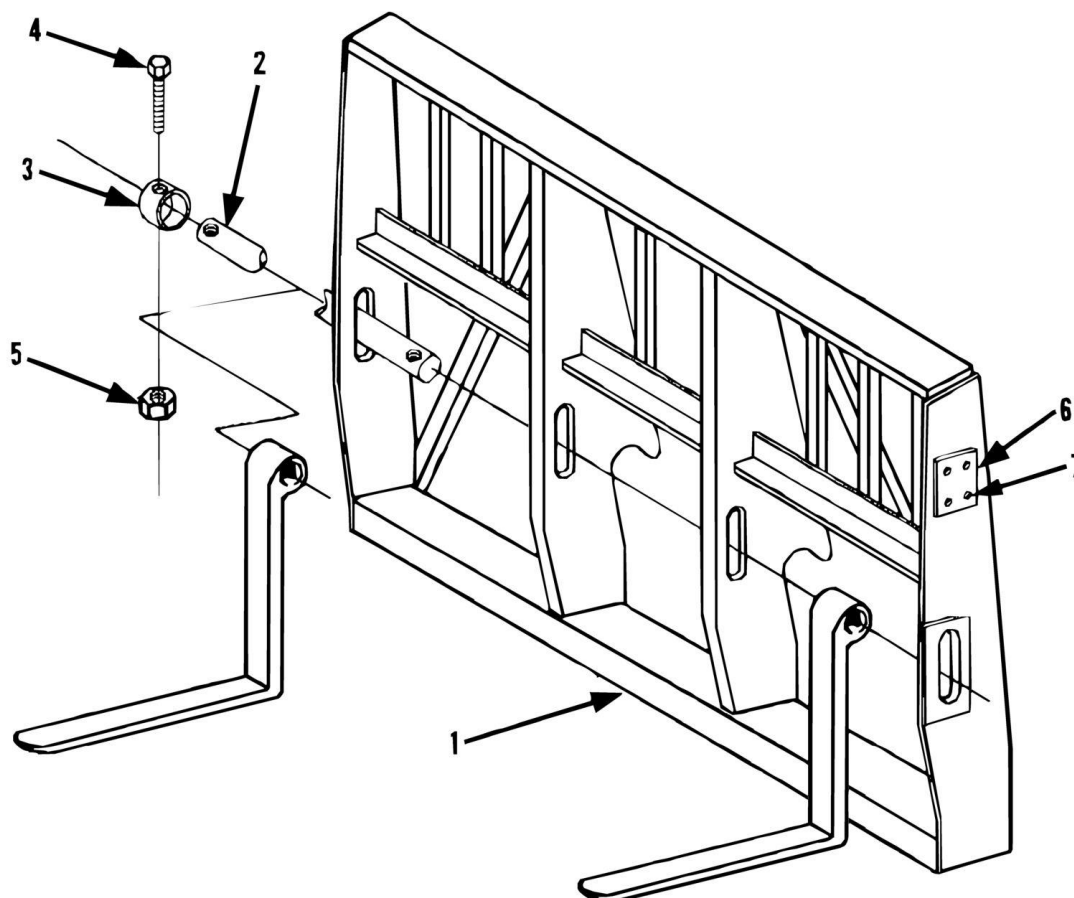
SECTION 3 - ATTACHMENTS

FIGURE 3-2. (90455051) Q.S. CARRIAGE ASSEMBLIES

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	90455051	1	48IN CARRIAGE ASSEMBLY, (includes items 1 thru 7)	
1	90456009	1	CARRIAGE WELDMENT	
2	90451058	1	FORK PIN	
3	90200003	2	COLLAR	
4	88201105	2	HEX HD CAPSCREW, 5/8-11X4,GR5	
5	88521310	2	HEX LOCKNUT, 5/8-11	
6	90153001	1	SERIAL NUMBER PLATE	
7	88341022	4	DRIVESCREW, #10X3/8	

SECTION 3 - ATTACHMENTS

FIGURE 3-3. (90455052) Q.S. CARRIAGE ASSEMBLIES



NOTE: MANY DIFFERENT FORK ASSEMBLIES ARE AVAILABLE FOR THE CARRIAGE ASSEMBLIES USED ON 522D/524D LO-PRO. PLEASE SEE FORK INFORMATION ON TILT CARRIAGE ASSEMBLY FOR A LIST OF FORKS.

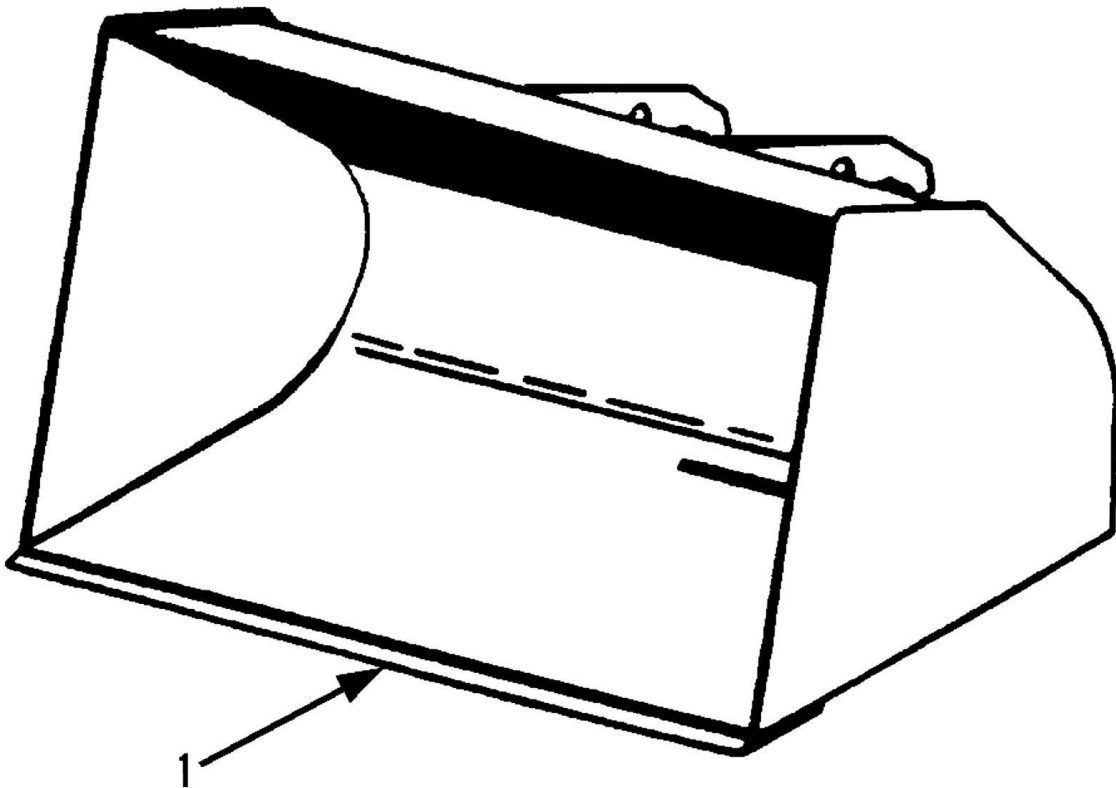
SECTION 3 - ATTACHMENTS

FIGURE 3-3. (90455052) Q.S. CARRIAGE ASSEMBLIES

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	90455052	1	66IN CARRIAGE ASSEMBLY, (includes items 1 thru 7)	
1	90456010	1	CARRIAGE WELDMENT	
2	90402478	1	FORK PIN	
3	90200003	2	COLLAR	
4	88201105	2	HEX HD CAPSCREW, 5/8-11X4, GR5	
5	88521310	2	HEX LOCKNUT, 5/8-11	
6	90153001	1	SERIAL NUMBER PLATE	
7	88341022	4	DRIVE SCREW, #10X3/8	

SECTION 3 - ATTACHMENTS

FIGURE 3-4. BUCKETS



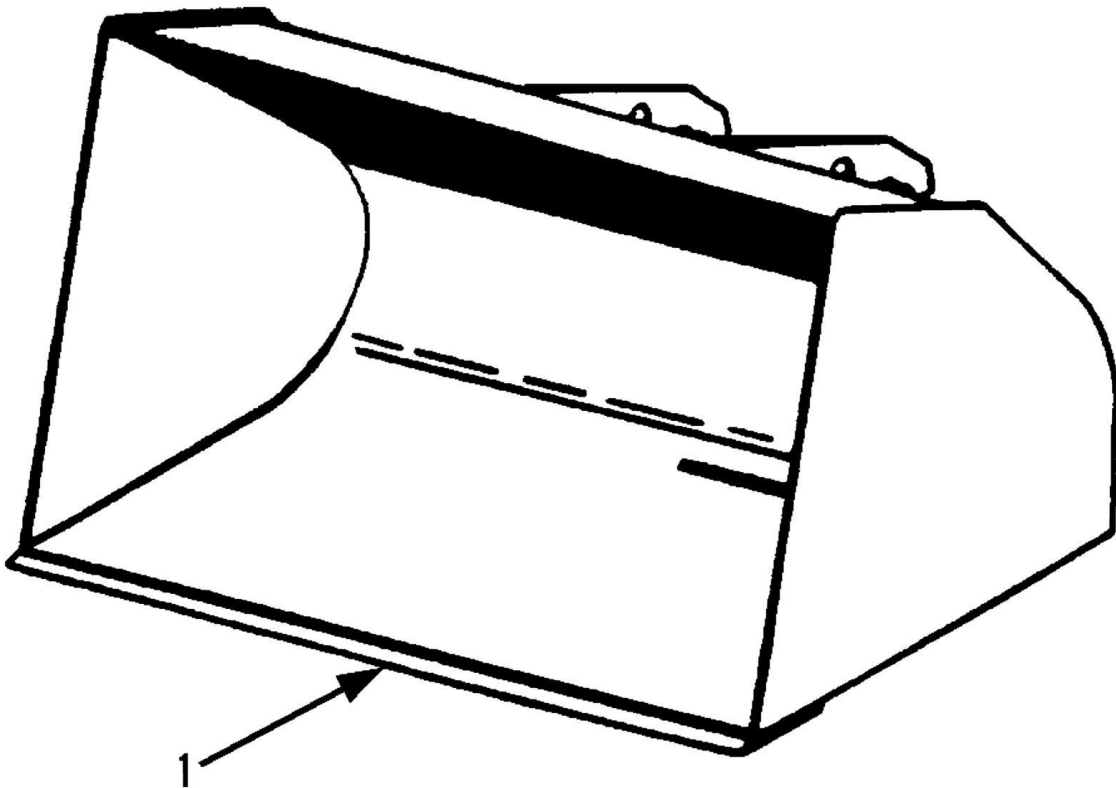
SECTION 3 - ATTACHMENTS

FIGURE 3-4. BUCKETS

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1	90455049	1	60IN BUCKET, (3/4 yard capacity)	

SECTION 3 - ATTACHMENTS

FIGURE 3-5. BUCKETS



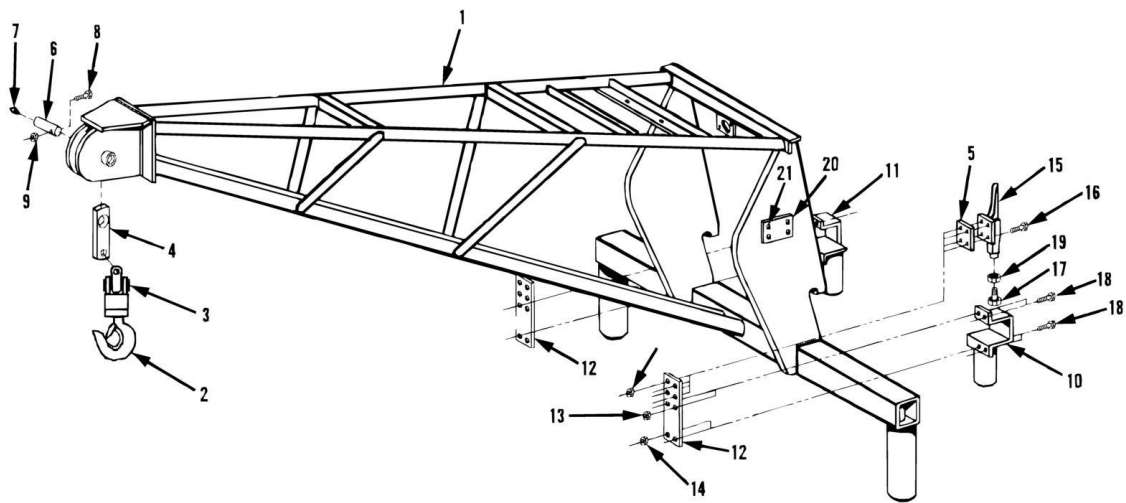
SECTION 3 - ATTACHMENTS

FIGURE 3-5. BUCKETS

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1	90555020	1	74IN BUCKET, (1-1/4 yard capacity)	

SECTION 3 - ATTACHMENTS

FIGURE 3-6. (90455011) 10FEET; TRUSS BOOM ASSEMBLY



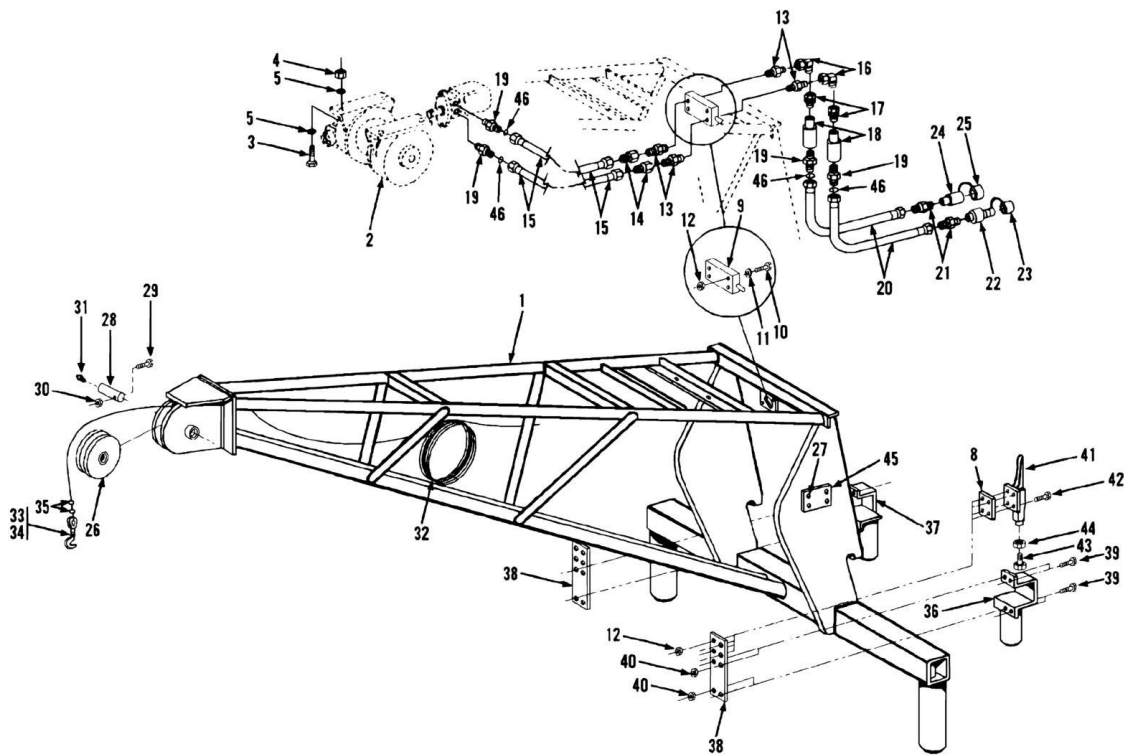
SECTION 3 - ATTACHMENTS

FIGURE 3-6. (90455011) 10FEET; TRUSS BOOM ASSEMBLY

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	90455011	1	10FT TRUSS BOOM ASSY, (includes all items)	
1	90801353	1	10FT TRUSS BOOM WELDMENT	
2	90453040	1	SWIVEL HOOK	
3	90453041	1	SHACKLE	
4	90451053	1	HANGER	
5	90451047	2	SPACER	
6	90402948	1	PIN	
7	88671001	1	LUBE FITTING, STRAIGHT, 1/8	
8	88201073	1	HEX HD CAPSCREW, 1/2-13X3, GR5	
9	88501008	1	HEX NUT, 1/2-13	
10	90602905	1	SLIDER BRACKET	
11	90602904	1	SLIDER BRACKET	
12	90403437	2	SLIDER BAR	
13	88201036	8	HEX HD CAPSCREW, 3/8-16X1-1/4, GR5	
14	88501006	8	HEX NUT, 3/8-16	
15	90207884	2	LOCKING CLAMP	
16	88201021	8	HEX HD CAPSCREW, 5/16-18X1-1/4, GR5	
17	88501005	8	HEX NUT, 5/16-18	
18	88201035	2	HEX HD CAPSCREW ,3/8-16X1, GR5	
19	88501106	2	HEAVY HEX JAM NUT, 3/8-16	
20	90153001	1	ATTACHMENT SN PLATE	
21	88341022	4	ROUND HD DRIVE SCREW, #10X3/8	
22	91083511	1	CAPACITY DECAL, (not shown)	

SECTION 3 - ATTACHMENTS

FIGURE 3-7. (90455012) 10FEET; TRUSS BOOM W/ WINCH ASSEMBLY



SECTION 3 - ATTACHMENTS

FIGURE 3-7. (90455012) 10FEET; TRUSS BOOM W/ WINCH ASSEMBLY

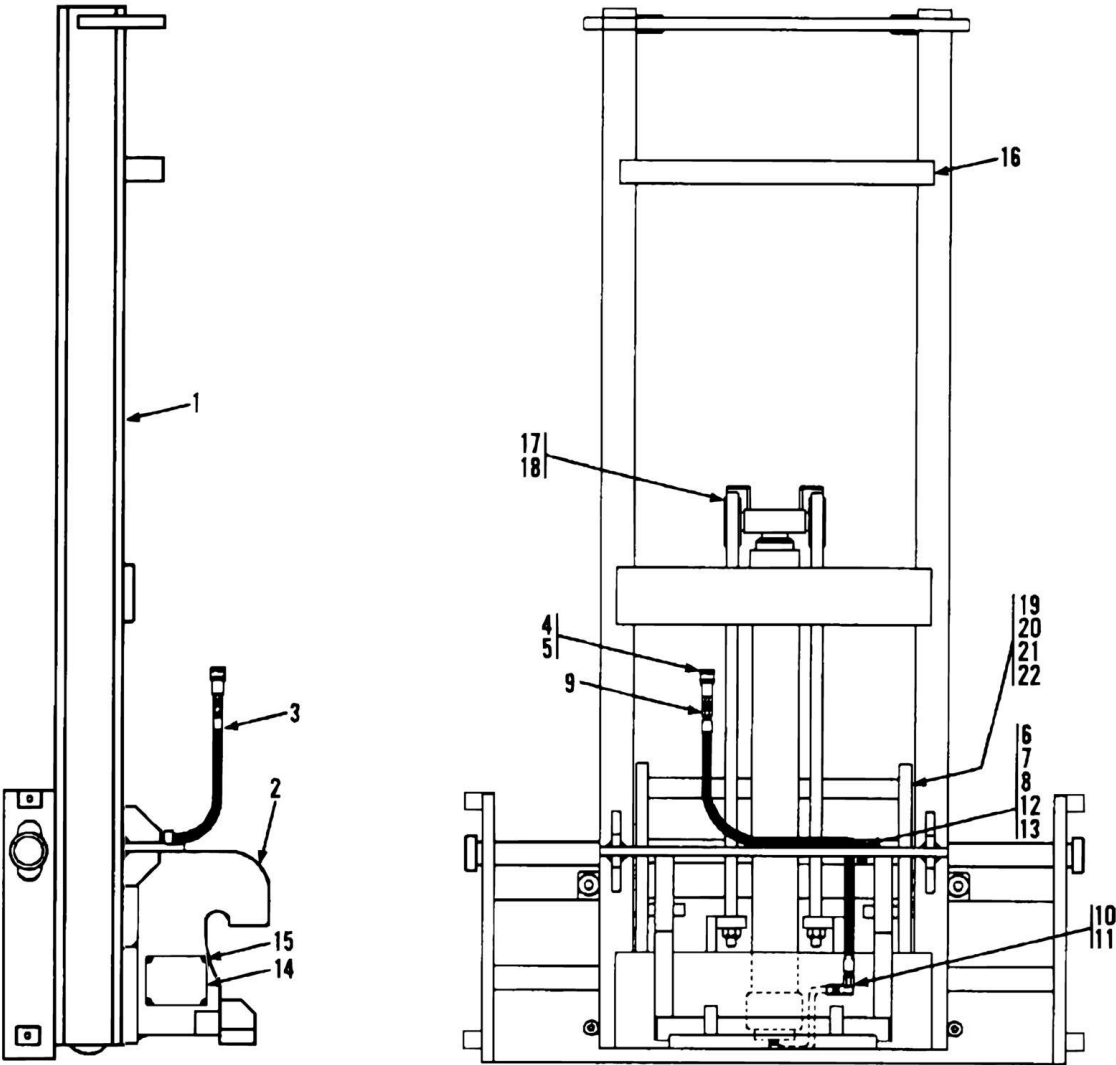
ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	90455012	1	TRUSS BOOM ASSY W/WINCH, (includes all items)	
1	90801353	1	TRUSS BOOM WELDMENT	
2		Ref	WINCH W/MOTOR, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
3	88201096	4	HEX HD CAPSCREW, 5/8-11X1-3/4, GR5	
4	88501010	4	HEX NUT, 5/8-11	
5	88561113	8	FLAT WASHER, 5/8	
8	90451047	2	SPACER	
9		Ref	CROSSOVER VALVE, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
10	88201027	2	HEX HD CAPSCREW, 5/16-18X2-3/4, GR5	
11	88561108	2	FLAT WASHER, 5/16	
12	88501005	10	HEX NUT, 5/16-18	
13	83451104	4	ADAPTER	
14	90029935	2	TUBE REDUCER, 7/8X3/4	
15	90205121	2	HOSE ASSEMBLY	
16	88662107	2	ELBOW, 90, (swivel nut)	
17	90453016	2	ADAPTER	
18	90207880	2	FLOW LIMITER	
19	88662019	4	CONNECTOR, (includes item 46)	
20	84717644	2	HOSE ASSY	
21	88661013	2	MALE CONNECTOR, 1/2X1/2 (Prior to SN 2005283-01)	
21	88662006	2	CONNECTOR, (includes 8859-1205 o-ring), (SN 2005283-01 to Present)	
22	91163138	1	MALE TIP COUPLER (Prior to SN 2005283-01)	
22	91403414	1	MALE TIP COUPLER, (SN 2005283-01 to Present)	
23	91043126	1	DUST CAP	
24	91163139	1	FEMALE COUPLER (Prior to SN 2005283-01)	
24	91403413	1	FEMALE COUPLER, (SN 2005283-01 to Present)	
25	91043125	1	DUST CAP	
26	90403056	1	SHEAVE	
27	88341022	4	DRIVE SCREW, #10X3/8	
28	90402948	1	PIN	
29	88201073	1	HEX HD CAPSCREW, 1/2-13X3, GR5	
30	88501008	1	HEX NUT, 1/2-13	
31	88671001	1	LUBE FITTING, STRAIGHT, 1/8	
32	90207882	1	WIRE ROPE, 3/8	
33	91403448	1	SWIVEL HOOK	
34	90026965	1	THIMBLE	
35	90028990	2	WIRE ROPE CLIP	
36	90602905	1	SLIDER BRACKET	
37	90602904	1	SLIDER BRACKET	
38	90403437	2	SLIDER BAR	
39	88201036	8	HEX HD CAPSCREW, 3/8-16X1-1/4, GR5	
40	88501006	8	HEX NUT, 3/8-16	
41	90207884	2	LOCKING CLAMP	
42	88201021	8	HEX HD CAPSCREW, 5/16-18X1-1/4, GR5	
43	88201035	2	HEX HD CAPSCREW, 3/8-16X1, GR5	
44	88501106	2	HEAVY HEX JAM NUT, 3/8-16	
45	90153001	1	ATTACHMENT SERIAL NO PLATE	

SECTION 3 - ATTACHMENTS

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
46	88591206	4	O-RING	

SECTION 3 - ATTACHMENTS

FIGURE 3-8. (90455035) AND (90455037) 6FEET; MAST ASSEMBLY



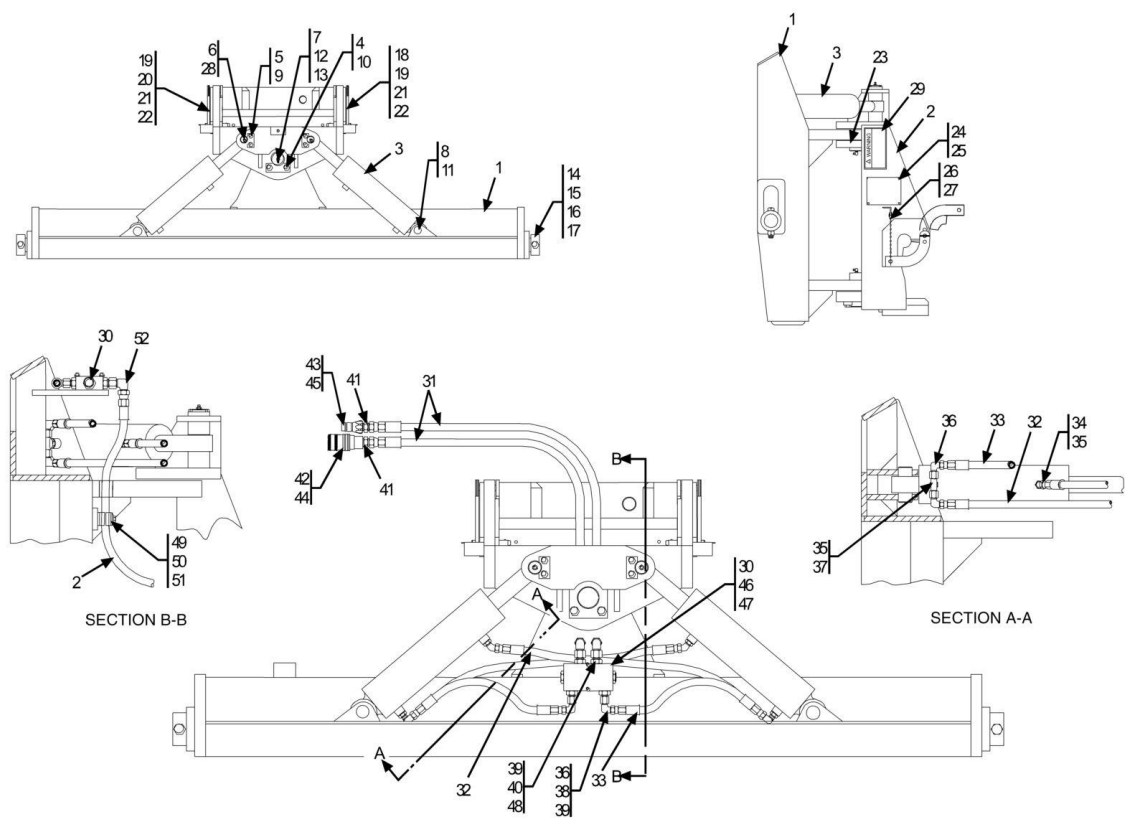
SECTION 3 - ATTACHMENTS

FIGURE 3-8. (90455035) AND (90455037) 6FEET; MAST ASSEMBLY

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	90455035	1	6FT MAST ASSY, (48IN carriage), (includes all items)	
	90455037	1	6FT MAST ASSY, (66IN carriage), (includes all items)	
1	90453031	1	CARRIAGE WELDMENT - 48IN	
1	90453032	1	CARRIAGE WELDMENT - 66IN	
2	90456002	1	ADAPTER WELDMENT	
3	84717640	1	HOSE ASSY	
4	91163138	1	MALE HYDRAULIC COUPLING (Prior to SN 2005283-01)	
4	91403414	1	MALE HYDRAULIC COUPLING, (SN 2005283-01 to Present)	
5	91043126	1	DUST CAP	
6	24431386	2	CLAMP	
7	88201037	2	HEX HD CAPSCREW, 3/8-16X1-1/2, GR5	
8	88561004	2	FLAT WASHER, 3/8	
9	88661013	1	MALE CONNECTOR, 1/2X1/2 TUBE- (Prior to SN 2005283-01)	
9	88662006	1	CONNECTOR, (includes 8859-1205 o-ring), (SN 2005283-01 to Present)	
10	88661016	1	MALE CONNECTOR, 5/8X1/2 TUBE	
11	88661180	1	FEMALE ELBOW, 90, 1/2X1/2 TUBE	
12	88501006	2	HEX NUT, 3/8-16	
13	88551011	2	LOCKWASHER, 3/8	
14	90153001	1	SERIAL NO PLATE	
15	88341022	4	DRIVE SCREW, #10X3/8	
16	90451039	1	STOP TUBE	
17	91034372	2	RETAINING RING	
18	91034373	2	CHAIN ROLLER	
19	91034374	6	LOAD ROLLER, (inside carriage frame)	
20	91034375	AR	SHIM	
21	91034376	4	SIDE THRUST ROLLER, (small outside roller)	
22	91034377	2	SCREW	

SECTION 3 - ATTACHMENTS

FIGURE 3-9. (90455044) 100DEG SWING FORK ASSEMBLY



SECTION 3 - ATTACHMENTS

FIGURE 3-9. (90455044) 100DEG SWING FORK ASSEMBLY

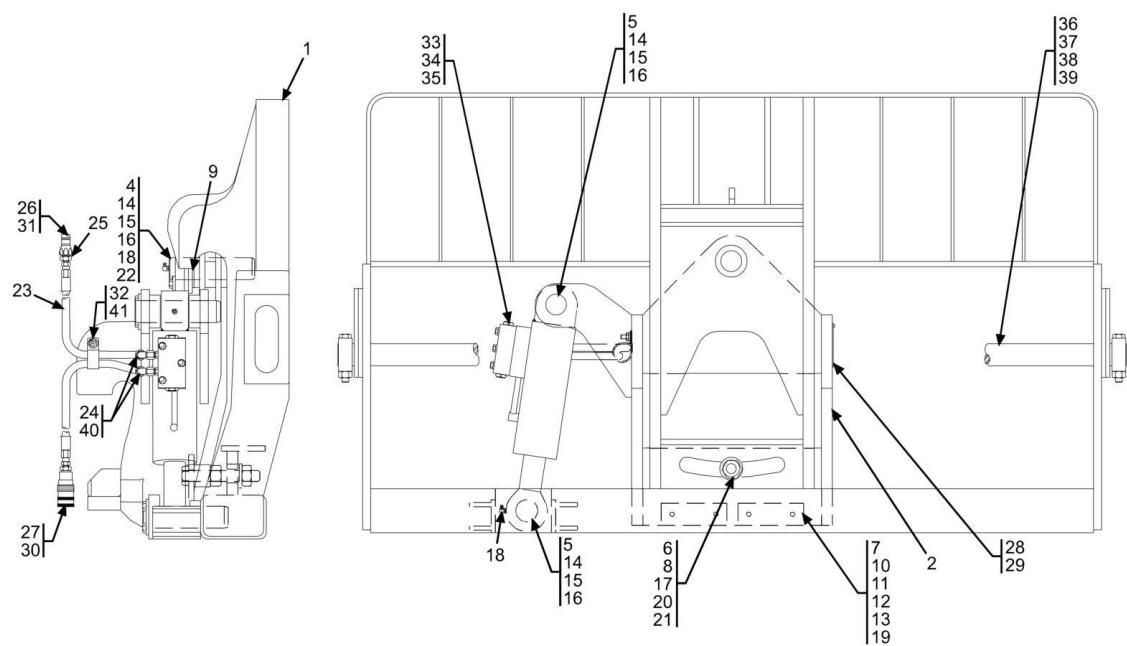
ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	90455044	1	100, SWING FORK ASSEMBLY, (includes all items)	
1	91046061	1	CARRIAGE WELDMENT	
2	91046062	1	PIVOT WELDMENT	
3	90453034	2	HYDRAULIC CYLINDER	
4	91041322	2	LOCKING PLATE	
5	91411073	2	LOCKING PLATE	
6	91041324	2	PIVOT PIN	
7	91041325	2	PIVOT PIN	
8	91041326	2	PIVOT PIN	
9	83201024	4	HEX HD CAPSCREW, 3/8-16X1, GR8	
10	83201026	4	HEX HD CAPSCREW, 1/2-13X1-1/2, GR8	
11	88581136	4	SNAP RING	
12	88671022	2	LUBE FITTING, 90, 1/8	
13	91041327	2	BUSHING	
14	90551013	1	FORK PIN	
15	90200003	2	COLLAR	
16	88201105	2	HEX HD CAPSCREW, 5/8-11X4, GR5	
17	88521310	2	HEX LOCKNUT, 5/8-11	
18	91146053	1	LH SUPPORT BRACKET	
19	91141350	2	PIN	
20	91146054	1	RH SUPPORT BRACKET	
21	88631449	2	ROLL PIN, 1/8X1-1/2	
22	91043221	2	DETENT PIN	
23	91041356	6	SPACER	
24	90153001	1	SERIAL NUMBER PLATE	
25	88341022	4	DRIVE SCREW, #10X3/8	
26	91033039	2	CHAIN CONNECTION	
27	91033038	24 in	CHAIN	
28	88671008	2	LUBE FITTING, STRAIGHT, 1/4-28	
29	91143282	2	PINCH POINT DECAL	
30	91043186	1	DOUBLE PILOT CHECK VALVE	
31	84718067	2	HOSE ASSEMBLY	
32	90204097	2	HOSE ASSEMBLY	
33	77133201	2	HOSE ASSEMBLY	
34	88662084	2	ELBOW, 45, (includes item 35)	
35	88591204	6	O-RING	
36	88662105	6	ELBOW, 90, (swivel nut)	
37	88662152	2	BRANCH TEE, (includes item 35)	
38	88662018	2	CONNECTOR, (includes item 39)	
39	88591205	4	O-RING	
40	91041361	2	FITTING	
41	88661013	2	MALE CONNECTOR, 1/2X1/2 TUBE (Prior to SN 2005283-01)	
41	88662006	2	CONNECTOR, (includes 8859-1205 o-ring), (SN 2005283-01 to Present)	
42	91163139	1	FEMALE QUICK DISCONNECT (Prior to SN 2005283-01)	
42	91403413	1	FEMALE QUICK DISCONNECT, (SN 2005283-01 to Present)	
43	91163138	1	MALE QUICK DISCONNECT (Prior to SN 2005283-01)	
43	91403414	1	MALE QUICK DISCONNECT, (SN 2005283-01 to Present)	
44	91043125	1	DUST CAP	
45	91043126	1	DUST CAP	

SECTION 3 - ATTACHMENTS

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
46	88201008	2	HEX HD CAPSCREW, 1/4-20X1-3/4, GR5	
47	88561002	2	FLAT WASHER, 1/4	
48	91041362	2	ORIFICE FITTING	
49	91083249	1	CLAMP SET	
50	77133140	1	COVER PLATE	
51	77133177	1	HEX HD CAPSCREW, 5/16X1-3/8	
52	88662106	2	ELBOW, 90, (swivel nut)	

SECTION 3 - ATTACHMENTS

FIGURE 3-10. (91305016) 66INCHES; SLOPE PILER CARRIAGE ASSEMBLY



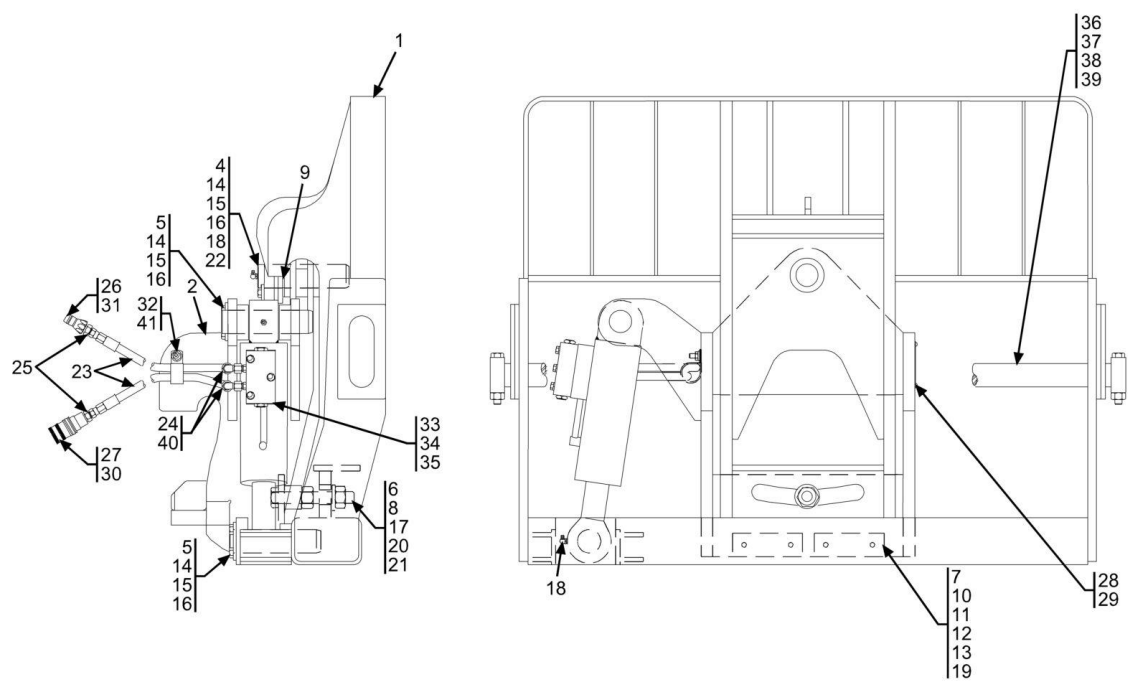
SECTION 3 - ATTACHMENTS

FIGURE 3-10. (91305016) 66INCHES; SLOPE PILER CARRIAGE ASSEMBLY

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91305016	1	66IN SLOPE PILER CARRIAGE ASSEMBLY, (includes all items)	
1	91306030	1	CARRIAGE WELDMENT, 66IN	
2	91086122	1	ADAPTER WELDMENT	
3		Ref	SWAY CYLINDER, (See OPTIONAL EQUIPMENT SECTION for Breakdown)	
4	91083248	1	BUSHING	
5	3423263	2	PIN	
6	90204007	1	TUBE	
7	91033186	2	BEARING PAD	
8	91081577	1	TAP BOLT	
9	91081594	1	THRUST WASHER	
10	90205870	AR	SHIM, 16 GA	
11	91031236	2	SPACER	
12	88201535	4	HEX HD CAPSCREW, 3/8-24X1-1/4, GR5	
13	88201534	4	HEX HD CAPSCREW, 3/8-24X1, GR5	
14	91081313	3	KEEPER PLATE	
15	88201065	6	HEX HD CAPSCREW, 1/2-13X1, GR5	
16	88551013	6	LOCKWASHER, 1/2	
17	88521016	1	HEX LOCKNUT, 1-8	
18	88671022	2	LUBE FITTING, 90, 1/8	
19	88561109	4	FLAT WASHER, 3/8	
20	88501016	1	HEX NUT, 1-8	
21	05101441	1	HARDENED WASHER, 1-1/16	
22	91081622	1	PIN	
23	84716434	2	HOSE ASSEMBLY	
24	83661316	2	ADAPTER	
25	88661010	2	CONNECTOR (Prior to SN 2005283-01)	
25	88662018	2	CONNECTOR, (SN 2005283-01 to Present)	
26	91163138	1	MALE QUICK DISCONNECT (Prior to SN 2005283-01)	
26	91403414	1	MALE QUICK DISCONNECT, (SN 2005283-01 to Present)	
27	91163139	1	FEMALE QUICK DISCONNECT (Prior to SN 2005283-01)	
27	91403413	1	FEMALE QUICK DISCONNECT, (SN 2005283-01 to Present)	
28	88341022	4	DRIVE SCREW, #10X3/8	
29	90153001	1	SERIAL PLATE NUMBER	
30	91043125	1	DUST PLUG	
31	91043126	1	DUST CAP	
32	77143015	1	WHIZ LOCKNUT, 3/8-16	
33		Ref	DUAL PO CHECK VALVE, (See OPTIONAL EQUIPMENT SECTION for Breakdown)	
34	88201040	3	HEX HD CAPSCREW, 3/8-16X2-1/4, GR5	
35	88551011	3	LOCKWASHER, 3/8	
36	91301083	1	FORK PIN	
37	90200003	2	COLLAR	
38	88201105	2	HEX HD CAPSCREW, 5/8-11X4, GR5	
39	88521310	2	HEX LOCKNUT, 5/8-11	
40	88662105	2	ELBOW, 90, (swivel nut)	
41	84521062	1	SUPPORT CLAMP	

SECTION 3 - ATTACHMENTS

FIGURE 3-11. (91085058) 48INCHES; SLOPE PILER CARRIAGE ASSEMBLY



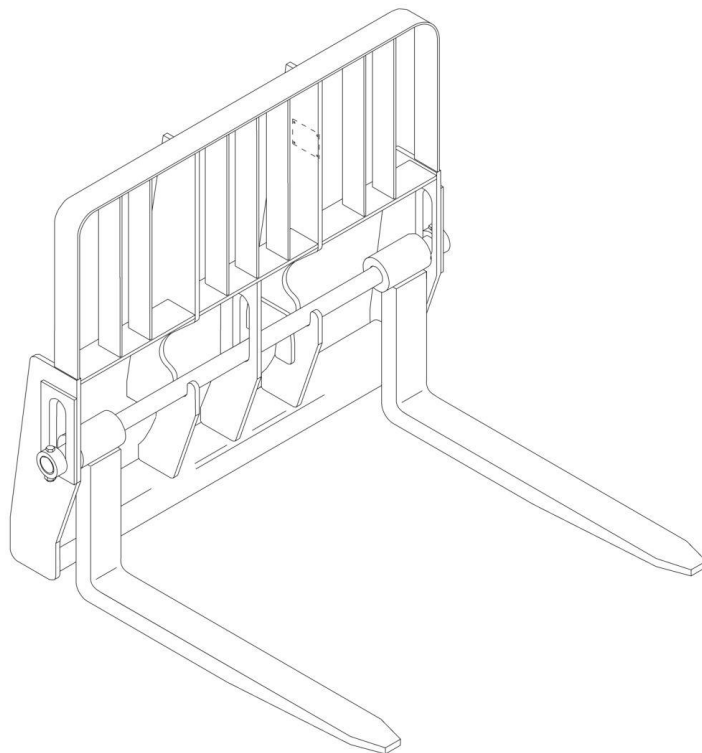
SECTION 3 - ATTACHMENTS

FIGURE 3-11. (91085058) 48INCHES; SLOPE PILER CARRIAGE ASSEMBLY

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91085058	1	48IN SLOPE PILER CARRIAGE ASSEMBLY, (includes all items)	
1	91086121	1	CARRIAGE WELDMENT, 48IN	
2	91086122	1	ADAPTER WELDMENT	
3		Ref	SWAY CYLINDER, (See OPTIONAL EQUIPMENT SECTION for Breakdown)	
4	91083248	1	BUSHING	
5	3423263	2	PIN	
6	90204007	1	TUBE	
7	91033186	2	BEARING PAD	
8	91081577	1	TAP BOLT	
9	91081594	1	THRUST WASHER	
10	90205870	AR	SHIM, 16 GA	
11	91031236	2	SPACER	
12	88201535	4	HEX HD CAPSCREW, 3/8-24X1-1/4, GR5	
13	88201534	4	HEX HD CAPSCREW, 3/8-24X1, GR5	
14	91081313	3	KEEPER PLATE	
15	88201065	6	HEX HD CAPSCREW, 1/2-13X1, GR5	
16	88551013	6	LOCKWASHER, 1/2	
17	88521016	1	HEX LOCKNUT, 1-8	
18	88671022	2	LUBE FITTING, 90, 1/8	
19	88561109	4	FLAT WASHER, 3/8	
20	88501016	1	HEX NUT, 1-8	
21	05101441	1	HARDENED WASHER, 1-1/16	
22	91081622	1	PIN	
23	84716434	2	HOSE ASSEMBLY	
24	83661316	2	CONNECTOR	
25	88661010	2	CONNECTOR (Prior to SN 2005283-01)	
25	88662018	2	CONNECTOR, (SN 2005283-01 to Present)	
26	91163138	1	MALE QUICK DISCONNECT (Prior to SN 2005283-01)	
26	91403414	1	MALE QUICK DISCONNECT, (SN 2005283-01 to Present)	
27	91163139	1	FEMALE QUICK DISCONNECT (Prior to SN 2005283-01)	
27	91403413	1	FEMALE QUICK DISCONNECT, (SN 2005283-01 to Present)	
28	88341022	4	DRIVE SCREW, #10X3/8	
29	90153001	1	SERIAL PLATE NUMBER	
30	91043125	1	DUST PLUG	
31	91043126	1	DUST CAP	
32	77143015	1	WHIZ-LOCK NUT, 3/8-16	
33		Ref	DUAL PO CHECK VALVE, (See OPTIONAL EQUIPMENT SECTION for Breakdown)	
34	88201040	3	HEX HD CAPSCREW, 3/8-16X2-1/4, GR5	
35	88551011	3	LOCKWASHER, 3/8	
36	90451058	1	FORK PIN	
37	90200003	2	COLLAR	
38	88201105	2	HEX HD CAPSCREW, 5/8-11X4, GR5	
39	88521310	2	HEX LOCKNUT, 5/8-11	
40	88662105	2	ELBOW, 90, (swivel nut)	
41	84521062	1	SUPPORT CLAMP	

SECTION 3 - ATTACHMENTS

FIGURE 3-12. FORK INFORMATION



NOTE: FORKS RATED LESS THAN THE ATTACHMENT OR MACHINES CAPACITY DECREASE CAPACITY OF THE ATTACHMENT OR MACHINE TO THAT OF THE FORKS. FORKS RATED MORE THAN THE ATTACHMENT OR MACHINE'S CAPACITY DO NOT INCREASE ATTACHMENT OR MACHINE'S CAPACITY.

NOTE: PLEASE CONSULT THE GRADALL PARTS DEPARTMENT TO DETERMINE THE CORRECT FORKS APPLICABLE TO YOUR SPECIFIC CARRIAGE ASSEMBLY AND APPLICATION.

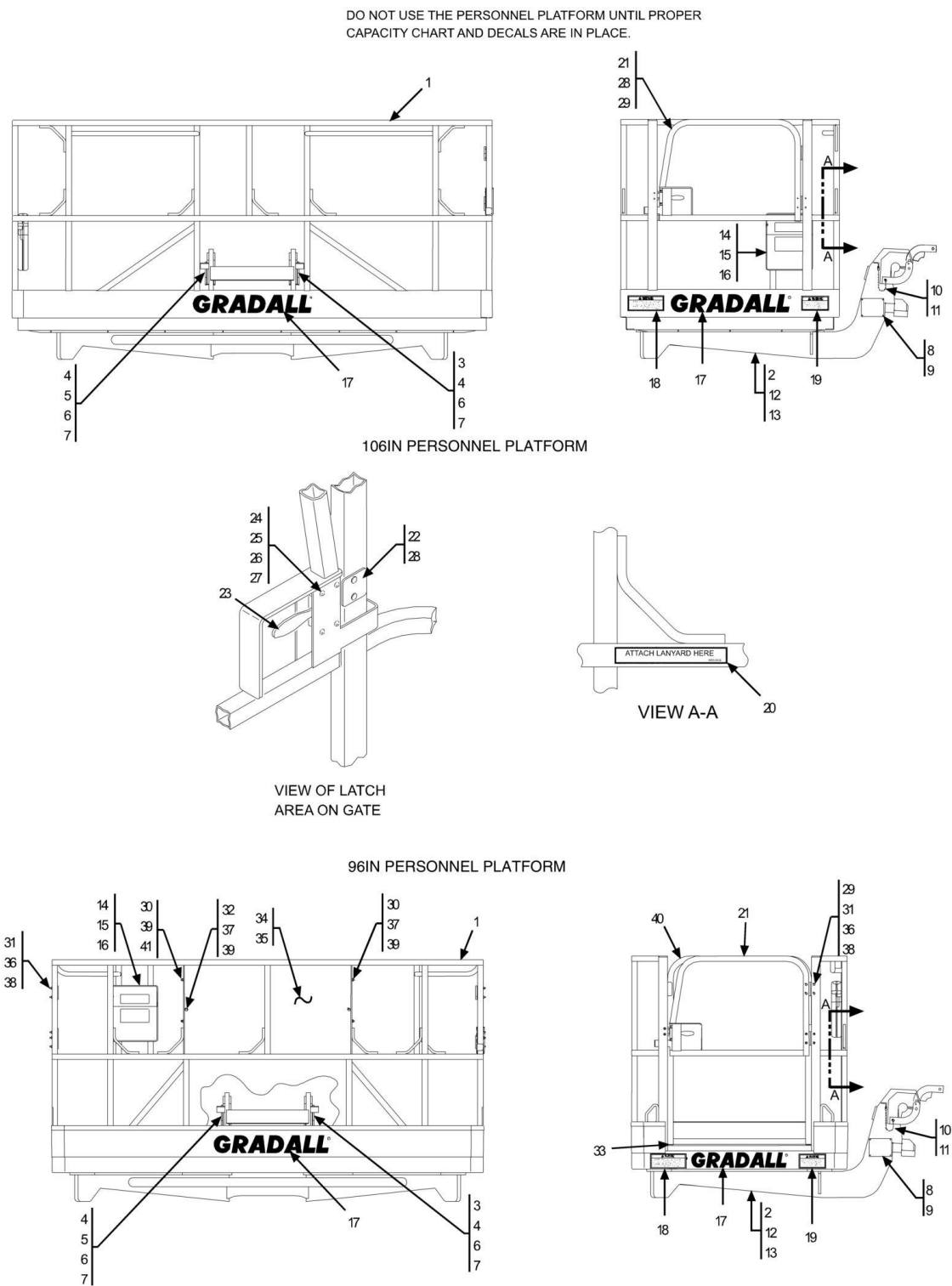
SECTION 3 - ATTACHMENTS

FIGURE 3-12. FORK INFORMATION

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	90600390	2	48IN CUBING FORK, 2X2, 3000 lbs, (B, C & D series)	
	90601819	2	48IN PALLET FORK, 1-3/4X6, 9000 lbs, (B, C & D series)	
	90453002	2	48IN PALLET FORK, 2X4, 8000 lbs, (B, C & D series)	
	90553005	2	48IN PALLET FORK, 2X6, 10,000 lbs, (B, C & D series)	
	90553008	2	48IN PALLET FORK, 1-3/4X4, 5000 lbs, (used on 6ft swing mast only, P/N9045-5047)	
	90601015	2	60IN PALLET FORK, 2X6, 10,000 lbs, (B, C & D series)	
	91163269	2	60IN PALLET FORK, 2X6, 11,300 lbs, (B, C & D series)	
	90453045	2	60IN PALLET FORK, 2X6, 11,300 lbs, (used on 6ft swing mast only, P/N9045-5054)	
	90553018	2	72IN PALLET FORK, 2X6, 10,000 lbs, (B, C & D series)	
	91123132	2	72IN PALLET FORK, 2X6, 10,000 lbs, (B, C & D series)	
	90600832	2	48IN PALLET FORK, 2-1/4X8, 16,000 lbs, (used on the 542, 552 & 554)	
	90601873	2	48IN PALLET FORK, 2-1/4X7, 15,000 lbs, (used on the 542, 552 & 554)	
	90600833	2	60IN PALLET FORK, 2-1/4X8, 16,000 lbs, (used on the 542, 552 & 554)	
	90601219	2	60IN PALLET FORK, 2-1/2X8, 16,000 lbs, (used on the 542, 552 & 554)	
	90601874	2	60IN PALLET FORK, 2-1/4X7, 15,000 lbs, (used on the 542, 552 & 554)	
	H0453002	2	96IN PALLET FORK, 2X6, 7500 lbs, loaded center, (B, C & D series)	
	90553018	2	72IN PALLET FORK, 2X6, 10,000 lbs, (B, C & D series)	

SECTION 3 - ATTACHMENTS

FIGURE 3-13. (90555024) PERSONNEL PLATFORM ASSEMBLY



SECTION 3 - ATTACHMENTS

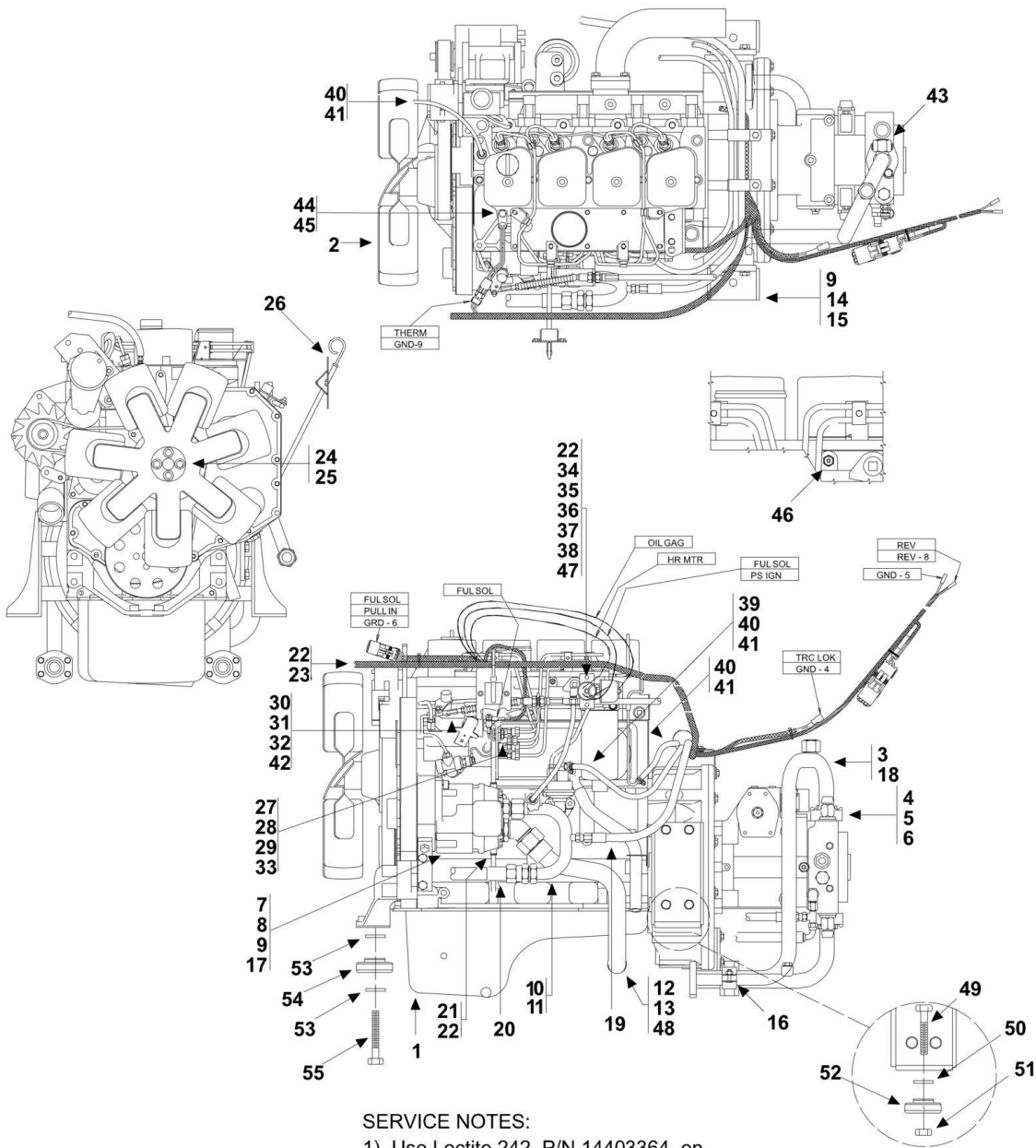
FIGURE 3-13. (90555024) PERSONNEL PLATFORM ASSEMBLY

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	90555024	1	PERSONNEL PLATFORM ASSY, (includes all items)	
1		Ref	106IN PERSONNEL PLATFORM, (includes items 21 thru 29)	
1	90553034	1	96IN PERSONNEL PLATFORM, (includes items 21 thru 27 & 29 thru 41)	
2	90556020	1	ADAPTER SUPPORT	
3	91146053	1	LH SUPPORT BRACKET	
4	91141350	2	PIN	
5	91146054	1	RH SUPPORT BRACKET	
6	88631449	2	ROLL PIN, 1/8X1-1/2	
7	91043221	2	DETENT PIN	
8	90553033	1	SERIAL NUMBER PLATE	
9	88341022	4	DRIVE SCREW, #10X3/8	
10	91033039	2	CHAIN CONNECTION	
11	91033038	24 in	CHAIN	
12	86081050	8	HEX HD CAPSCREW, 5/8-11X1-1/2	
13	88551015	8	LOCKWASHER, 5/8	
14	91403230	1	MANUAL HOLDER	
15	77143013	4	WHIZ-LOCK NUT, 1/4-20	
16	90554001	1	PERSONNEL WORK PLATFORM MANUAL	
17	80903009	3	GRADALL DECAL, (106in platform)	
17	77333053	3	GRADALL DECAL, (96in platform)	
18	90553026	1	WARNING DECAL	
19	90553031	1	WARNING DECAL	
20	90553032	AR	LANYARD DECAL	
21	90554006	1	GATE	
22	90554007	1	LATCH PLATE	
23	90554008	1	LATCH	
24	90554009	4	ROUND HD SCREW	
25	90554010	4	HEX NUT, #10-24	
26	90554011	4	WASHER, #10	
27	90554012	4	WASHER	
28	90554013	10	BLIND FASTENER	
29	90554014	2	HINGE	
30	0641524	4	HEX HD CAPSCREW, 5/16-18X3	
31	2080063	16	NYLON LOCK NUT, 1/4-20	
32	2080064	14	NYLON LOCK NUT, 5/16-18	
33	3520072	5	CAP PLUG	
34	3573363	1	GUARD PLATE	
35	3641438	1	BENT RAIL	
36	3911428	16	ROUND HD SCREW, 1/4-20X3/4	
37	3911528	12	ROUND HD SCREW, 5/16-18X3/4	
38	4711400	16	WASHER, 1/4	
39	4711500	32	WASHER, 5/16	
40	4846528	1	BASKET END WELDMENT	
41	3311501	2	HEX NUT, 5/16-18	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 4 - ENGINE AND ATTACHING PARTS

SECTION 4 - ENGINE AND ATTACHING PARTS

FIGURE 4-1. (91395007) EPA ENGINE LEFT SIDE VIEW



SERVICE NOTES:

- 1). Use Loctite 242, P/N 14403364, on all bolt threads.
- 2). Use Loctite pipe sealant, P/N 14404082, on all pipe threads.
- 3). Use Loctite 545, P/N 14404082, on all hydraulic fitting threads.
- 3). Add 12 qts. of oil, P/N 14403420, to crankcase.

SECTION 4 - ENGINE AND ATTACHING PARTS

FIGURE 4-1. (91395007) EPA ENGINE LEFT SIDE VIEW

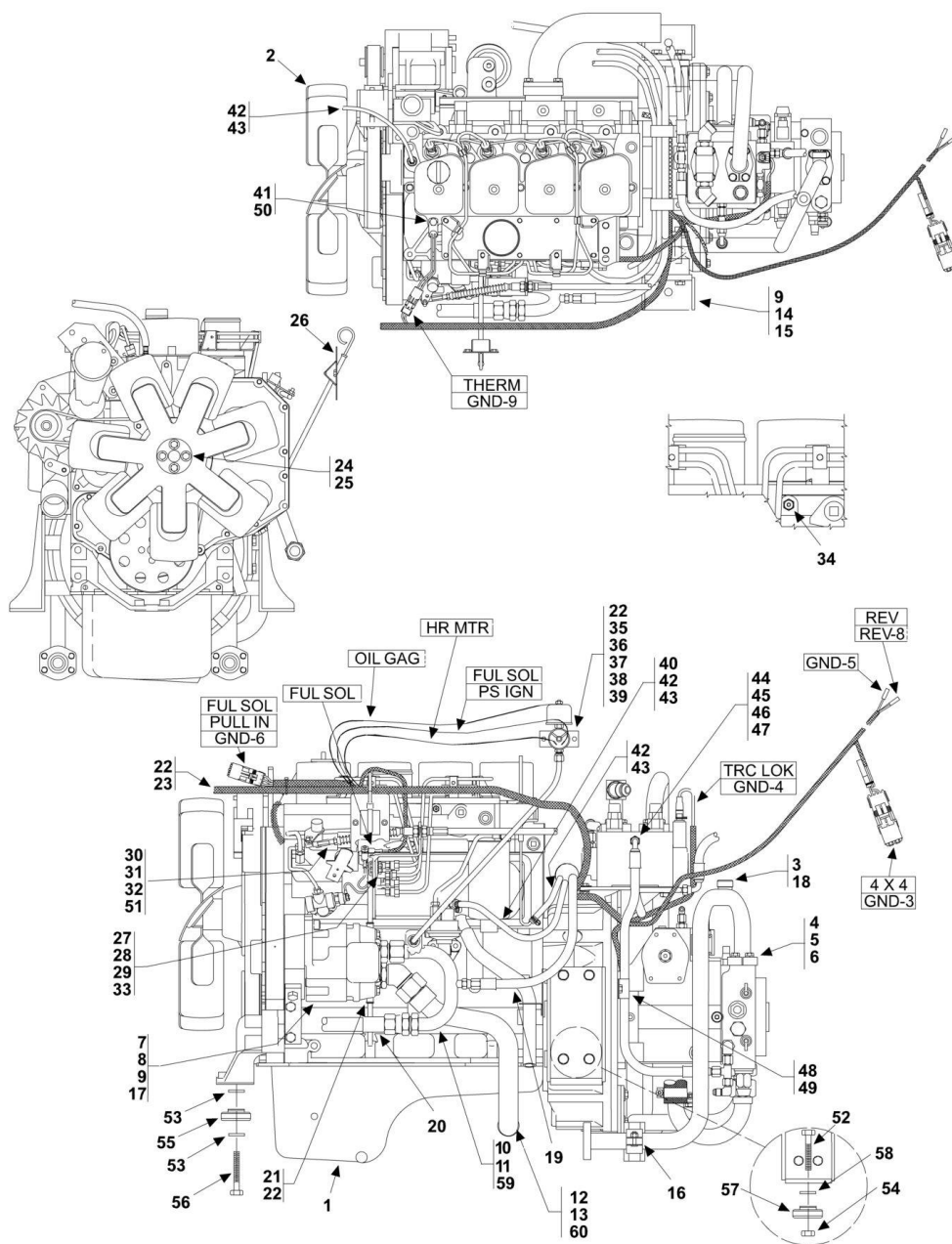
ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91335033		CUMMINS ENGINE FILTER KIT, (Includes all Items)	
	91084001		OIL FILTER ELEMENT	
	77383303		FUEL FILTER	
	91083218		FUEL FILTER	
	91403103		AIR FILTER SAFETY ELEMENT	
	91403102		AIR FILTER ELEMENT	
	91395007	Ref	ENGINE ASSEMBLY, (Includes all Items on EPA ENGINE LEFT SIDE VIEW Except 49 thru 55; Includes Items 1 thru 55 on EPA ENGINE RIGHT SIDE VIEW, and all Items on EPA ENGINE PUMP MOUNT AND FLYWHEEL HOUSING)	
1	91333031	1	CUMMINS ENGINE, B3.9C-80	
2	91303056	1	FAN ASSEMBLY	
3	91143055	1	TUBE ASSEMBLY	
4	84712738	2	SPLIT FLANGE CLAMP	
5	83201135	4	HEX HD CAPSCREW, 7/16-14X1-1/2, GR8	
6	88551012	4	LOCKWASHER, 7/16	
7		Ref	MAIN PUMP, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
8	83191057	2	SOCKET HD CAPSCREW, M12X1.75X80	
9	83191010	10	LOCKWASHER, M12	
10	91323023	1	TUBE ASSEMBLY	
11	88662010	1	CONNECTOR, (Includes Item 59)	
12	91323022	1	SUCTION TUBE	
13	88662090	1	ELBOW, 45, (Includes Item 48)	
14	91336004	2	REAR ENGINE MOUNTING BRACKET	
15	83191032	8	HEX HD CAPSCREW, M12X1.75X35, GR8, (Torque to 58-68 ft lbs)	
16	90205792	1	CUSHION CLAMP	
17	90027471	2	HARD WASHER	
18	91083106	1	O-RING	
19	84717934	1	HOSE ASSEMBLY	
20	84717851	1	HOSE ASSEMBLY	
21	91083493	10 in	SPLIT FLEX LOOM, 1/2	
22	90027187	4	TIE-WRAP	
23		Ref	ENGINE WIRING HARNESS, (See ELECTRICAL SECTION for Breakdown)	
24	83191041	4	HEX HD CAPSCREW, M8X1.25X70	
25	88561108	4	FLATWASHER, 5/16	
26	91146101	1	DIPSTICK WELDMENT	
27	88201003	2	HEX HD CAPSCREW, 1/4-20X3/4, GR5	
28	88551009	2	LOCKWASHER, 1/4	
29	88501616	2	HEX NUT, 1/4	
30	83683246	1	BALL JOINT TERMINAL	
32	91163260	1	ACCELERATOR CABLE	
33	91331020	1	THROTTLE CABLE BRACKET	
34	24741047	1	PRESSURE SWITCH	
35	91143315	1	OIL PRESSURE SENDER	
36	91081388	1	TAPPED BAR	
37	86883075	1	TUBE FITTING	
38	72071980	18 in	NYLON TUBE, 3/8	
39	90030271	1	HOSE NIPPLE	
40	82092118	118 in	FUEL LINE HOSE, 5/16	

SECTION 4 - ENGINE AND ATTACHING PARTS

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
41	86883106	4	HOSE CLAMP	
42	90027684	1	YOKE END	
43	84714006	2	ORS CAP	
44	91365014	1	QUICK START THERMOSTAT ASSY, (Includes the Following Four Items)	
44	91363031	1	THERMOSTAT	
44	80963058	1	SHROUD CONNECTOR, 2-WIRE	
44	80963069	2	MALE PIN TERMINAL	
44	80963065	2	CABLE SEAL	
45	83191038	1	HEX HD CAPSCREW, M10X1.5X20	
46	91363029	1	ATOMIZER	
47	86883074	1	TUBE FITTING, 90	
48	88591210	1	O-RING	
49	77321274	2	HEX HD CAPSCREW, 7/8-9X5, GR8	
50	91331002	2	REBOUND WASHER	
51	88521214	2	HEX LOCKNUT, 7/8-9	
52	91333003	2	SHOCK MOUNT	
53	91081158	2	REBOUND WASHER	
54	91333002	1	SHOCK MOUNT	
55	91083338	1	HEX HD CAPSCREW, M16X120, GR8	
56	88591209	1	O-RING	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 4 - ENGINE AND ATTACHING PARTS

FIGURE 4-2. (91385020) EPA ENGINE LEFT SIDE VIEW



SERVICE NOTES:

- 1). Use Loctite 242, P/N 14403364, on all bolt threads.
- 2). Use Loctite pipe sealant, P/N 14404082, on all pipe threads.
- 3). Use Loctite 545, P/N 14404082, on all hydraulic fitting threads.
- 3). Add 12 qts. of oil, P/N 14403420, to crankcase.

SECTION 4 - ENGINE AND ATTACHING PARTS

FIGURE 4-2. (91385020) EPA ENGINE LEFT SIDE VIEW

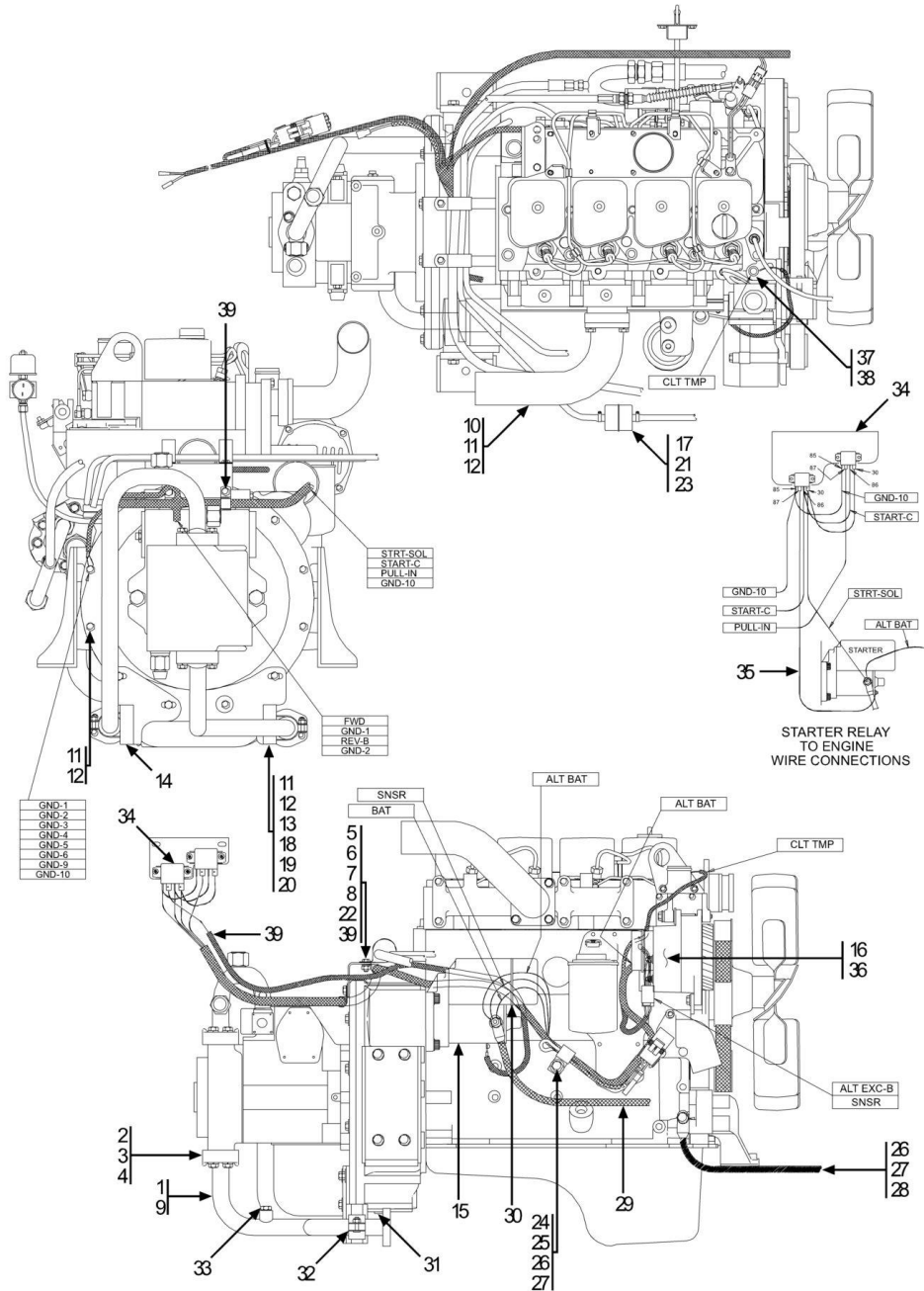
ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91335033		CUMMINS ENGINE FILTER KIT, (Includes all Items)	
	91084001		OIL FILTER ELEMENT	
	77383303		FUEL FILTER	
	91083218		FUEL FILTER	
	91403103		AIR FILTER SAFETY ELEMENT	
	91403102		AIR FILTER ELEMENT	
	91385020	Ref	ENGINE ASSEMBLY, (Includes all Items on EPA ENGINE LEFT SIDE VIEW Except 52 thru 58; Includes Items 1 thru 55 on EPA ENGINE PUMP MOUNT AND FLYWHEEL HOUSING, and all Items on RADIATOR ASSEMBLY)	
1	91333031	1	CUMMINS ENGINE, B3.9C-80	
2	91303056	1	FAN ASSEMBLY	
3	91143055	1	TUBE ASSEMBLY	
4	84712738	2	SPLIT FLANGE CLAMP	
5	83201135	4	HEX HD CAPSCREW, 7/16-14X1-1/2, GR8	
6	88551012	4	LOCKWASHER, 7/16	
7		Ref	MAIN PUMP, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
8	83191057	2	SOCKET HD CAPSCREW, M12X1.75X80	
9	83191010	10	LOCKWASHER, M12	
10	91323023	1	TUBE ASSEMBLY	
11	88662010	1	CONNECTOR, (Includes Item 59)	
12	91323022	1	SUCTION TUBE	
13	88662090	1	ELBOW, 45, (Includes Item 60)	
14	91336004	2	REAR ENGINE MOUNTING BRACKET	
15	83191032	8	HEX HD CAPSCREW, M12X1.75X35, GR8, (Torque to 58-68 ft lbs)	
16	90205792	1	CUSHION CLAMP	
17	90027471	2	HARD WASHER	
18	91083106	1	O-RING	
19	84717934	1	HOSE ASSEMBLY	
20	84717851	1	HOSE ASSEMBLY	
21	91083493	10 in	SPLIT FLEX LOOM, 1/2	
22	90027187	4	TIE-WRAP	
23		Ref	ENGINE WIRING HARNESS, (See ELECTRICAL SECTION for Breakdown)	
24	83191041	4	HEX HD CAPSCREW, M8X1.25X70	
25	88561108	4	FLAT WASHER, 5/16	
26	91146101	1	DIPSTICK WELDMENT	
27	88201003	2	HEX HD CAPSCREW, 1/4-20X3/4, GR5	
28	88551009	2	LOCKWASHER, 1/4	
29	88501616	2	HEX NUT, 1/4	
30	83683246	1	BALL JOINT TERMINAL	
32	91163260	1	ACCELERATOR CABLE	
33	91331020	1	THROTTLE CABLE BRACKET	
34	91363029	1	ATOMIZER, 1/8	
35	24741047	1	PRESSURE SWITCH	
36	91143315	1	OIL PRESSURE SENDER	
37	91081388	1	TAPPED BAR	
38	86883075	2	TUBE FITTING	
39	Bulk	18 in	NYLON HOSE, 3/8	
40	90030271	1	HOSE NIPPLE	

SECTION 4 - ENGINE AND ATTACHING PARTS

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
41	83191038	1	HEX HD CAPSCREW, M10X1.5X20	
42	82092118	114 in	FUEL LINE HOSE, 5/16	
43	86883106	4	HOSE CLAMP	
44	77133447	1	HOSE ASSEMBLY	
45	91083306	1	CONNECTOR, (Includes Item 47)	
46	88662239	1	SWIVEL NUT RUN TEE, 3/8 TUBE	
47	88591206	1	O-RING	
48	85941017	1	SUPPORT CLAMP	
49	88561109	1	FLAT WASHER, 3/8	
50	91365014	1	QUICK START THERMOSTAT ASSEMBLY, (Includes the Following Four Items)	
50	91363031	1	THERMOSTAT	
50	80963058	1	SHROUD CONNECTOR, 2-WIRE	
50	80963069	2	MALE PIN TERMINAL	
50	80963065	2	CABLE SEAL	
51	90027684	1	YOKE END	
52	77321274	2	HEX HD CAPSCREW, 7/8-9X5, GR8	
53	91081158	2	REBOUND WASHER	
54	88521214	2	HEX LOCKNUT, 7/8-9	
55	91333002	1	SHOCK MOUNT	
56	91083338	1	HEX HD CAPSCREW, M16X120, GR8	
57	91333003	2	SHOCK MOUNT	
58	91331002	2	REBOUND WASHER	
59	88591209	1	O-RING	
60	88591210	1	O-RING	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 4 - ENGINE AND ATTACHING PARTS

FIGURE 4-3. (91395007) EPA ENGINE RIGHT SIDE VIEW



SERVICE NOTES:

- 1). Use Loctite, P/N 14403364, on all bolt & fitting threads except pipe threads.
- 2). Use Loctite pipe sealant, P/N 14404082, on all pipe threads.
- 3). Add 12 qts. of oil, P/N 14403420, to crankcase.

SECTION 4 - ENGINE AND ATTACHING PARTS

FIGURE 4-3. (91395007) EPA ENGINE RIGHT SIDE VIEW

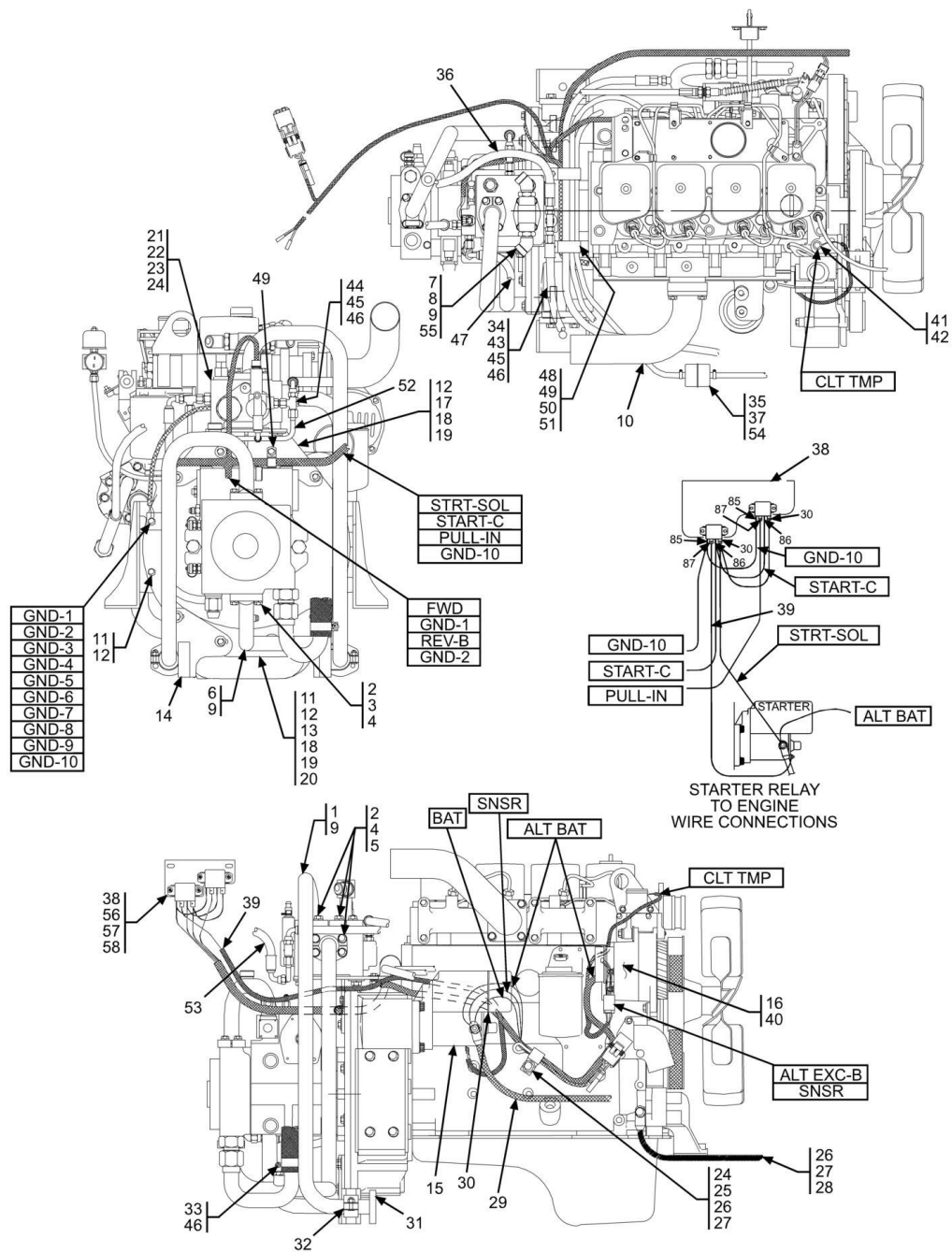
ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91395007	Ref	ENGINE ASSEMBLY, (Includes all Items on EPA ENGINE LEFT SIDE VIEW Except 49 thru 55; Includes Items 1 thru 39 on EPA ENGINE RIGHT SIDE VIEW, and all Items on EPA ENGINE PUMP MOUNT AND FLYWHEEL HOUSING)	
1	91333004	1	TUBE ASSEMBLY	
2	84712738	2	SPLIT FLANGE CLAMP	
3	83201135	4	HEX HD CAPSCREW, 7/16-14X1-1/2, GR8	
4	88551012	4	LOCKWASHER, 7/16	
5	88201018	2	HEX HD CAPSCREW, 5/16-18X-3/4, GR8	
6	88501005	2	HEX NUT, 5/16-18	
7	91091001	1	CLAMP SUPPORT	
8	88551010	2	LOCKWASHER, 5/16	
9	91083106	1	O-RING	
10		Ref	EXHAUST TUBING AND ATTACHING PARTS, (See EXHAUST SYSTEM for Breakdown)	
11	83191021	13	HEX HD CAPSCREW, M10X1.5X30, GR8	
12	83191013	16	LOCKWASHER, M10	
13	91336003	1	TUBE SUPPORT	
14	91086131	1	TUBE SUPPORT	
15	91083456	1	STARTER	
16	91083503	1	ALTERNATOR, (Includes Item 36)	
17	91146058	1	FLOW DIVIDER BRACKET	
18	83191006	1	HEX HD CAPSCREW, M10X1.5X40, GR8	
19	88561109	3	FLAT WASHER, 3/8	
20	83191005	2	HEX HD CAP SCREW, M10X1.5X45, GR8	
21	83483497	2	HOSE CLAMP	
22	90028660	2	SUPPORT CLAMP	
23	88551013	11 in	5/16, HOSE	
24	88561111	1	FLAT WASHER, 1/2	
25	91143122	1	SUPPORT CLAMP, 5/8	
26	83191004	2	HEX HD CAP SCREW, M12X1.75X30, GR8	
27	83191010	2	LOCKWASHER, M12	
28	91083481	1	NEGATIVE BATTERY CABLE	
29	91083482	1	POSITIVE BATTERY CABLE	
30	90027187	1	TIE-WRAP	
31	88711284	1	HEX SOCKET PIPE PLUG, 3/4	
32	90205792	1	CUSHION CLAMP	
33	88661384	1	HEX HD PLUG, 3/8 TUBE,	
34	91345008	1	STARTER RELAY ASSEMBLY, (Includes the Following Seven Items)	
34	77383377	2	SOLENOID RELAY	
34	88211028	4	HEX HD CAPSCREW, #10-24X1/2, GR8	
34	88501612	4	HEX NUT, #10-24	
34	88551007	4	LOCKWASHER, #10	
34	88561105	4	FLAT WASHER, #10	
34	91331014	1	RELAY MOUNTING PLATE	
34	91373009	1	JUMPER WIRE	
35	91363066	1	JUMPER WIRE	
36	91083504	1	REGULATOR	
37	91143314	1	WATER TEMPERATURE SENDER	
38	88711385	1	REDUCER BUSHING, 1/2x1/8	

SECTION 4 - ENGINE AND ATTACHING PARTS

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
39	24861170	3 Ref	SUPPORT CLAMP NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 4 - ENGINE AND ATTACHING PARTS

FIGURE 4-4. (91385020) EPA ENGINE RIGHT SIDE VIEW



SERVICE NOTES:

- 1). Use Loctite, P/N 1440-3364, on all bolt & fitting threads except pipe threads.
- 2). Use Loctite pipe sealant, P/N 1440-4082, on all pipe threads.
- 3). Add 12 qts. of oil, P/N 1440-3420, to crankcase.

SECTION 4 - ENGINE AND ATTACHING PARTS

FIGURE 4-4. (91385020) EPA ENGINE RIGHT SIDE VIEW

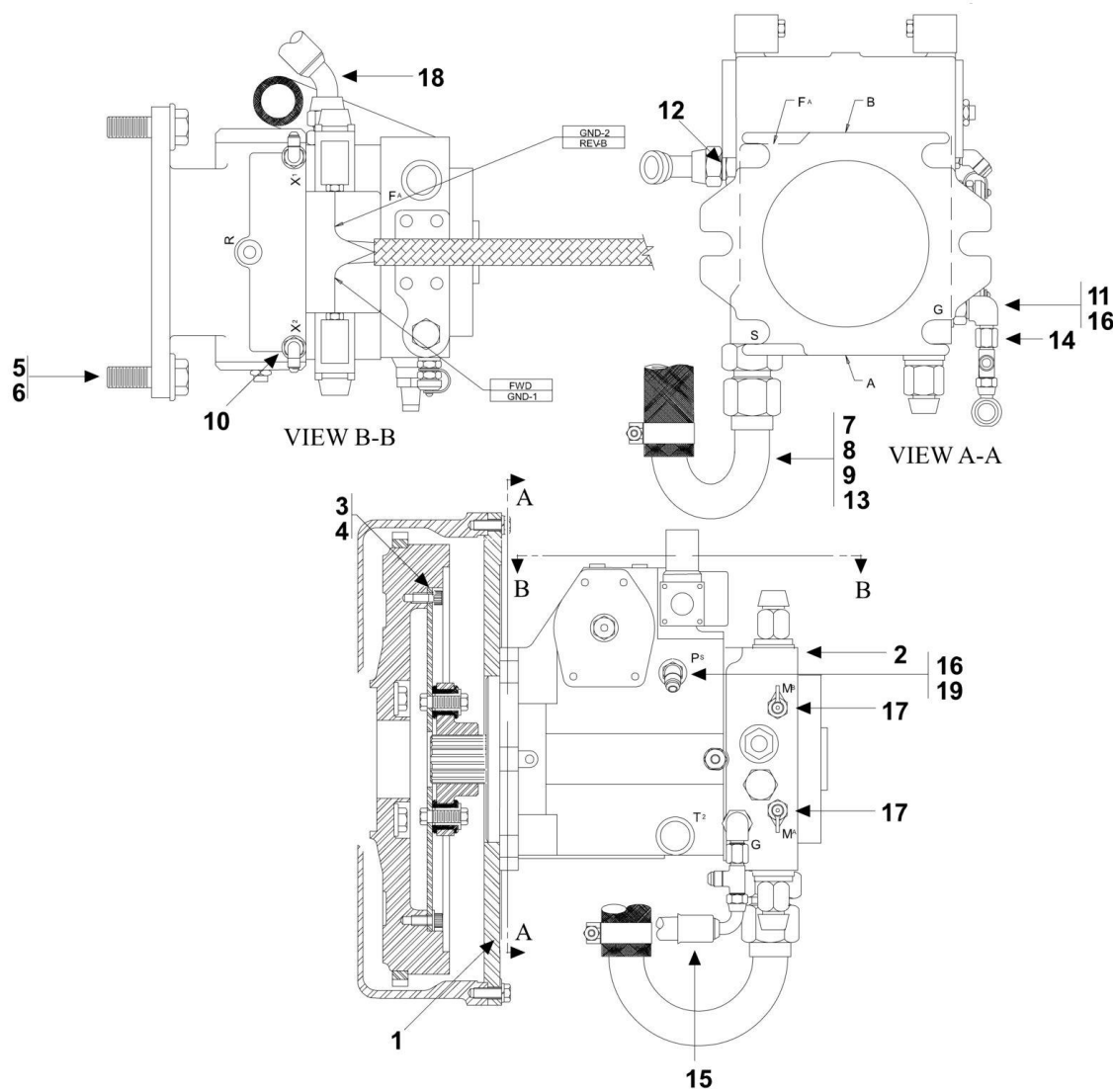
ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91385020	Ref	ENGINE ASSEMBLY, (Includes all Items on EPA ENGINE LEFT SIDE VIEW Except 52 thru 58; Includes Items 1 thru 55 on EPA ENGINE RIGHT SIDE VIEW, and all Items on EPA ENGINE PUMP MOUNT AND FLYWHEEL HOUSING)	
1	91333004	1	TUBE ASSEMBLY	
2	84712738	8	SPLIT FLANGE CLAMP	
3	83201135	4	HEX HD CAPSCREW, 7/16-14X1-1/2, GR8	
4	88551012	16	LOCKWASHER, 7/16	
5	83201155	12	HEX HD CAPSCREW, 7/16-14X1-3/4, GR8	
6	91163201	1	TUBE ASSEMBLY	
7	91083266	1	TUBE ASSEMBLY	
8	88662421	2	ELBOW, 45, (Includes Item 55)	
9	91083106	4	O-RING	
10		Ref	EXHAUST TUBING AND ATTACHING PARTS, (See EXHAUST SYSTEM for Breakdown)	
11	83191021	5	HEX HD CAPSCREW, M10X1.5X30, GR8	
12	83191013	12	LOCKWASHER, M10	
13	91336003	1	TUBE SUPPORT	
14	91086131	1	TUBE SUPPORT	
15	91083456	1	STARTER	
16	91083503	1	ALTERNATOR, (Includes Item 40)	
17	91146058	1	FLOW DIVIDER BRACKET	
18	83191006	5	HEX HD CAPSCREW, M10X1.5X40, GR8	
19	88561109	7	FLATWASHER, 3/8	
20	83191005	2	HEX HD CAPSCREW, M10X1.5X45, GR8	
21		Ref	TRACTION LOCK VALVE, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
22	88201065	2	HEX HD CAPSCREW, 1/2-13X1, GR5	
23	88551013	2	LOCKWASHER, 1/2	
24	88561111	3	FLAT WASHER, 1/2	
25	91143122	1	SUPPORT CLAMP, 5/8	
26	83191004	2	HEX HD CAPSCREW, M12X1.75X30, GR8	
27	83191010	2	LOCKWASHER, M12	
28	91083481	1	NEGATIVE BATTERY CABLE	
29	91083482	1	POSITIVE BATTERY CABLE	
30	90027187	1	TIE-WRAP	
31	88711284	1	HEX SOCKET PIPE PLUG, 3/4	
32	90205792	1	CUSHION CLAMP	
33	88662064	1	ELBOW, 90, (Includes Item 46)	
34	88662224	1	SWIVEL NUT RUN TEE, 3/8 TUBE	
35	Bulk	11 in	HOSE, 5/16	
36	84719141	1	HOSE ASSEMBLY	
37	83483497	2	HOSE CLAMP	
38	91345008	1	STARTER RELAY ASSEMBLY, (Includes the Following Seven Items)	
38	77383377	2	SOLENOID RELAY	
38	88211028	4	HEX HD CAPSCREW, #10-24X1/2, GR8	
38	88501612	4	HEX NUT, #10-24	
38	88551007	4	LOCKWASHER, #10	
38	88561105	4	FLAT WASHER, #10	
38	91331014	1	RELAY MOUNTING PLATE	

SECTION 4 - ENGINE AND ATTACHING PARTS

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
38	91373009	1	JUMPER WIRE	
39	91363066	1	JUMPER WIRE	
40	91083504	1	REGULATOR	
41	91143314	1	WATER TEMPERATURE SENDER	
42	88711385	1	REDUCER BUSHING, 1/2x1/8	
43	84717889	1	HOSE ASSEMBLY	
44	88662224	1	SWIVEL NUT BRANCH TEE, 3/8 TUBE	
45	88662005	2	CONNECTOR, (Includes Item 46)	
46	88591204	3	O-RING	
47	84718185	1	HOSE ASSEMBLY	
48	90028660	2	SUPPORT CLAMP	
49	24861170	4	SUPPORT CLAMP	
50	88201020	2	HEX HD CAPSCREW, 5/16-18X1, GR5	
51	88521205	2	HEX LOCKNUT, 5/16-18	
52	91163098	1	FLOW DIVIDER TUBE	
53	84719142	1	HOSE ASSEMBLY	
54	91083218	1	FUEL FILTER	
55	88591207	2	O-RING	
56	88201001	2	HEX HD CAPSCREW, 1/4-20X1/2, GR5	
57	88561107	1	FLAT WASHER, 1/4	
58	88551009	2	LOCKWASHER, 1/4	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 4 - ENGINE AND ATTACHING PARTS

FIGURE 4-5. (91395007) EPA ENGINE PUMP MOUNT AND FLYWHEEL HOUSING



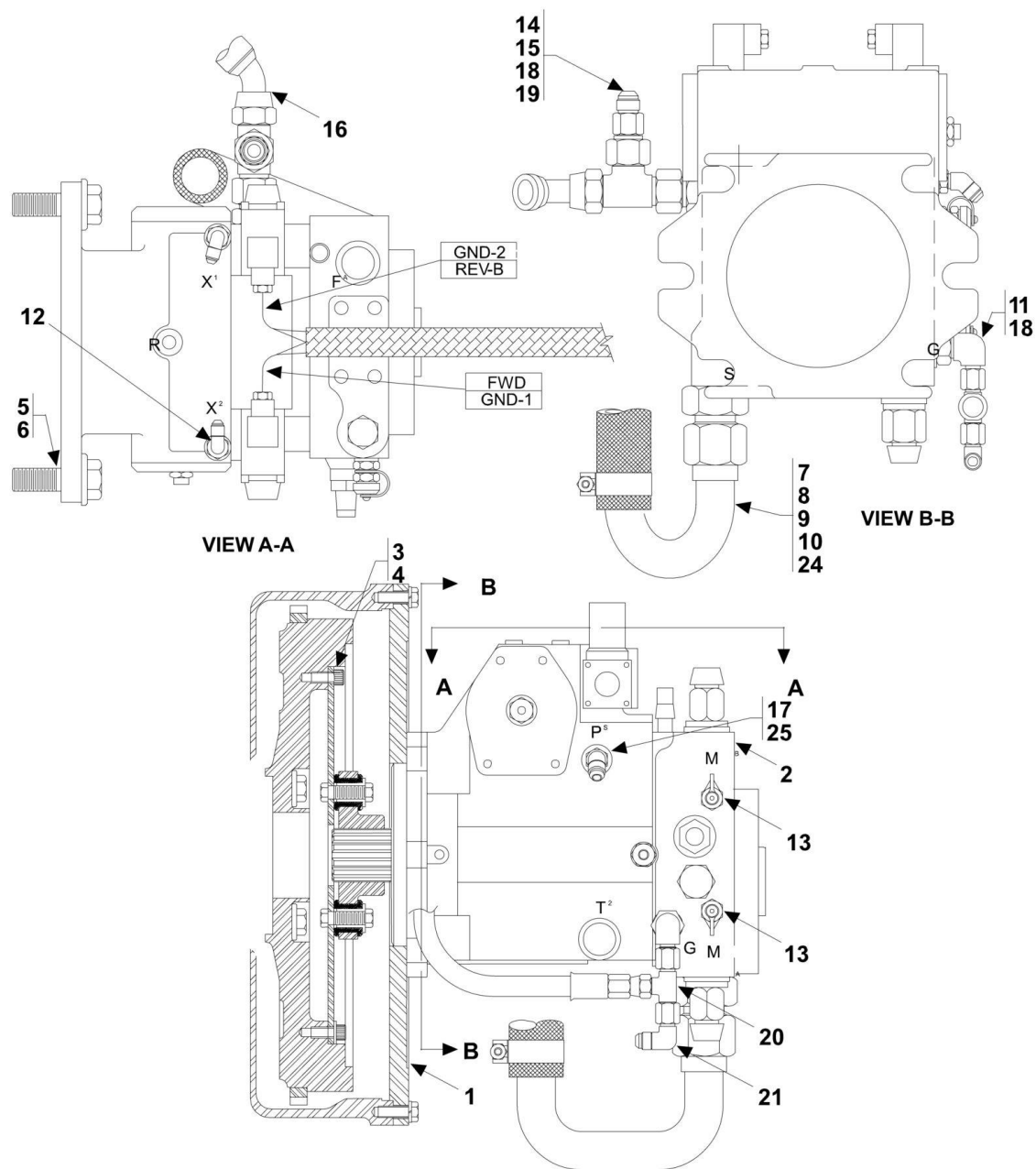
SECTION 4 - ENGINE AND ATTACHING PARTS

FIGURE 4-5. (91395007) EPA ENGINE PUMP MOUNT AND FLYWHEEL HOUSING

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91395007	Ref	ENGINE ASSEMBLY, (Includes all Items on EPA ENGINE LEFT SIDE VIEW Except 52 thru 58; Includes Items 1 thru 55 on EPA ENGINE RIGHT SIDE VIEW, and all Items on EPA ENGINE PUMP MOUNT AND FLYWHEEL HOUSING)	
1	91083019	1	PUMP MT. AND FLYWHEEL COUPLING, (Includes Items 20 & 21)	
2		Ref	HYDROSTATIC TRANS PUMP, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
3	88211068	8	SOCKET HD CAPSCREW, 3/8-16X5/8 GR8, (Torque to 40-45 ft lbs)	
4	88551011	8	LOCKWASHER, 3/8	
5	88201112	2	HEX HD CAPSCREW, 3/4-10X2-1/4, GR5, (Torque to 240-265 ft lbs)	
6	90027473	2	LOCK WASHER, 3/4	
7	88662011	1	CONNECTOR, (Includes Item 22)	
8	91083246	1	HOSE	
9	80633030	2	BAND CLAMP	
10	90027906	2	ELBOW, 90	
11	91083222	1	STR THD REDUCER CONNECTOR, 90, (Includes Item 16)	
12	88662008	1	CONNECTOR, (Includes Item 16)	
13	91083536	1	INTAKE TUBE	
14	88662239	1	SWIVEL NUT RUN TEE, 3/8 TUBE	
15	84717852	1	HOSE ASSY	
16	88591207	2	O-RING	
17	91053020	2	TEST COUPLING	
18	84717839	1	HOSE ASSY	
19	88662084	1	ELBOW, 45, (Includes Item 23)	
20	91344048	1	PUMP MOUNT PLATE	
21	91084312	1	COUPLING ASSY, (Bolts Included)	
22	88591210	1	O-RING	
23	88591204	1	O-RING	

SECTION 4 - ENGINE AND ATTACHING PARTS

FIGURE 4-6. (91385020) EPA ENGINE PUMP MOUNT AND FLYWHEEL HOUSING



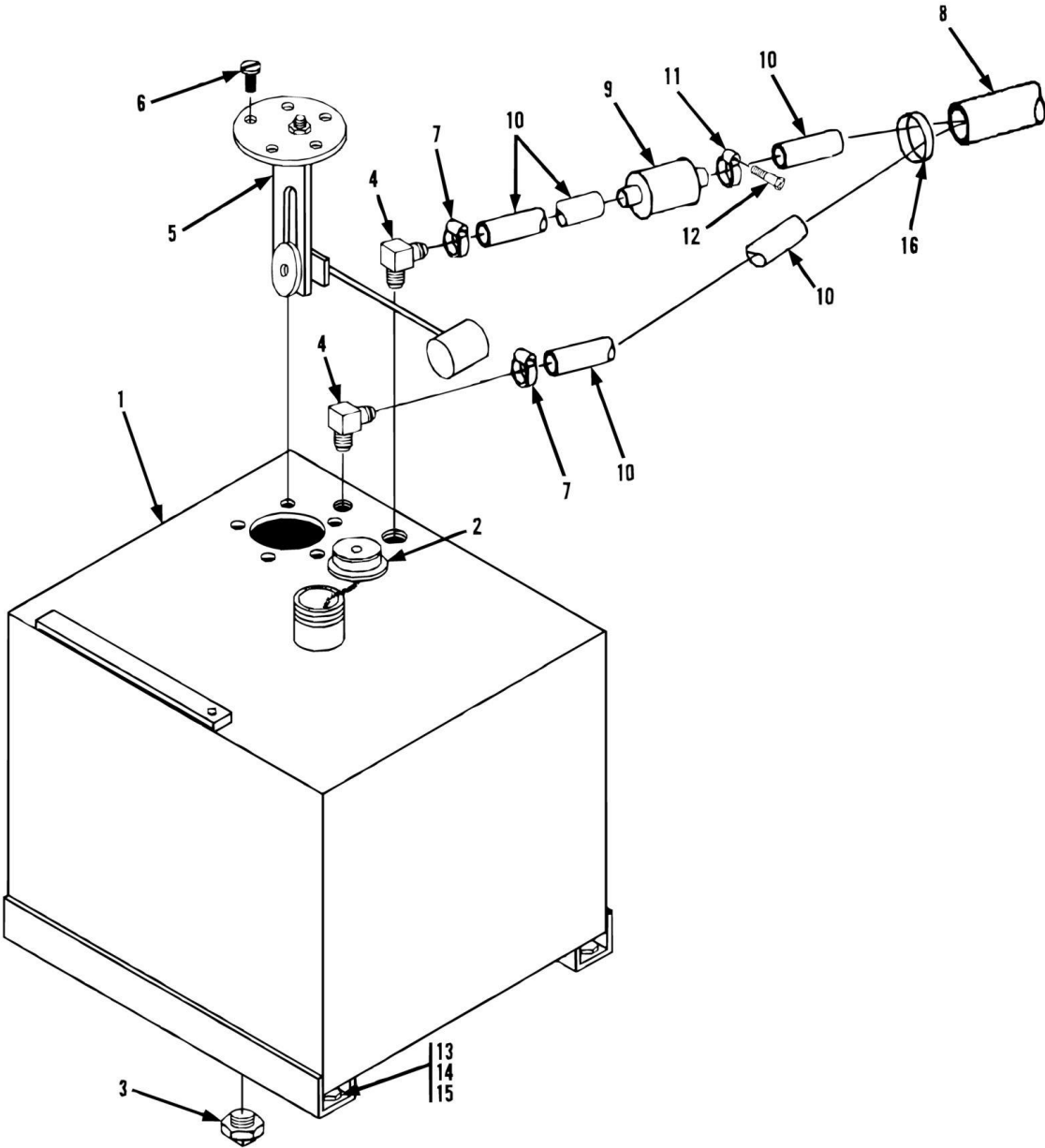
SECTION 4 - ENGINE AND ATTACHING PARTS

FIGURE 4-6. (91385020) EPA ENGINE PUMP MOUNT AND FLYWHEEL HOUSING

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91385020	Ref	ENGINE ASSEMBLY, (Includes all Items on EPA ENGINE LEFT SIDE VIEW Except 52 thru 58; Includes Items 1 thru 55 on EPA ENGINE RIGHT SIDE VIEW, and all Items on EPA ENGINE PUMP MOUNT AND FLYWHEEL HOUSING)	
1	91083019	1	PUMP MT. AND FLYWHEEL COUPLING, (Includes Items 22 & 23)	
2		Ref	HYDROSTATIC TRANS PUMP, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
3	88211068	8	SOCKET HD CAPSCREW, 3/8-16X5/8 GR8, (Torque to 40-45 ft lbs)	
4	88551011	8	LOCKWASHER, 3/8	
5	88201112	2	HEX HD CAPSCREW, 3/4-10X2-1/4, GR5, (Torque to 240-265 ft lbs)	
6	90027473	2	LOCKWASHER, 3/4	
7	88662011	1	CONNECTOR, (Includes Item 24)	
8	91083536	1	INTAKE TUBE	
9	91083246	1	HOSE	
10	80633030	2	BAND CLAMP	
11	91083222	1	STR THD REDUCER CONNECTOR, 90, (Includes Item 18)	
12	90027906	2	ELBOW, 90	
13	91053020	2	TEST COUPLING	
14	88662242	1	SWIVEL NUT RUN TEE, 3/4 TUBE	
15	83651133	1	REDUCER WITH ADAPTOR	
16	84717839	1	HOSE ASSEMBLY	
17	88662084	1	ELBOW, 45, (Includes Item 25)	
18	88591207	2	O-RING	
19	88662008	1	CONNECTOR, (Includes Item 18)	
20	88662239	1	SWIVEL NUT RUN TEE, 3/8 TUBE	
21	88662105	1	ELBOW, 90, (Swivel Nut)	
22	91344048	1	PUMP MOUNT PLATE	
23	91084312	1	COUPLING ASSY, (Bolts Included)	
24	88591210	1	O-RING	
25	88591204	1	O-RING	

SECTION 4 - ENGINE AND ATTACHING PARTS

FIGURE 4-7. (91155016) FUEL TANK AND LINES



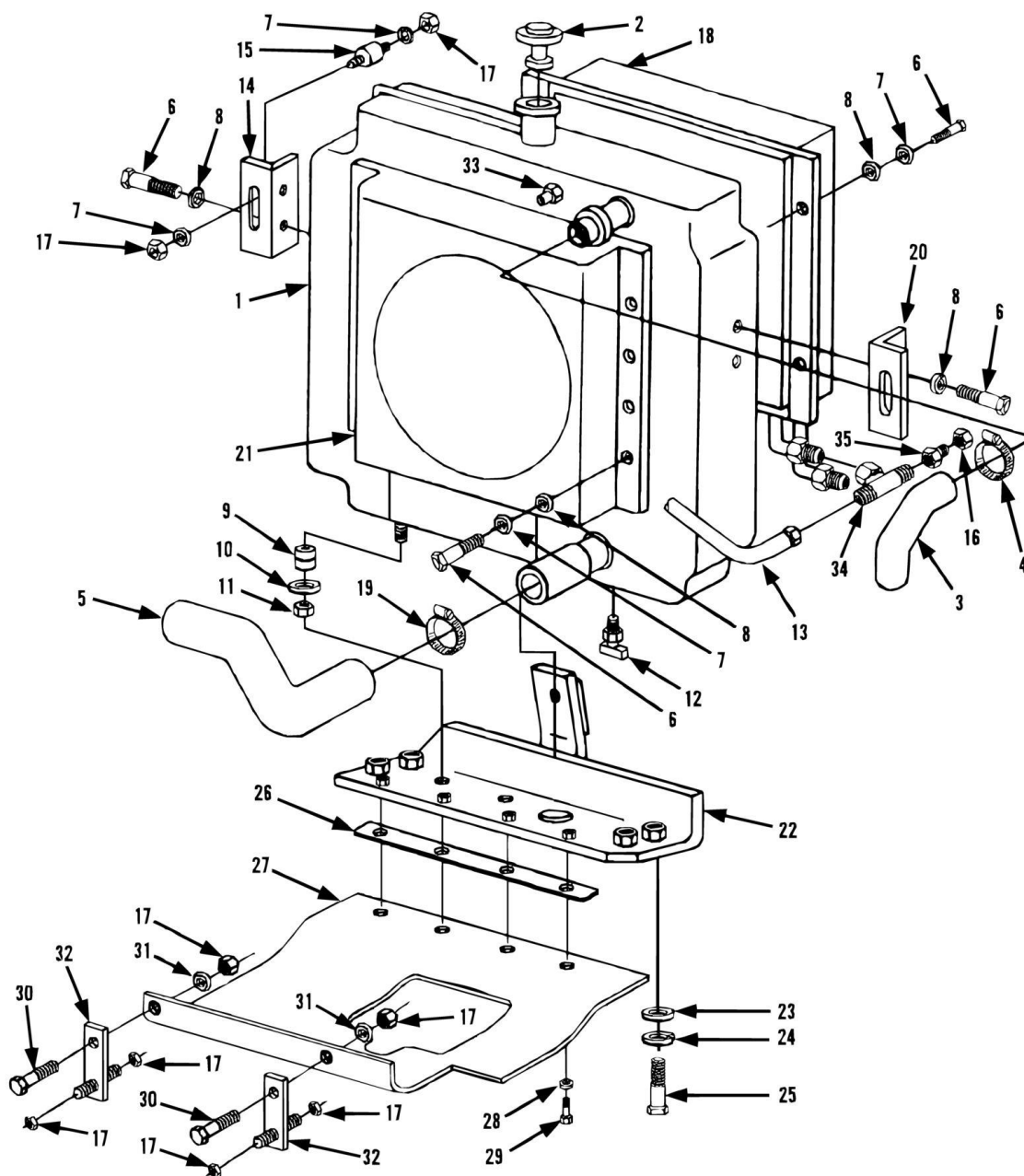
SECTION 4 - ENGINE AND ATTACHING PARTS

FIGURE 4-7. (91155016) FUEL TANK AND LINES

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91155016	1	FUEL TANK ASSY, (Includes Items 1 thru 6)	
1	91153031	1	FUEL TANK, (Includes Items 2 & 3)	
2	86541381	1	FUEL TANK CAP, (w/chain)	
3	88711283	1	HEX SOCKET PIPE PLUG, 1/2	
4	84712746	2	HOSE NIPPLE, 90, 1/2X3/8	
5	91143316	1	FUEL SENDER	
6	91083491	5	GASKETED SCREW, 10-32	
7	86883106	2	HOSE CLAMP	
8	71492142	20 in	FLEX LOOM	
9		Ref	FUEL FILTER, (See EPA ENGINE LEFT SIDE VIEW for Breakdown)	
10		Ref	FUEL LINE HOSE, 5/16IN ID, (See EPA ENGINE LEFT SIDE VIEW for Breakdown)	
11	90028660	1	SUPPORT CLAMP	
12	91123124	1	WHIZ-LOK SCREW, 5/16-18X1/2	
13	88201095	4	HEX HD CAPSCREW, 5/8-11X1-1/2, GR5	
14	88561008	4	FLAT WASHER, 5/8	
15	88551015	4	LOCKWASHER, 5/8	
16	86683122	2	TIE WRAP	

SECTION 4 - ENGINE AND ATTACHING PARTS

FIGURE 4-8. (91085139) RADIATOR ASSEMBLY



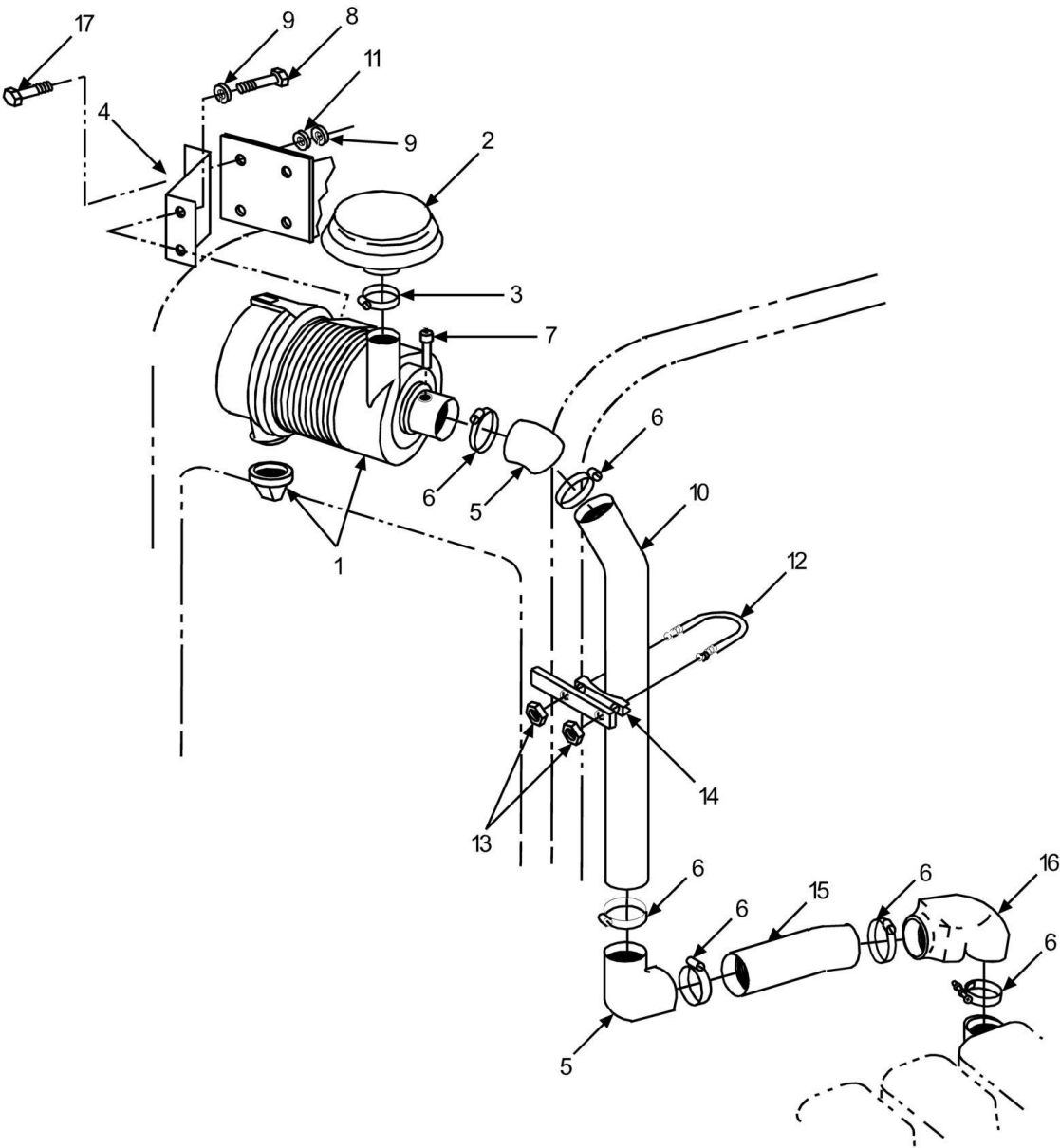
SECTION 4 - ENGINE AND ATTACHING PARTS

FIGURE 4-8. (91085139) RADIATOR ASSEMBLY

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91085139	Ref	RADIATOR ASSEMBLY, (Includes Items 1, 2, 3, one of Item 4, 5 thru 8 12, 13, 14, 18, one of Item 19, 20, 21 & 33 thru 36)	
1	91143269	1	RADIATOR, (Includes Item 2)	
2	91084198	1	RADIATOR CAP, 16 PSI	
3	91083094	1	UPPER RADIATOR HOSE	
4	85071128	2	HOSE CLAMP	
5	91083364	1	LOWER RADIATOR HOSE	
6	88201016	16	HEX HD CAPSCREW, 5/16-18x1/2, GR5	
7	88561003	16	FLAT WASHER, 5/16	
8	88551010	16	LOCKWASHER, 5/16	
9	83683308	2	SHOCK MOUNT	
10	90205918	2	WASHER	
11	88521206	2	HEX LOCKNUT, 3/8-16	
12	84521056	1	DRAIN COCK	
13	84719109	1	HOSE ASSY	
14	91081181	1	MOUNTING BRACKET	
15	91033137	2	SHOCK MOUNT	
16	88661408	1	NUT	
17	77143006	10	WHIZ LOCKNUT, 5/16-18	
18	91083573	1	OIL COOLER	
19	86883327	2	HOSE CLAMP	
20	91081541	1	MOUNTING BRACKET	
21	91083085	1	RADIATOR SHROUD	
22	91086174	1	RADIATOR MOUNT	
23	88561006	4	FLATWASHER, 1/2	
24	88551013	4	LOCKWASHER, 1/2	
25	88201067	4	HEX HD CAPSCREW, 1/2-13X1-1/2, GR5	
26	91301086	1	FLAT BAR	
27	91123168	1	DUST SHIELD	
28	88561003	4	WASHER	
29	88201021	4	HEX HD CAPSCREW, 5/16-18X1-1/4, GR5	
30	88201020	2	HEX HD CAPSCREW, 5/16-18X1, GR5	
31	91083533	2	FENDER WASHER	
32	91081654	2	BAR	
33	90030271	1	HOSE END FITTING, 5/16	
34	88662227	1	SWIVEL NUT BRANCH TEE, 3/4 TUBE	
35	88661345	1	REDUCER ADAPTER	

SECTION 4 - ENGINE AND ATTACHING PARTS

FIGURE 4-9. AIR CLEANER PIPING



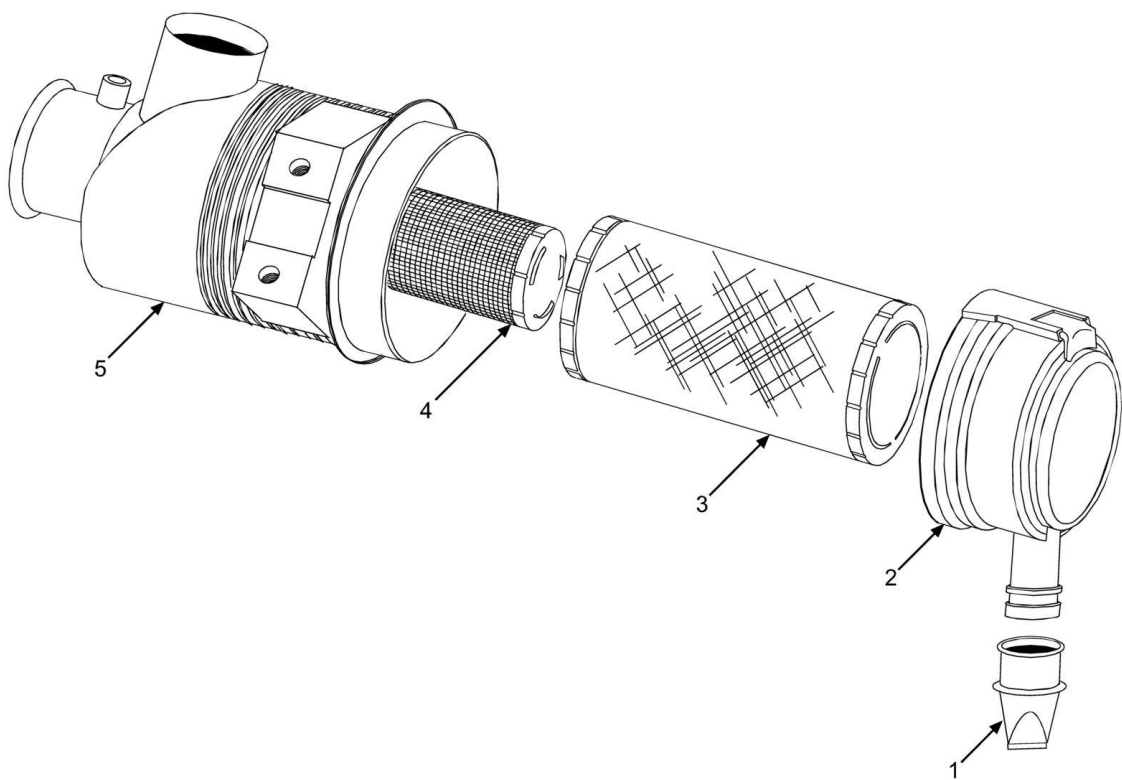
SECTION 4 - ENGINE AND ATTACHING PARTS

FIGURE 4-9. AIR CLEANER PIPING

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1		Ref	7IN AIR CLEANER, VINYL HOUSING, (See 7IN AIR CLEANER for Breakdown)	
2	91403512	1	AIR INLET HOOD, (Includes Item 3)	
3		Ref	CLAMP	
4	91481005	1	AIR CLEANER SUPPORT	
5	91083128	2	ELBOW, 90	
6	91163129	6	BAND CLAMP	
7	83671475	1	SERVICE INDICATOR	
8	83191028	2	HEX HD CAPSCREW, M8X1-1/4X25, GR8	
9	88551010	4	LOCKWASHER, 5/16	
10	91483015	1	UPPER INTAKE TUBE	
11	88561003	2	FLAT WASHER, 5/16	
12	24921332	1	MUFFLER CLAMP, (Includes Items 13 & 14)	
13		Ref	NUT	
14		Ref	BRIDGE	
15	91083124	1	AIR INTAKE TUBE	
16	91083126	1	AIR INTAKE ELBOW, 90	
17	88201018	2	HEX HD CAPSCREW, 5/16-18X3/4, GR5	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 4 - ENGINE AND ATTACHING PARTS

FIGURE 4-10. (91383065) 7 INCHES AIR CLEANER



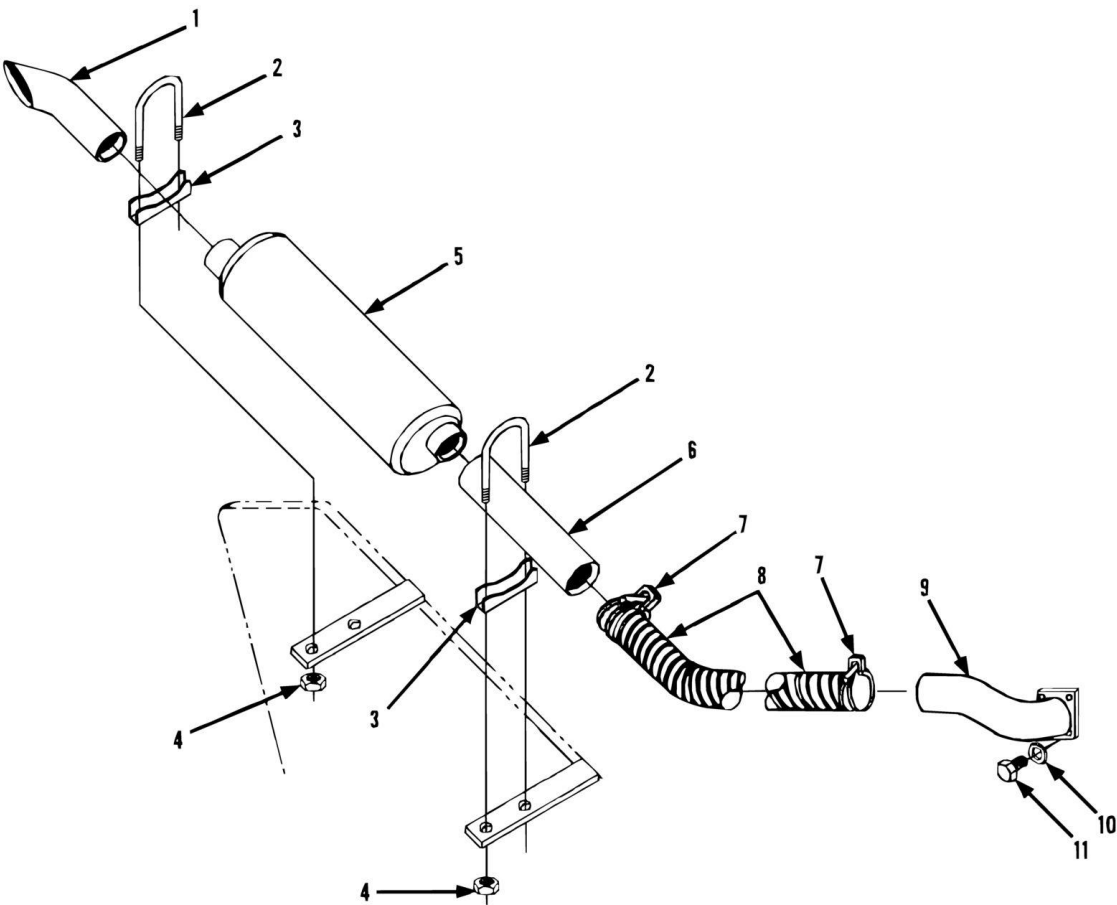
SECTION 4 - ENGINE AND ATTACHING PARTS

FIGURE 4-10. (91383065) 7 INCHES AIR CLEANER

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91383065	1	7IN AIR CLEANER, (Includes all Items)	
1	80274006	1	VACUATOR VALVE	
2	91384010	1	COVER ASSEMBLY	
3	91403102	1	FILTER ELEMENT	
4	91403103	1	SAFETY ELEMENT	
5		Ref	BODY, VINYL HOUSING, (Not Sold Separately Order P/N 9138-3065)	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 4 - ENGINE AND ATTACHING PARTS

FIGURE 4-11. EXHAUST SYSTEM



SECTION 4 - ENGINE AND ATTACHING PARTS

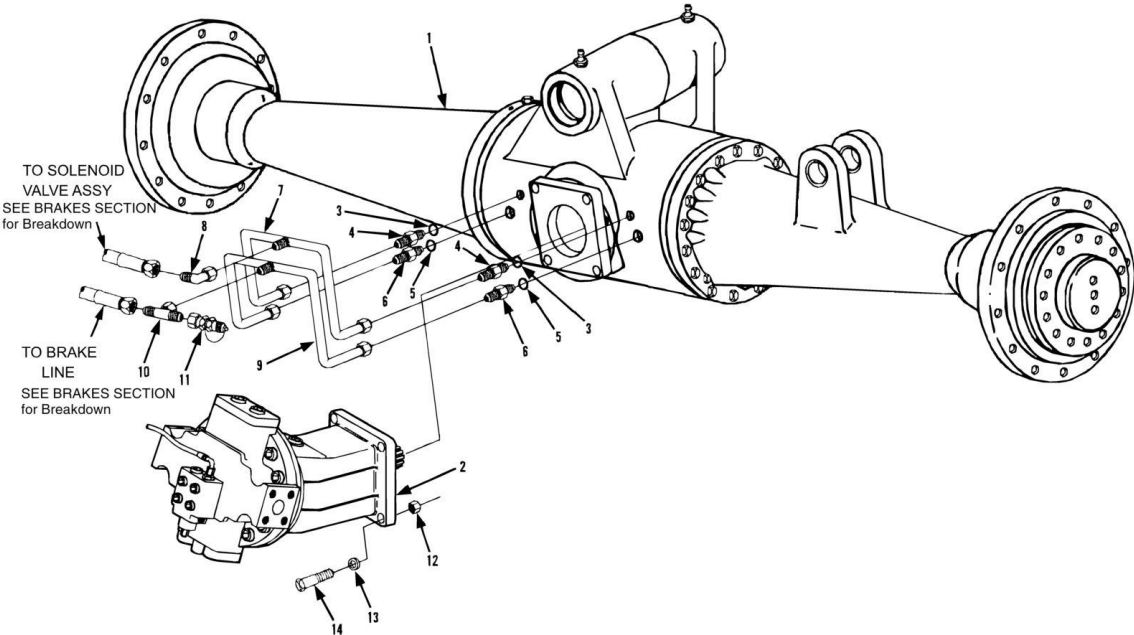
FIGURE 4-11. EXHAUST SYSTEM

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1	91083560	1	TAIL PIPE	
2	83683175	2	MUFFLER CLAMP, (Includes Items 3 & 4)	
3		Ref	BRIDGE	
4		Ref	NUT	
5	91083250	1	MUFFLER	
6	91483011	1	EXHAUST PIPE	
7	91163268	2	FLEX PIPE CLAMP	
8	91483041	1	FLEXIBLE TUBING	
9	91086055	1	EXHAUST TUBE	
10	83191013	4	LOCKWASHER, M10	
11	83191021	4	HEX HD CAPSCREW, M10X1.5X30	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 5 - DRIVE TRAIN

SECTION 5 - DRIVE TRAIN

FIGURE 5-1. (91485018) FRONT AXLE ASSEMBLY



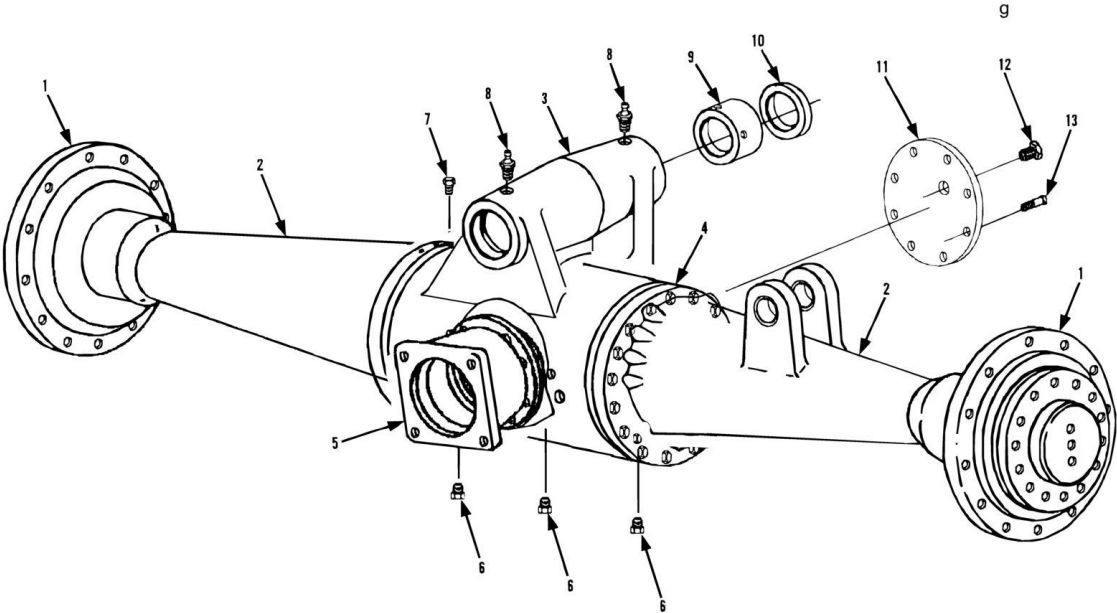
SECTION 5 - DRIVE TRAIN

FIGURE 5-1. (91485018) FRONT AXLE ASSEMBLY

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1	91485018	1	FRONT AXLE ASSEMBLY, (includes items 1 thru 14)	
2		Ref	FRONT AXLE, (See FRONT AXEL for Breakdown)	
3		Ref	FRONT DRIVE MOTOR, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
3	88591205	2	O-RING	
4	88662006	2	CONNECTOR, (includes item 3)	
5	88591204	2	O-RING	
6	88662005	2	CONNECTOR, (includes item 5)	
7	91123130	1	PARK BRAKE TUBE LINE	
8	88662106	1	ELBOW, 90, (swivel nut)	
9	91123127	1	SERVICE BRAKE TUBE LINE	
10	88662224	1	SWIVEL NUT BRANCH TEE, 3/8 TUBE	
11	91143172	1	TEST FITTING	
12	77383580	4	HIGH NUT, 3/4-16, (torque nuts to 265-290 ft lbs)	
13	90027473	4	HARD WASHER, 3/4	
14	88201616	4	HEX HD CAPSCREW, 3/4-16X3-1/2, GR5	

SECTION 5 - DRIVE TRAIN

FIGURE 5-2. (91123119) FRONT AXLE



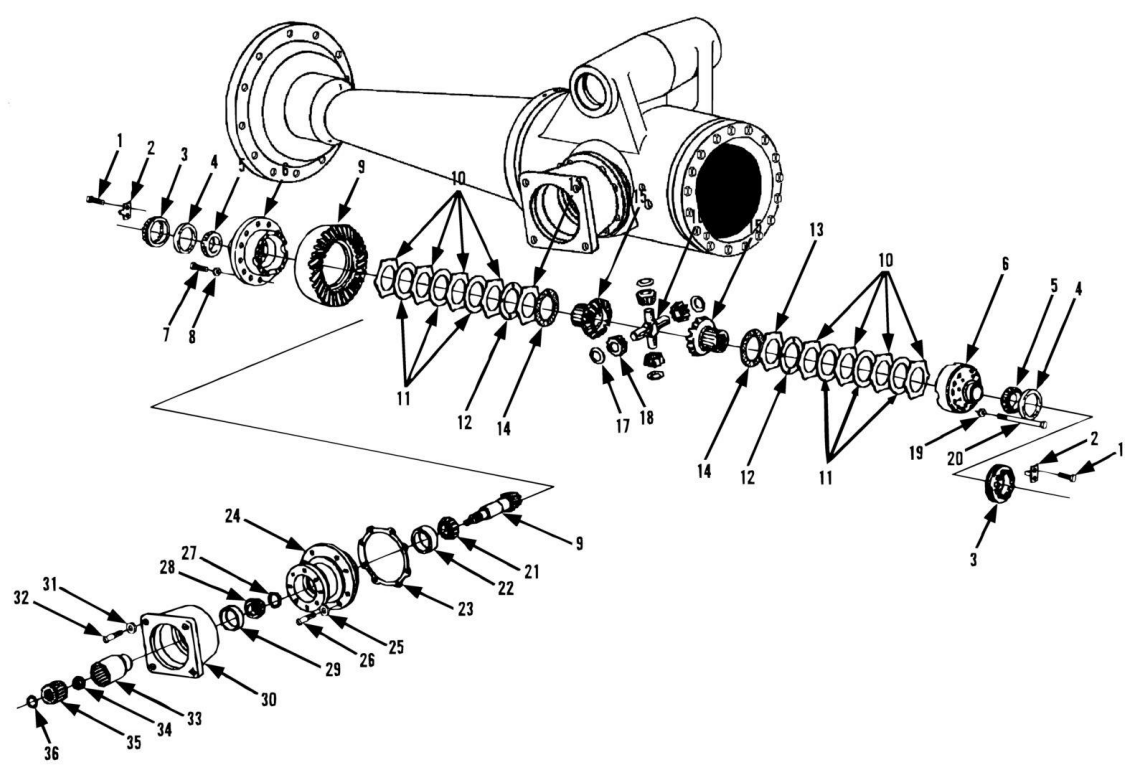
SECTION 5 - DRIVE TRAIN

FIGURE 5-2. (91123119) FRONT AXLE

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1	91123119	1	FRONT AXLE, (includes all items on pages 6-2, 6-3, 6-4 & 6-5)	
		Ref	WHEEL FLANGE ASSY, (See REAR STEERING AXLE DRIVE HUB for Breakdown)	
2		Ref	LEFT AND RIGHT HOUSING ASSY, (See BRAKE ASSEMBLY for Breakdown)	
3	91144326	1	CENTER HOUSING ASSY, (includes item 9)	
4		Ref	BRAKE ASSY, (See FLOORPLATE COMPONENTS for Breakdown)	
5		Ref	CARRIER ASSY, (See CARRIER ASSEMBLY for Breakdown)	
6	91144327	3	DRAIN PLUG	
7	91144328	1	VENT PLUG	
8	91144329	2	LUBE FITTING	
9	91084046	2	BUSHING	
10	91084047	2	TRUNNION OIL SEAL	
11	91141511	1	COVER	
12	88711284	1	LEVEL PLUG	
13	91144332	8	CAPSCREW, M8X1.25X16.0	

SECTION 5 - DRIVE TRAIN

FIGURE 5-3. CARRIER ASSEMBLY



SECTION 5 - DRIVE TRAIN

FIGURE 5-3. CARRIER ASSEMBLY

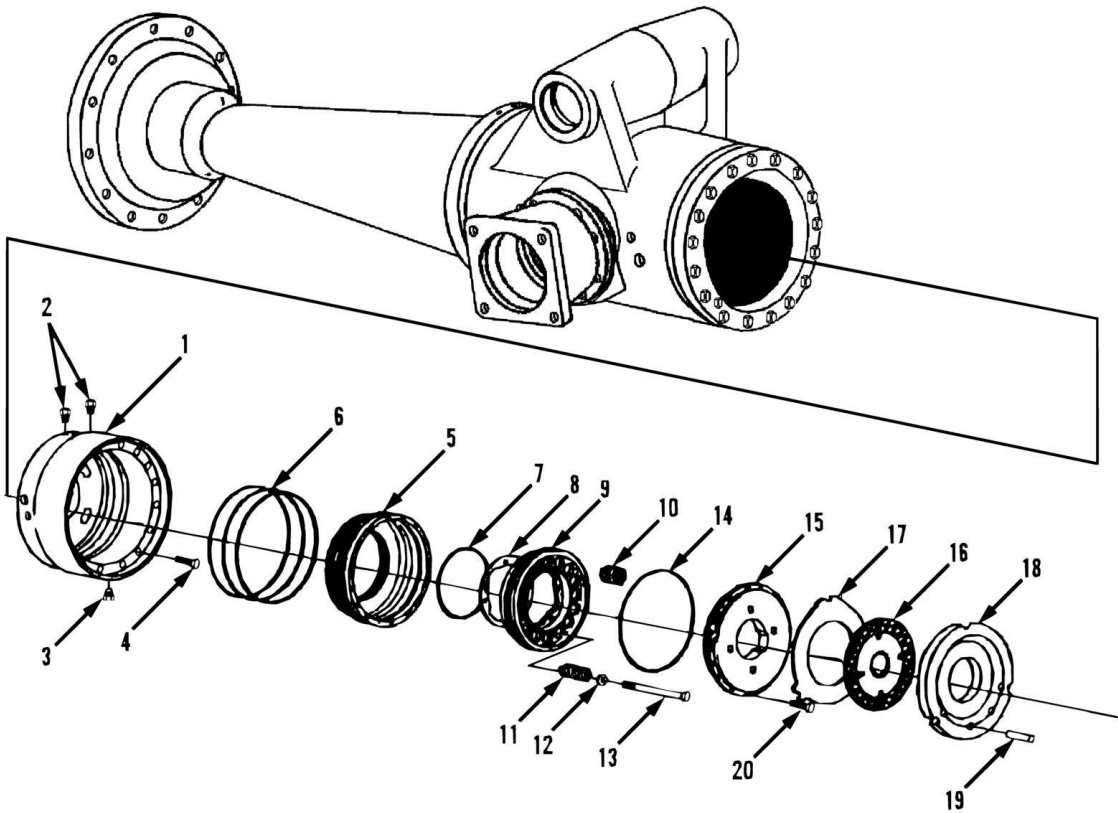
ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91144382	Ref	LIMITED SLIP PLATE STACK KIT, (includes items 10, 11, 12, 13 & 14)	
	91144383	Ref	PINION CAGE SHIM KIT, (includes item 23)	
	91144384	Ref	DRIVE PINION SHIM KIT, (includes item 27)	
	91144385	Ref	LIMITED SLIP SHIM KIT,(includes item 12)	
1	91144386	4	CAPSCREW	
2	91144387	2	ADJUSTER RING LOCK	
3	91144388	2	ADJUSTER RING	
4	83073828	2	BEARING CUP	
5	91144389	2	BEARING CONE	
6	91144390	1	DIFFERENTIAL CASE	
7	91144391	12	CAPSCREW, M10X1.0X30.0	
8	83483584	12	WASHER	
9	91144392	1	SPIRAL GEAR AND PINION	
10	Kit	8	DRIVE FRICTION DISC, (included in 91144382 kit)	
11	Kit	6	DRIVEN FRICTION DISC, (included 91144382 kit)	
12	Kit	2	SHIM, (0.33), (included in shim kit)	
12	Kit	2	SHIM, (0.38), (included in shim kit)	
12	Kit	2	SHIM, (0.25), (included in shim kit)	
12	Kit	2	SHIM, (0.13), (included in shim kit)	
13	Kit	2	COMPRESSION DISC, (included in 91144382 kit)	
14	Kit	2	THRUSTWASHER, (included in 91144382 kit)	
15	91144393	2	SIDE GEAR	
16	91144394	1	SPIDER	
17	91144395	4	THRUSTWASHER	
18	91144396	4	PINION GEAR	
19	83483584	12	WASHER	
20	91144397	12	CAPSCREW, M10X1.5X80.0	
21	90207204	1	BEARING CONE	
22	90200440	1	BEARING CUP	
23	Kit	4	SHIM, (0.05), (included in shim kit)	
23	Kit	2	SHIM, (0.125), (included in shim kit)	
23	Kit	3	SHIM, (0.20),(included in shim kit)	
23	Kit	1	SHIM, (0.50),(included in shim kit)	
24	91144398	1	PINION CAGE ASSY, (includes items 22 & 29)	
25	91144399	8	WASHER	
26	91144400	8	CAPSCREW, M12X1.75X40.0	
27	Kit	1	SHIM, (1.20), (included in shim kit)	
27	Kit	1	SHIM, (1.25), (included in shim kit)	
27	Kit	1	SHIM, (1.30), (included in shim kit)	
27	Kit	1	SHIM, (1.35), (included in shim kit)	
27	Kit	1	SHIM, (1.40), (included in shim kit)	
27	Kit	1	SHIM, (1.45), (included in shim kit)	
27	Kit	1	SHIM, (1.50), (included in shim kit)	
28	91144401	1	BEARING CONE	
29	91144402	1	BEARING CUP	
30	91144403	1	MOTOR ADAPTER FLANGE	
31	83483584	8	WASHER	
32	91144404	8	CAPSCREW, .3750-16UNC-2AX1.25	
33	91144405	1	DRIVEN SLEEVE	

SECTION 5 - DRIVE TRAIN

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
34	91144406	1	PINION NUT, M24X1.5	
35	91144407	1	DRIVE SLEEVE	
36	91144408	1	SNAP RING	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 5 - DRIVE TRAIN

FIGURE 5-4. BRAKE ASSEMBLY



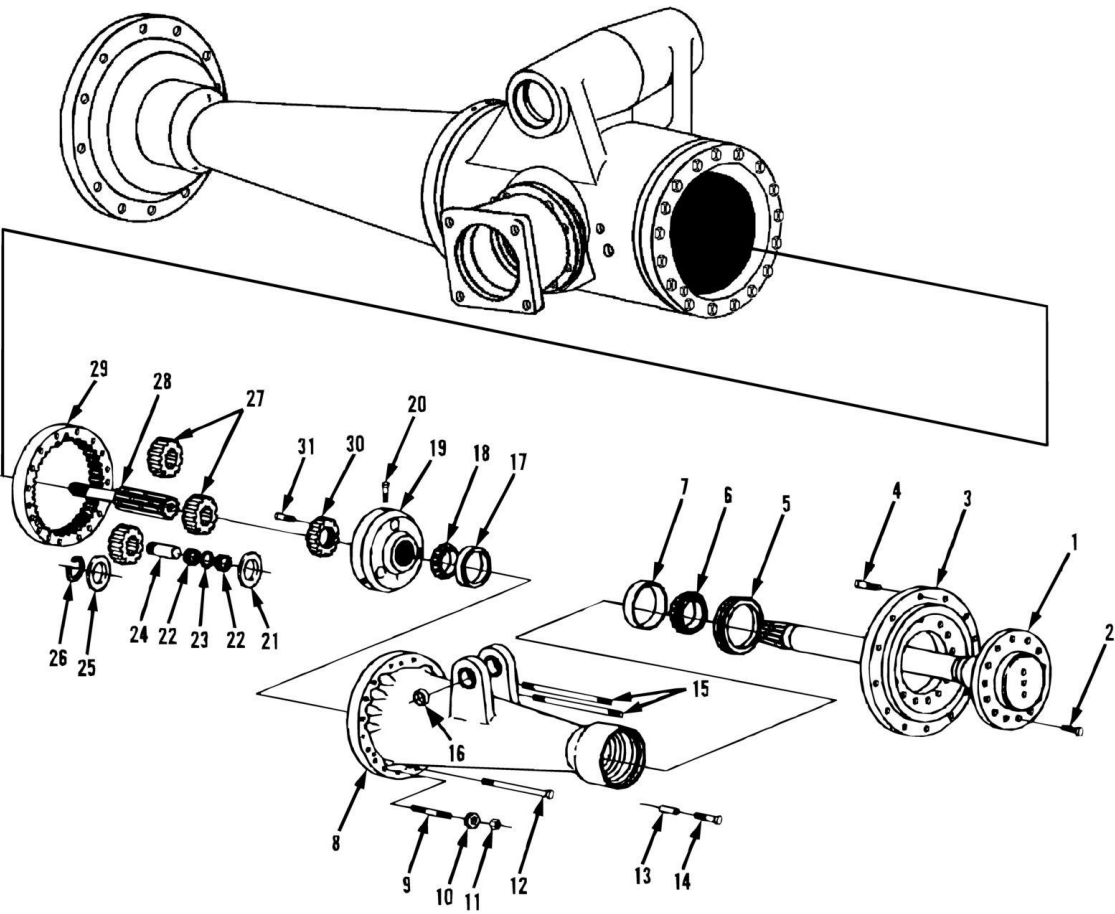
SECTION 5 - DRIVE TRAIN

FIGURE 5-4. BRAKE ASSEMBLY

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1	91144442	Ref	BRAKE SEAL KIT, (includes items 6, 7 & 14), (services both sides)	
	91144369	Ref	BRAKE PISTON PLATE KIT, (includes items 15, 16, 17 & 18), (services one side)	
	91144370	Ref	BRAKE PLATE AND SEAL KIT, (includes items 6, 7, 14, 15, 16, 17 & 18), (services one side)	
	91144371	Ref	PISTON BRAKE SHIM KIT, (includes item 8), (services one side)	
	91144372	1	BRAKE HOUSING, (right side only - left side included in center housing)	
2	91144373	4	HYDRAULIC LINE BLEEDER	
3		Ref	DRAIN PLUG, (See CARRIER ASSEMBLY for Breakdown)	
4	91144374	3	CAPSCREW - RIGHT SIDE ONLY, M8X1.25X40.0	
5	91124094	2	BRAKE PISTON AND PLATE ASSY, (includes items 6, 7, 9, 10, 14, 15 & 20)	
6	Kit	6	O-RING	
7	Kit	2	O-RING	
8	Kit	8	SHIM, (0.075), (included in shim kit)	
8	Kit	8	SHIM, (0.125), (included in shim kit)	
8	Kit	8	SHIM, (0.255), (included in shim kit)	
8	Kit	8	SHIM, (0.555), (included in shim kit)	
9	91144376	2	BRAKE PISTON	
10	91144377	24	SPRING	
11	91144378	16	SPRING	
12	86881421	16	WASHER	
13	91144379	16	RETURN SPRING BOLT	
14	Kit	2	O-RING	
15	Kit	2	BRAKE ACTUATING PLATE	
16	Kit	8	FRICTION DISC	
17	Kit	8	STATIONARY DISC	
18	Kit	2	BRAKE REACTION PLATE	
19	91144380	6	BRAKE DISC LOCKPIN	
20	91144381	42	CAPSCREW, M6X1.0X12.0, (allen)	
		Ref	NOTE: QUANTITIES SHOWN ARE FOR BOTH SIDES.	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 5 - DRIVE TRAIN

FIGURE 5-5. (91144339) (91144337) LEFT/RIGHT HOUSING ASSEMBLY (91144333) (91144335) AXLE SHAFT AND WHEEL FLANGE ASSEMBLY



SECTION 5 - DRIVE TRAIN

FIGURE 5-5. (91144339) (91144337) LEFT/RIGHT HOUSING ASSEMBLY (91144333) (91144335) AXLE SHAFT AND WHEEL FLANGE ASSEMBLY

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1	91144333	2	AXLE SHAFT ASSY, (includes items 2, 3, 4, 5 & 7)	
2	91144334	28	CAPSCREW, M20X1.5X50.0	
3	91144335	2	WHEEL FLANGE ASSY, (includes item 4)	
4	90203543	24	WHEEL BOLT	
5	91144336	2	SHAFT OIL SEAL	
6	86984452	2	BEARING CUP	
7	86984451	2	BEARING CONE	
8	91144337	1	HOUSING ASSY - RIGHT SIDE, (shown), (includes items 6, 16 & 18)	
8	91144338	Ref	RING GEAR AND HOUSING ASSY - RIGHT SIDE, (shown), (includes items 6, 16, 18 & 29)	
8	91144339	1	HOUSING ASSY-LEFT SIDE, (not shown), (includes items 6, 16 & 18)	
8	91144340	Ref	RING GEAR AND HOUSING ASSY - LEFT SIDE, (not shown), (includes items 6, 16, 18 & 29)	
9	91144341	4	SET SCREW	
10	91144342	32	WASHER	
11	91144343	8	NUT, M14X1.5-6H	
12	91144344	14	CAPSCREW - RIGHT SIDE, M14X1.5X212.0	
12	91144345	14	CAPSCREW - LEFT SIDE, M14X1.5X120.0	
13	91144346	2	SPACER -19mm	
13	91144347	4	SPACER -26mm	
14	91144348	4	CAPSCREW - USE W/26mm SPACER, M14X1.5X85, (position at 7 & 5 o'clock)	
14	91144349	2	CAPSCREW - USE W/19mm SPACER, M14X1.5X78, (position at 12 o'clock)	
15	91144350	2	STUD - RIGHT SIDE, M14X1.5X232.0	
15	91144351	2	STUD - LEFT SIDE, M14X1.5X112.0	
16	91144352	2	BUSHING	
17	91144354	2	BEARING CONE	
18	91144353	2	BEARING CUP	
19	91144355	2	SPIDER ASSY, (includes items 20 & 24)	
20	91144356	6	CAPSCREW, M10X23.0	
21	91144357	6	THRUSTWASHER	
22	91144358	6	KIT ROLLER	
23	91144359	6	SPACER	
24	91144360	6	PLANETARY PINION SHAFT	
25	91144361	6	WASHER	
26	91144362	6	SNAP RING	
27	91144363	6	PLANETARY PINION	
28	91144364	1	SUN GEAR, (287.0mm) - RIGHT SIDE, (shown)	
28	91144365	1	SUN GEAR, (247.0mm) - LEFT SIDE, (not shown)	
29	91144366	2	RING GEAR	
30	91144367	2	ADJUSTING NUT	
31	91144368	2	CAPSCREW, (adjusting nut lock)	
		Ref	NOTE: QUANTITIES SHOWN ARE FOR BOTH SIDES.	

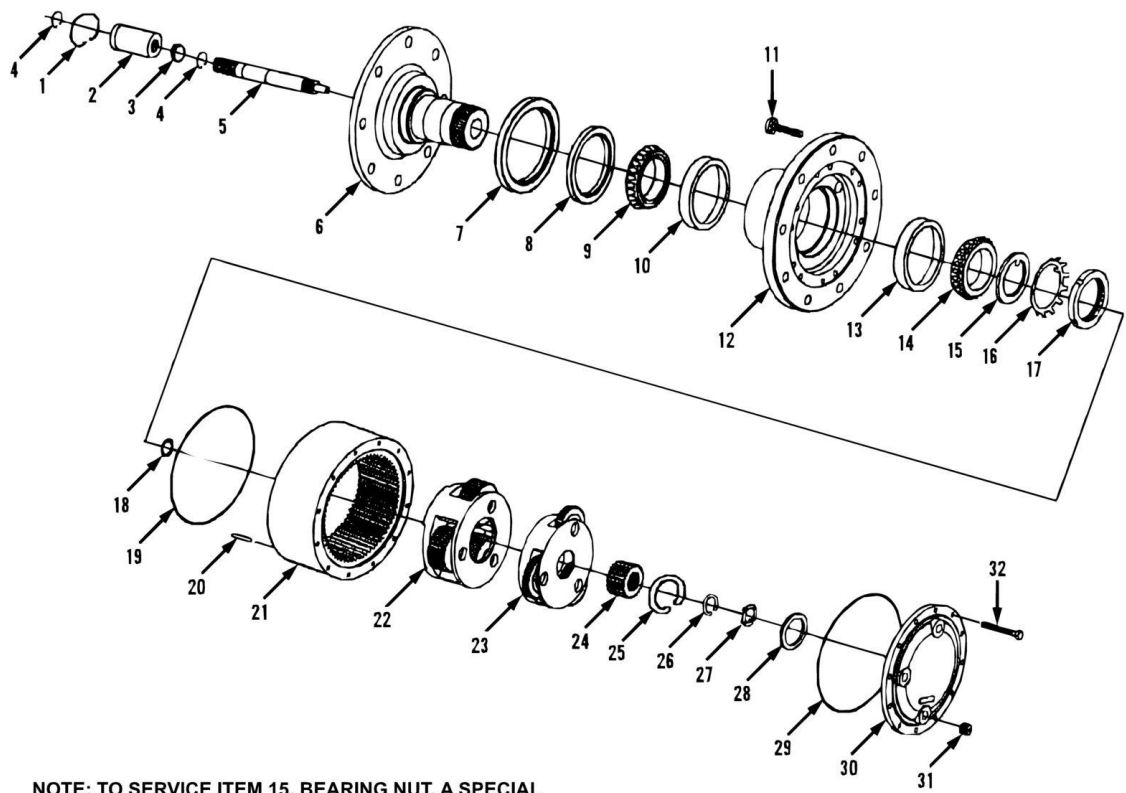
SECTION 5 - DRIVE TRAIN

FIGURE 5-6. NON-DRIVE WHEEL HUB

**INFORMATION FOR THIS PAGE WAS
UNAVAILABLE AT THE TIME OF PUBLICATION.**

SECTION 5 - DRIVE TRAIN

FIGURE 5-7. (91483020) REAR STEERING AXLE DRIVE HUB



NOTE: TO SERVICE ITEM 15, BEARING NUT, A SPECIAL
WRENCH IS REQUIRED. ORDER 91404449 WRENCH.

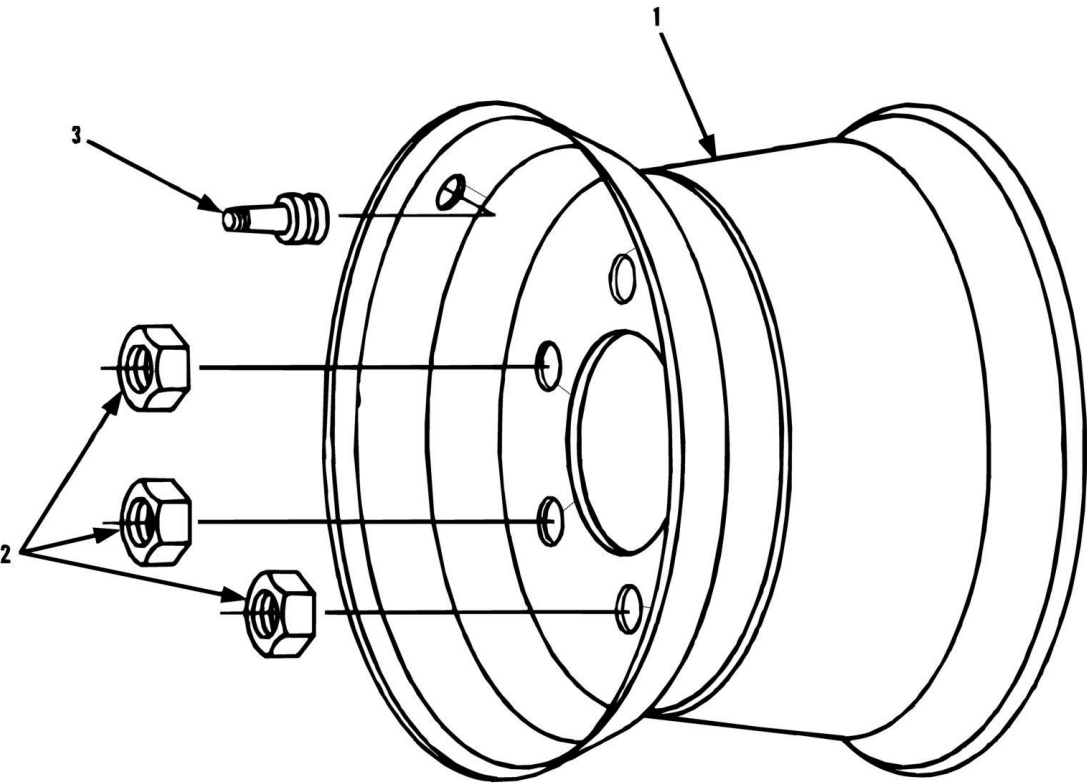
SECTION 5 - DRIVE TRAIN

FIGURE 5-7. (91483020) REAR STEERING AXLE DRIVE HUB

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91483020	1	REAR DRIVE HUB, (includes all items)	
1	90202548	1	RETAINING RING	
2	91484006	1	COUPLING	
3	91484007	1	SPACER	
4	91484008	2	RETAINING RING	
5	91484009	1	INPUT SHAFT	
6	91484010	1	SPINDLE	
7	91414004	1	BOOT SEAL	
8	91414005	1	OIL SEAL	
9	91414006	1	BEARING CONE	
10	91414007	1	BEARING CUP	
11	91034028	12	WHEEL BOLT	
12	91414008	1	HUB	
13	91414009	1	BEARING CUP	
14	91414010	1	BEARING CONE	
15	91414011	1	THRUSTWASHER	
16	91414012	1	LOCKWASHER	
17	91414013	1	BEARING NUT	
18	91414014	1	THRUSTWASHER	
19	91414015	1	O-RING	
20	77344055	2	DOWEL PIN	
21	91414016	1	RING GEAR	
22	91414017	1	SECONDARY CARRIER ASSY	
23	91414018	1	PRIMARY CARRIER ASSY	
24	91414019	1	SUN GEAR	
25	91414027	1	RETAINING RING	
26	91414020	1	RETAINING RING	
27	91414021	1	THRUSTWASHER	
28	91414022	1	THRUSTWASHER	
29	7024177	1	O-RING	
30	91414024	1	COVER	
31	91414025	3	MAGNETIC PIPE PLUG	
32	91414026	20	HEX HD BOLT	
		Ref	NOTE: QUANTITIES SHOWN ARE FOR ONE HUB ASSEMBLY ONLY.	

SECTION 5 - DRIVE TRAIN

FIGURE 5-8. WHEELS AND TIRES



SECTION 5 - DRIVE TRAIN

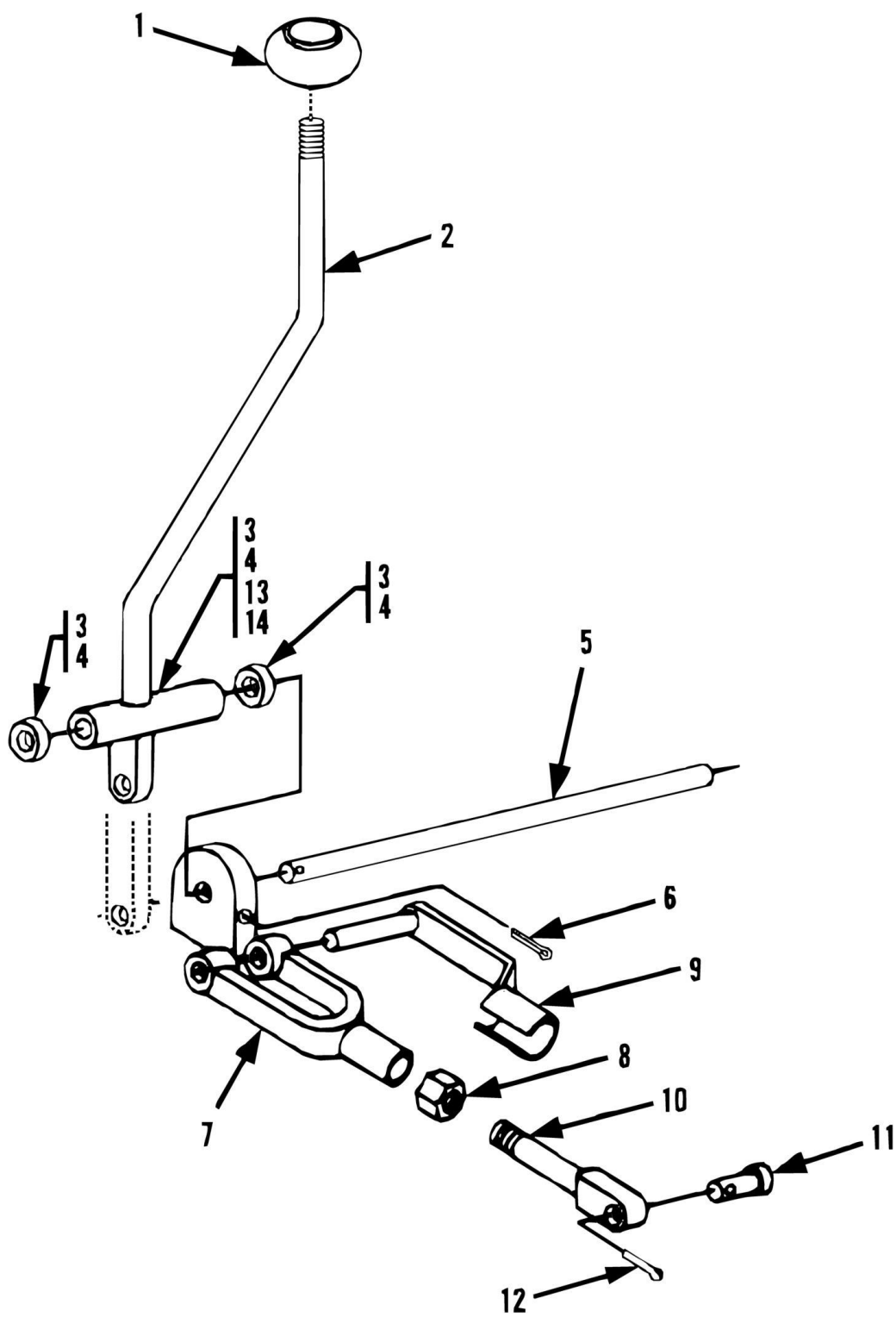
FIGURE 5-8. WHEELS AND TIRES

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91125002	1	R.H. TIRE ASSEMBLY, (includes items 1, 3 & 4)	
	91125003	1	L.H. TIRE ASSEMBLY, (includes items 1, 3 & 4)	
1	91043298	1	WHEEL	
2	91043146	12	LUG NUT	
3	91083385	1	VALVE	
4	91033104	1	TUBE, (not illustrated)	

SECTION 6 - CONTROLS

SECTION 6 - CONTROLS

FIGURE 6-1. (91385009) TILT LEVER ASSEMBLY



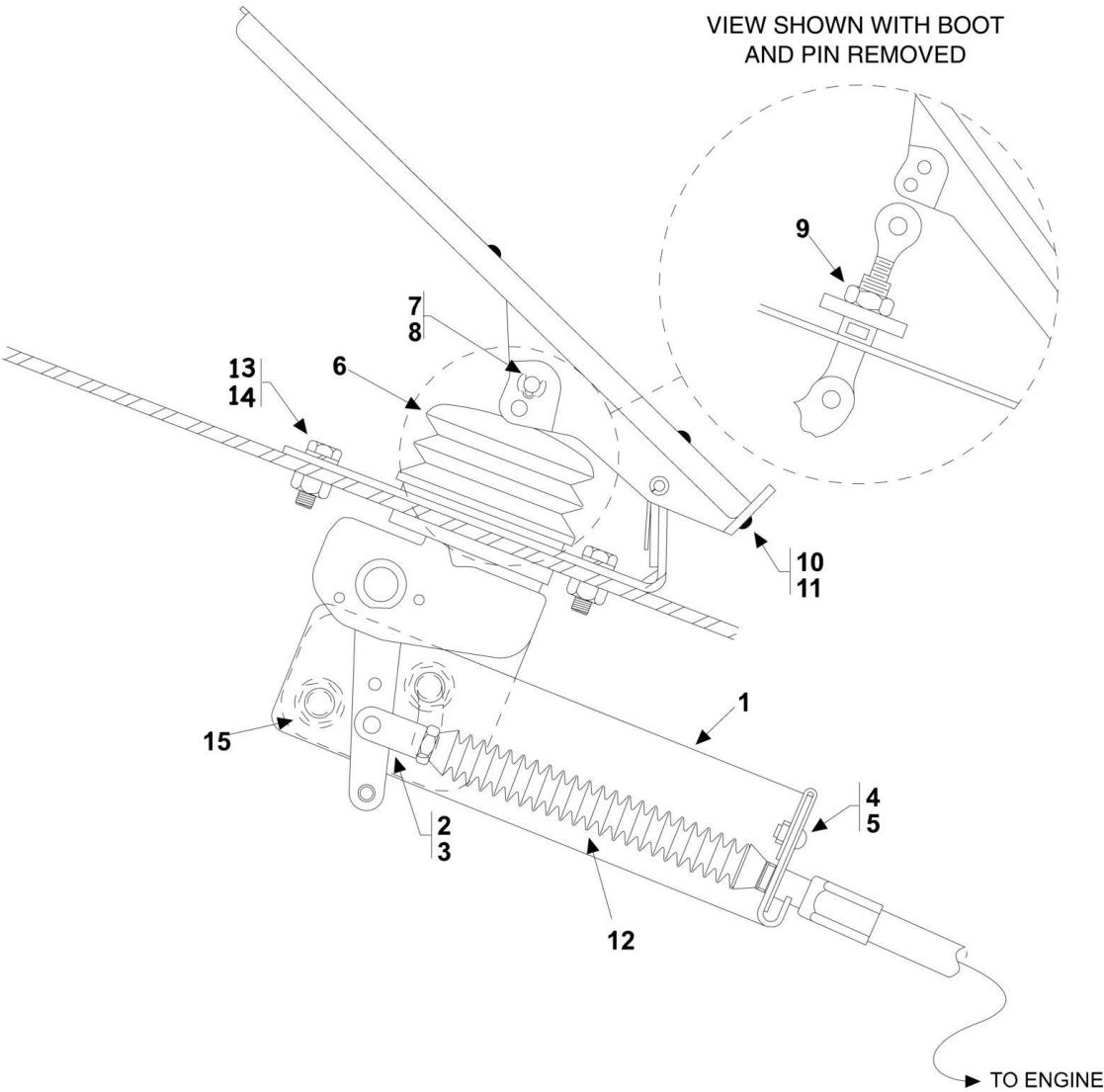
SECTION 6 - CONTROLS

FIGURE 6-1. (91385009) TILT LEVER ASSEMBLY

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91385009	1	TILT LEVER ASSEMBLY, (includes items 1, 2 & 13)	
1	90200638	1	KNOB	
2	91386007	1	TILT LEVER WELDMENT	
3	90028662	3	WAVE BEND WASHER	
4	88561113	9	FLAT WASHER, 5/8	
5	91081354	1	SHAFT	
6	88631338	1	COTTER PIN, 3/16X1-3/4	
7	88821004	1	YOKE END	
8	88501406	1	HEX JAM NUT, 3/8-24	
9	90027987	1	SPRING CLEVIS	
10	91086081	1	ROD LINKAGE	
11	90021552	1	CLEVIS PIN	
12	91363036	1	HITCH PIN CLIP	
13	91083136	2	BUSHING	
14	91301020	1	SPACER	

SECTION 6 - CONTROLS

FIGURE 6-2. (91143342) ACCELERATOR PEDAL ASSEMBLY



SECTION 6 - CONTROLS

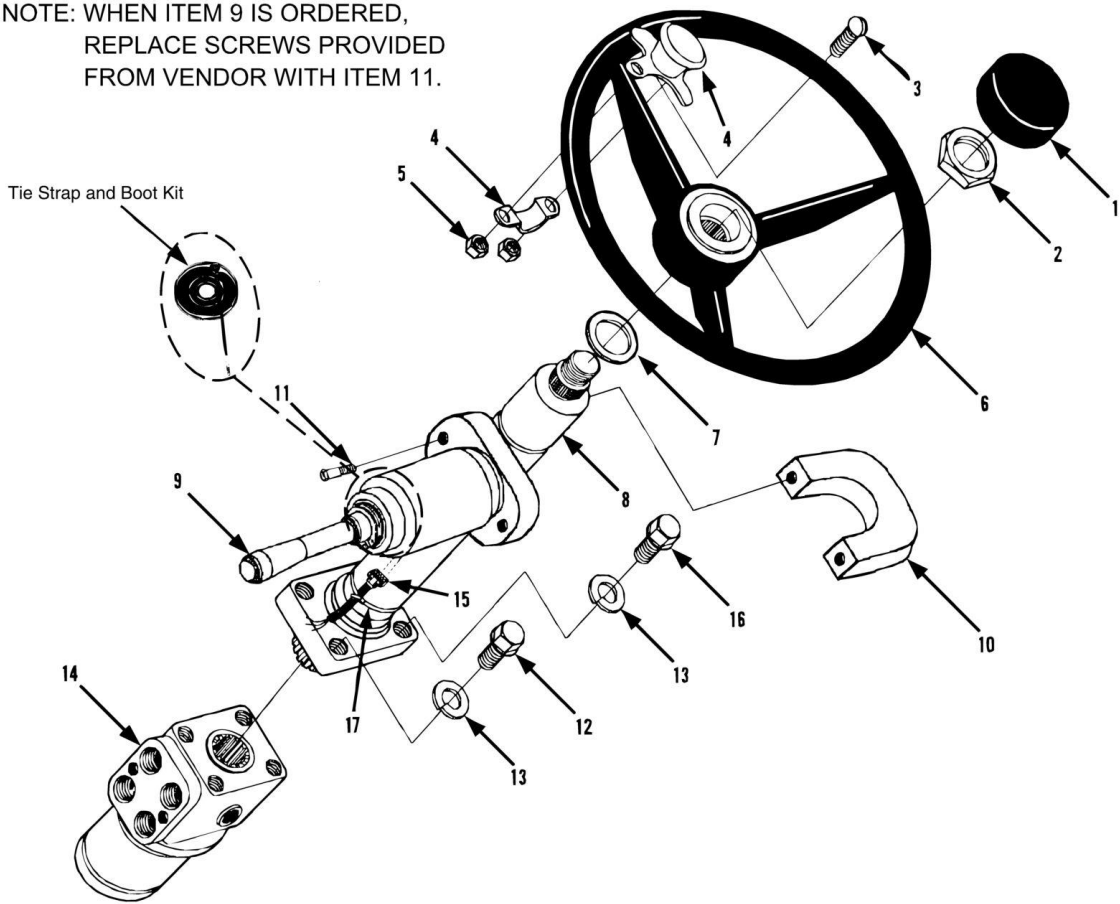
FIGURE 6-2. (91143342) ACCELERATOR PEDAL ASSEMBLY

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91143342	1	ACCELERATOR PEDAL ASSEMBLY, (includes items 1 thru 11 & 15)	
	91144431	1	CABLE SUPPORT BRACKET KIT, (includes items 1 & 15)	
	91144432	1	CABLE ATTACHMENT KIT, (includes items 2 thru 5)	
	91144197	1	BOOT KIT, (includes items 6 thru 9)	
	91144433	1	HEEL REST KIT, (includes items 10 & 11)	
1	Kit	1	CABLE SUPPORT	
2	Kit		CLEVIS	
3	Kit	1	PIN	
3	Kit	1	HAIRPIN COTTER, (not shown)	
4	Kit	1	LOCK PLATE	
5	Kit	1	CAPSCREW	
6	Kit	1	BOOT	
7	Kit	1	PIN	
8	Kit	1	HAIRPIN COTTER	
9	Kit	1	JAM NUT	
10	Kit	1	HEEL REST	
11	Kit	2	SCREW, (self tapping)	
12		Ref	ACCELERATOR CABLE, (See ENGINE AND ATTACHING PARTS SECTION for Breakdown)	
13	88201003	3	HEX HD CAPSCREW, 1/4-20X3/4, GR5	
14	88551009	3	LOCKWASHER, 1/4	
15	Kit	2	FLANGE NUT	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 6 - CONTROLS

FIGURE 6-3. STEERING COLUMN AND ATTACHING PARTS

NOTE: WHEN ITEM 9 IS ORDERED,
REPLACE SCREWS PROVIDED
FROM VENDOR WITH ITEM 11.



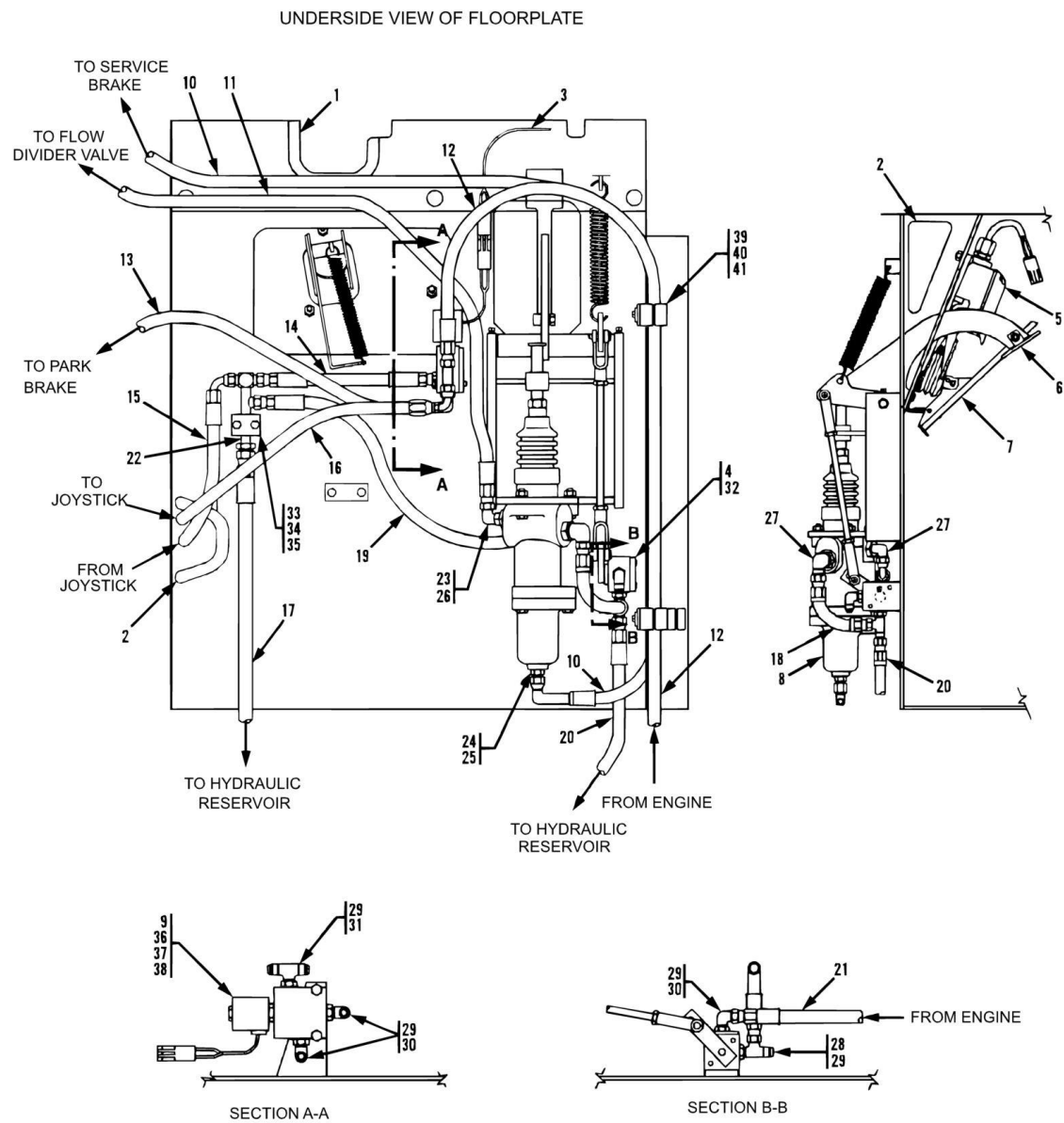
SECTION 6 - CONTROLS

FIGURE 6-3. STEERING COLUMN AND ATTACHING PARTS

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91144190	Ref	STEERING CONTROL UNIT SEAL KIT	
	91144448	1	TIE STRAP AND BOOT KIT	
1	91333043	1	STEERING WHEEL CAP	
2	91144191	1	STEERING WHEEL NUT	
3	88301311	2	FLAT HD MACHINE SCREW, 1/4-20X1	
4	90202230	1	SPINNER KNOB	
5	88501616	2	HEX NUT, 1/4-20	
6	90600273	1	STEERING WHEEL	
7	91144192	1	WASHER	
8	91163012	1	STEERING COLUMN, (includes items 2 & 7)	
9	91363025	1	F/N/R SHIFTER, (includes item 10)	
10	91144458	1	CLAMP SET	
11	83191059	2	SOCKET HD CAPSCREW, M5X0.8, (torque to 30-35 in lbs)	
12	88201035	2	HEX HD CAPSCREW, 3/8-16X1	
13	88551011	4	LOCKWASHER, 3/8	
14	91123126	1	STEERING CONTROL UNIT	
15		Ref	DASH WIRING HARNESS, (See ELECTRICAL SECTION for Breakdown)	
16	88201033	2	HEX HD CAPSCREW, 3/8-16X3/4, GR5	
17	86683122	1	TIE WRAP	

SECTION 6 - CONTROLS

FIGURE 6-4. FLOORPLATE COMPONENTS



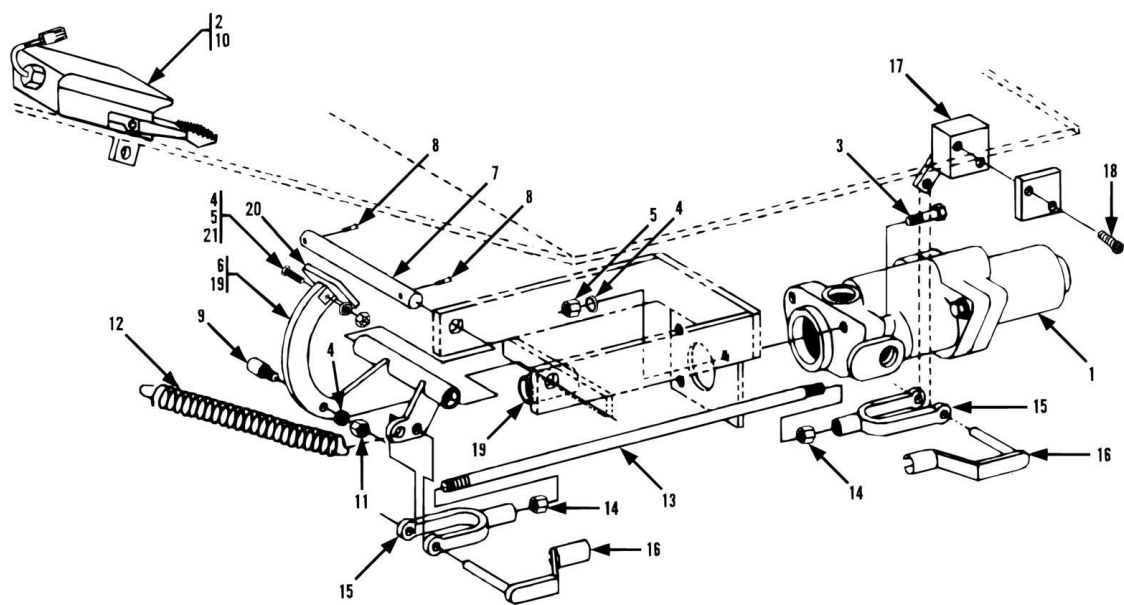
SECTION 6 - CONTROLS

FIGURE 6-4. FLOORPLATE COMPONENTS

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1	90206195	11 in	TRIM-LOCK, (pre-packaged in 25ft lengths)	
2	90206199	59 in	TRIM-LOCK, (pre-packaged in 25ft lengths)	
3		Ref	DASH HARNESS, (See ELECTRICAL SECTION for Breakdown)	
4		Ref	INCHING VALVE ASSY, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
5		Ref	FOOT SWITCH, (See CONTROLS SECTION for Breakdown) (524D LoPro)	
6		Ref	BRAKE PEDAL AND LINKAGE, (See CONTROLS SECTION for Breakdown)	
7		Ref	ACCELERATOR PEDAL ASSY, (See CONTROLS SECTION for Breakdown)	
8		Ref	BRAKE VALVE, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
9		Ref	SOLENOID VALVE, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
10		Ref	HOSE ASSY, (See BRAKES SECTION for Breakdown)	
11	84717641	1	HOSE ASSY	
12	84717304	Ref	HOSE ASSY	
13		Ref	HOSE ASSY, (See BRAKES SECTION for Breakdown)	
14	84718689	1	HOSE ASSY	
15		Ref	HOSE ASSY, (See HYDRAULIC CIRCUITS SECTION for Breakdown)	
16		Ref	HOSE ASSY, (See HYDRAULIC CIRCUITS SECTION for Breakdown)	
17		Ref	HOSE ASSY, (See HYDRAULIC CIRCUITS SECTION for Breakdown)	
18	84717893	1	HOSE ASSY	
19	84718688	1	HOSE ASSY	
20		Ref	HOSE ASSY, (See HYDRAULIC CIRCUITS SECTION for Breakdown)	
21		Ref	HOSE ASSY, (See HYDRAULIC CIRCUITS SECTION for Breakdown)	
22	91163109	1	HYDRAULIC TUBE	
23	88662105	1	ELBOW, 90, (Swivel Nut)	
24	83633002	1	STRAIGHT THREAD CONNECTOR	
25	90207856	1	COPPER GASKET	
26	91083306	1	STRAIGHT THREAD CONNECTOR	
27	91083310	2	ELBOW, 90	
28	88662139	1	BRANCH TEE, (includes item 29)	
29	88591204	5	O-RING	
30	88662064	3	ELBOW, 90, (includes item 29)	
31	88662152	1	BRANCH TEE, (includes item 29)	
33	91033138	1	TUBE CLAMP	
34	77133498	1	CLAMP COVER	
35	77133499	2	HEX HD CAPSCREW, 1/4-20X5/16	
36	88201008	2	HEX HD CAPSCREW, 1/4-20X1-3/4, GR5	
37	88561107	2	FLAT WASHER, 1/4	
38	88551009	2	LOCKWASHER, 1/4	
39	77133136	2	CLAMP SET	
40	77133137	2	COVER PLATE	
41	88201023	2	HEX HD CAPSCREW, 5/16-18x1-3/4 GR5	

SECTION 6 - CONTROLS

FIGURE 6-5. BRAKE AND INCHING LINKAGE



SECTION 6 - CONTROLS

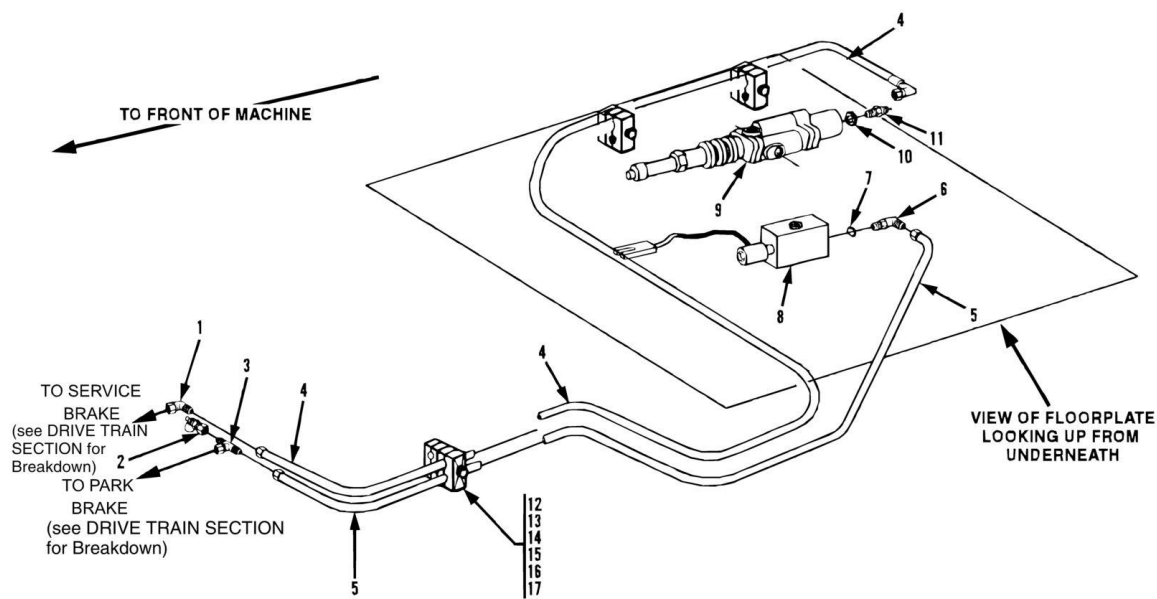
FIGURE 6-5. BRAKE AND INCHING LINKAGE

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1		Ref	BRAKE VALVE ASSY, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
2	91163093	1	FOOT SWITCH (524D LoPro)	
3	88201022	3	HEX HD CAPSCREW, 5/16-18X1-1/2, GR5	
4	88551010	5	LOCKWASHER, 5/16	
5	88501005	4	HEX NUT, 5/16-18	
6	91146108	1	BRAKE PEDAL	
7	90200284	1	SHAFT	
8	88441001	2	SQUARE HD CAPSCREW, 1/4-20X1/2	
9	91083312	1	CAM ROLLER	
10	88261017	3	SOCKET BUTTON HD CAPSCREW, 1/4-20X7/8 (524D LoPro)	
11	88501405	1	HEX JAM NUT, 5/16-24	
12	91043214	1	SPRING	
13	91081332	1	LINKAGE ROD	
14	88501406	2	HEX JAM NUT, 3/8-24	
15	88821004	2	YOKE END	
16	90027987	2	CLEVIS PIN	
17		Ref	INCHING VALVE ASSY, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
19	91083136	4	BUSHING	
20	91146102	1	PEDAL WELDMENT	
21	88201021	1	HEX HD CAPSCREW, 5/16-18X1-1/4, GR5	

SECTION 7 - BRAKES

SECTION 7 - BRAKES

FIGURE 7-1. SERVICE/PARKING BRAKE LINES



SECTION 7 - BRAKES

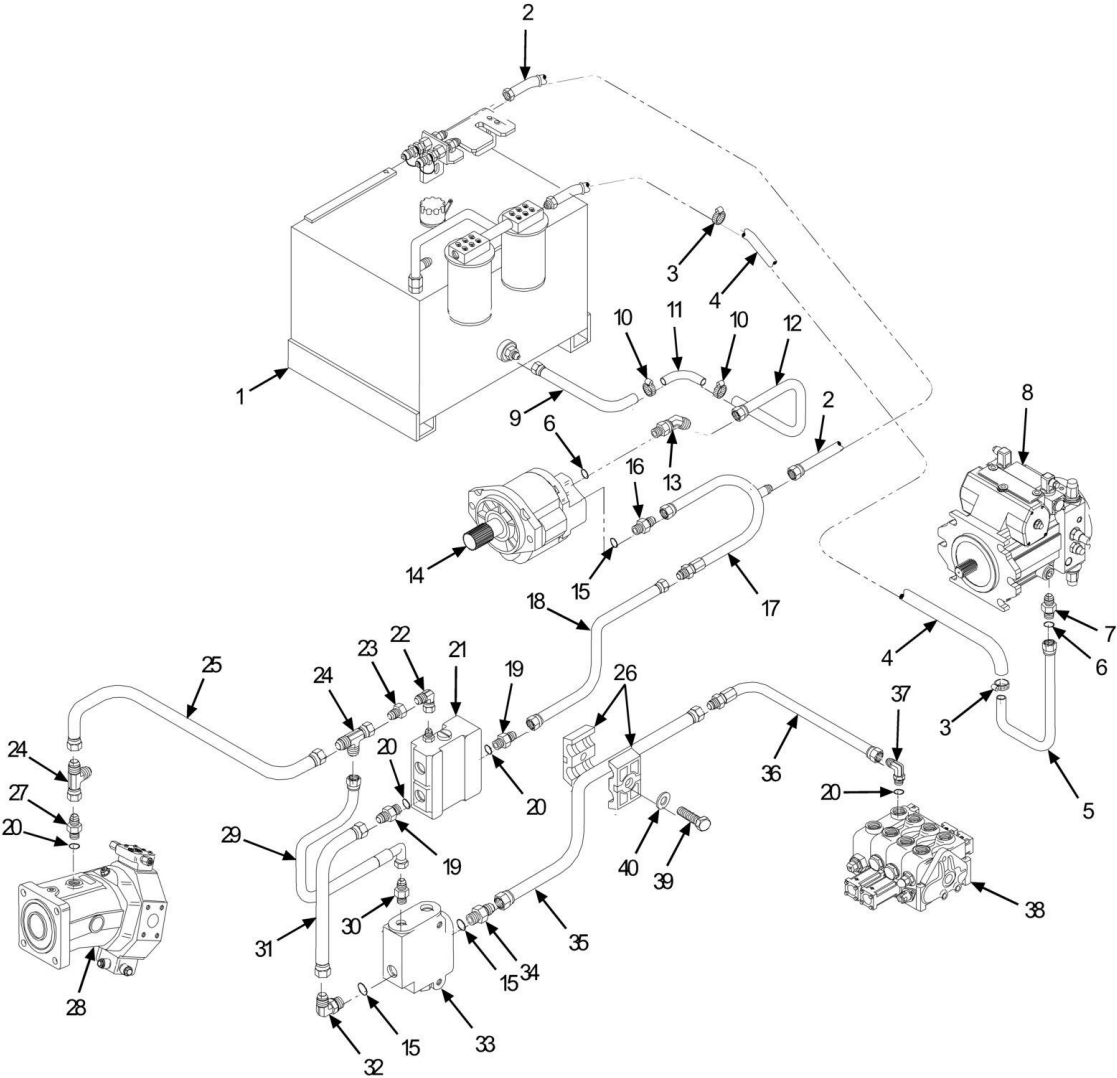
FIGURE 7-1. SERVICE/PARKING BRAKE LINES

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1	84719115 84718759	Ref	ELBOW, 90, (Swivel Nut), (See DRIVE TRAIN SECTION for Breakdown)	
2		Ref	TEST FITTING, (See DRIVE TRAIN SECTION for Breakdown)	
3		Ref	SWIVEL NUT BRANCH TEE, 3/8 TUBE, (See DRIVE TRAIN SECTION for Breakdown)	
4		1	HOSE ASSY	
5		1	HOSE ASSY	
6		Ref	ELBOW, 90, (includes item 7), (See CONTROLS SECTION for Breakdown)	
7		Ref	O-RING, (See CONTROLS SECTION for Breakdown)	
8		Ref	SOLENOID VALVE ASSY, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
9		Ref	BRAKE VALVE ASSY, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
10		Ref	COPPER GASKET, (See CONTROLS SECTION for Breakdown)	
11		Ref	STRAIGHT THREAD CONNECTOR, (See CONTROLS SECTION for Breakdown)	
12	77133137	1	COVERPLATE	
13	77323029	1	CLAMP SET	
14	91213002	1	CLAMP SET	
15	88201023	1	HEX HD CAPSCREW, 5/16-18X1-3/4, GR5	
16	77133306	1	STACK BOLT	
17	77133390	1	SAFETY CLIP	

SECTION 8 - HYDRAULIC CIRCUITS

SECTION 8 - HYDRAULIC CIRCUITS

FIGURE 8-1. OIL SUPPLY AND PRESSURE LINES



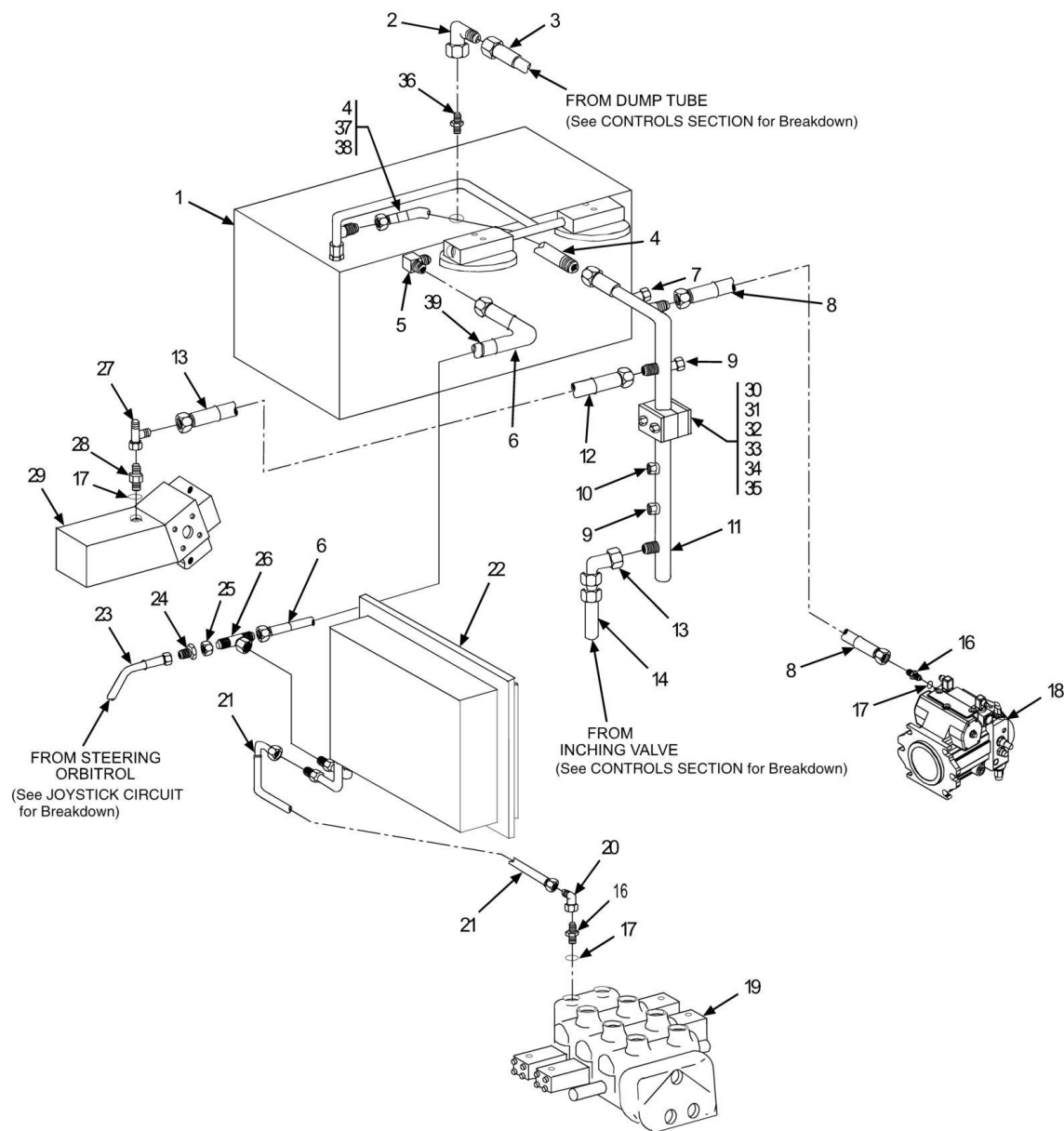
SECTION 8 - HYDRAULIC CIRCUITS

FIGURE 8-1. OIL SUPPLY AND PRESSURE LINES

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1		Ref	HYDRAULIC RESERVOIR ASSY, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
2	84717934	1	HOSE ASSY	
3	80633030	2	BAND CLAMP	
4	91083246	1	HOSE ASSY	
5	91083536	1	INTAKE TUBE	
6	88591210	2	O-RING	
7	88662011	1	STR. THREAD CONNECTOR, (includes item 6)	
8		Ref	HYDROSTATIC TRANSMISSION, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
9	91083145	1	SUCTION TUBE	
10	90028482	2	HOSE CLAMP	
11	77133166	1	SUCTION HOSE	
12	91323022	1	SUCTION TUBE	
13	88662090	1	ELBOW, 45, (includes item 6)	
14		Ref	MAIN HYDRAULIC PUMP, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
15	88591209	3	O-RING	
16	88662010	1	CONNECTOR, (includes item 15)	
17	91323023	1	TUBE ASSY	
18	84717851	1	HOSE ASSY	
19	88662008	2	CONNECTOR, (includes item 20)	
20	88591207	4	O-RING	
21		Ref	FLOW DIVIDER VALVE, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
22	88662106	1	ELBOW, 90, (swivel nut)	
23	86883469	1	REDUCER	
24	88662239	2	SWIVEL NUT RUN TEE, 3/8 TUBE	
25	84717832	1	HOSE ASSY	
26	77133133	1	CLAMP SET	
27	91053426	1	ADAPTER, (includes item 20)	
28		Ref	FRONT DRIVE MOTOR ASSY, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
29	84717803	1	HOSE ASSY	
30	83661316	1	STR. THREAD CONNECTOR	
31	91083293	1	TUBE ASSY	
32	88662061	1	ELBOW, 90, (includes item 15)	
33		Ref	PRIORITY FLOW CONTROL VALVE, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
34	88662025	1	CONNECTOR, (includes item 15)	
35	84719038	1	HOSE ASSY	
36	91083232	1	TUBE ASSY	
37	88662067	1	ELBOW, 90, (includes item 20)	
38		Ref	MAIN CONTROL VALVE, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
39	88201025	1	HEX HD CAPSCREW, 5/16-18X2-1/4, GR5	
40	77133134	1	COVER PLATE	

SECTION 8 - HYDRAULIC CIRCUITS

FIGURE 8-2. DUMP CIRCUIT



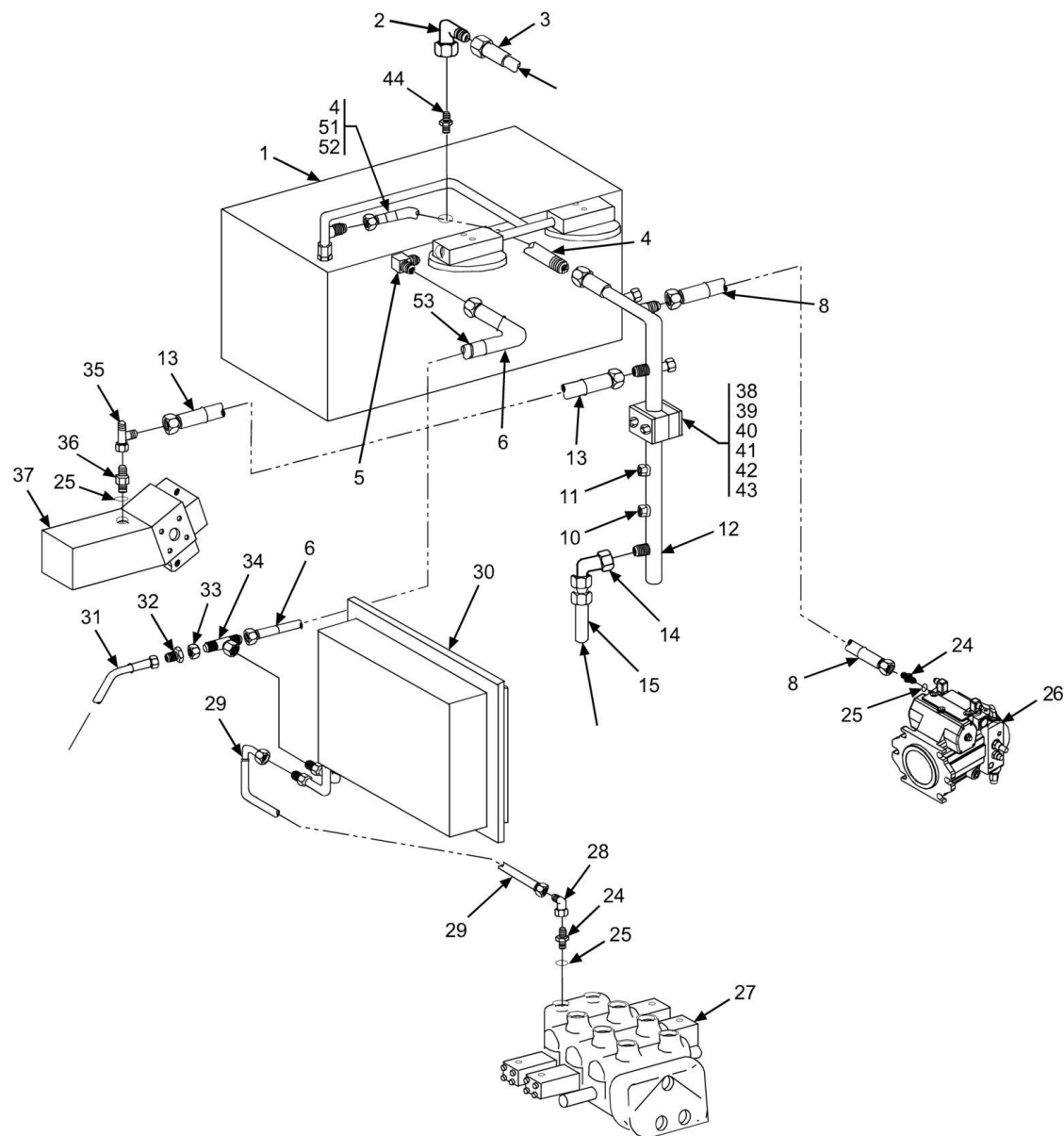
SECTION 8 - HYDRAULIC CIRCUITS

FIGURE 8-2. DUMP CIRCUIT

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1		Ref	HYDRAULIC RESERVOIR, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
2	88662106	1	ELBOW, 90, (swivel nut)	
3	84718164	1	HOSE ASSY	
4	84719071	1	HOSE ASSY	
5	83623032	1	ELBOW, 90	
6	84719109	1	HOSE ASSY	
7	88661365	1	HEX CAP, 1/2 TUBE	
8	84717839	1	HOSE ASSY	
9	88661364	1	HEX CAP, 3/8 TUBE	
10	88661362	1	HEX CAP, 1/4 TUBE	
11	91123149	1	DRAIN TUBE ASSY	
12	84717911	1	HOSE ASSY	
13	88662105	1	ELBOW, 90, (swivel nut)	
14	84716719	1	HOSE ASSY	
15	88591207	1	O-RING	
16	88662008	2	CONNECTOR, (includes item 17)	
17	88591207	2	O-RING	
18		Ref	HYDROSTATIC TRANSMISSION, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
19		Ref	MAIN HYDRAULIC CONTROL VALVE ASSY, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
20	88662108	1	ELBOW - 90, (swivel nut)	
21	84719110	1	HOSE ASSY	
22		Ref	OIL COOLER ASSY, (See ENGINE AND ATTACHING PARTS SECTION for Breakdown)	
23		Ref	HOSE ASSY, (See STEERING CYLINDER for Breakdown)	
24	88661345	1	TUBE END REDUCER, 3/4X3/8	
25	88661408	1	NUT	
26	88662227	1	SWIVEL NUT BRANCH TEE, 3/4 TUBE	
27	88662239	1	SWIVEL NUT RUN TEE, 3/8 TUBE	
28	91053426	1	STRAIGHT THREAD ADAPTOR, (includes item 15)	
29		Ref	FRONT DRIVE MOTOR ASSY, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
30	77133053	1	CLAMP SET	
31	77133052	1	COVER PLATE	
32	88201010	2	HEX HD CAPSCREW, 1/4-20X2-1/4, GR5	
33	88501004	2	HEX NUT, 1/4-20	
34	88551009	2	LOCKWASHER, 1/4	
35	88561107	2	FLAT WASHER, 1/4	
36	88661013	1	MALE CONNECTOR	
37	71492142	8 in	FLEX LOOM	
38	86683122	2	TIE WRAP	
39	90027187	1	TIE WRAP	

SECTION 8 - HYDRAULIC CIRCUITS

FIGURE 8-3. DUMP CIRCUIT



SECTION 8 - HYDRAULIC CIRCUITS

FIGURE 8-3. DUMP CIRCUIT

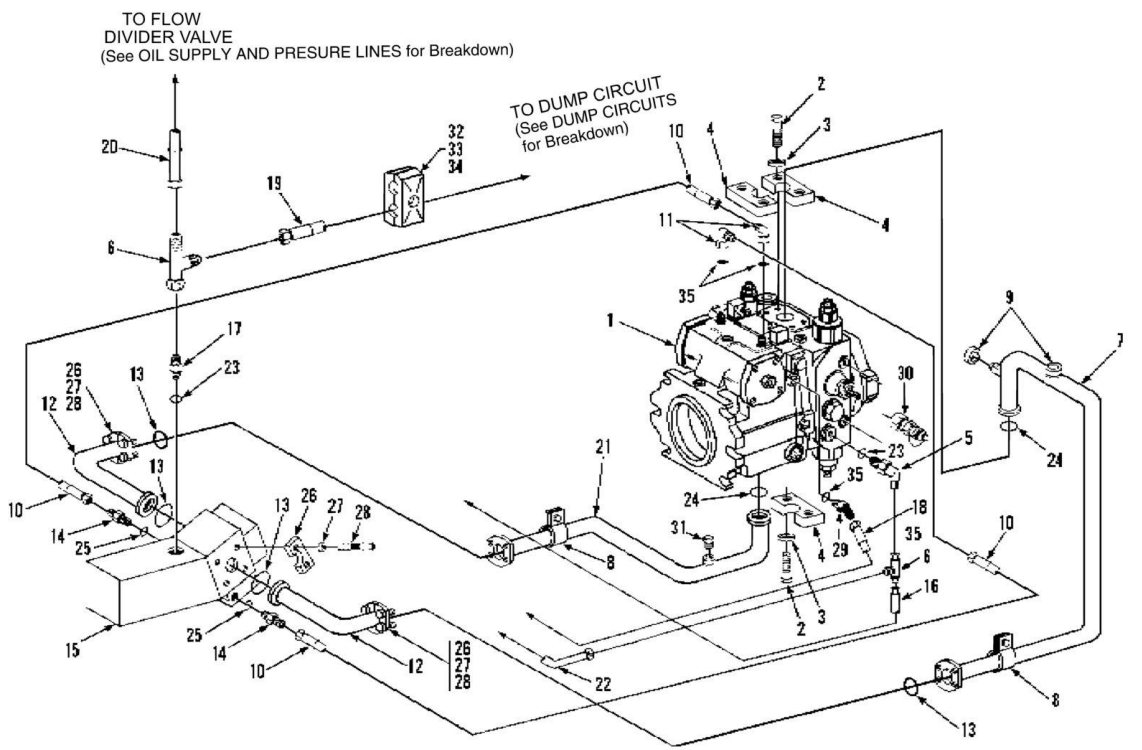
ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1		Ref	HYDRAULIC RESERVOIR, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
2	88662106	1	ELBOW, 90, (swivel nut)	
3	84718164	1	HOSE ASSY	
4	84719071	1	HOSE ASSY	
5	83623032	1	ELBOW, 90	
6	84719109	1	HOSE ASSY	
7	84719430	1	HOSE ASSY	
8	84717839	1	HOSE ASSY	
9	84717889	1	HOSE ASSY	
10	88661364	1	HEX CAP, 3/8 TUBE	
11	88661362	1	HEX CAP, 1/4 TUBE	
12	91123149	1	DRAIN TUBE ASSY	
13	84717911	1	HOSE ASSY	
14	88662105	1	ELBOW, 90, (swivel nut)	
15	84716719	1	HOSE ASSY	
16	88662064	1	ELBOW, 90, (includes item 17)	
17	88591204	2	O-RING	
18		Ref	SOLENOID VALVE, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
19	88662224	1	SWIVEL NUT RUN TEE, 3/8 TUBE	
20		Ref	TRACTION LOCK VALVE, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
21	84719429	1	HOSE ASSY	
22	83651133	1	REDUCER WITH ADAPTOR	
23	88662242	1	SWIVEL NUT RUN TEE, 3/4 TUBE	
24	88662008	2	CONNECTOR, (includes item 25)	
25	88591207	3	O-RING	
26		Ref	HYDROSTATIC TRANSMISSION, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
27		Ref	MAIN HYDRAULIC CONTROL VALVE ASSY, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
28	88662108	1	ELBOW - 90, (swivel nut)	
29	84719110	1	HOSE ASSY	
30		Ref	OIL COOLER ASSY, (See ENGINE AND ATTACHING PARTS SECTION for Breakdown)	
31		Ref	HOSE ASSY, (See STEERING CYLINDER item 22 for Breakdown)	
32	88661345	1	TUBE END REDUCER, 3/4X3/8	
33	88661408	1	NUT	
34	88662227	1	SWIVEL NUT BRANCH TEE, 3/4 TUBE	
35	88662239	1	SWIVEL NUT RUN TEE, 3/8 TUBE	
36	91053426	1	STRAIGHT THREAD ADAPTOR, (includes item 25)	
37		Ref	FRONT DRIVE MOTOR ASSY, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
38	77133053	1	CLAMPSET	
39	77133052	1	COVER PLATE	
40	88201010	2	HEX HD CAPSCREW, 1/4-20X2-1/4, GR5	
41	88501004	2	HEX NUT, 1/4-20	
42	88551009	2	LOCKWASHER, 1/4	
43	88561107	2	FLAT WASHER, 1/4	
44	88661013	1	MALE CONNECTOR	

SECTION 8 - HYDRAULIC CIRCUITS

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
45	88662005	1	CONNECTOR, (includes item 17)	
46	84719141	1	HOSE ASSY	
47	88551009	2	LOCKWASHER, 1/4	
48	88201008	2	HEX HD CAPSCREW, 1/4-20X1-3/4, GR5	
49	88561001	2	FLAT WASHER, 3/16	
50	91481006	1	MOUNTING BAR	
51	71492142	8 in	FLEX LOOM	
52	86683122	2	TIE WRAP	
53	90027187	1	TIE WRAP	

SECTION 8 - HYDRAULIC CIRCUITS

FIGURE 8-4. DRIVE CIRCUIT - FRONT



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- 1. Item 18 routes to Inching Valve (See CONTROLS SECTION for Breakdown, item 4)
 - 2. Item 22 routes to Solenoid Valve (See CONTROLS SECTION for Breakdown, item 9)
 - 3. Item 16 routes to Hydraulic Reservoir (See CONTROLS SECTION for Breakdown, item 17 front connector)

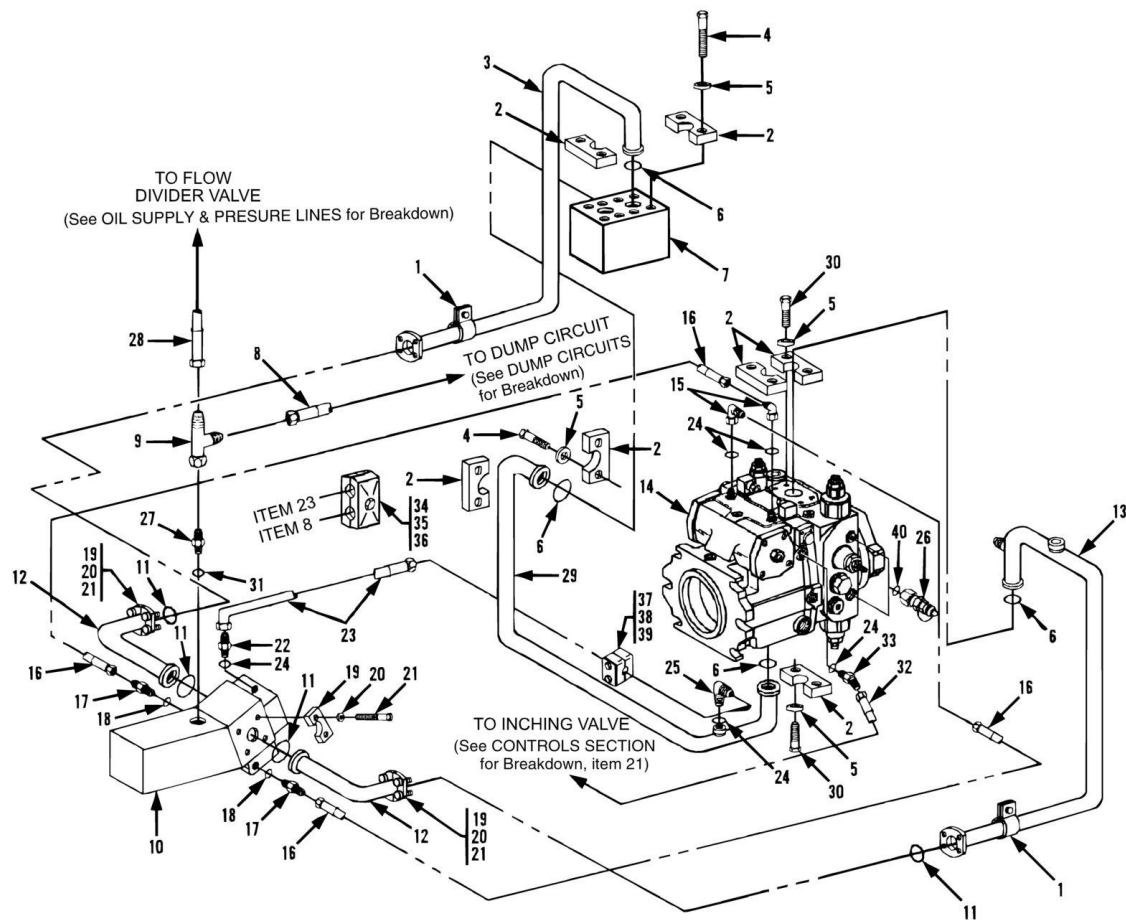
SECTION 8 - HYDRAULIC CIRCUITS

FIGURE 8-4. DRIVE CIRCUIT - FRONT

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1		Ref	HYDROSTATIC TRANSMISSION ASSY, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
2	83201135	8	HEX HD CAPSCREW, 7/16-14X1-1/2, GR8	
3	88551012	8	LOCKWASHER, 7/16	
4	84712738	4	FLANGE HALF	
5	91083222	1	ELBOW, 90, (includes item 23)	
6	88662239	2	SWIVEL NUT RUN TEE, 3/8 TUBE	
7	91143055	1	TUBE ASSY	
8	90205792	2	CUSHION CLAMP	
9	84714006	2	CAP	
10	84718861	2	HOSE ASSY	
11	90027906	2	ELBOW, 90, (includes item 35)	
12	84718657	2	HOSE ASSY	
13	91083339	4	O-RING	
14	88662003	1	CONNECTOR (includes item 25)	
15		Ref	FRONT DRIVE MOTOR, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
16	84717852	1	HOSE ASSY	
17	91053426	1	STRAIGHT THREAD ADAPTER, (includes item 23)	
18	84717344	1	HOSE ASSY	
19	84717911	1	HOSE ASSY	
20	84717832	1	HOSE ASSY	
21	91393003	1	TUBE ASSY	
22	84717304	1	HOSE ASSY	
23	88591207	2	O-RING	
24	91083106	2	O-RING	
25	88591202	2	O-RING	
26	84712739	8	FLANGE HALF	
27	88551013	16	LOCKWASHER, 1/2	
28	83201120	16	HEX HD CAPSCREW, 1/2-13X1-3/4, GR5	
29	88662084	1	ELBOW, 45, (includes item 35)	
30	91053020	2	STAUFF TEST COUPLING	
31	88661384	1	HEX PLUG, 3/8 TUBE	
32	77133140	2	COVER PLATE	
33	77133177	2	HEX HD CAPSCREW, 5/16-18X1-3/8	
35	88591204	3	O-RING	

SECTION 8 - HYDRAULIC CIRCUITS

FIGURE 8-5. DRIVE CIRCUIT - FRONT



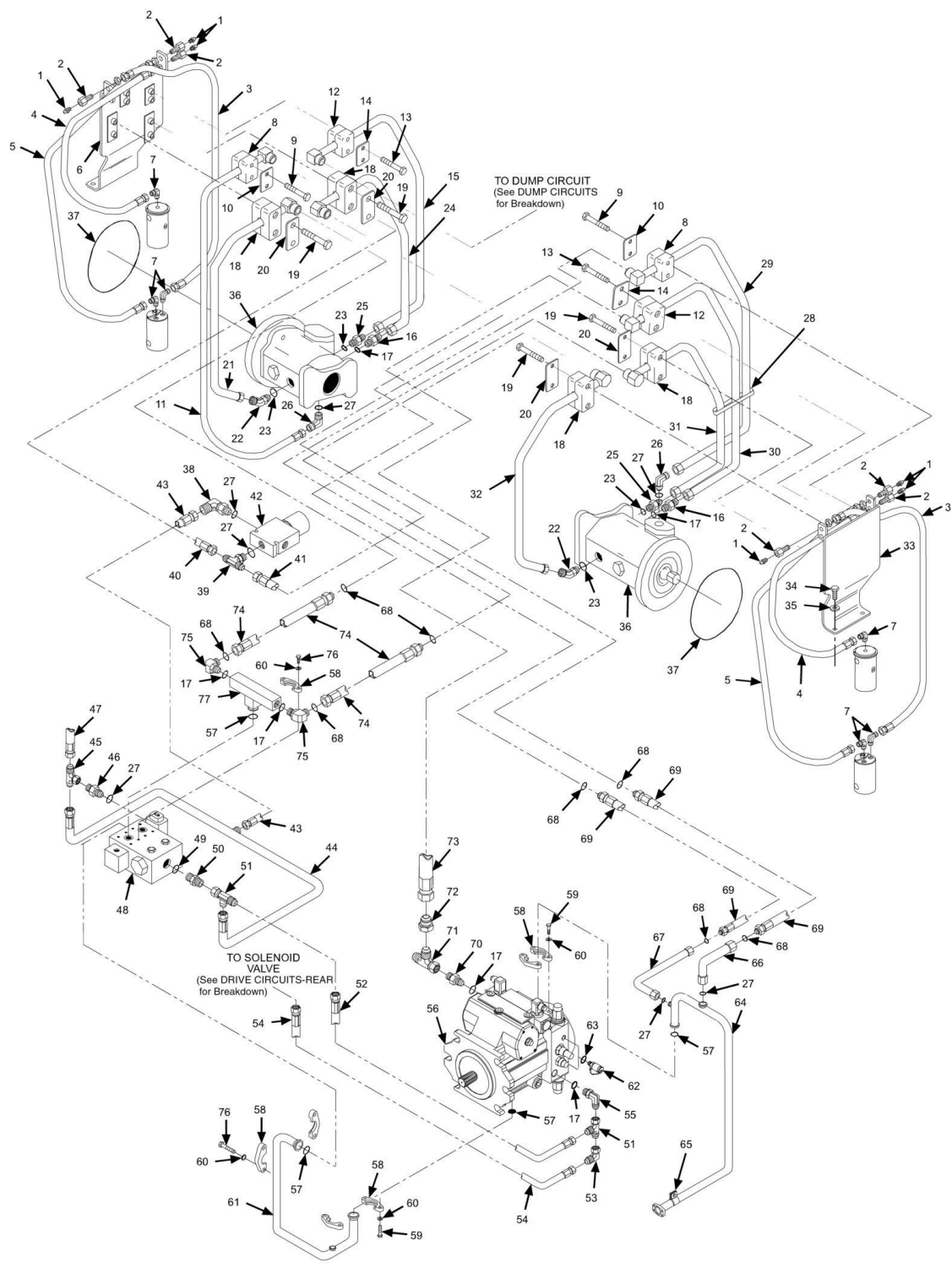
SECTION 8 - HYDRAULIC CIRCUITS

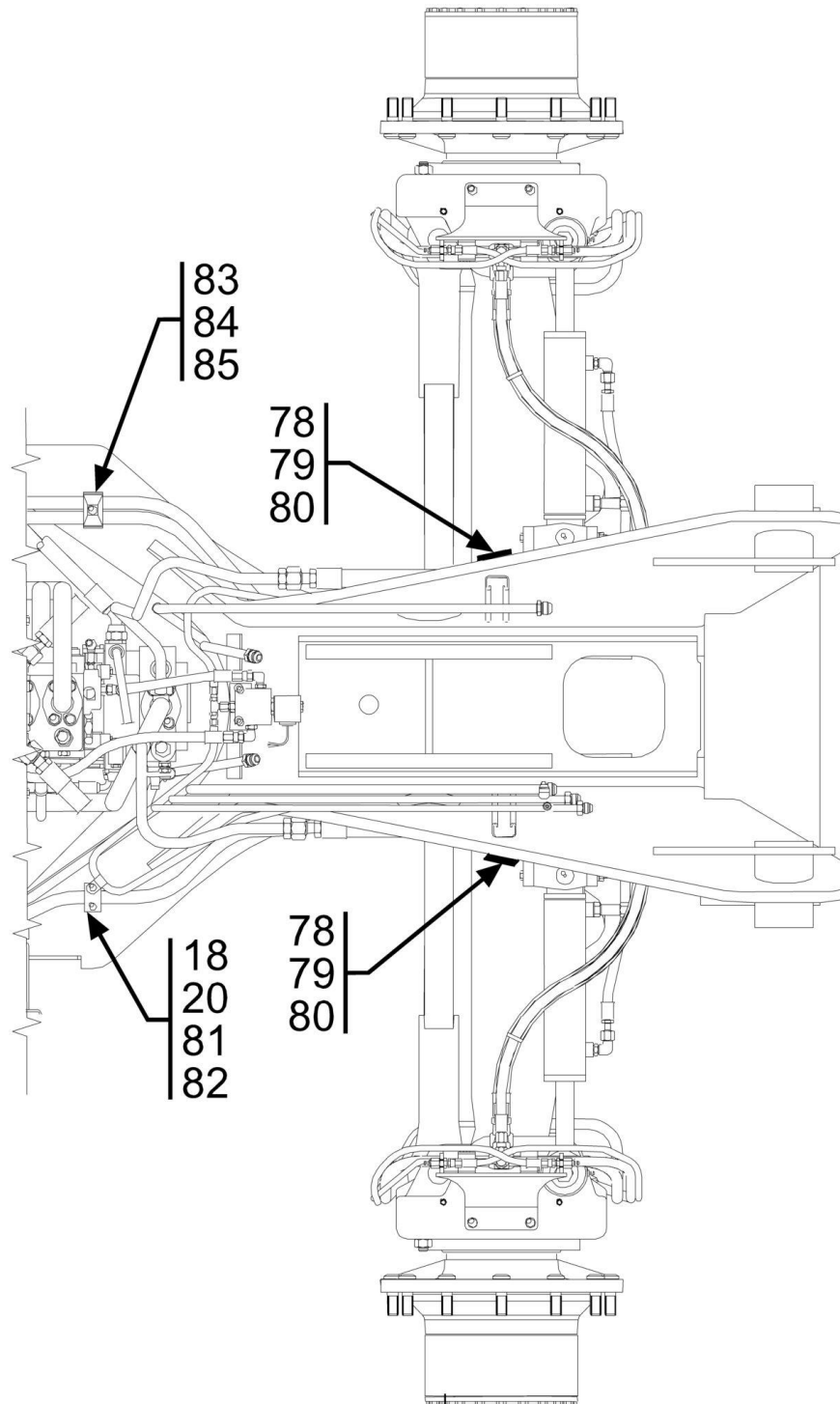
FIGURE 8-5. DRIVE CIRCUIT - FRONT

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1	90205792	2	CUSHION CLAMP	
2	84712738	8	SPLIT FLANGE CLAMP	
3	91333004	1	TUBE ASSY	
4	83201155	8	HEX HD CAPSCREW, 7/16-14X1-3/4, GR8	
5	88551012	16	LOCKWASHER, 7/16	
6	91083106	4	O-RING	
7		Ref	TRACTION LOCK VALVE, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
8	84717911	1	HOSE ASSY	
9	88662239	1	SWIVEL NUT RUN TEE, 3/8 TUBE	
10		Ref	FRONT DRIVE MOTOR, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
11	91083339	4	O-RING	
12	84719689	2	HOSE ASSY	
13	91143055	1	TUBE ASSY	
14		Ref	HYDROSTATIC TRANSMISSION PUMP, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
15	90027906	2	ELBOW, 90, (includes item 24)	
16	84718861	2	HOSE ASSY	
17	88662003	2	CONNECTOR, (includes item 18)	
18	88591202	2	O-RING	
19	84712739	8	SPLIT FLANGE CLAMP	
20	88551013	16	LOCKWASHER, 1/2	
21	83201120	16	HEX HD CAPSCREW, 1/2-13X1-3/4, GR5	
22	88662017	1	CONNECTOR, (includes item 24)	
23	84717983	1	HOSE ASSY	
24	88591204	5	O-RING	
25	88662064	1	ELBOW, 90, (includes item 24)	
26	91053020	2	TEST COUPLING, (includes item 40)	
27	91053426	1	STRAIGHT THREAD ADAPTER, (includes item 31)	
28	84717832	1	HOSE ASSY	
29	91163201	1	TUBE ASSY	
30	83201135	8	HEX HD CAPSCREW, 7/16-14X1-1/2, GR8	
31	88591207	1	O-RING	
32	84717344	1	HOSE ASSY	
33	88662084	1	ELBOW , 45, (includes item 24)	
34	77133140	2	COVER PLATE	
35	77133177	2	HEX HD CAPSCREW, 5/16-18X1-3/8	
37	77133497	1	CLAMP SET	
38	77133498	1	COVER PLATE	
39	77133499	2	HEX HD CAPSCREW, 1/4-20X1-5/16	
40	91054002	2	VITON O-RING	

SECTION 8 - HYDRAULIC CIRCUITS

FIGURE 8-6. DRIVE CIRCUIT - REAR





REAR DRIVE HOSE CLAMP LOCATIONS

SECTION 8 - HYDRAULIC CIRCUITS

FIGURE 8-6. DRIVE CIRCUIT - REAR

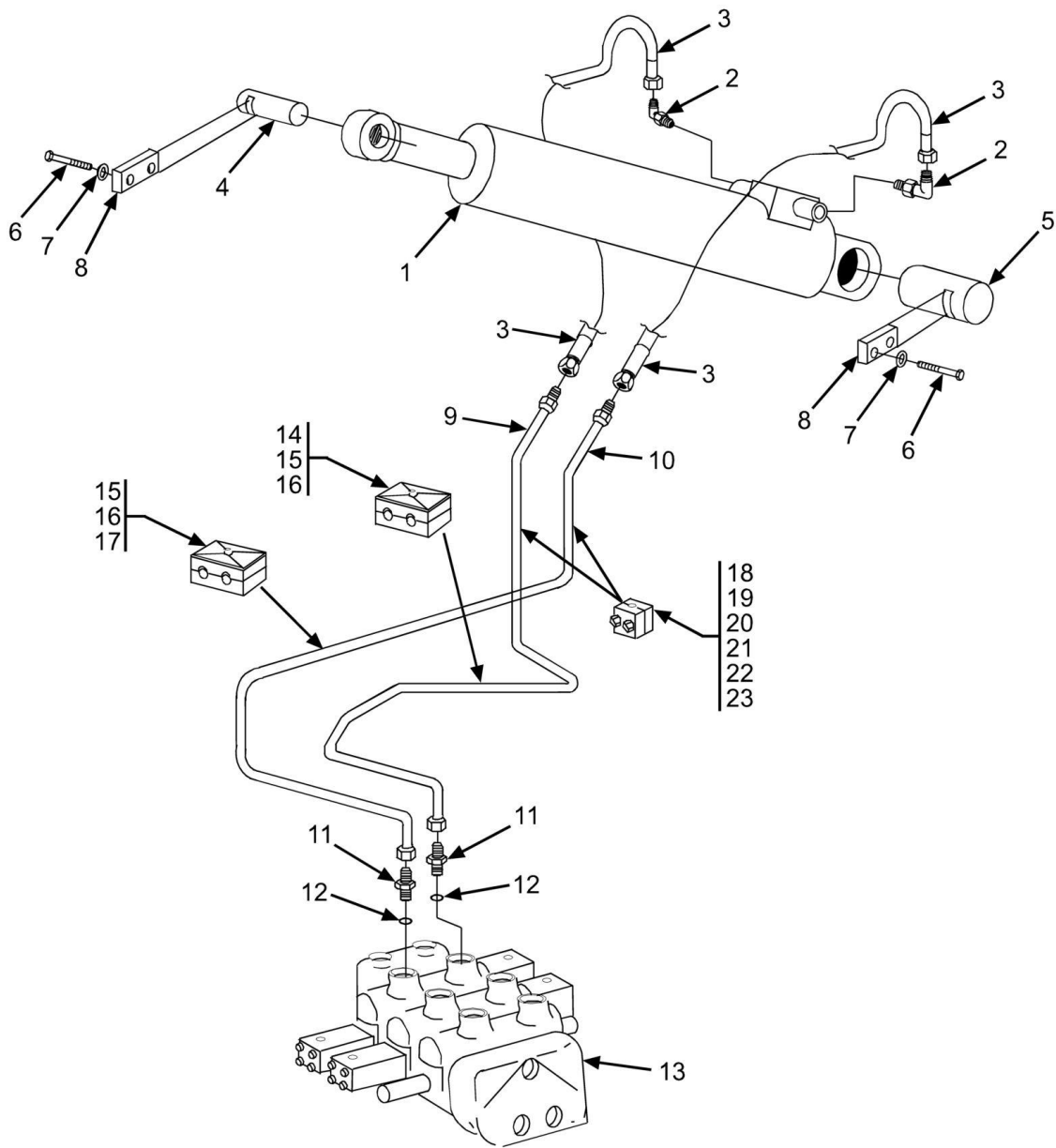
ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1	88671001	6	LUBE FITTING, STRAIGHT, 1/8	
2	80623016	6	BULK HEAD ADAPTER	
3	84719169	2	GREASING HOSE	
4	84719698	2	GREASING HOSE	
5	84719380	2	GREASING HOSE	
6	91406099	1	RIGHT TUBE SUPPORT BRACKET	
7	88661103	6	MALE ELBOW, 90, 1/4X1/8 TUBE	
8	91063040	2	CLAMP SET, 3/8	
9	88201006	4	HEX HD CAPSCREW, 1/4-20X1-1/4, GR5	
10	91063039	2	COVER PLATE	
11	91383057	1	RIGHT TUBE ASSEMBLY	
12	91033138	2	CLAMP SET, 1/2	
13	77133499	4	HEX HD CAPSCREW, 1/4-20X1-5/16	
14	77133498	2	COVER PLATE	
15	91383056	1	RIGHT TUBE ASSEMBLY	
16	88662020	2	CONNECTOR, (includes item 17)	
17	88591207	6	O-RING	
18	77133053	5	CLAMP SET, 3/4	
19	88201007	8	HEX HD CAPSCREW, 1/4-20X1-1/2, GR5	
20	77133052	5	COVER PLATE	
21	91383055	1	RIGHT TUBE ASSEMBLY	
22	88662425	2	ELBOW, 45, (includes item 23)	
23	88591209	4	O-RING	
24	91383054	1	RIGHT TUBE ASSEMBLY	
25	88662306	2	STR THD CONNECTOR, (includes item 23)	
26	91385022	2	RESTRICTOR, (includes item 27)	
27	88591204	7	O-RING	
28	90027187	18	TIE WRAP	
29	91483023	1	LEFT TUBE ASSEMBLY	
30	91383061	1	LEFT TUBE ASSEMBLY	
31	91383059	1	LEFT TUBE ASSEMBLY	
32	91383060	1	LEFT TUBE ASSEMBLY	
33	91486011	1	LEFT TUBE SUPPORT BRACKET	
34	88201035	4	HEX HD CAPSCREW, 3/8-16X1, GR5	
35	88551011	4	LOCKWASHER, 3/8	
36		Ref	REAR DRIVE MOTOR, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
37	90023155	2	O-RING	
38	88662064	1	ELBOW, 90, (includes item 27)	
39	88662222	1	SWIVEL NUT BRANCH TEE, 1/4 TUBE, (includes item 27)	
40	84719432	1	HOSE ASSEMBLY	
41	84719431	1	HOSE ASSEMBLY	
42		Ref	SOLENOID VALVE, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
43	84719142	1	HOSE ASSEMBLY	
44	91163098	1	FLOW DIVIDER TUBE	
45	88662224	1	SWIVEL NUT BRANCH TEE, 3/8 TUBE	
46	88662005	1	CONNECTOR, (includes item 27)	
47	84718185	1	HOSE ASSEMBLY	

SECTION 8 - HYDRAULIC CIRCUITS

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
48		Ref	TRACTION LOCK VALVE, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
49	88591206	1	O-RING	
50	91083306	1	STR THD CONNECTOR, (includes item 49)	
51	88662239	2	SWIVEL NUT RUN TEE, 3/8 TUBE	
52	77133447	1	HOSE ASSEMBLY	
53	88662105	1	ELBOW, 90, (swivel nut)	
54		Ref	HOSE ASSEMBLY, (See CONTROLS SECTION item 12 for Breakdown)	
55	91083222	1	REDUCING CONNECTOR, (includes item 17)	
56		Ref	HYDROSTATIC TRANSMISSION PUMP, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
57	91083106	3	O-RING	
58	84712738	8	SPLIT FLANGE CLAMP	
59	83201135	8	HEX HD CAPSCREW, 7/16-14X1-1/2	
60	88551012	12	LOCKWASHER, 7/16	
61	91163201	1	TUBE ASSEMBLY	
62	91053020	2	TEST COUPLING, (includes item 63)	
63	91054002	2	VITON O-RING, (lubricates lightly)	
64	91143055	1	TUBE ASSEMBLY	
65	90205792	1	CUSHION CLAMP	
66	91083191	1	TUBE ASSEMBLY	
67	91083194	1	TUBE ASSEMBLY	
68	88591508	6	O-RING	
69	84717824	2	HOSE ASSEMBLY	
70	88662008	1	CONNECTOR, (includes item 17)	
71	88662242	1	SWIVEL NUT RUN TEE, 3/4 TUBE	
72	83651133	1	REDUCER WITH ADAPTER	
73	84719429	1	HOSE ASSEMBLY	
74	84717878	2	HOSE ASSEMBLY, (includes item 68)	
75	88662421	2	ELBOW, 45, (includes item 17)	
76	83201155	4	HEX HD CAPSCREW, 7/16-14X1-3/4	
77	91083266	1	TUBE ASSEMBLY	
78	91303049	2	HOSE SUPPORT	
79	88201018	2	HEX HD CAPSCREW, 5/16-18X3/4, GR5	
80	88561108	2	FLAT WASHER, 5/16	
81	85941016	3	SUPPORT CLAMP	
82	77133209	2	HEX HD CAPSCREW, 1/4-20X1-3/8	
83	77133279	1	CLAMP SET	
84	77133137	1	COVER PLATE	
85	88201023	1	HEX HD CAPSCREW, 5/16-18X1-3/4, GR5	

SECTION 8 - HYDRAULIC CIRCUITS

FIGURE 8-7. LIFT CYLINDER



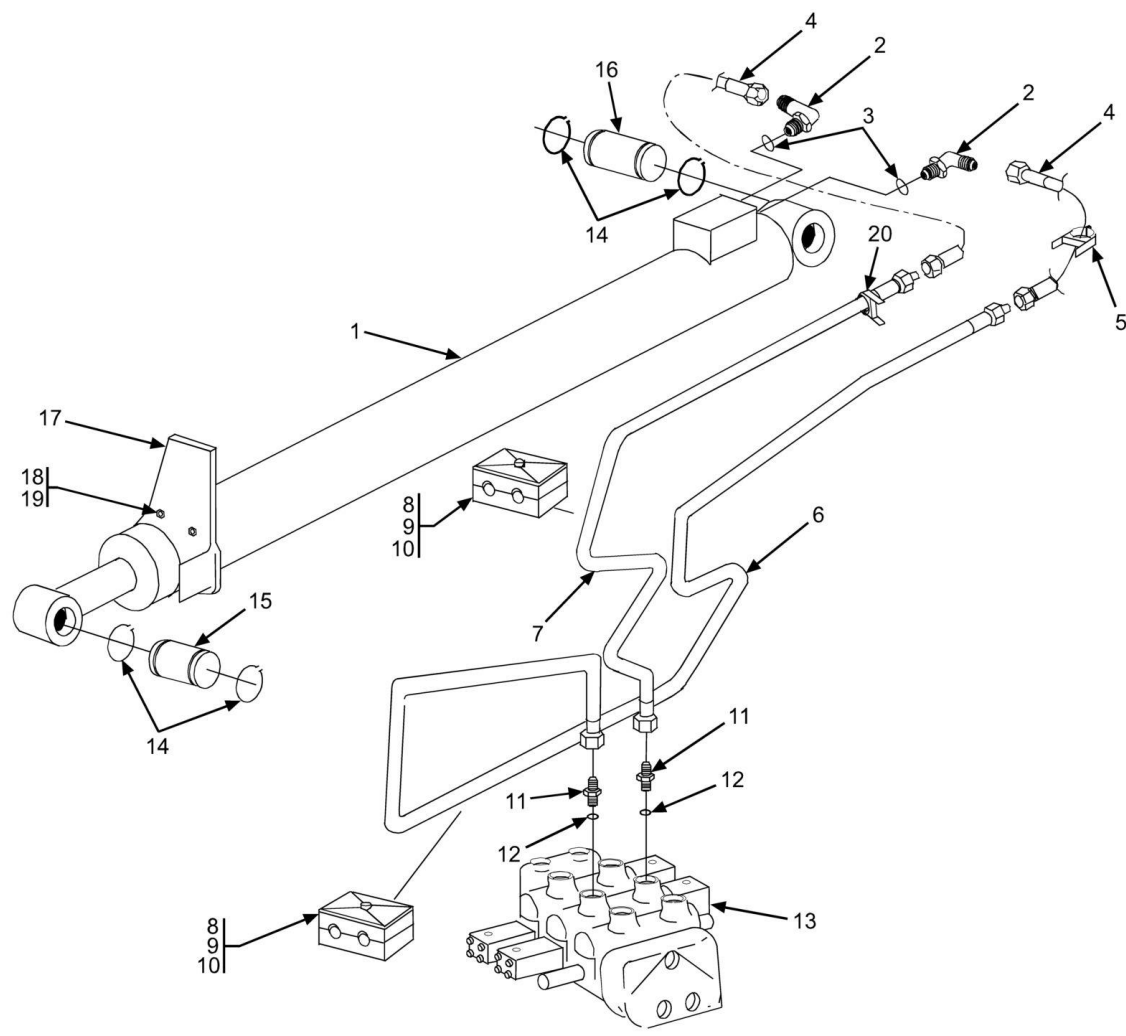
SECTION 8 - HYDRAULIC CIRCUITS

FIGURE 8-7. LIFT CYLINDER

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1		Ref	LIFT CYLINDER ASSY, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
2	91083050	2	HYDRAULIC SWIVEL	
3	84717860	2	HOSE ASSY	
4	91081432	1	PIN	
5	91081433	1	PIN	
6	88201065	4	HEX HD CAPSCREW, 1/2-13X1,GR5	
7	88551013	4	LOCKWASHER, 1/2	
8	91081313	2	KEEPER PLATE	
9	91083224	1	TUBE ASSY	
10	91083225	1	TUBE ASSY	
11	88662007	2	CONNECTOR, (includes item 12)	
12	88591206	2	O-RING	
13		Ref	MAIN HYDRAULIC CONTROL VALVE, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
14	77133139	1	CLAMPSET	
15	77133140	2	COVER PLATE	
16	77133177	2	HEX HD CAPSCREW, 5/16-18X1-3/8	
18	77133497	2	CLAMP SET	
19	77133498	2	COVER PLATE	
20	88201009	4	HEX HD CAPSCREW, 1/4-20X2, GR5	
21	88561002	4	FLATWASHER, 1/4	
22	88551009	4	LOCK WASHER, 1/4	
23	88501004	4	HEX NUT, 1/4-20	

SECTION 8 - HYDRAULIC CIRCUITS

FIGURE 8-8. CROWD CYLINDER



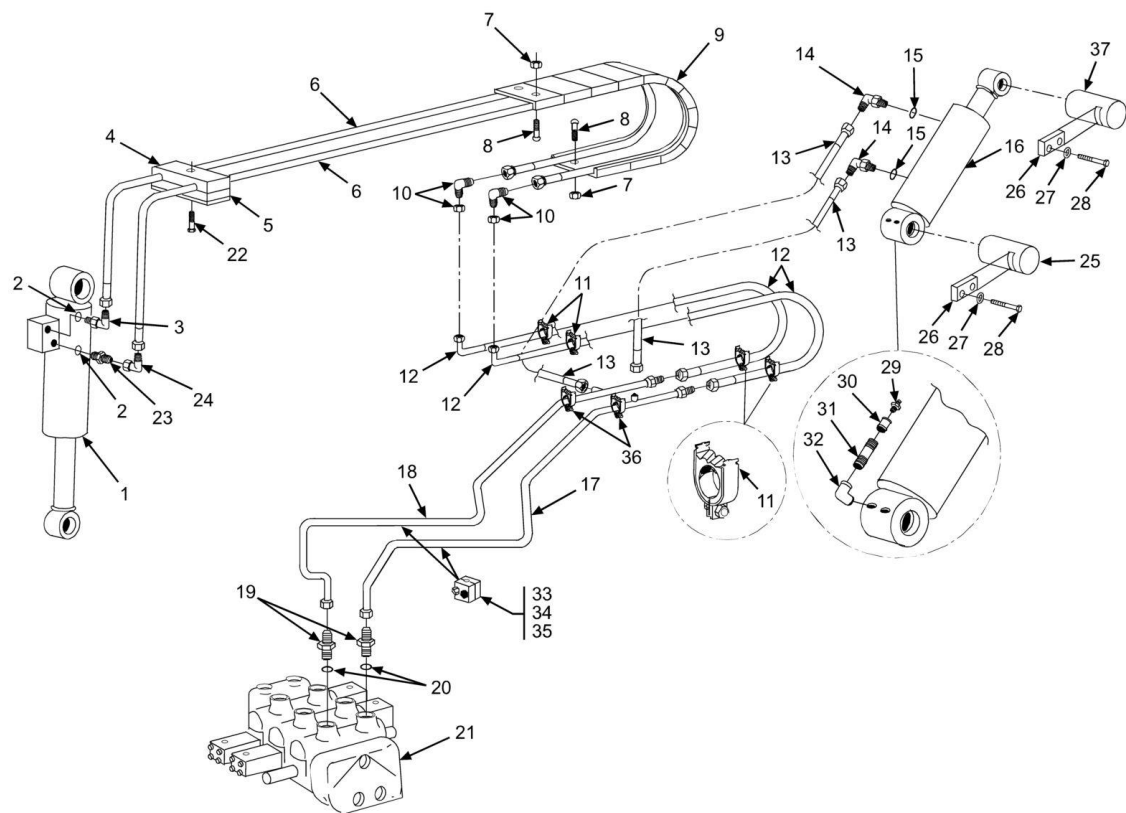
SECTION 8 - HYDRAULIC CIRCUITS

FIGURE 8-8. CROWD CYLINDER

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1		Ref	CROWD CYLINDER ASSY, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
2	88662065	2	ELBOW, 90, (includes item 3)	
3	88591205	2	O-RING	
4	84719650	2	HOSE ASSY	
5	90207464	2	CUSHION CLAMP	
6	91303009	1	TUBE ASSY	
7	91303006	1	TUBE ASSY	
8	77133139	2	CLAMP SET	
9	77133140	2	COVER PLATE	
10	77133177	2	HEX HD CAPSCREW	
11	88662007	2	CONNECTOR, (includes item 12)	
12	88591206	2	O-RING	
13		Ref	MAIN HYDRAULIC CONTROL VALVE, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
14	88581140	4	EXT RETAINING RING	
15	91081437	1	CROWD CYLINDER PIN	
16	91081438	1	CROWD CYLINDER PIN	
17	91086085	1	CYLINDER SUPPORT WELDMENT	
18	88201066	4	HEXHD CAPSCREW, 1/2-13X1-1/4, GR5	
19	88551013	4	LOCKWASHER, 1/2	
20	91083217	2	CUSHION CLAMP	

SECTION 8 - HYDRAULIC CIRCUITS

FIGURE 8-9. TILT AND TILT COMPENSATING CYLINDER



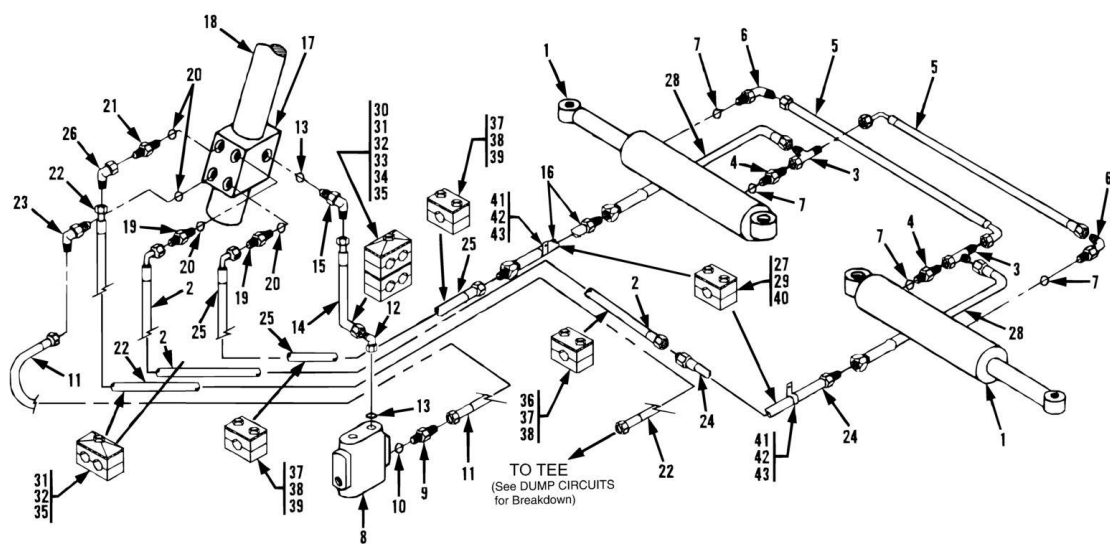
SECTION 8 - HYDRAULIC CIRCUITS

FIGURE 8-9. TILT AND TILT COMPENSATING CYLINDER

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1		Ref	TILT CYLINDER ASSY, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
2	88591207	2	O-RING	
3	91053450	1	STR.THREAD ELBOW, 90	
4	77133139	1	CLAMP SET	
5	77133140	1	COVER PLATE	
6	84717886	2	HOSE ASSY	
7	88521205	4	HEX LOCKNUT, 5/16-18	
8	88411036	4	ROUND HD CARRIAGE BOLT, 5/16-18X3/4	
9	91083290	1	HOSE CARRIER	
10	90027179	2	BULK HEAD FITTING, 90	
11	90207463	4	CUSHION CLAMP	
12	84717563	2	HOSE ASSY	
13	84717859	2	HOSE ASSY	
14	88662065	2	ELBOW, 90, (includes item 15)	
15	88591205	2	O-RING	
16		Ref	COMPENSATING CYLINDER ASSY, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
17	91303007	1	TUBE ASSY	
18	91303008	1	TUBE ASSY	
19	88662019	2	CONNECTOR, (includes item20)	
20	88591206	2	O-RING	
21		Ref	MAIN CONTROL VALVE, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
22	77133177	1	HEX HD CAPSCREW, 5/16-18X1-3/8, GR5	
23	91053426	1	CONNECTOR	
24	88662105	1	ELBOW, 90, (swivel nut)	
25	91301019	1	CYLINDER PIN	
26	91081313	2	KEEPER PLATE	
27	88551013	4	LOCKWASHER, 1/2	
28	88201065	4	HEX HD CAPSCREW, 1/2-13X1, GR5	
29		Ref	GREASE FITTING, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
31	88701023	2	PIPE NIPPLE, 1/8X3	
32	88711100	2	STREET ELBOW, 90, 1/8	
33	77133168	2	CLAMP SET	
34	77133140	2	COVER PLATE	
35	77133177	2	HEX HD CAPSCREW, 5/16-18X1-3/8	
36	91083216	2	CLAMP SET	
37	91081432	1	CYLINDER PIN	

SECTION 8 - HYDRAULIC CIRCUITS

FIGURE 8-10. STEERING CYLINDER



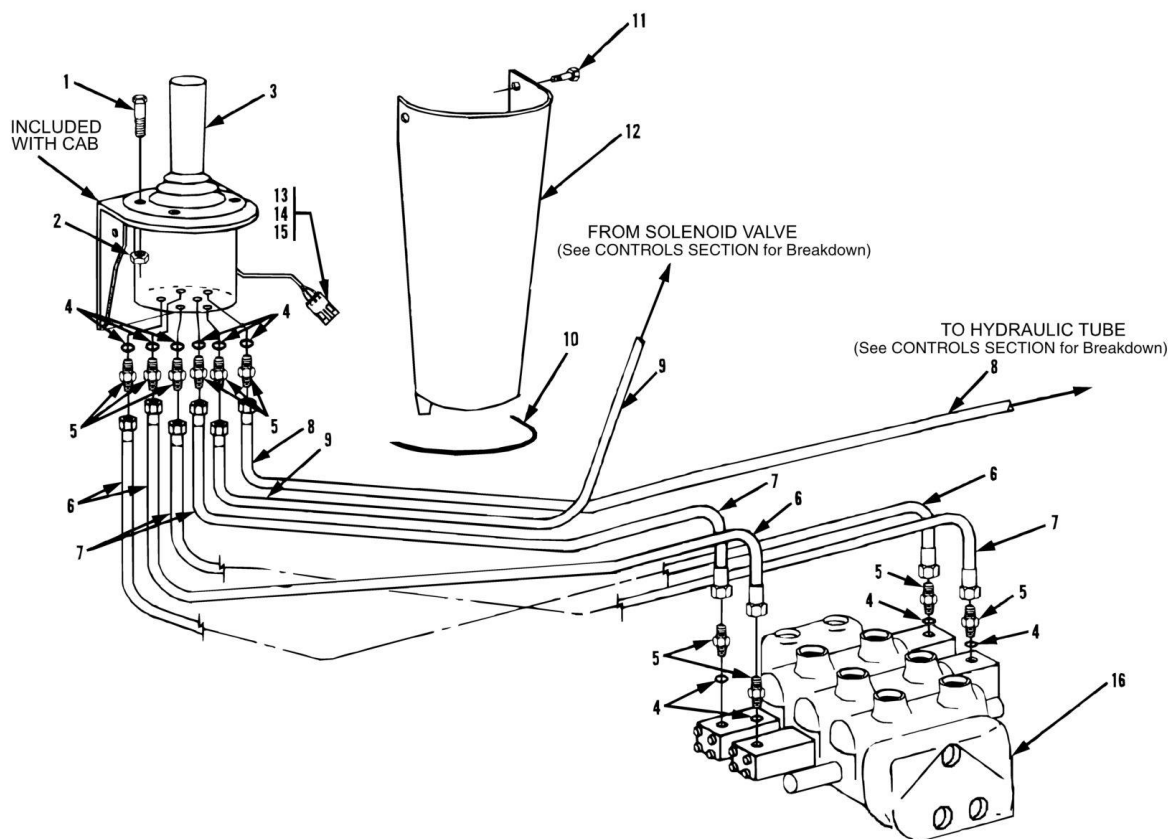
SECTION 8 - HYDRAULIC CIRCUITS

FIGURE 8-10. STEERING CYLINDER

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1		Ref	STEERING CYLINDER, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
2	84719646	1	HOSE ASSY	
3	88662240	2	SWIVEL NUT RUN TEE, 1/2TUBE	
4	88662026	2	CONNECTOR, (includes o-ring)	
5	84718189	2	HOSE ASSY	
6	88662064	2	ELBOW, 90, (includes item 7)	
7	88591204	4	O-RING	
8		Ref	PRIORITY FLOW CONTROL VALVE, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
9	88662019	1	CONNECTOR, (includes item10)	
10	88591206	1	O-RING	
11	84717854	1	HOSE ASSY	
12	88662062	1	ELBOW, 90, (includes item13)	
13	88591202	2	O-RING	
14	84718439	1	HOSE ASSY	
15	88662062	1	ELBOW, 90, (includes item13)	
16	91483022	1	R.H.TUBE ASSY	
17		Ref	STEERING CONTROL UNIT, (See CONTROLS SECTION for Breakdown)	
18		Ref	STEERING COLUMN, (See CONTROLS SECTION for Breakdown)	
19	88662006	2	CONNECTOR, (includes item20)	
20	88591205	4	O-RING	
21	88662018	1	CONNECTOR, (includes item 20)	
22	84719647	1	HOSE ASSY	
23	88662065	1	ELBOW, 90, (includes item 20)	
24	91483021	1	L.H. TUBEASSY	
25	84719042	1	HOSE ASSY	
26	88662105	1	ELBOW, 90, (swivel nut)	
27	77133499	4	HEX HD CAPSCREW, 1/4-20X1-5/16	
28	90022042	2	HOSE ASSY	
29	77133498	2	COVERPLATE	
30	91213002	1	CLAMP SET	
31	77323029	2	CLAMP SET	
32	88201023	2	HEX HD CAPSCREW, 5/16-18X1-3/4	
33	77133306	1	STACK BOLT	
34	77133390	1	SAFETY CLIP	
35	77133137	2	COVER PLATE	
36	77133893	1	CLAMP SET	
37	77133052	3	COVER PLATE	
38	77133209	6	HEX HD CAPSCREW, 1/4-20X1-3/8	
39	77133073	2	CLAMP SET	
40	91033138	2	CLAMP SET	
41	85941016	2	SUPPORT CLAMP	
42	88551010	2	LOCKWASHER, 5/16	
43	88501005	2	HEX NUT, 5/16-18	

SECTION 8 - HYDRAULIC CIRCUITS

FIGURE 8-11. JOYSTICK CIRCUIT



SECTION 8 - HYDRAULIC CIRCUITS

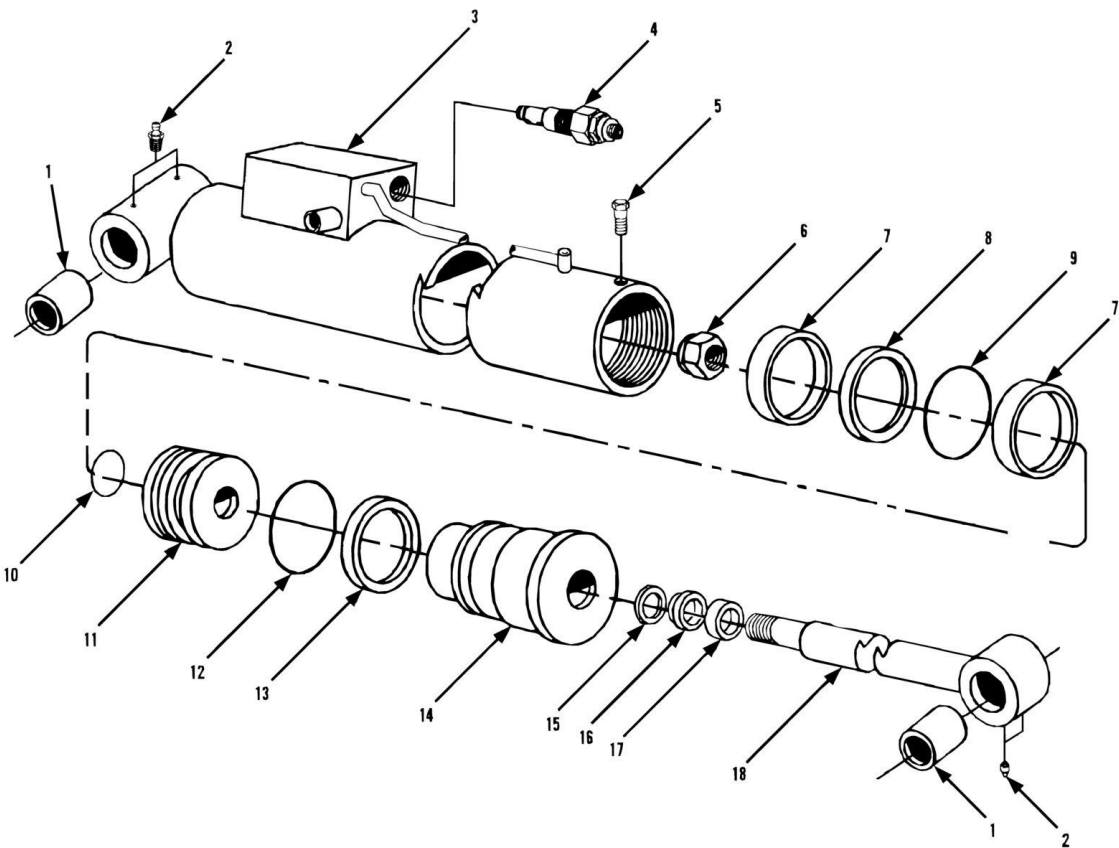
FIGURE 8-11. JOYSTICK CIRCUIT

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1	88261017	4	SOCKET BUTTON HD CAPSCREW, 1/4-20X7/8,GR5	
2	88521304	4	LOCKNUT, 1/4-20	
3		Ref	JOYSTICK ASSY, (See HYDRAULIC COMPONENTS SECTION for Breakdown)	
4	88591204	10	O-RING	
5	88662005	10	CONNECTOR, (includes item4)	
6	84717458	2	HOSE ASSY	
7	84717519	2	HOSE ASSY	
8	84718736	1	HOSE ASSY	
9	84718735	1	HOSE ASSY	
10	90206199	AR	TRIM LOK	
11	77143003	2	WHIZ SCREW, 5/16-18X5/8	
12	91363002	1	JOYSTICK COVER	
13	80963060	1	WEATHER PACK SHROUD	
14	80963069	3	MALE PIN TERMINAL	
15	91143187	3	CABLE SEAL	
16		Ref	MAIN CONTROL VALVE,(See HYDRAULIC COMPONENTS SECTION for Breakdown)	

SECTION 9 - HYDRAULIC COMPONENTS

SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-1. (91483025) LIFT CYLINDER



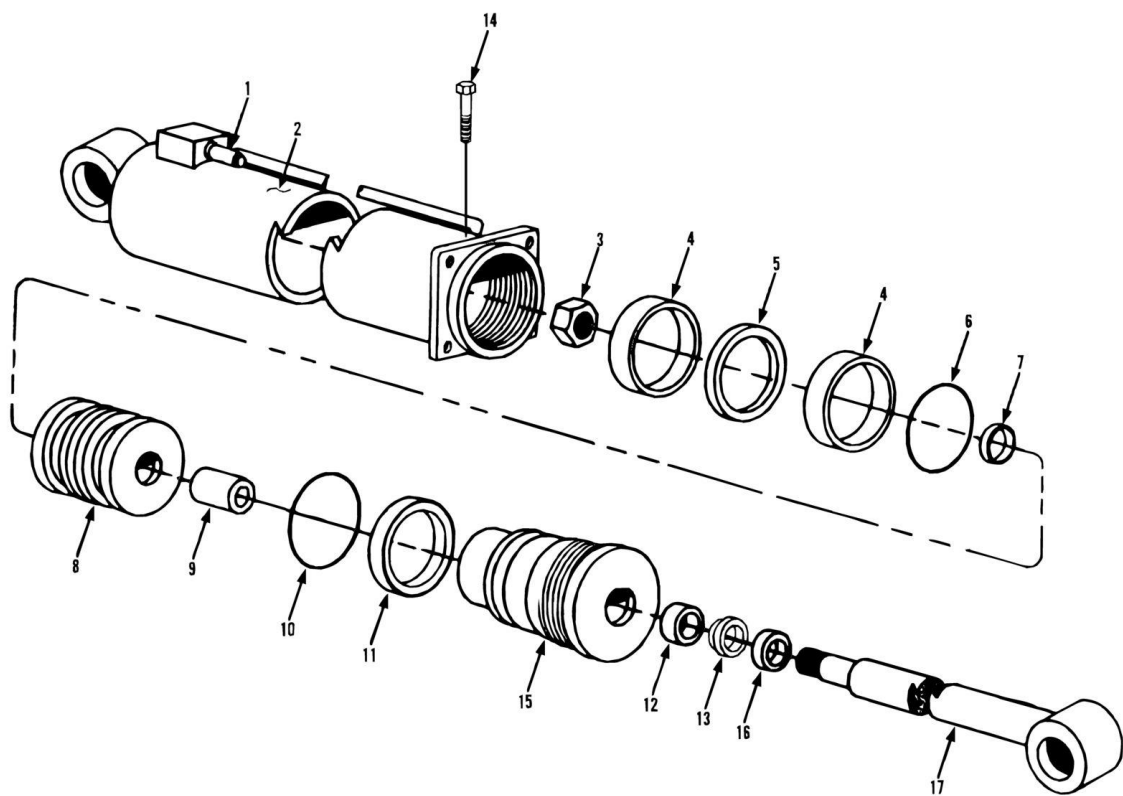
SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-1. (91483025) LIFT CYLINDER

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91483025	1	LIFT CYLINDER ASSY, (includes all items)	
	91124071	1	SEAL KIT, (includes items 7 thru 10, 12, 13 & 15 thru 17)	
1	91083304	4	BUSHING	
2	91144128	4	GREASE FITTING	
3	91484011	1	CASE ASSY	
4	91083473	1	COUNTERBALANCE VALVE	
4	91034276	1	COUNTERBALANCE VALVE SEAL KIT	
5	91124096	1	CAPSCREW, #10-24	
6	91034153	1	LOCKNUT, (lubricate and torque to 1400-1500 ft-lbs)	
7	Kit	2	WEAR RING	
8	Kit	1	PISTON SEAL	
9	Kit	1	O-RING	
10	Kit	1	O-RING	
11	91124073	1	PISTON	
12	Kit	1	O-RING	
13	Kit	1	BACK-UP RING	
14	91124074	1	CYLINDER HEAD	
15	Kit	1	STEP SEAL	
16	Kit	1	U-CUP	
17	Kit	1	WIPER	
18	91484012	1	SHAFT ASSY	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-2. (91083468) CROWD CYLINDER



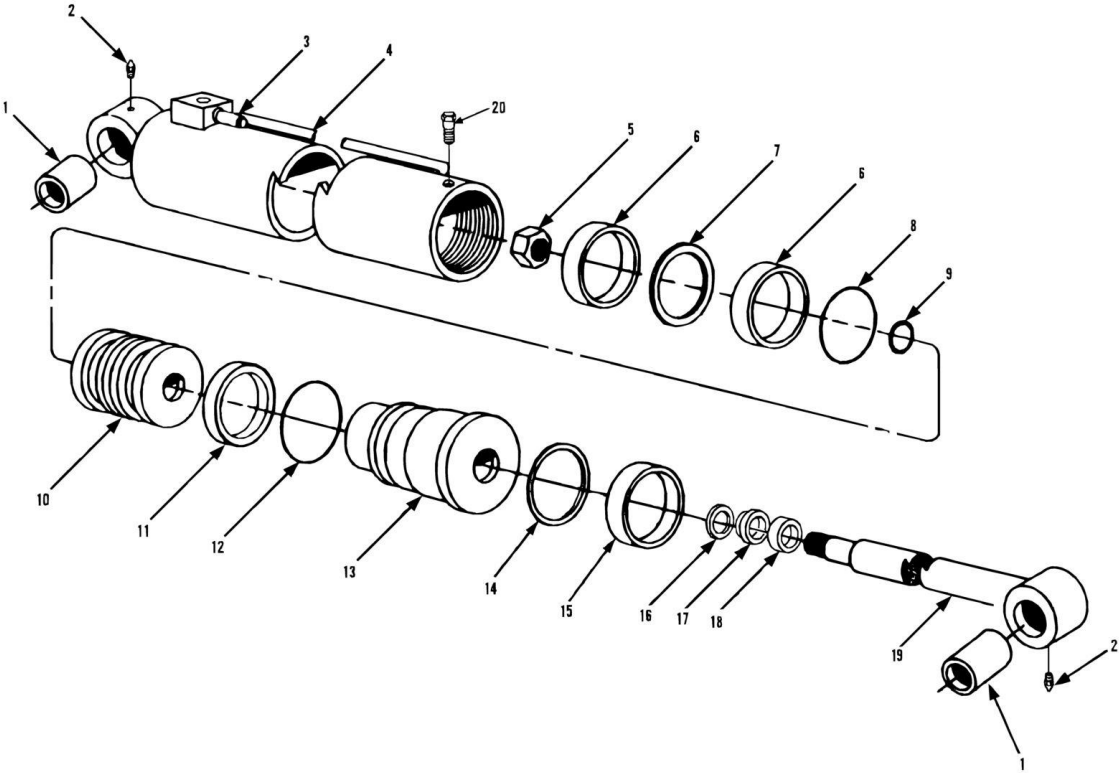
SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-2. (91083468) CROWD CYLINDER

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91083468	1	CROWD CYLINDER, (includes all items)	
	91084306	Ref	SEAL KIT, (includes items 4 thru 7, 10 thru 13 & 16)	
1	91084347	1	COUNTERBALANCE VALVE	
2	91084348	1	CASE ASSY	
3	91034267	1	LOCKNUT, (torque to 350-400 ft-lbs)	
4	Kit	2	WEAR RING	
5	Kit	1	PISTON SEAL	
6	Kit	1	O-RING	
7	Kit	1	O-RING	
8	91084368	1	PISTON	
9	91084369	1	SPACER	
10	91164023	1	O-RING	
11	Kit	1	BACKUP	
12	Kit	1	STEP SEAL	
13	Kit	1	U-CUP	
14	91124096	1	SELF TAPPING SCREW	
15	91084351	1	HEAD	
16	Kit	1	WIPER	
17	91084352	1	SHAFT ASSY	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-3. (91083513) TILT CYLINDER



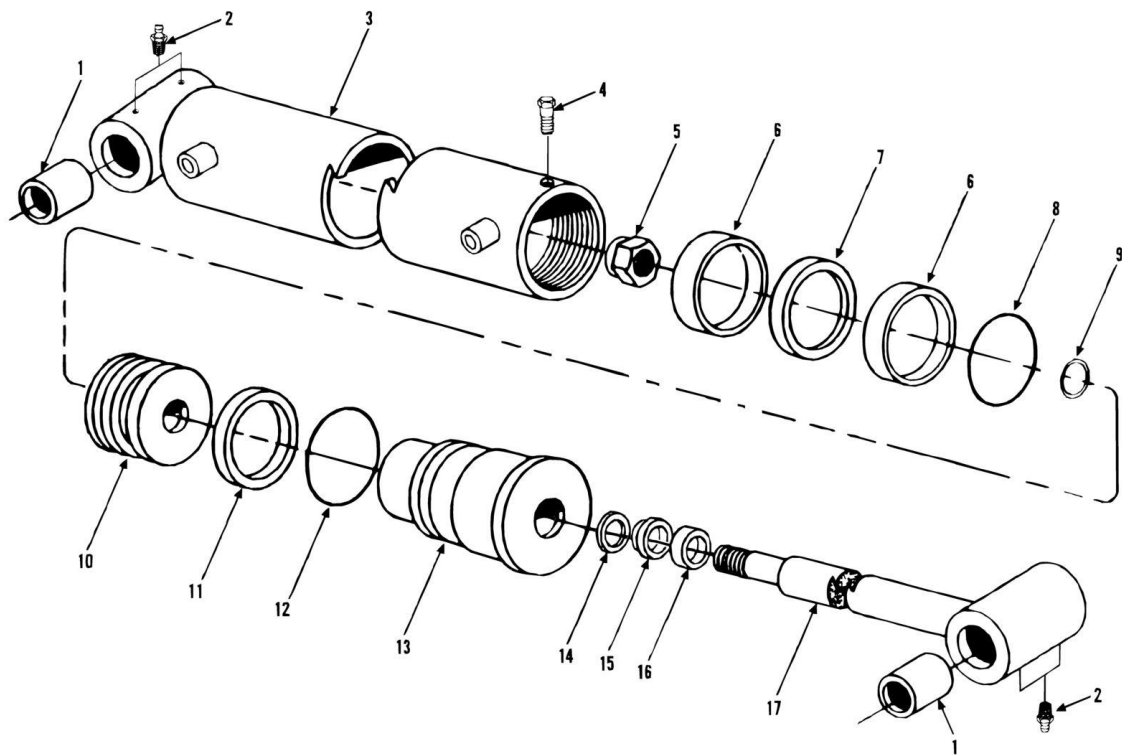
SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-3. (91083513) TILT CYLINDER

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91083513	1	TILT CYLINDER ASSY, (includes all items)	
	91084370	1	SEAL KIT, (includes items 6 thru 9, 11, 12 & 16 thru 18)	
1	91404352	2	BUSHING	
2	91144128	2	GREASE FITTING	
3	91083473	1	COUNTERBALANCE VALVE	
3	91034276	1	COUNTERBALANCE VALVE SEAL KIT	
4	91124076	1	CASE ASSY	
5	91064017	1	LOCKNUT, (torque to 650-750 ft lbs)	
6	Kit	2	WEAR RING	
7	Kit	1	SEAL	
8	Kit	1	O-RING	
9	Kit	1	O-RING	
10	91044274	1	PISTON	
11	Kit	1	BACK-UP RING	
12	Kit	1	O-RING	
13	91084371	1	GLAND	
14	91084372	1	SNAP RING	
15	91084373	1	WEAR RING	
16	Kit	1	STEP SEAL	
17	Kit	1	U-CUP	
18	Kit	1	WIPER	
19	91124078	1	SHAFT ASSY	
20	91124096	1	SELF TAPPING SCREW, #10-24	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-4. (91083470) COMPENSATING CYLINDER



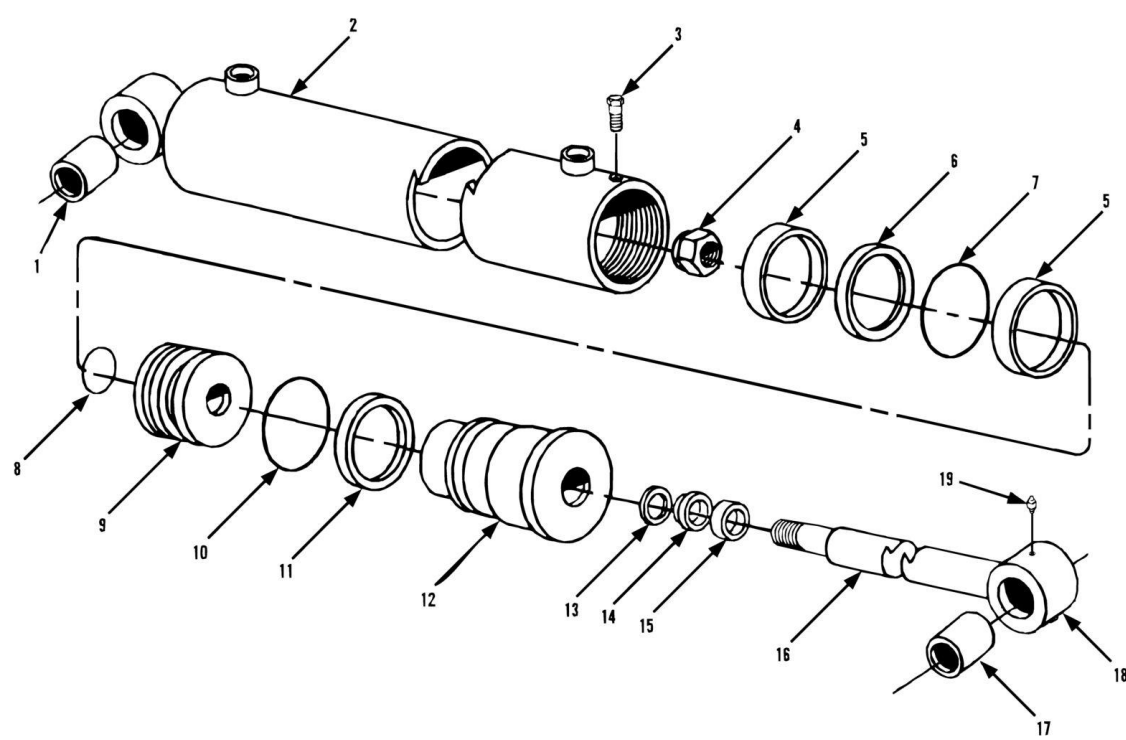
SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-4. (91083470) COMPENSATING CYLINDER

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91083470	1	COMPENSATING CYLINDER ASSY, (includes all items)	
	91034339	1	SEAL KIT, (includes items 6 thru 9, 11, 12 & 14 thru 16)	
1	91083304	4	BUSHING	
2	91144128	4	GREASE FITTING	
3	91124079	1	CASE ASSY	
4	91124096	1	SELF TAPPING SCREW	
5	91034153	1	LOCKNUT, (lubricate and torque to 1175-1275 ft lbs)	
6	Kit	2	WEAR RING	
7	Kit	1	PISTON SEAL	
8	Kit	1	O-RING	
9	Kit	1	O-RING	
10	91034139	1	PISTON	
11	Kit	1	BACK-UP RING	
12	Kit	1	O-RING	
13	91124081	1	CYLINDER HEAD	
14	Kit	1	STEP SEAL	
15	Kit	1	U-CUP	
16	Kit	1	WIPER	
17	91124082	1	ROD ASSY	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-5. (91383075) STEERING CYLINDER



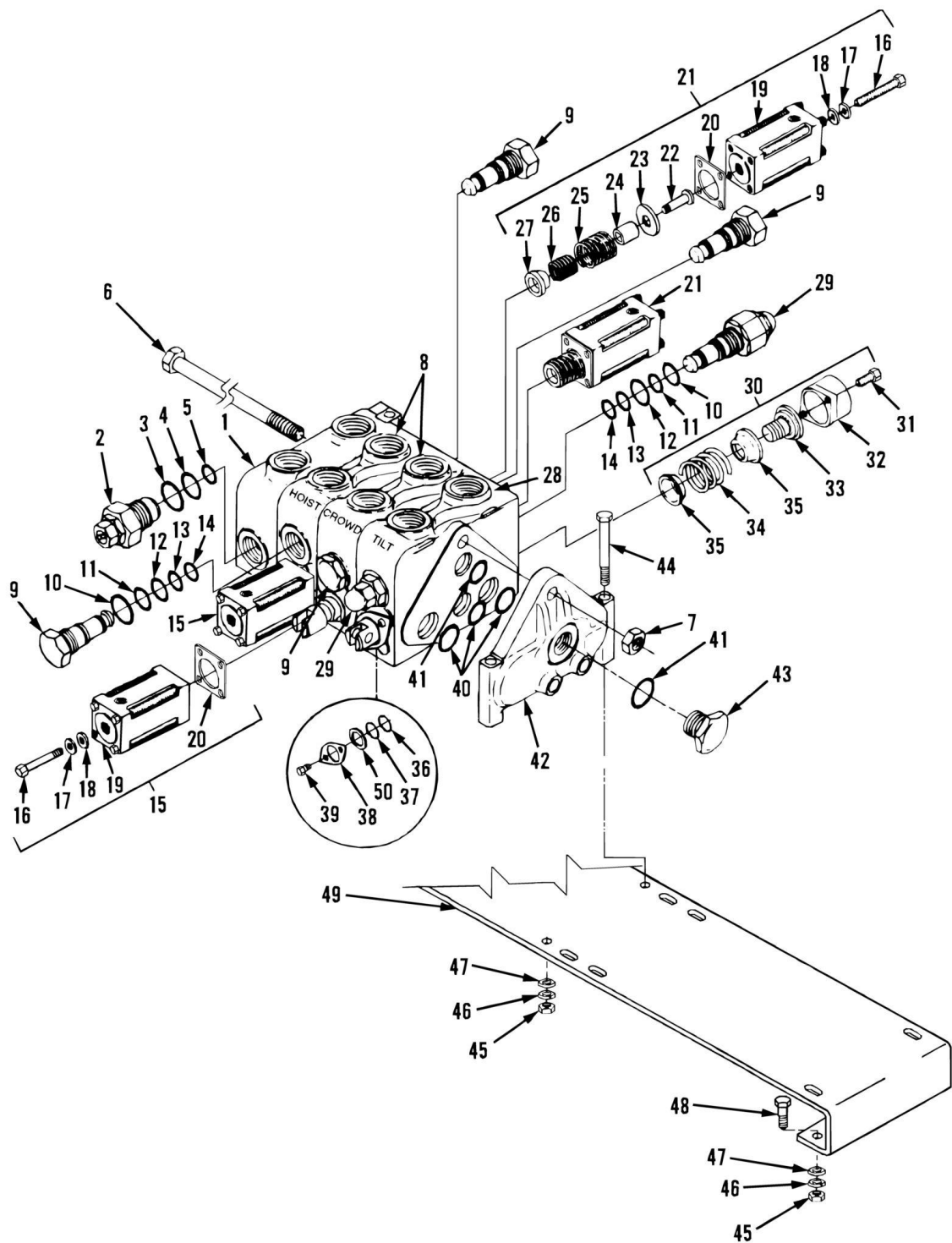
SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-5. (91383075) STEERING CYLINDER

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91383075	2	STEERING CYLINDER ASSY, (includes all items)	
	91084305	1	SEAL KIT, (includes items 5 thru 8, 10, 11 & 13 thru 15)	
1	91124087	1	BUSHING	
2	91124088	1	CASE ASSY	
3	91124096	1	SELF-TAPPING SCREW	
4	91204460	1	LOCKNUT, (torque to 350-370 ft lbs)	
5	Kit	2	WEAR RING	
6	Kit	1	PISTON SEAL	
7	Kit	1	O-RING	
8	Kit	1	O-RING	
9	91124089	1	PISTON	
10	Kit	1	O-RING	
11	Kit	1	BACK-UP RING	
12	91124090	1	CYLINDER HEAD	
13	Kit	1	STEP SEAL	
14	Kit	1	U-CUP	
15	Kit	1	WIPER	
16	91124108	1	ROD ASSY	
17	91144042	1	BUSHING	
18	91144128	1	GREASE FITTING	
19		Ref	HEX HD PLUG, 1/8-27 NPT, (torque to 10-20 ft lbs)	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-6. (91483012) MAIN HYDRAULIC CONTROL VALVE ASSEMBLY



SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-6. (91483012) MAIN HYDRAULIC CONTROL VALVE ASSEMBLY

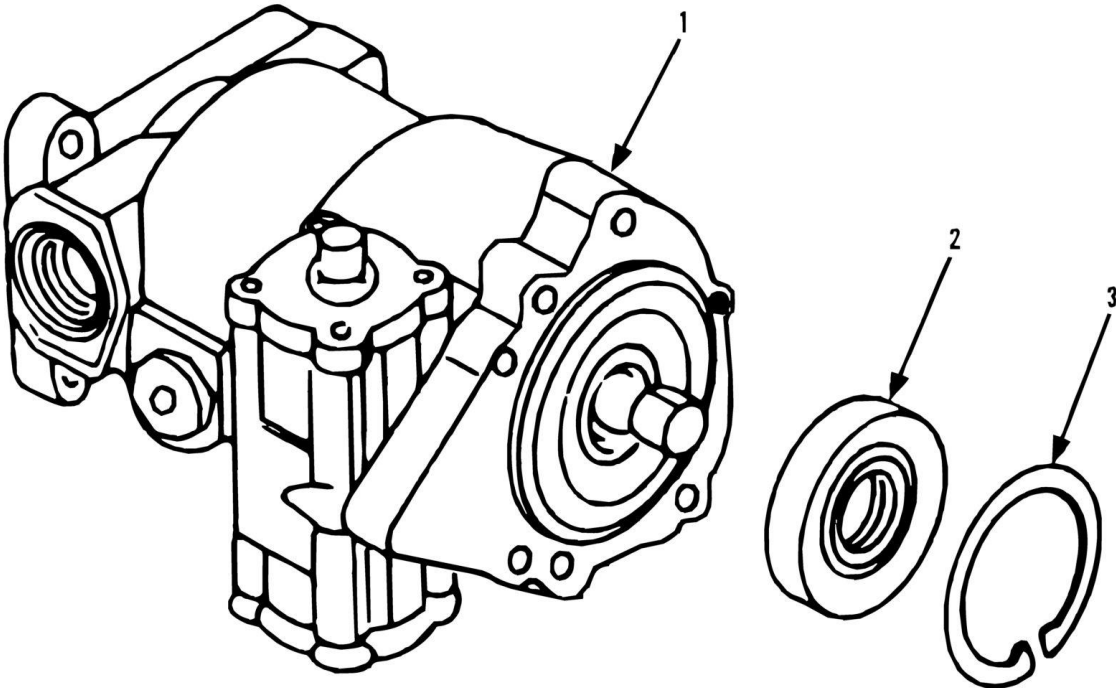
ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91483012	1	MAIN HYDRAULIC CONTROL VALVE ASSY, (includes all items except 44 thru 49)	
	91084203	1	STUD KIT, (includes items 6 & 7)	
	91404178	4	SECTION SEAL KIT, (includes items 40 & 41)	
	91404179	1	MAIN RELIEF SEAL KIT, (includes items 3, 4 & 5)	
	91084201	6	PLUG SEAL KIT, (includes items 10 thru 14)	
	91404180	1	SEAL RETAINER KIT, (includes items 38 & 39)	
	91404181	2	SPOOL SEAL KIT, (includes items 36 & 37)	
1	91084008	1	INLET COVER ASSY, (includes item 2)	
2	91084009	1	MAIN RELIEF CARTRIDGE, (includes items 3, 4 & 5)	
3	Kit	1	O-RING	
4	Kit	1	BACKUP RING	
5	Kit	1	O-RING	
6	Kit	3	HEX HD CAPSCREW	
7	Kit	3	HEX NUT	
8	91084277	2	VALVE SECTION ASSY, (Hoist and Crowd), (includes item 9, 15 & 21)	
9	91404183	4	LOAD CHECK PLUG, (includes items 10 thru 14)	
10	Kit	2	O-RING	
11	Kit	1	BACK UP RING	
12	Kit	1	O-RING	
13	Kit	1	O-RING	
14	Kit	2	BACK UP RING	
15	91404184	2	HYDRAULIC REMOTE POSITIONER, (includes items 16 thru 20)	
16		Ref	SCREW	
17		Ref	LOCKWASHER	
18		Ref	BEARING PLATE	
19		Ref	BONNET	
20		Ref	SEAL	
21	91404185	2	HYDRAULIC REMOTE POSITIONER, (includes items 16 thru 20 & 22 thru 27)	
22		Ref	SPUD POSITIONER	
23		Ref	WASHER	
24		Ref	STOP SLEEVE	
25		Ref	SPRING, (large)	
26		Ref	SPRING, (small)	
27		Ref	STOP COLLAR	
28	91084012	1	VALVE SECTION ASSY, (Tilt), (includes items 29 & 30)	
29	91084199	2	RELIEF CARTRIDGE, (includes items 10 thru 14)	
30	91404190	2	SPOOL POSITIONER ASSY, (includes items 31 thru 35)	
31		Ref	SCREW	
32		Ref	BONNET	
33		Ref	SPOOL SPUD	
34		Ref	SPRING	
35		Ref	SPRING COLLAR	
36	Kit	1	BACK UP WASHER	
37	Kit	1	O-RING	
38	Kit	1	RETAINER PLATE	
39	Kit	2	SCREW	
40	Kit	3	O-RING	

SECTION 9 - HYDRAULIC COMPONENTS

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
41	Kit	2	O-RING	
42	91084278	1	OUTLET COVER ASSY, (includes item 43)	
43	91084279	1	PLUG	
44	88201028	3	HEX HD CAPSCREW, 5/16-18X3, GR5	
45	88501005	7	HEX NUT, 5/16-18	
46	88551010	7	LOCKWASHER, 5/16	
47	88561003	7	FLAT WASHER, 5/16	
48	88201020	4	HEX HD CAPSCREW, 5/16-18X1	
49	91381009	1	VALVE SUPPORT, (partially illustrated)	
50	91404214	1	SEAL RETAINER	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-7. (91383076) REAR DRIVE MOTOR



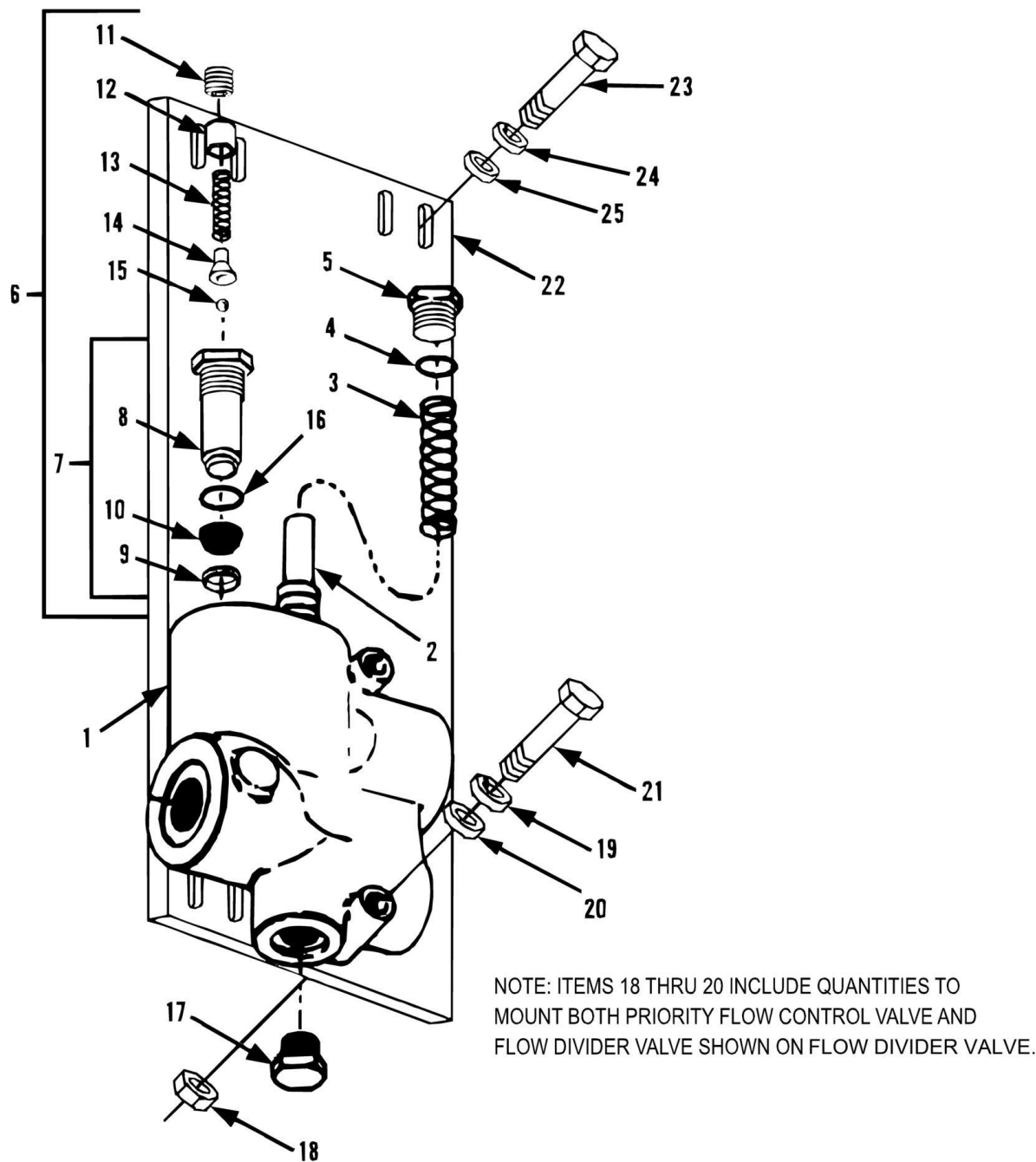
SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-7. (91383076) REAR DRIVE MOTOR

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1	91383076	1	REAR DRIVE MOTOR, (includes all items)	
2	91084214	1	LIP SEAL	
3	91084215	2	RETAINING RING	

SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-8. (91033240) PRIORITY FLOW CONTROL VALVE



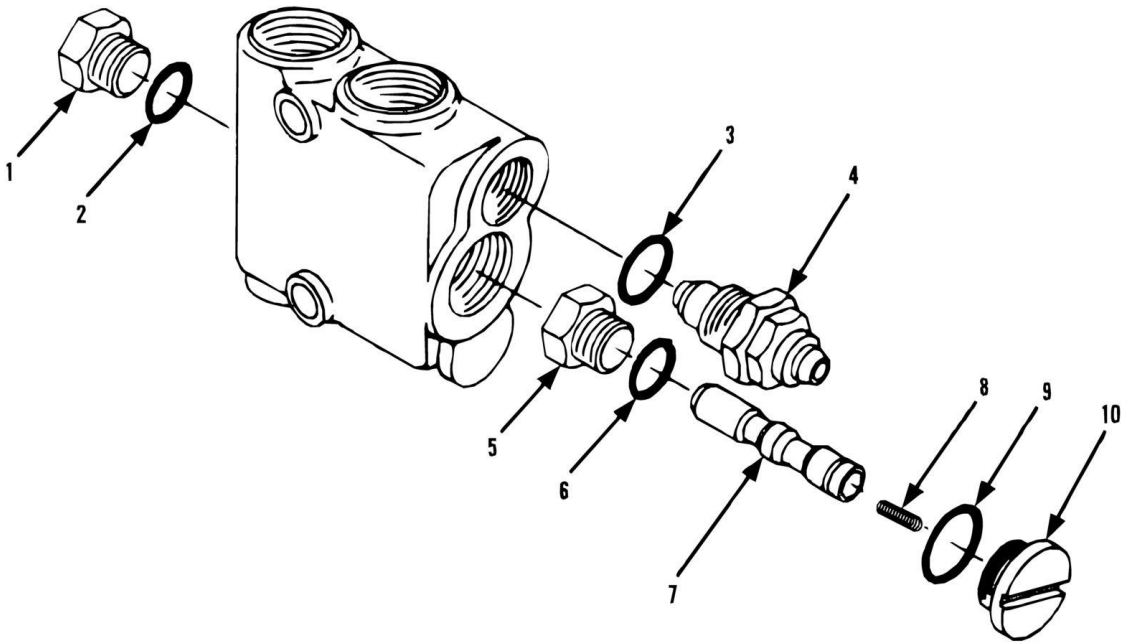
SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-8. (91033240) PRIORITY FLOW CONTROL VALVE

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91033240	1	PRIORITY FLOW CONTROL VALVE, (includes items 1-17), (2500 PSI relief setting)	
1	90206548	1	HOUSING, (includes item 2)	
2		Ref	SPOOL	
3		Ref	SPRING	
4		Ref	O-RING	
5		Ref	PLUG	
6	90206553	1	RELIEF CARTRIDGE, (includes items 7 thru 16)	
7		Ref	RELIEF VALVE SUB BODY, (includes items 8 thru 10)	
8		Ref	BODY	
9		Ref	RING	
10		Ref	SCREEN	
11		Ref	RELIEF VALVE ADJUSTING SCREW	
12		Ref	SPRING GUIDE	
13		Ref	SPRING	
14		Ref	BALL HOLDER	
15		Ref	BALL	
16		Ref	O-RING	
17		Ref	PLUG	
18	88501005	4	HEX NUT, 5/16-18	
19	88551010	4	LOCKWASHER, 5/16	
20	88561003	4	FLAT WASHER, 5/16	
21	88201030	2	HEX HD CAPSCREW, 5/16-18X3-1/2, GR5	
22	91121264	1	BRACKET	
23	88201003	4	HEX HD CAPSCREW, 1/4-20X3/4, GR5	
24	88561001	4	FLAT WASHER, 3/16	
25	88551009	4	LOCKWASHER, 1/4	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-9. (91083521) FLOW DIVIDER VALVE



NOTE: SEE PRIORITY FLOW CONTROL VALVE ITEMS THRU 20 FOR MOUNTING HARDWARE.

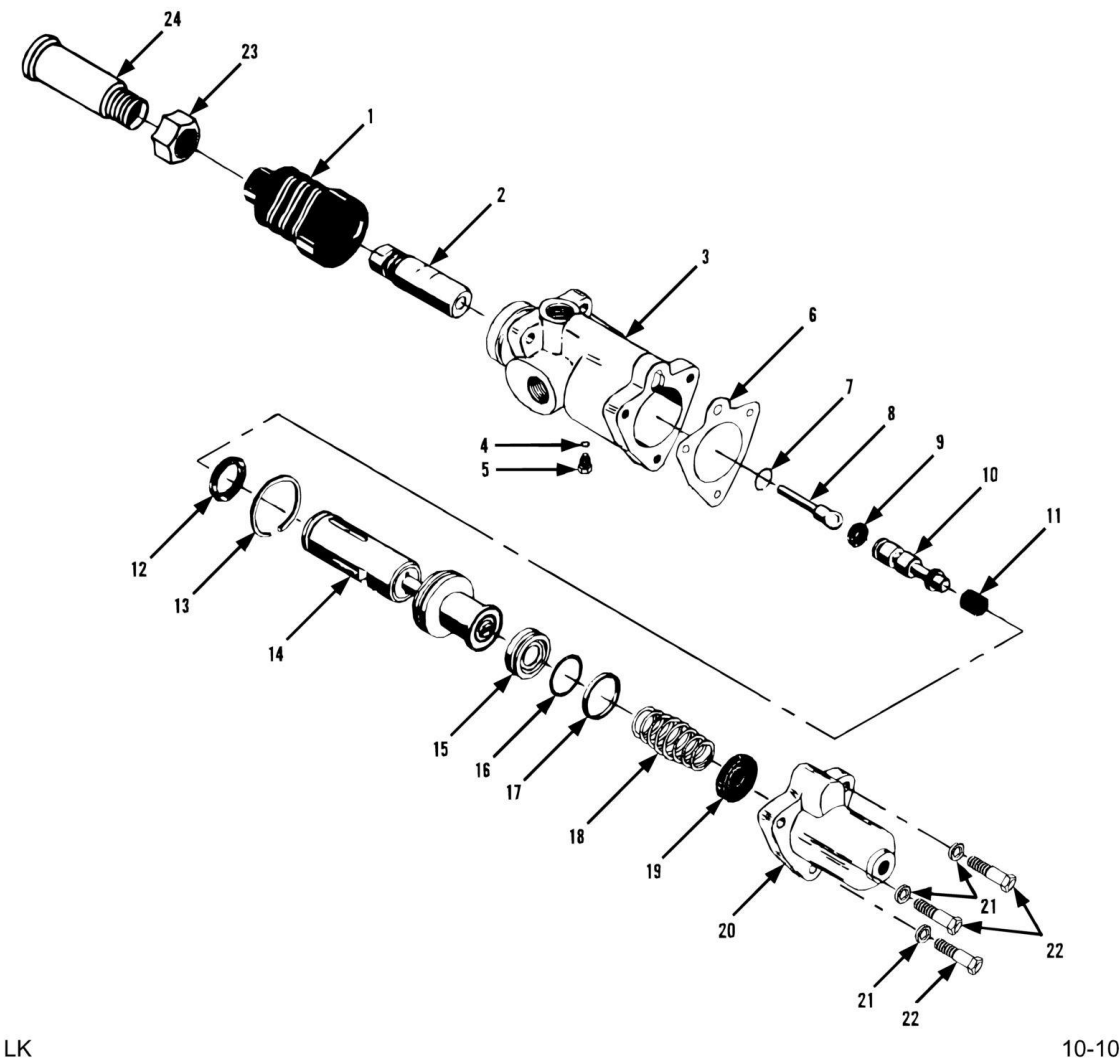
SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-9. (91083521) FLOW DIVIDER VALVE

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91083521	1	FLOW DIVIDER VALVE - 625 PSI, (includes all items)	
	91084386	1	SEAL KIT, (includes items 2, 3, 6 & 9)	
1	91084157	1	PLUG	
2	91084161	1	O-RING	
3	Kit	1	O-RING	
4	91084159	1	RELIEF, (includes item 3)	
5	91084387	1	ORIFICE PLUG	
6	91084388	1	O-RING	
7	91084155	1	SPOOL	
8	91084156	1	SPRING	
9	91084158	1	O- RING	
10	91084160	1	PLUG	
11	88201029	2	HEX HD CAPSCREW, 5/16-18X3-1/4, GR5, (item not shown; for mounting)	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-10. (91143201) BRAKE VALVE



LK

10-10

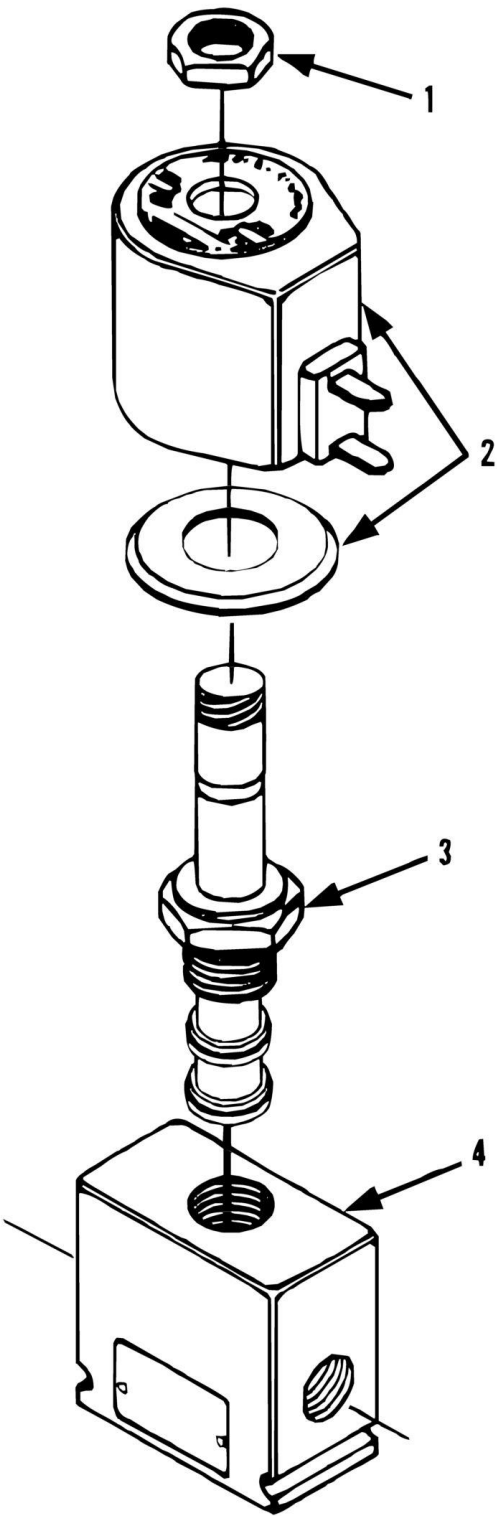
SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-10. (91143201) BRAKE VALVE

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91143201	1	POWER BRAKE VALVE, (includes items 1 thru 22)	
	91084043	1	REPAIR KIT, (includes items 1, 4, 6, 9, 12, 13, 15, 16, 17 & 19)	
1	91084042	1	BOOT	
2		Ref	PRESSURE REGULATING SPRING ASSY	
3		Ref	HOUSING	
4	Kit	1	O-RING	
5		Ref	CAPSCREW	
6	Kit	1	GASKET	
7		Ref	RETAINING RING	
8		Ref	PUSH ROD	
9	Kit	1	CUP	
10		Ref	SPOOL	
11		Ref	SPRING	
12	Kit	1	CUP	
13	Kit	1	PISTON RING	
14		Ref	SLEEVE AND PISTON ASSY	
15	Kit	1	PISTON AND POPPET ASSY	
16	Kit	1	O-RING	
17	Kit	1	RING SEAL	
18		Ref	SPRING	
19	Kit	1	RESIDUAL VALVE	
20		Ref	END CAP	
21		Ref	LOCKWASHER	
22		Ref	HEX HD CAPSCREW, (torque to 16-18 ft lbs)	
23	88501408	1	HEX JAM NUT, 1/2-20	
24	91081445	1	PUSH ROD	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-11. (91043446) SOLENOID VALVE



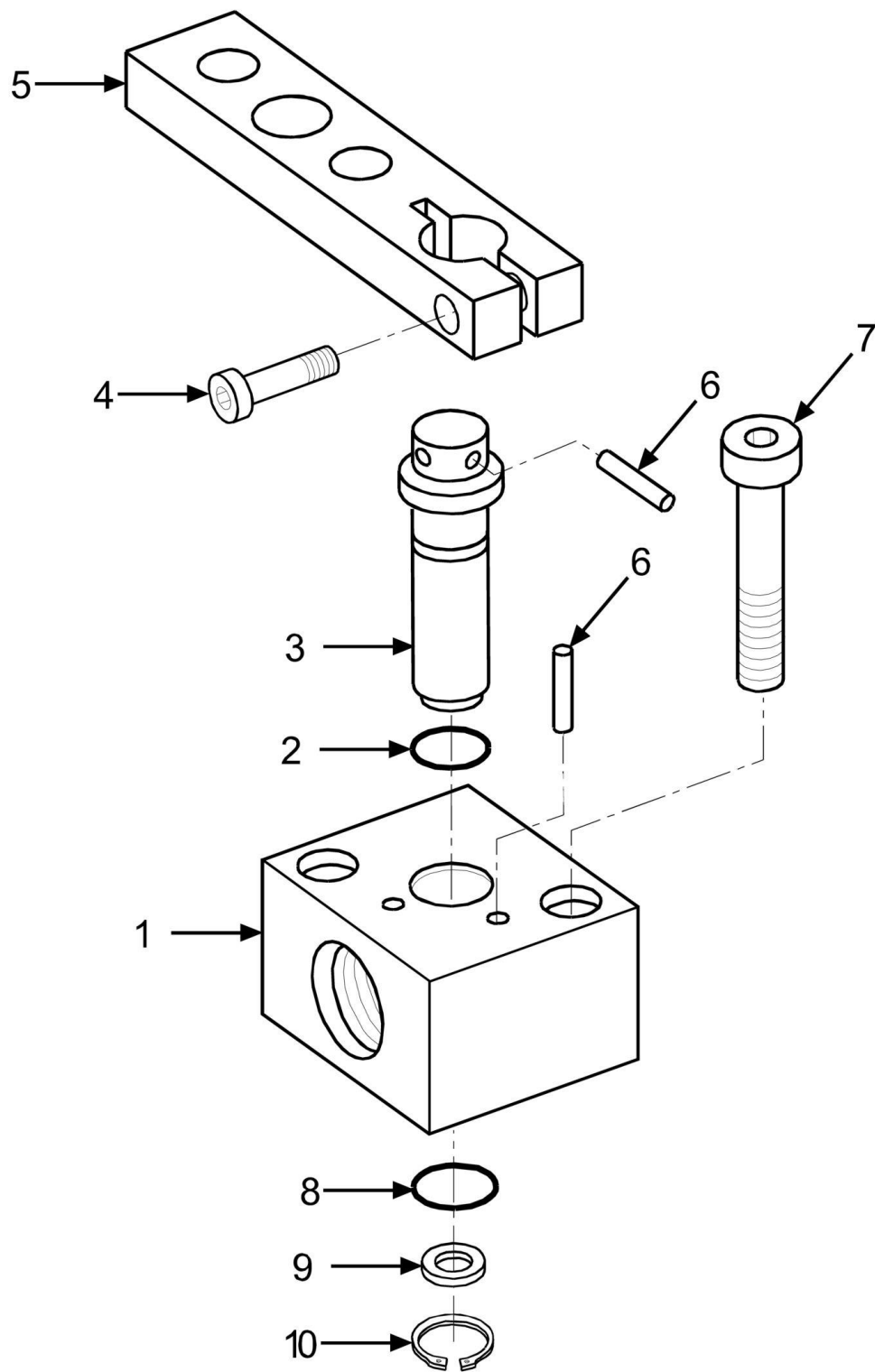
SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-11. (91043446) SOLENOID VALVE

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91043446	1	3-WAY SOLENOID VALVE, (includes all items)	
1	80934036	1	NUT	
2	91144158	1	COIL	
3	80934038	1	CORE ASSY, (3-way, 2-position)	
4	80934035	1	VALVE BODY	

SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-12. (91143372) INCHING VALVE



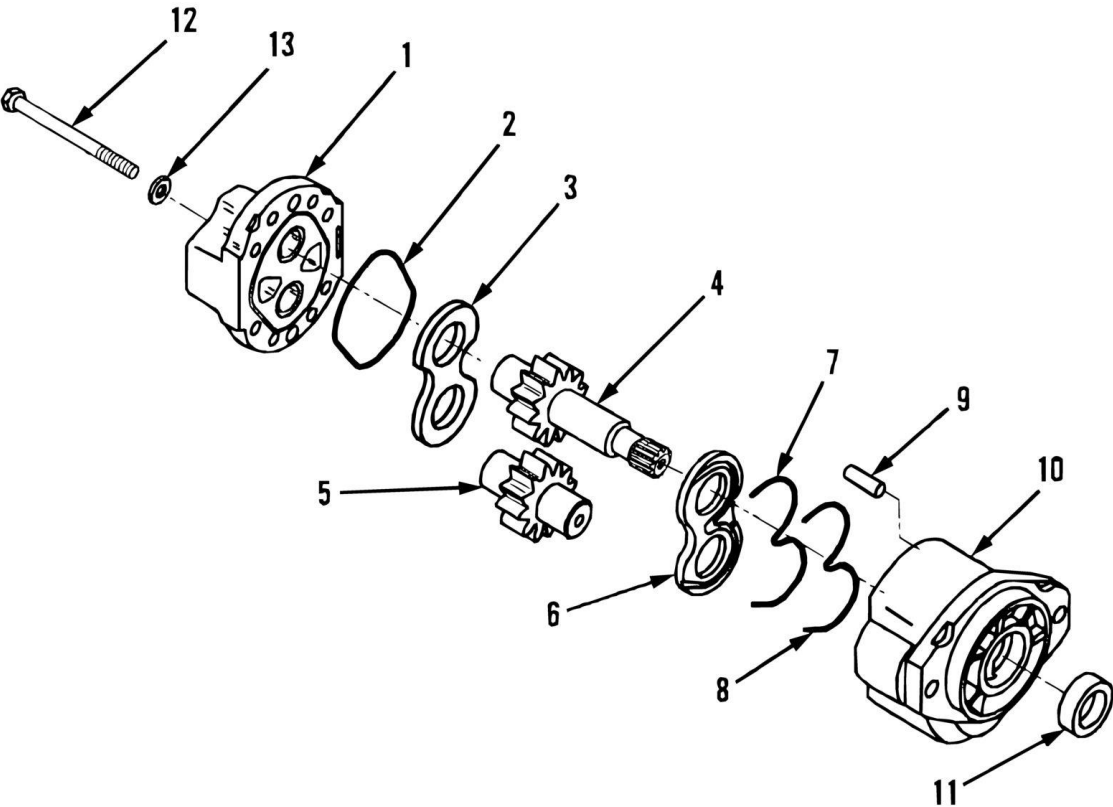
SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-12. (91143372) INCHING VALVE

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91143372	Ref	INCHING VALVE, (includes all items)	
	91144459	AR	SEAL KIT, (includes items 2, 5, 7 & 8)	
1	91144460	1	INCHING DEVICE, (includes all items except one of item 6)	
2	70022051	1	O-RING	
3	91144462	1	SHAFT	
4	91144463	1	CAPSCREW, M5X20	
5	91144464	1	LEVER	
6	91144465	3	PIN	
7	91144466	2	CAPSCREW, M8X30	
8	80934671	1	O-RING	
9	91144461	1	SHIM	
10	91144467	1	SNAP RING	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-13. (91083296) MAIN HYDRAULIC PUMP



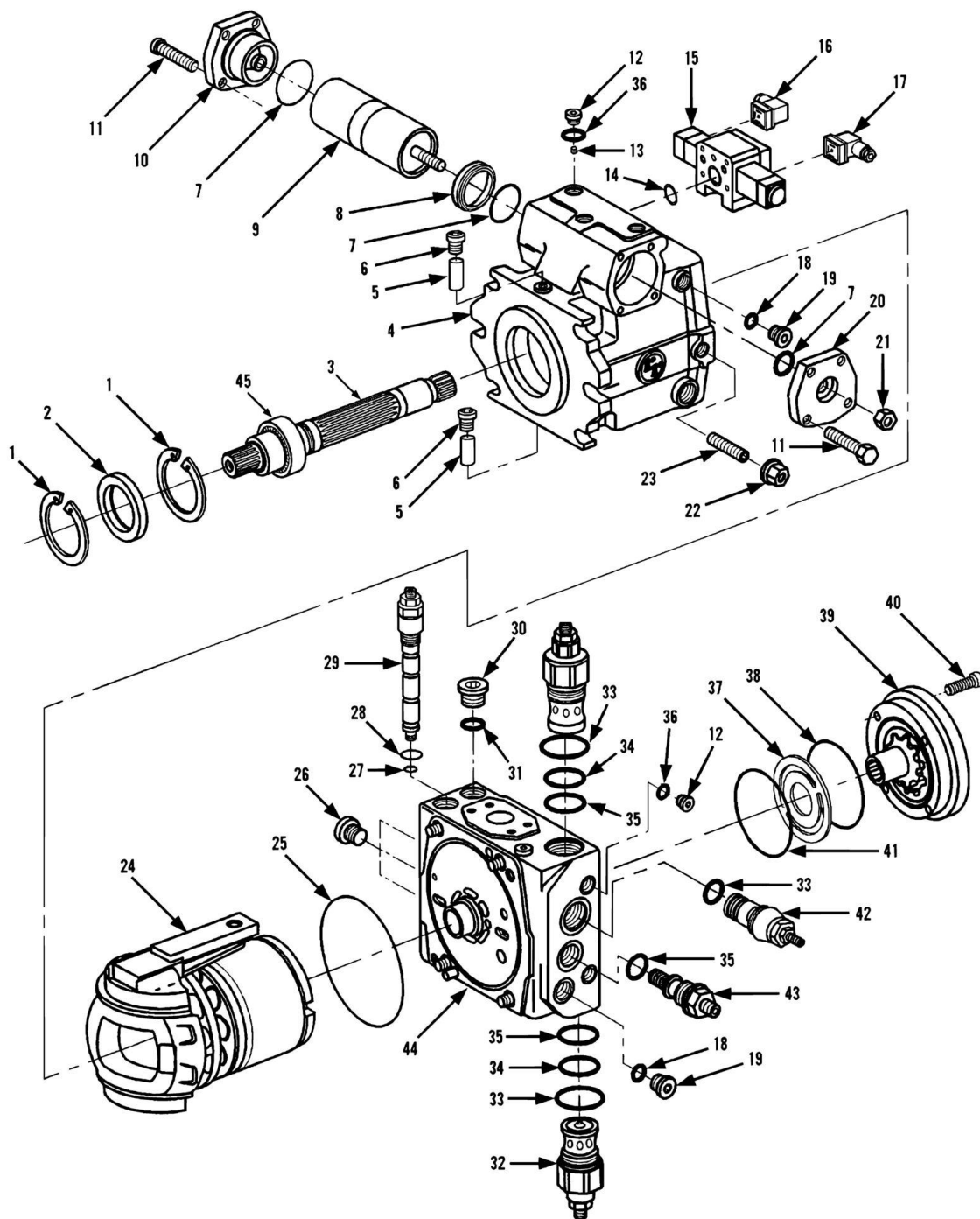
SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-13. (91083296) MAIN HYDRAULIC PUMP

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91083296	1	MAIN HYDRAULIC PUMP, (includes all items)	
	91084218	1	SEAL KIT, (includes items 2, 3, 6, 7, 8 & 11)	
1	91084144	1	REAR COVER	
2	91084137	1	SEAL	
3	91084138	1	THRUST PLATE	
4	91084375	1	DRIVE GEAR	
5	91084145	1	DRIVEN GEAR	
6	91084139	1	WEAR PLATE	
7	91084140	1	SEAL	
8	91084142	1	SEAL SPACER	
9	91084143	2	DOWEL PIN	
10	91084376	1	BODY	
11	91084141	1	SHAFT SEAL	
12	91084135	8	HEX HD CAPSCREW, 3/8-16X3-1/4	
13	91084136	8	FLATWASHER	

SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-14. (91083499) HYDROSTATIC TRANSMISSION PUMP



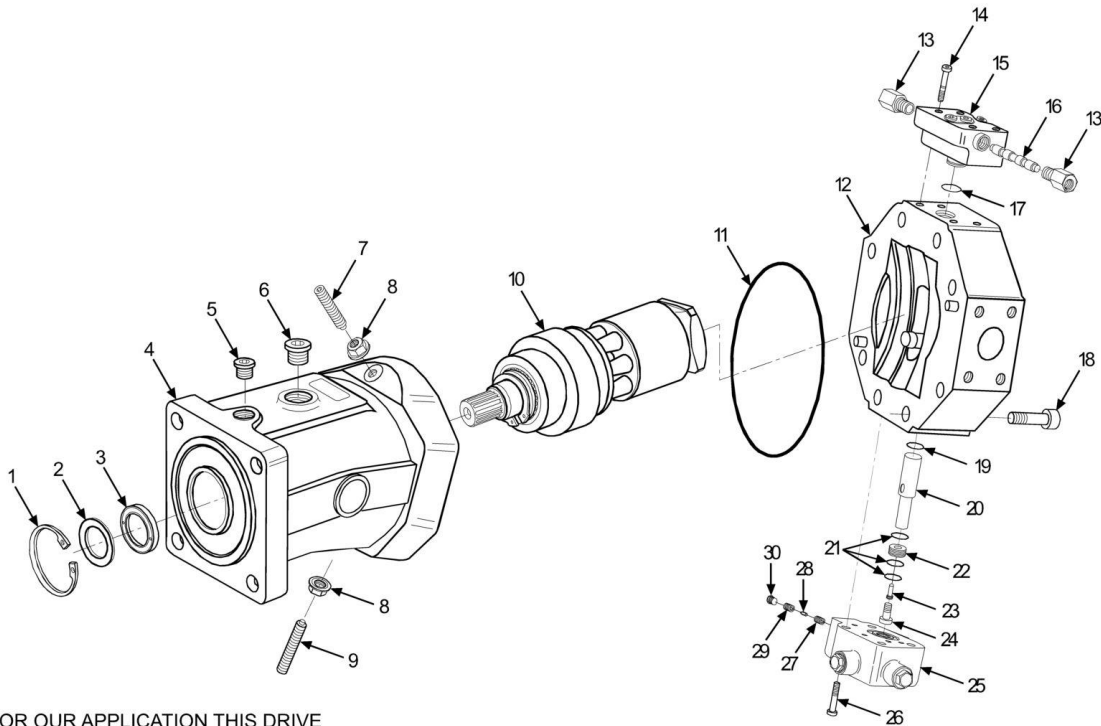
SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-14. (91083499) HYDROSTATIC TRANSMISSION PUMP

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91083499	1	HYDROSTATIC TRANSMISSION PUMP (includes all items)	
	91084317	AR	SEAL KIT (includes items 2, 6, 7, 14, 15, 22, 25, 27, 28, 31, 32, 33, 34, 35, 36, 38, 41 plus additional items not illustrated)	
1	80934052	2	SNAP RING	
2	91084389	1	SHAFT SEAL	
3	91084318	1	SHAFT ASSY	
4	91084319	1	HOUSING ASSY	
5	91084320	2	PIN	
6	Kit	4	PLUG	
7	Kit	4	O-RING	
8	91084321	2	BUSHING	
9	91084322	1	STROKING PISTON ASSY	
10	91084323	1	STROKING PISTON COVER KIT (includes items 7 & 11)	
11	80934077	8	CAPSCREW, M8X20	
12	80934084	5	PLUG (includes item 36)	
13	91144093	2	STROKING ORIFICE	
14	Kit	1	O-RING	
15	91084324	1	DA CONTROL ASSY (includes items 16 & 17)	
16	91084038	1	HERSHMAN CONNECTOR (black)	
17	91084039	1	HERSHMAN CONNECTOR (gray)	
18		Ref	O-RING	
19	80934082	2	PLUG (includes item 18)	
20	91084325	1	STROKING PISTON COVER KIT (includes items 7 & 11)	
21	91144094	1	JAM NUT	
22	Kit	1	SEAL NUT	
23	91144095	1	ECCENTRIC SCREW	
24	91084326	1	ROTARY GROUP ASSY	
25	Kit	1	O-RING	
26	91084327	3	PLUG	
27	Kit	1	O-RING	
28	Kit	1	O-RING	
29	91084328	1	POR ASSY (includes items 27 & 28)	
30	80934340	1	PLUG (includes item 31)	
31	Kit	1	O-RING	
32	91084032	2	RELIEF VALVE (includes one each of items 33 thru 35)	
33	Kit	3	O-RING	
34	Kit	2	O-RING	
35	Kit	3	O-RING	
36	Kit	5	O-RING	
37	91084329	1	WEAR PLATE	
38	Kit	1	O-RING	
39	91084330	1	CHARGE PUMP ASSY (includes items 37, 38, 40 & 41)	
40	91084331	4	CAPSCREW, M12X35	
41	Kit	1	O-RING	
42	91144099	1	DA CARTRIDGE ASSY	
43	91144098	1	CHARGE PRESSURE RELIEF VALVE (includes item 35)	
44	91084332	1	PORT BLOCK ASSY (includes items 25, 26, 27, 28 & 29)	
45	91084390	1	ROLLER BEARING	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-15. (91093016) FRONT DRIVE MOTOR



FOR OUR APPLICATION THIS DRIVE
MOTOR IS UTILIZED IN A 180 DEGREE
INVERSION

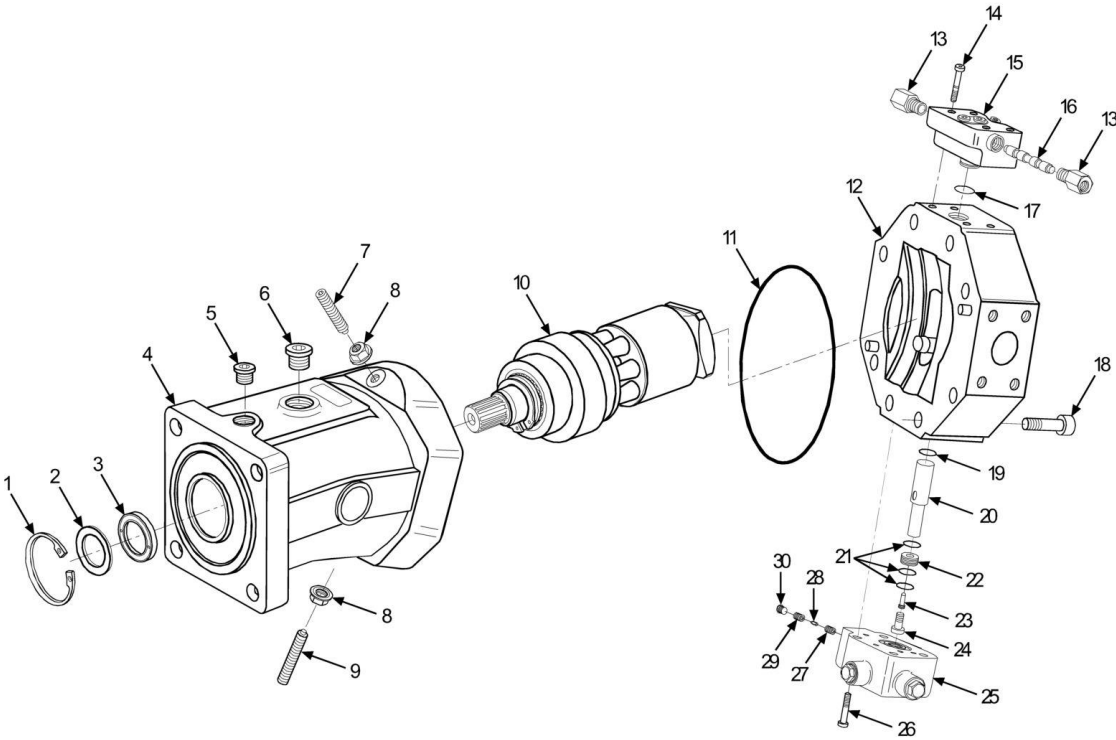
SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-15. (91093016) FRONT DRIVE MOTOR

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91093016	1	FRONT DRIVE MOTOR ASSY, (includes all items)	
	91094025	AR	SEAL KIT, (includes items 3, 4, 6, 9, 13, 14, 18, 20 & 23)	
1	91094026	1	SNAP RING	
2	91094027	1	SHIM	
3	Kit	1	SHAFT SEAL	
4	Kit	1	O-RING	
5	91094028	1	PLUG, (includes item 5)	
6	Kit	1	O-RING	
7	91094029	1	PLUG, (includes item 6)	
8	91384008	1	STOP SCREW, M12x100	
9	Kit	2	SEAL NUT	
10	91094030	1	HOUSING	
11	91094031	1	STOP SCREW, M12X80	
12	91094032	1	ROTARY GROUP	
13	Kit	1	O-RING	
14	Kit	6	O-RING	
15	80914235	2	CHECK VALVE KIT, (includes o-rings)	
16	91144248	2	FITTING	
17	80934080	4	CAPSCREW	
18	Kit	1	SEAL NUT	
19	91094033	1	DA1 CONTROL KIT, (includes items 16, 17, 18 & 20)	
20	Kit	1	O-RING	
21	91094034	1	REAR COVER ASSY, (includes item 22)	
22	91094035	8	CAPSCREW, M16X45	
23	Kit	1	O-RING	
24	91164017	1	FLUSHING VALVE ASSY, (includes items 23, 25, 26, 27 & 29)	
25	91384009	4	CAP SCREW, M8X50	
26	91094038	1	FLUSHING ORIFICE	
27	91094039	1	PLUG	
28	83924157	1	SWIVEL TIME ORIFICE	
29	91094040	2	PLUG	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-16. (91163044) FRONT DRIVE MOTOR



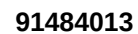
SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-16. (91163044) FRONT DRIVE MOTOR

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91163044	Ref	FRONT DRIVE MOTOR, (includes all items)	
	91164109	AR	SEAL KIT, (includes items 2, 3, 5, 6, 8 11,17, 19, 21, 30 and additional items not illustrated)	
1	91404040	1	SNAP RING	
2	80214343	1	SHIM	
3	Kit	1	SHAFT SEAL	
4	91404041	1	HOUSING	
5	Kit	1	PLUG, 7/8-14	
6	Kit	1	PLUG, 1-1/16-12	
7	91404043	1	STOP SCREW	
8	Kit	2	SEAL NUT, M12	
9	91404042	1	STOP SCREW	
10	91404044	1	ROTARY GROUP	
11	Kit	1	O-RING	
12	91164110	1	CONTROL ASSY, (includes items 15, 18 & 20 thru 25)	
13	91094022	2	FITTING	
14	91404046	4	CAPSCREW, M8X50	
15	91094033	1	DA1 CONTROL, (includes items 13, 14, 16 & 17)	
16	91404047	1	SLIDER	
17	Kit	1	O-RING	
18	91404048	8	CAPSCREW, M16X45	
19	Kit	1	O-RING	
20	91404049	1	STROKING PISTON	
21	Kit	3	SQUARE-RING	
22	91404050	1	PISTON	
23	91404051	1	THREADED PIN	
24	91164111	1	CAPSCREW, M14X1.5	
25	91404053	1	FLUSHING VALVE, (includes items 19 & 26 thru 30)	
26	91404054	4	CAPSCREW, M12X50	
27	91404055	1	ORIFICE SEAT, (inner)	
28	91404056	1	SHUTTLE ORIFICE	
29	91404057	1	ORIFICE SEAT, (outer)	
30	Kit	1	PLUG, M14X1.5	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

192

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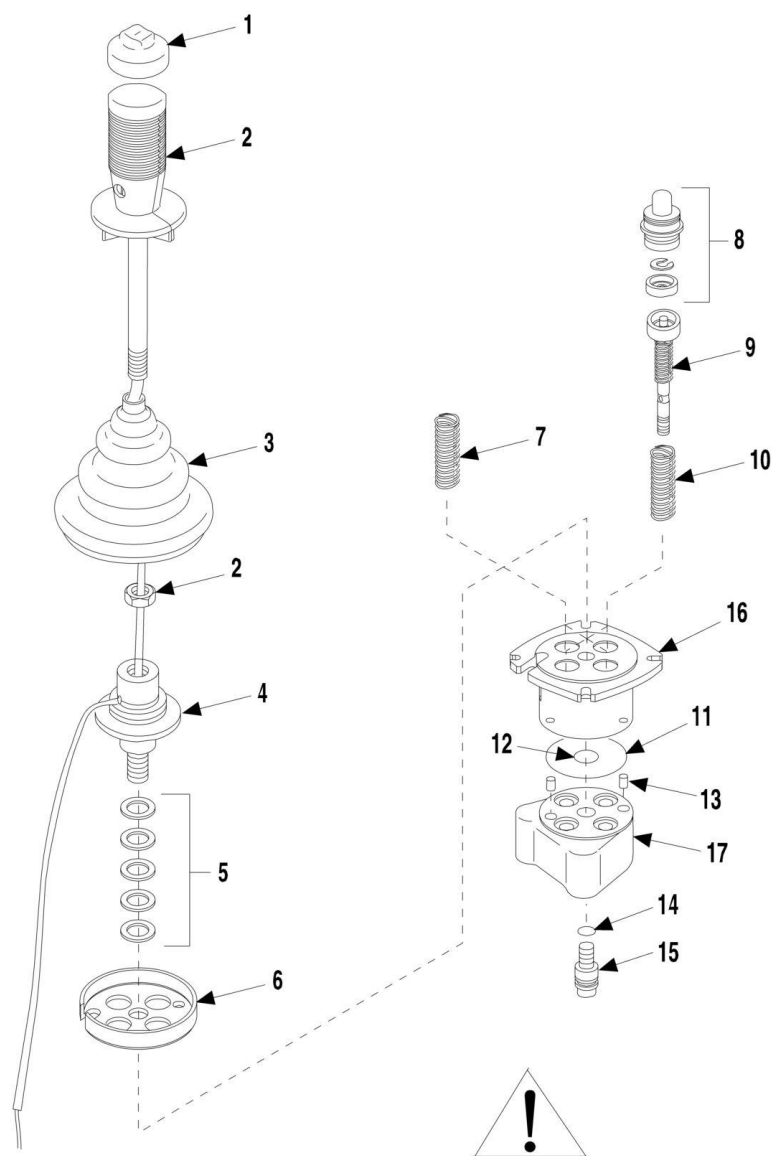
SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-17. (91125069) HYDRAULIC RESERVOIR AND FILTER

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91125069	1	HYDRAULIC RESERVOIR ASSY, (includes all items except 30, 31 & 32)	
1	91143133	1	HYDRAULIC OIL TANK, (includes item 21)	
2	91083070	1	FLUID LEVEL GAUGE, (includes items 3, 4 & 5)	
3		Ref	ROUND HD SCREW, PORTED	
4		Ref	LOCKWASHER	
5		Ref	O-RING	
6	88591210	2	O-RING	
7	88661084	2	BULKHEAD UNION, 9/16-18X3/8 TUBE	
8	91143172	2	MINI CHECK COUPLING	
9	88662106	1	ELBOW, 90, (swivel nut)	
10	91123150	1	TUBE ASSY	
11	91143218	1	RETURN FILTER, (includes one of item 13 & item 14)	
12	91083518	1	SUCTION FILTER, (includes one of item 13)	
13	91143144	2	FILTER ELEMENT	
14	91084022	1	COLOR CODED GAUGE	
15	83623032	1	ELBOW, 90	
16	91083519	1	BEADED INSERT, 45	
17	88201036	4	HEX HD CAPSCREW, 3/8-16X1-1/4, GR5	
18	88561004	8	WASHER, 3/8	
19	91333023	6	SLOTTED HEX WASHER HD MACHINE SCREW, #10-32X1/2IN	
20	88201020	4	HEX HD CAPSCREW, 5/16-18X1, GR5	
21		Ref	PLUG	
22	88561003	4	WASHER, 5/16	
23	91161210	1	FILTER SUPPORT	
24	91083069	1	FILLER BREATHER	
25	88551011	4	LOCKWASHER, 3/8	
26	88501006	4	HEX NUT, 3/8-16	
27	88661013	1	MALE CONNECTOR	
28	91083301	1	TANK FILTER	
29	91083200	1	STRAIGHT CONNECTOR	
30	88551015	4	LOCKWASHER, 5/8	
31	88201095	4	HEX HD CAPSCREW, 5/8-11X1-1/2, GR5	
32	88561008	4	FLAT WASHER, 5/8	
33	88551010	4	LOCKWASHER, 5/16	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-18. (91303037) JOYSTICK ASSEMBLY



NOTE: THE BOSCH REXROTH CORPORATION JOYSTICK HANDLE SWITCH IS NOT A FIELD SERVICEABLE COMPONENT. ANY ATTEMPT BY NON-FACTORY AUTHORIZED PERSONNEL TO REPAIR OR REPLACE THE SWITCH WILL VOID THE WARRANTY AND CAN RESULT IN A JOYSTICK MALFUNCTION.

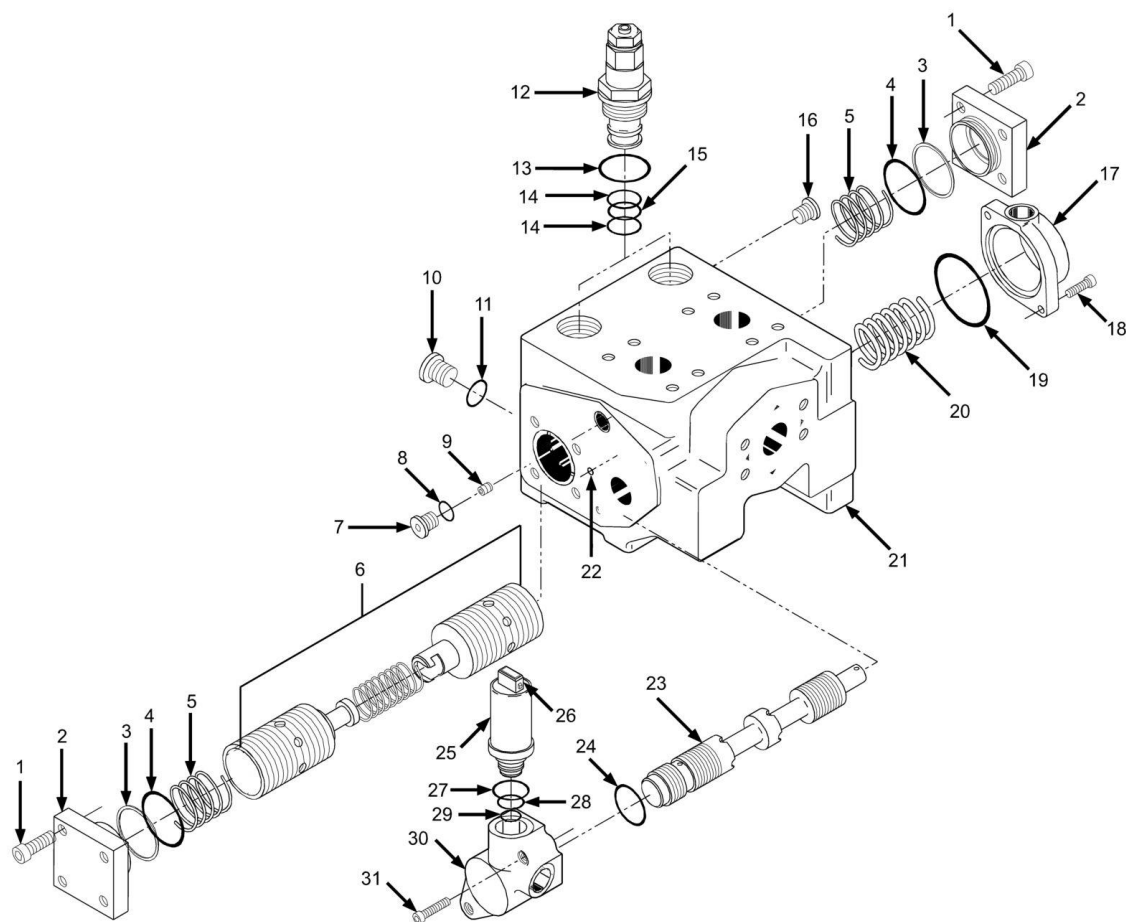
SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-18. (91303037) JOYSTICK ASSEMBLY

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91303037	1	JOYSTICK ASSY, (includes all items)	
	91404326	1	SEAL KIT, (includes items 11 thru 15)	
1	80934658	1	CAP	
2	80934656	1	HANDLE GRIP KIT	
3	80934241	1	BOOT	
4	80264140	1	CARDAN KIT, (includes item 5)	
5	Kit	AR	SHIM	
6	91304026	1	RETAINING PLATE	
7	91504029	1	STANDARD SPRING, (pack of two), (ports 2 & 4)	
8	80934498	4	PLUNGER AND GUIDE KIT	
9	91404327	4	REGULATING KIT	
10	91504028	1	HEAVY SPRING, (pack of two), (ports 1 & 3)	
11	Kit	1	O-RING	
12	Kit	1	O-RING	
13	Kit	2	PIN	
14	Kit	1	O-RING	
15	Kit	1	SCREW	
16		Ref	UPPER BODY	
17		Ref	LOWER BODY	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-19. (91083459) TRACTION LOCK VALVE



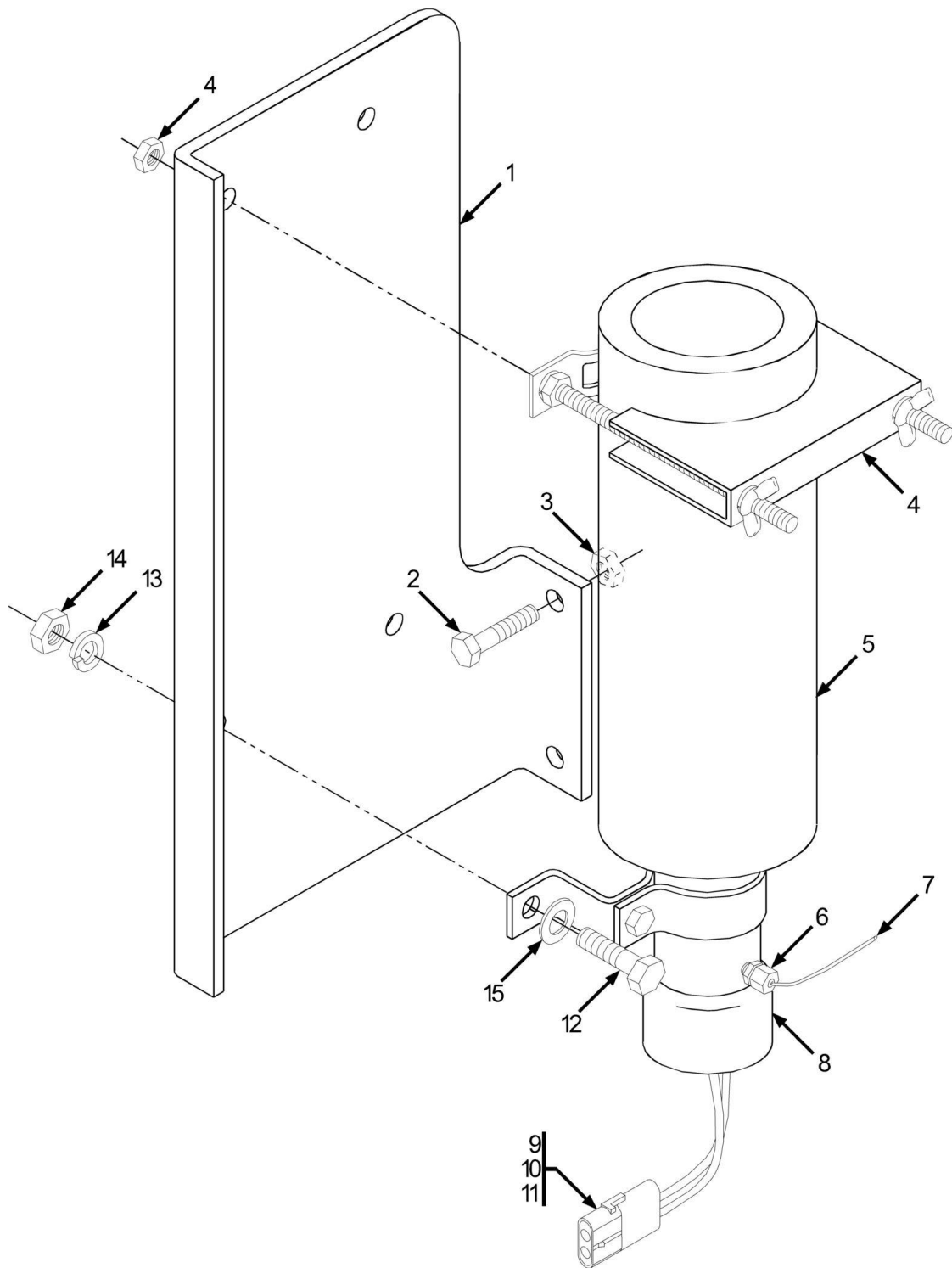
SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-19. (91083459) TRACTION LOCK VALVE

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91083459	1	TRACTION LOCK VALVE, (includes all items)	
	91084284	Ref	SEAL KIT, (includes items 3, 4, 8, 11, 13 thru 16, 19, 22, 24, 27, 28, 29)	
1	91404058	8	HEX HD CAPSCREW, M10X30	
2	91404059	2	COVER	
3	Kit	2	BACK-UP RING	
4	Kit	2	O-RING	
5	91404060	2	SPRING	
6		Ref	SPOOL, (not sold separately, order P/N 91083459)	
7	91404061	1	PLUG, (includes item 8)	
8	Kit	1	O-RING	
9	91404062	1	ORIFICE	
10	91404063	2	PLUG, (includes item 11)	
11	Kit	2	O-RING	
12	91084297	2	RELIEF VALVE CARTRIDGE, (set at 5800 PSI), (includes items 13, 14 & 15)	
13	Kit	2	O-RING	
14	Kit	4	BACK-UP RING	
15	Kit	2	O-RING	
16	Kit	1	PLUG	
17	91404064	1	COVER	
18	91404065	2	HEX HD CAPSCREW, M6X16	
19	Kit	1	O-RING	
20	91404066	1	SPRING	
21		Ref	VALVE BODY, (not sold separately, order P/N 91083459)	
22	Kit	1	O-RING	
23		Ref	SPOOL, (not sold separately, order P/N 91083459)	
24	Kit	1	O-RING	
25	91084302	1	SOLENOID VALVE, (include items 27, 28 & 29)	
26	91144015	1	CONNECTOR	
27	Kit	1	O-RING	
28	Kit	1	O-RING	
29	Kit	1	O-RING	
30	91084301	1	COVER	
31	91404067	2	HEX HD CAPSCREW, M6X30	

SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-20. (91335020) QUICK START CYLINDER AND VALVE ASSEMBLY



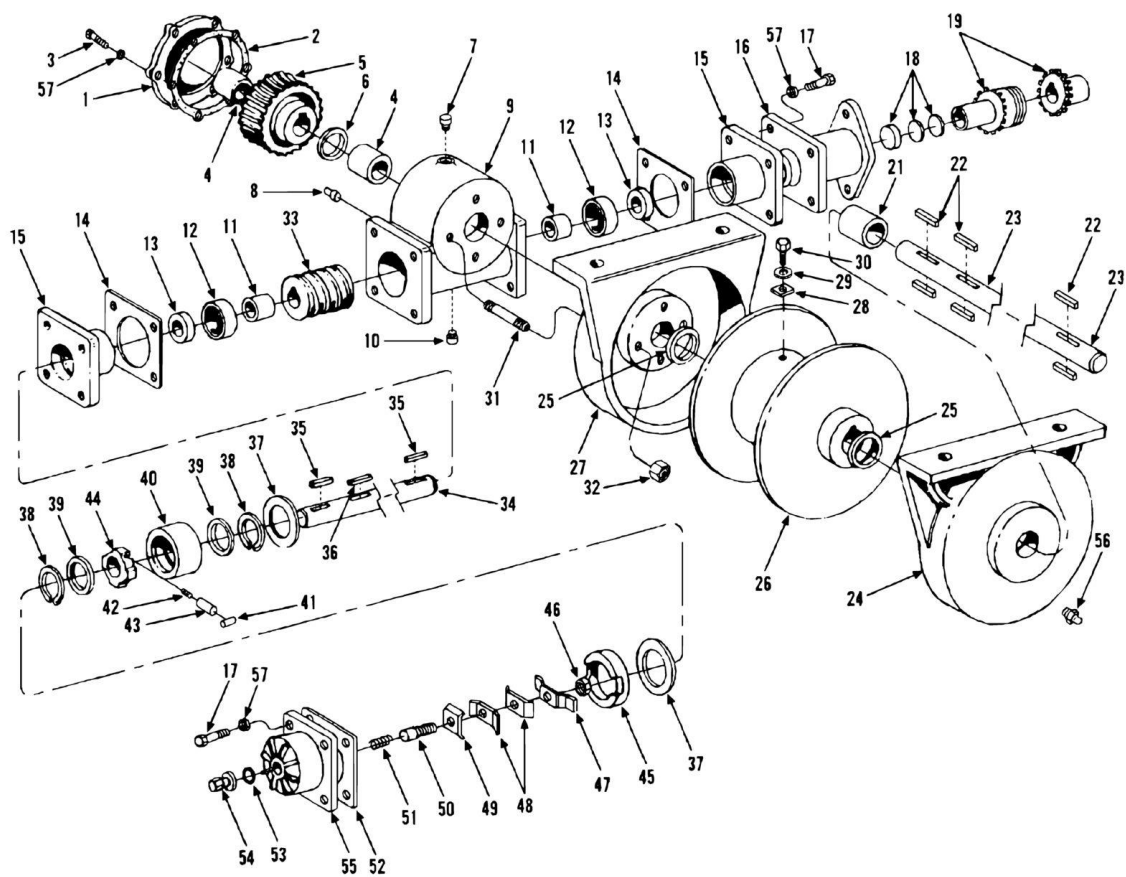
SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-20. (91335020) QUICK START CYLINDER AND VALVE ASSEMBLY

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91335020	1	QUICK START CYLINDER AND VALVE ASSY, (includes all items except 2 & 3)	
1	91331018	1	MOUNTING BRACKET	
2	88201035	2	HE XHD CAPSCREW, 3/8-16X1, GR5	
3	77143015	2	WHIZ-LOK NUT, 3/8-16	
4	91363027	1	CYLINDER CLAMP	
5	83953028	1	CYLINDER	
6	91363026	1	VALVE FITTING, STRAIGHT	
7	91363028	1	NYLON TUBE	
8	91363030	1	VALVE	
9	80963058	1	SHROUD CONNECTOR , 2 - WIRE	
10	80963069	2	MALE PIN TERMINAL	
11	80963065	2	CABLE SEAL	
12	88201003	2	HEX HD CAPSCREW, 1/4-20X3/4, GR5	
13	88551009	2	LOCKWASHER, 1/4	
14	88501004	2	HEX NUT, 1/4-20	
15	88561107	2	FLAT WASHER, 1/4	

SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-21. (90453050) TRUSS BOOM WINCH



SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-21. (90453050) TRUSS BOOM WINCH

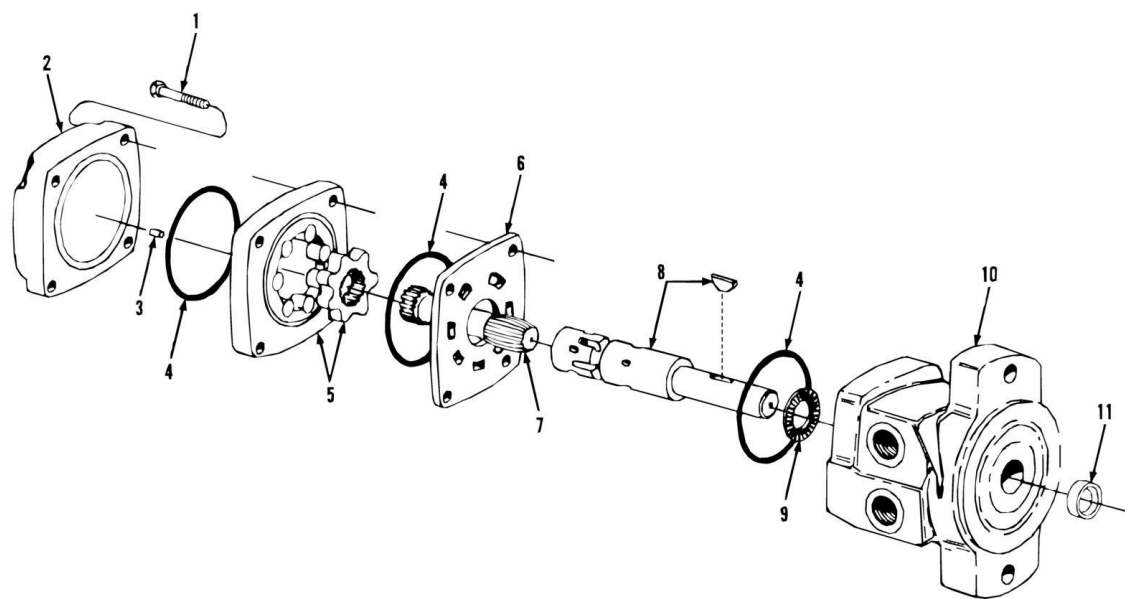
ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	90453050	1	TRUSS BOOM WINCH, (includes all items on this page and on (9020-7879) WINCH MOTOR for Breakdown)	
1	90208147	1	GEAR CASE COVER	
2	90208171	1	GEAR CASE GASKET	
3	88201035	6	HEX HD CAPSCREW, 3/8-16X1, GR5	
4	90208154	2	BUSHING	
5	90208150	1	WORM GEAR	
6	90208174	1	BUSHING	
7	90208168	1	OIL FILL PLUG	
8	90208185	1	OIL LEVEL PLUG	
9	90208142	1	GEAR CASE	
10	90208186	1	OIL DRAIN PLUG	
11	90208156	2	COLLAR	
12	90208183	2	BEARING	
13	90208189	2	OIL SEAL	
14	90208170	2	BEARING HUB GASKET	
15	90208188	2	BEARING HUB	
16	90208180	1	MOTOR MOUNT ADAPTER	
17	88201037	12	HEX HD CAPSCREW, 3/8-16X1-1/2, GR5	
18	90208187	AR	COUPLER SPACER	
19	90208181	1	COUPLER WINCH SHAFT	
21	90208153	1	LOCK SEAT BUSHING	
22	90208152	6	CABLE DRUM SHAFT KEY	
23	90208148	1	CABLE DRUM SHAFT	
24	91404384	1	LOCK SEAT	
25	90208173	2	WASHER	
26	90208145	1	CABLE DRUM	
27	90208143	1	LOCK SEAT	
28	90208169	1	WIRE ROPE LOCK	
29	88551011	1	LOCKWASHER, 3/8	
30	88201036	1	HEX HD CAPSCREW, 3/8-16X1-1/4, GR5	
31	90208155	4	STUD BOLT, 1/2-13X1-1/2	
32	88501008	4	HEX NUT, 1/2-13	
33	90208151	1	WORM	
34	90208149	1	WORM SHAFT	
35	90208176	2	WORM SHAFT KEY	
36	90208177	1	WORM SHAFT KEY	
37	90208164	2	BRAKE LINING	
38	90208184	2	LOCK RING (VC type)	
39	90208175	2	SEAL	
40	90208158	1	BRAKE HOUSING	
41	90208163	1	ROLLER	
42	90208179	1	BRAKE DRUM HOUSING	
43	90208162	1	SPRING SEAT	
44	90208159	1	BRAKE DRUM	
45	90208157	1	BRAKE PLATE	
46	88501006	1	HEX NUT, 3/8-16	
47	90208165	1	BRAKE PLATE	
48	90208166	2	BRAKE PLATE	
49	90208167	1	FIXING PLATE	

SECTION 9 - HYDRAULIC COMPONENTS

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
50	90208160	1	ADJUSTING BOLT	
51	90208178	1	SPRING	
52	90208190	1	BRAKE COVER GASKET	
53	90208172	1	O-RING	
54	90208161	1	ADJUSTING NUT	
55	90208146	1	BRAKE DRUM	
56	88671001	1	LUBE FITTING, STRAIGHT, 1/8	
57	88551011	14	LOCKWASHER, 3/8	

SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-22. (90207879) WINCH MOTOR



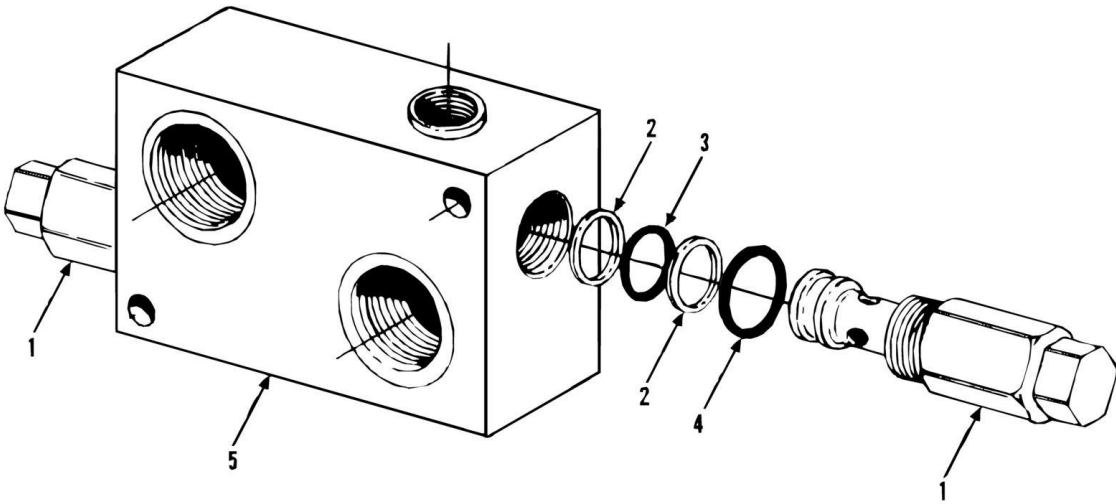
SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-22. (90207879) WINCH MOTOR

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	90207879	1	WINCH MOTOR, (includes all items)	
	90208212	1	SHAFT SEAL KIT, (includes items 4 & 11)	
1	83201057	4	HEX HD CAPSCREW, 3/8-16X2, GR8	
2	90208203	1	END COVER	
3	90208204	1	PIN	
4	Kit	3	SEAL	
5	90208206	1	ROLLER-STATOR ASSY	
6	90208207	1	WEAR PLATE	
7	90208208	1	DRIVE LINK	
8	90208209	1	SHAFT	
9	90208210	1	THRUST BEARING	
10	90208211	1	FRONT HOUSING	
11	Kit	1	SHAFT SEAL	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 9 - HYDRAULIC COMPONENTS

FIGURE 9-23. (90602706) CROSSOVER VALVE



SECTION 9 - HYDRAULIC COMPONENTS

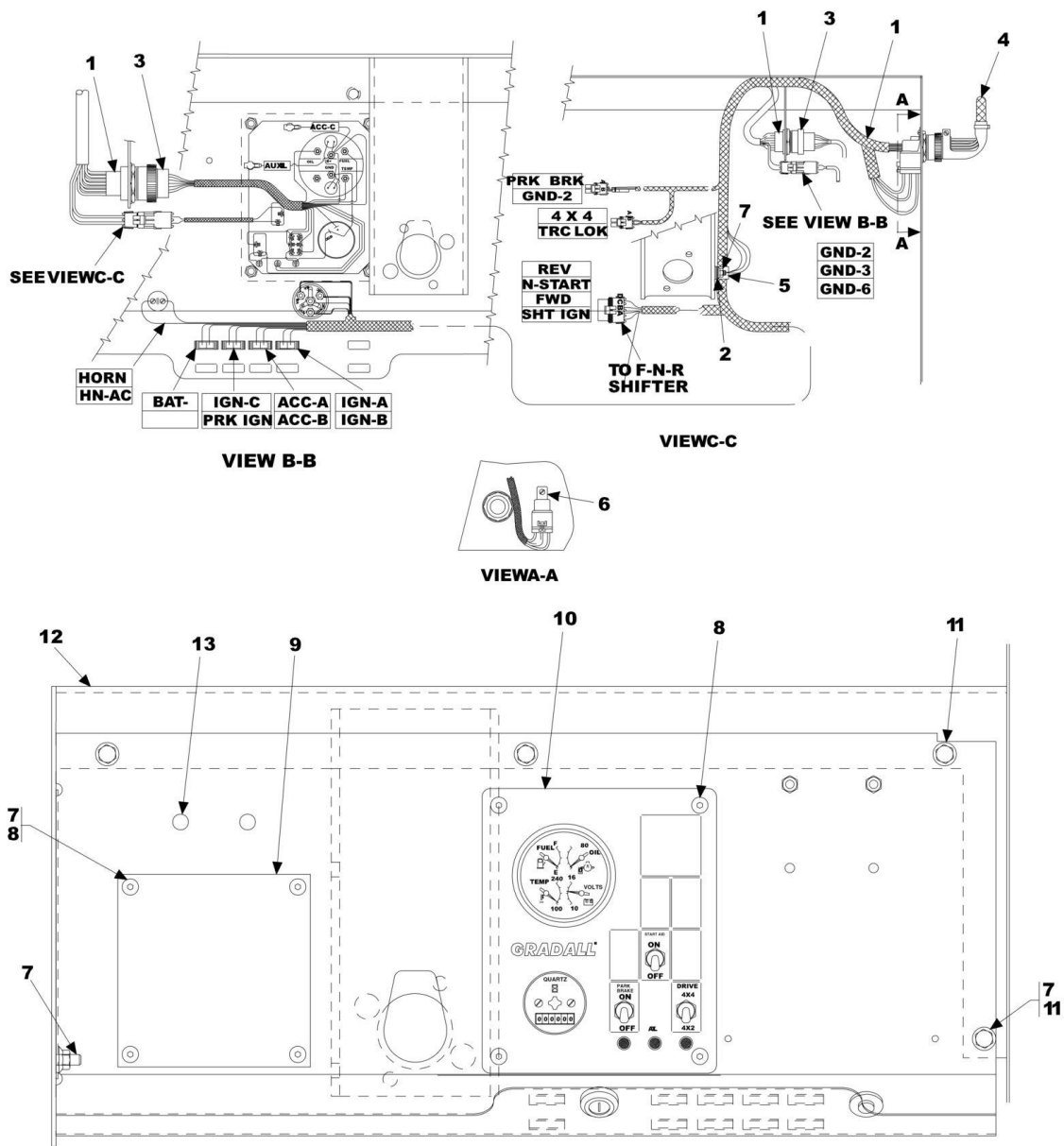
FIGURE 9-23. (90602706) CROSSOVER VALVE

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	90602706	1	CROSS OVER RELIEF VALVE, (includes all items)	
1	90203440	2	RELIEF CARTRIDGE, (includes items 2 thru 4)	
2	90203437	4	BACKUP RING, (2/cartridge)	
3	90203438	2	O-RING, (1/cartridge)	
4	90203439	2	O-RING, (1/cartridge)	
5		Ref	BODY	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 10 - ELECTRICAL

SECTION 10 - ELECTRICAL

FIGURE 10-1. DASH PANEL ASSEMBLY



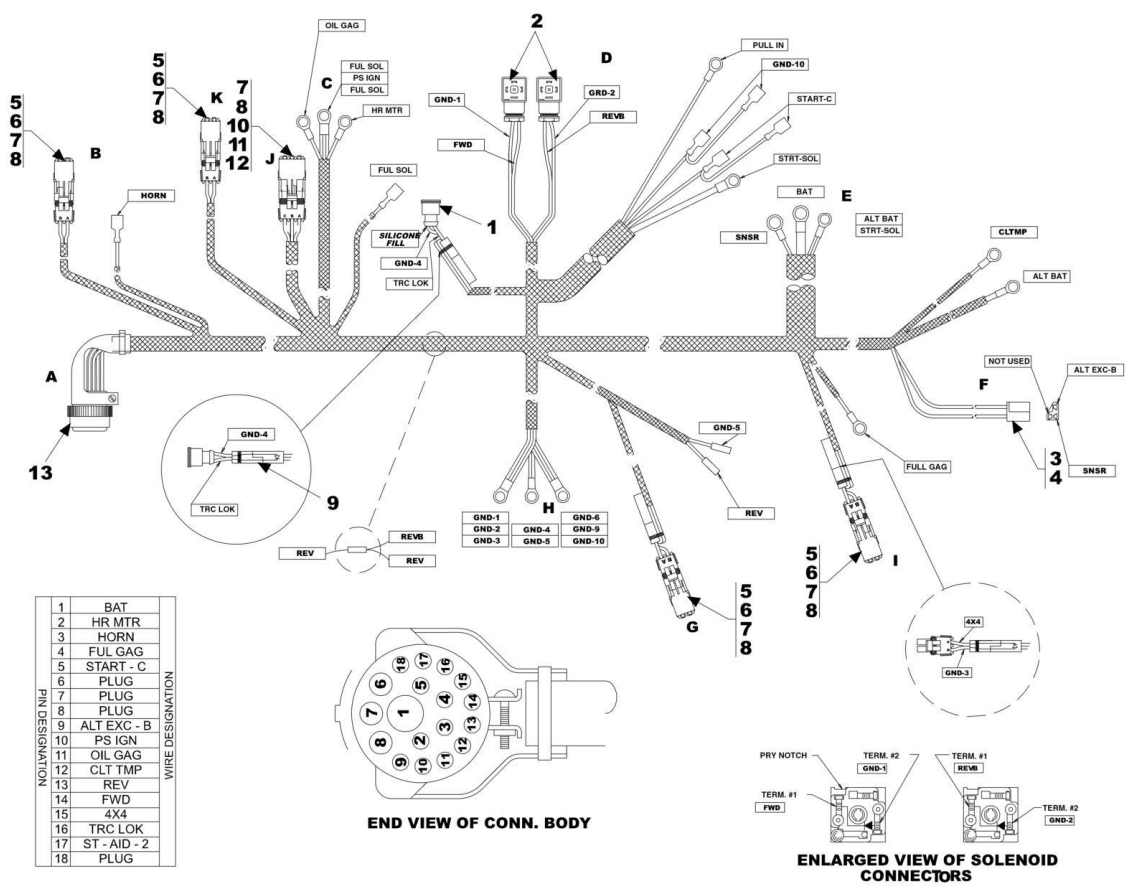
SECTION 10 - ELECTRICAL

FIGURE 10-1. DASH PANEL ASSEMBLY

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1	88561003	Ref	DASH HARNESS ASSY, (See (91365013) DASH HARNESS ASSEMBLY for Breakdown)	
2		1	FLAT WASHER, 5/16	
3		Ref	GAUGE PANEL WIRING HARNESS, (See (91093037) GAUGE PANEL ASSEMBLY for Breakdown)	
4		Ref	ENGINE WIRING HARNESS, (See (91333013) ENGINE WIRING HARNESS for Breakdown)	
5	24861170	1	CLAMP	
6	88321029	1	SELF-TAPPING SCREW, #10-24x3/8	
7	77143006	7	WHIZ-LOCK NUT, 5/16-18	
8	88261022	8	SOCKET BUTTON HD CAPSCREW, 5/16-18x3/4	
9	91141480	1	COVER PLATE	
10	77143003	Ref	GAUGE PANEL ASSY, (See (91093037) GAUGE PANEL ASSEMBLY for Breakdown)	
11		4	WHIZ-LOCK SCREW, 5/16-18X5/8	
12		1	DASH PANEL	
13	91093031	2	NYLON HOLE PLUG	

SECTION 10 - ELECTRICAL

FIGURE 10-2. (91333013) ENGINE WIRING HARNESS



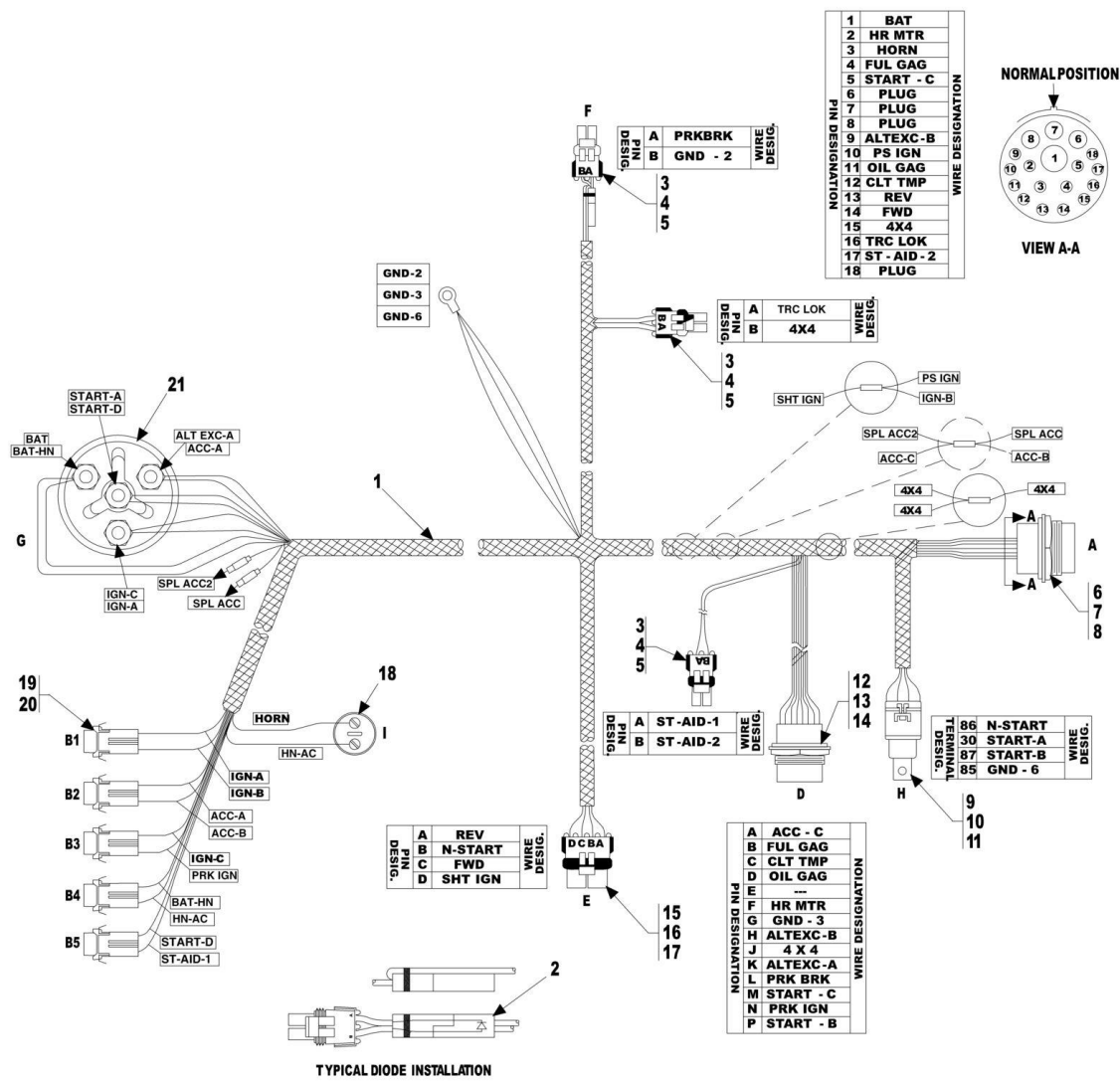
SECTION 10 - ELECTRICAL

FIGURE 10-2. (91333013) ENGINE WIRING HARNESS

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91333013	1	ENGINE WIRING HARNESS, (includes all items)	
1	91083440	1	ELECTRICAL CONNECTOR	
2	91084038	2	PLUG-IN CONNECTOR	
3	83683254	1	3 CONTACT PLUG, (includes item 4)	
4	90026803	3	PIN	
6	80963058	4	SHROUD	
7	80963068	AR	FEMALE PIN TERMINAL	
8	91364009	AR	CABLE SEAL	
9	91363021	1	MOLDED DIODE	
10	80963059	1	TOWER	
11	80963060	1	SHROUD	
12	80963067	AR	CABLE SEAL	
13	91334038	1	CONNECTOR	

SECTION 10 - ELECTRICAL

FIGURE 10-3. (91365013) DASH HARNESS ASSEMBLY



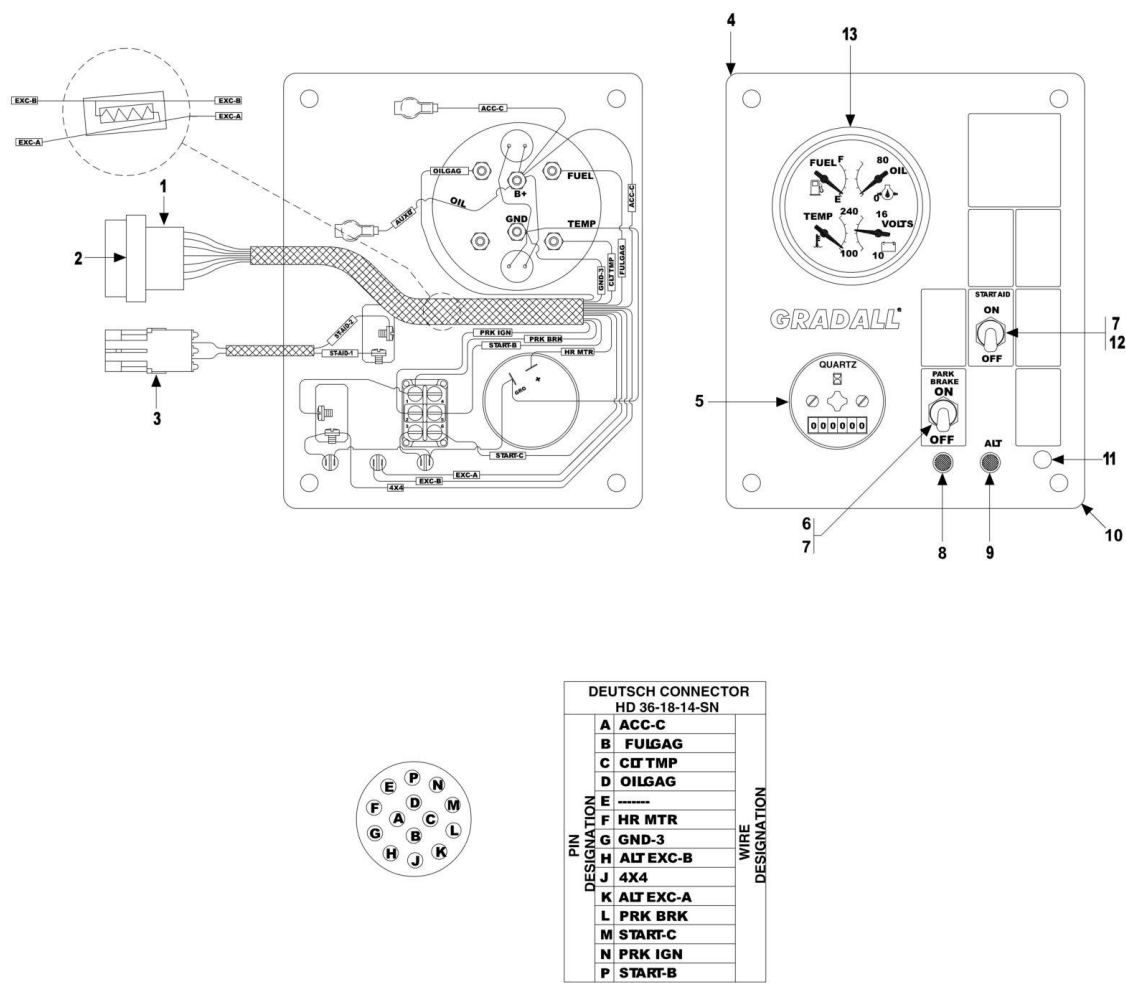
SECTION 10 - ELECTRICAL

FIGURE 10-3. (91365013) DASH HARNESS ASSEMBLY

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91365013	1	DASH HARNESS ASSY, (includes all items)	
1	91363035	1	DASH HARNESS, (includes items 2 thru 17 & 19)	
2	91363021	1	MOLDED DIODE	
3	80963057	3	MOLDED DIODE	
4	80963068	AR	FEMALE PIN TERMINAL	
5	91364009	AR	CABLE SEAL	
6	91364010	1	RECEPTACLE CONNECTOR	
7	83481286	1	PANEL NUT	
8	83481285	1	LOCKWASHER	
9	91363054	1	RELAY	
10	91364011	1	CONNECTOR	
11	91364012	4	TERMINAL END	
12	77363225	1	RECEPTACLE CONNECTOR	
13	77363264	1	PANEL NUT	
14	77363263	1	LOCKWASHER	
15	91364013	1	CONNECTOR	
16	91364014	AR	FEMALE PIN TERMINAL	
17	80963065	AR	CABLE SEAL	
18	24771004	1	HORN BUTTON	
19	91143108	5	SNAP-IN FUSE HOLDER	
20	77363268	5	15 AMP FUSE	
21	91033317	1	IGNITION SWITCH	
21	77384578	1	KEY	

SECTION 10 - ELECTRICAL

FIGURE 10-4. (91093037) GAUGE PANEL ASSEMBLY



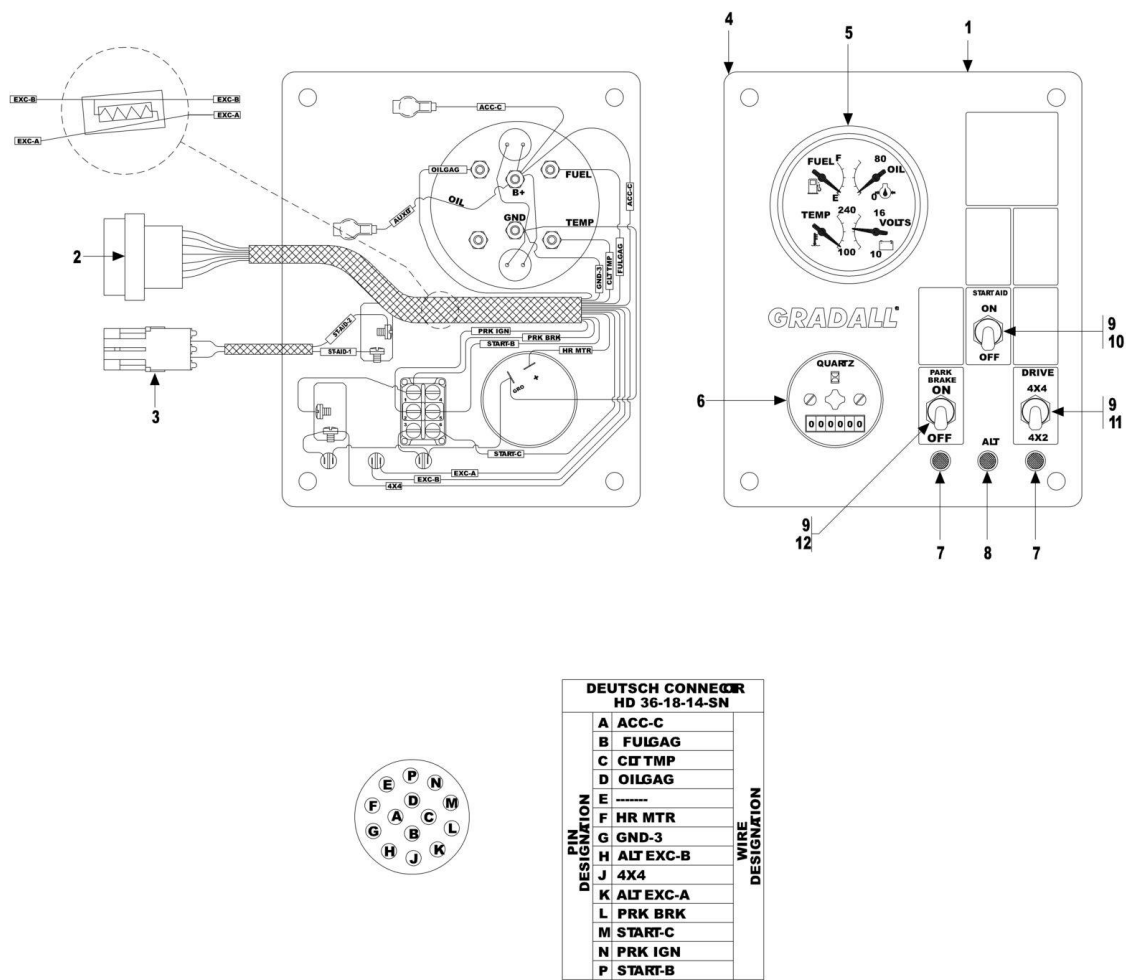
SECTION 10 - ELECTRICAL

FIGURE 10-4. (91093037) GAUGE PANEL ASSEMBLY

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91093037	1	GAUGE PANEL, (includes all items)	
1	91364008	1	WIRE HARNESS	
2	77363223	1	PLUG CONNECTOR	
3	91363034	1	START-AID HARNESS	
4	91364005	1	RUBBER BOOT	
5	91364006	1	HOUR METER	
6	91343074	1	DPTP TOGGLE SWITCH	
7	77383470	2	TOGGLE SWITCH BOOT	
8	91143128	1	AMBER INDICATOR LIGHT	
9	91143127	1	RED INDICATOR LIGHT	
10	91364004	1	PANEL ASSY, (includes front and back plates, acrylic lens and std labels)	
11	91093030	1	NYLON HOLE PLUG	
12	77383467	1	SPST TOGGLE SWITCH	
13	91364007	1	4-IN-1 GAUGE	

SECTION 10 - ELECTRICAL

FIGURE 10-5. (91143331) GAUGE PANEL ASSEMBLY



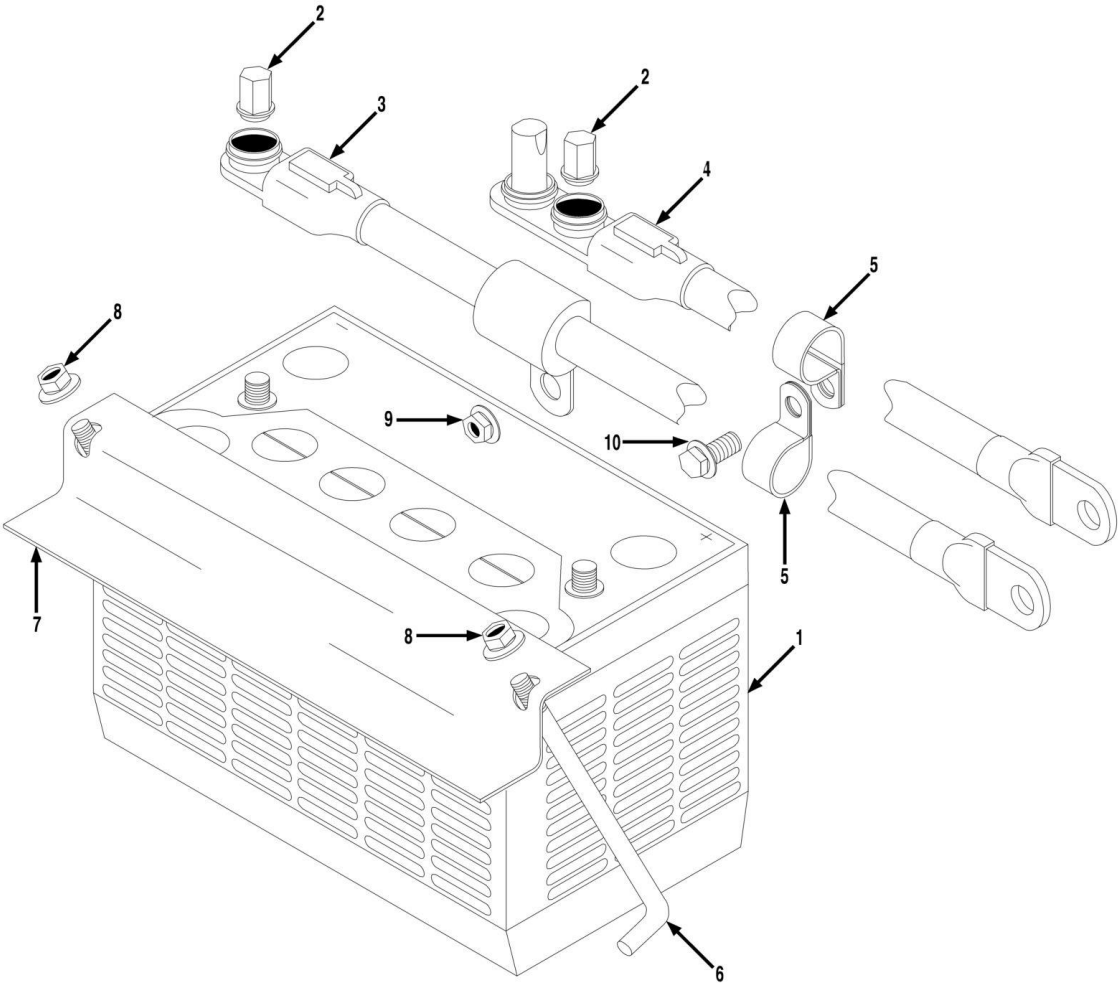
SECTION 10 - ELECTRICAL

FIGURE 10-5. (91143331) GAUGE PANEL ASSEMBLY

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91143331	1	GAUGE PANEL, (includes all items)	
1	91364004	1	PANEL ASSY, (includes front and back plates, acrylic lens and std labels)	
2	91364008	1	WIRE HARNESS	
3	91363034	1	START-AID HARNESS	
4	91364005	1	RUBBER BOOT	
5	91364007	1	4-IN-1 GAUGE	
6	91364006	1	HOUR METER	
7	91143128	2	AMBER INDICATOR LIGHT	
8	91143127	1	RED INDICATOR LIGHT	
9	77383470	3	TOGGLE SWITCH BOOT	
10	91123181	1	SPST TOGGLE SWITCH	
11	77383467	1	TOGGLE SWITCH	
12	91343074	1	DPDT TOGGLE SWITCH	

SECTION 10 - ELECTRICAL

FIGURE 10-6. BATTERY AND CABLES



SECTION 10 - ELECTRICAL

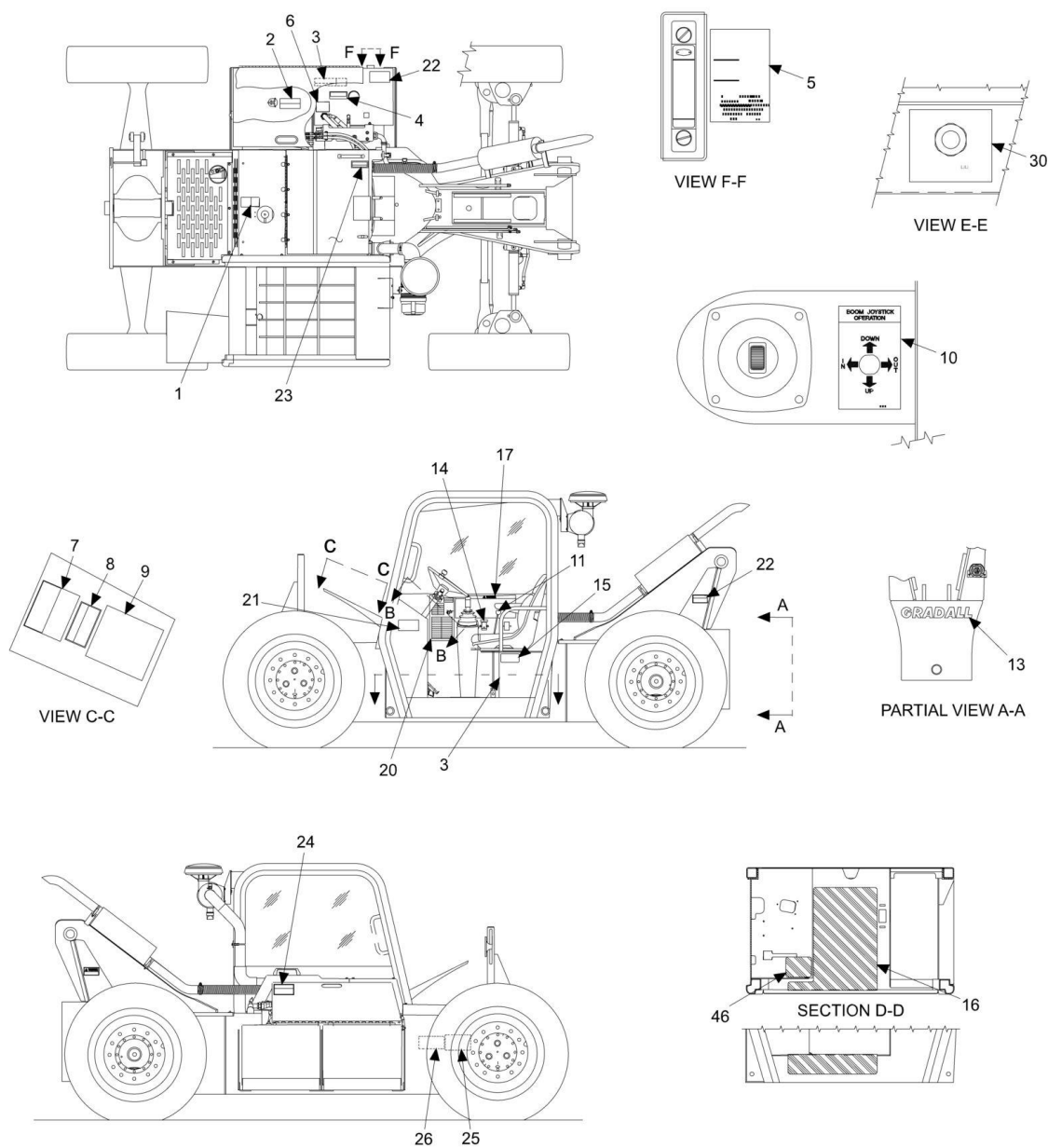
FIGURE 10-6. BATTERY AND CABLES

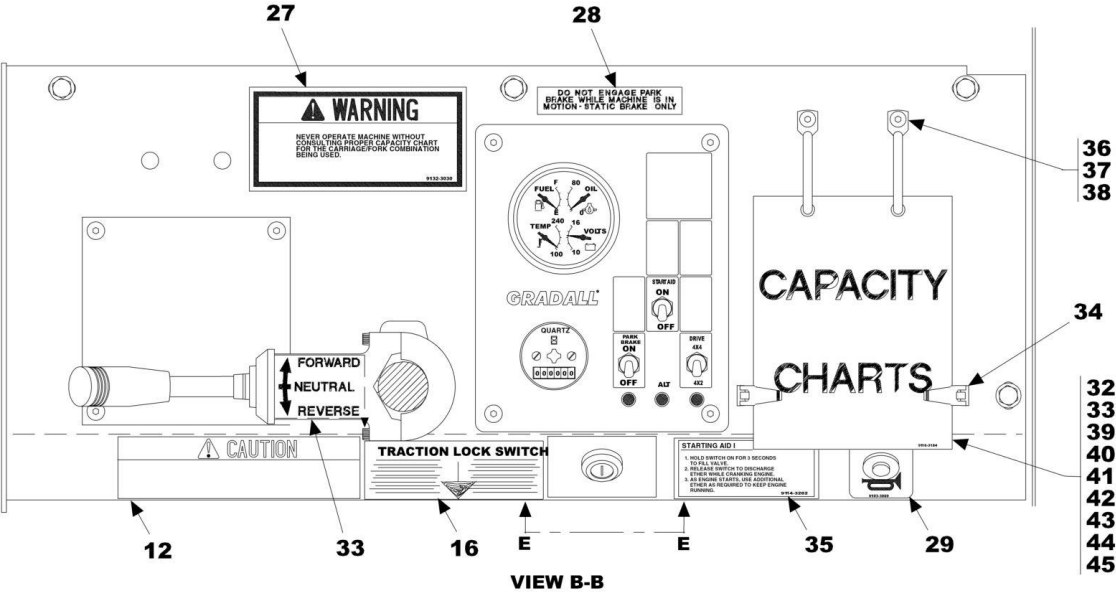
ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1	80973021	1	BATTERY, (12 volt, 1000 amps), TOP STUD, 3/8-16 UNC THREAD, BCI GROUP 31	
2	77383567	2	BATTERY POST TERMINAL NUT	
3	91083481	1	NEGATIVE BATTERY CABLE	
4	91083482	1	POSITIVE BATTERY CABLE	
5	85941017	2	SUPPORT CLAMP	
6	91081640	2	HOLD DOWN STUD	
7	91141429	1	BATTERY HOLD DOWN	
8	77143006	2	WHIZ LOCKNUT, 5/16-18	
9	77143015	1	WHIZ LOCKNUT, 3/8-16	
10	77143003	1	WHIZLOCK SCREW, 5/16-18X5/8	
10	14403416	AR	DI-ELECTRIC GREASE,(add to caps of jump terminals on battery cables)	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 11 - MISCELLANEOUS

SECTION 11 - MISCELLANEOUS

FIGURE 11-1. CAB AND FRAME DECALS





SECTION 11 - MISCELLANEOUS

FIGURE 11-1. CAB AND FRAME DECALS

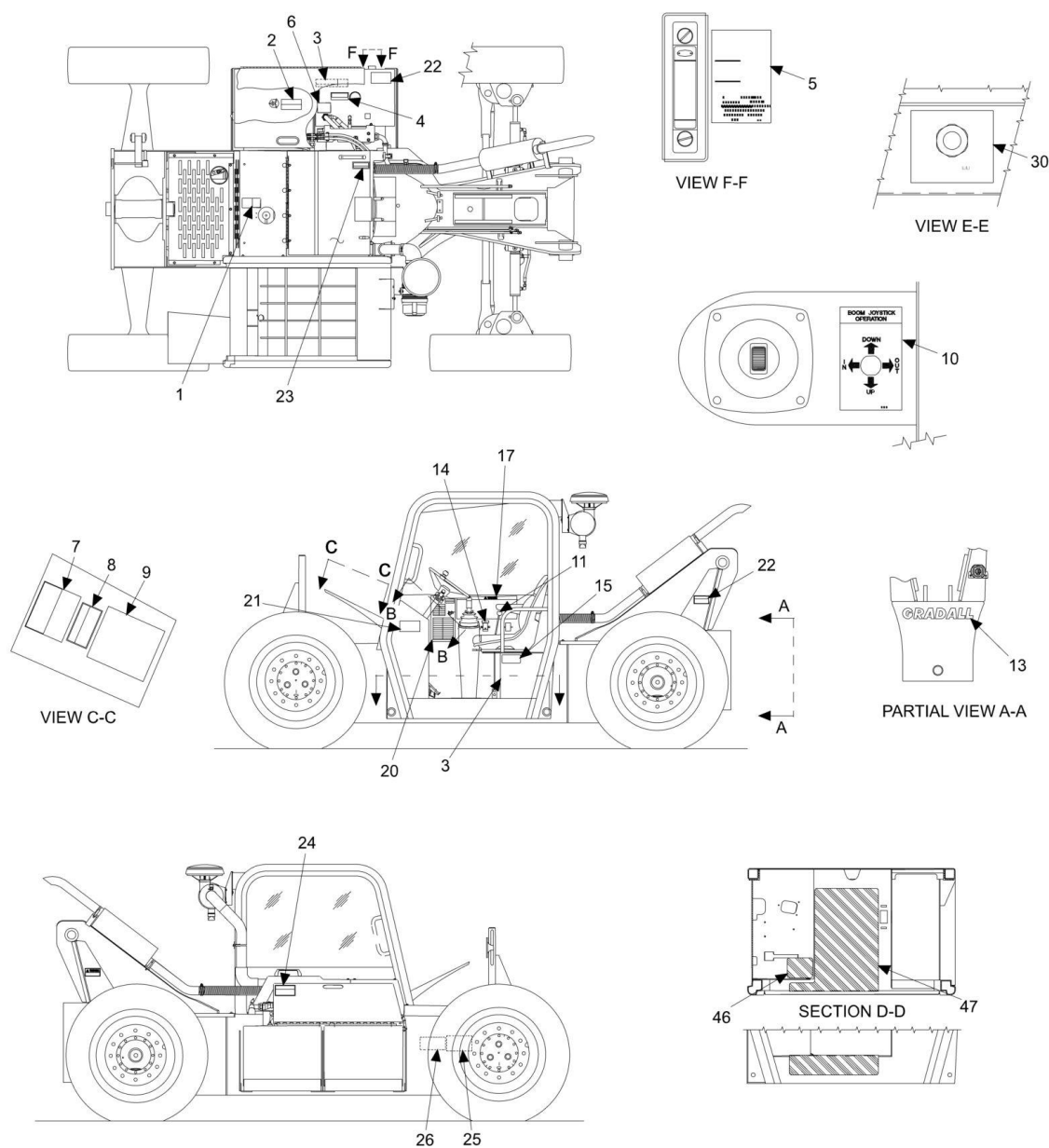
ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1	80603026	1	CAUTION DECAL	
2	91143286	1	WARNING PLATE	
3	91083492	2	OIL WARNING DECAL	
4	91143288	1	HYDRAULIC OIL PLATE	
5	91163130	1	OIL LEVEL DECAL	
6	91143162	1	TEST PORT DECAL	
7	80603022	1	DANGER DECAL	
8	90553027	1	WARNING DECAL	
9	91483035	1	SERVICE INSTRUCTION DECAL	
10	91303047	1	BOOM OPERATION DECAL	
11	91083317	1	TILT DECAL	
12	91483034	1	CAUTION DECAL	
13	83641675	1	GRADALL DECAL, (white)	
14	91143292	1	DIPSTICK DECAL	
15	77333027	1	MADE IN USA DECAL	
16	91363128	1	NON SKID FLOOR DECAL	
17	90553028	1	WARNING DECAL	
18	91484002	1	SERIAL TAG	
19	91164094	1	ROPS WARNING DECAL	
20	91483026	1	SERIAL NO AND ATTACHING PLATE, (2 section boom, std)	
20	91483027	1	SERIAL NO AND ATTACHING PLATE, (3 section boom, opt)	
21	91143283	1	WARNING DECAL	
22	91143282	3	WARNING DECAL	
23	91143280	1	WARNING DECAL	
24	91143281	1	WARNING DECAL	
25	91143285	1	INSTRUCTION DECAL	
26	91143284	1	WARNING DECAL	
27	91323030	1	WARNING DECAL	
28	91143182	1	PARK BRAKE DECAL	
29	91033089	1	HORN DECAL	
30	91143120	1	INSTRUMENT PANEL DECAL	
31	91163028	1	SHIFTER DECAL	
32	91163184	1	CAPACITY CHART COVER	
33	91483028	1	CAPACITY CHART, (2 section boom, std)	
33	91483029	1	CAPACITY CHART, (3 section boom, opt)	
34	91363070	2	HINGED CLAMP	
35	91143202	1	INSTRUCTION DECAL	
36	91163087	2	LOAD CHART BRACKET	
37	88302125	2	RD HD MACHINE SCREW, 1/4-20X5/8	
38	88501616	2	HEX NUT, 1/4-20	
39	91483032	1	LOAD CHART, SLOPE PILER, (2 section boom, std)	
39	91483033	1	LOAD CHART, SLOPE PILER, (3 section boom, opt)	
40	91483030	1	LOAD CHART, STD CARRIAGE W/WINCH, (2 section boom, std)	
40	91483031	1	LOAD CHART, STD CARRIAGE W/WINCH, (3 section boom, opt)	
41	91483037	1	LOAD CHART, SWING CARRIAGE, (2 section boom, std)	
41	91483038	1	LOAD CHART, SWING CARRIAGE, (3 section boom, opt)	
42	91483039	1	LOAD CHART, DRYWALL SWING CARRIAGE, (2 section boom, std)	
42	91483040	1	LOAD CHART, DRYWALL SWING CARRIAGE, (3 section boom, opt)	

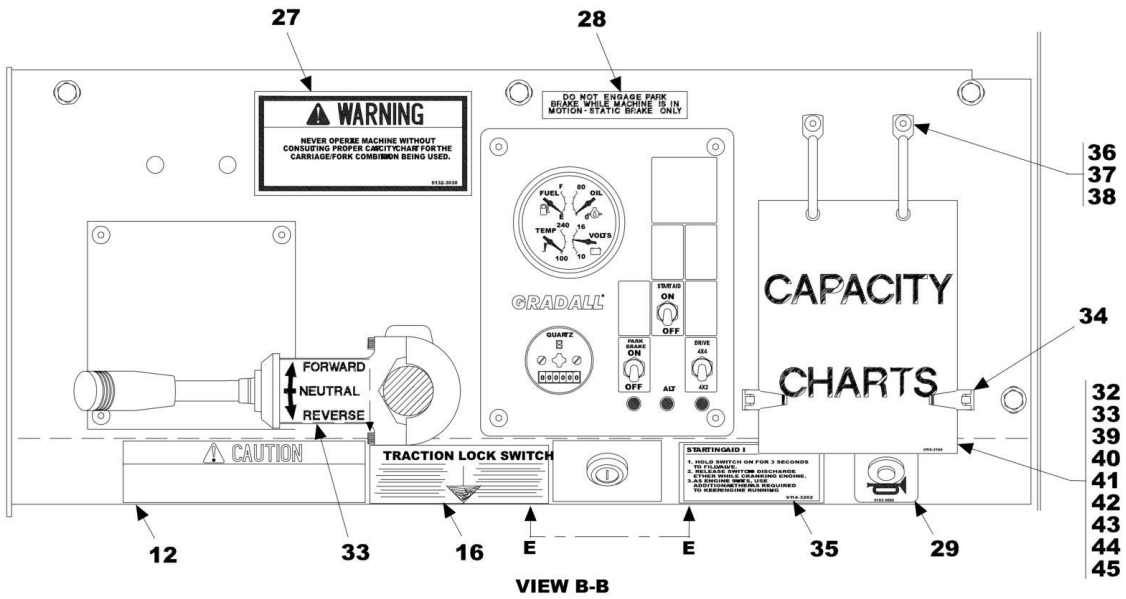
SECTION 11 - MISCELLANEOUS

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
43	91163184	1	CAPACITY CHART COVER	
44	91483028	1	CAPACITY CHART, (2 section boom, std)	
45	91483029	1	HORN DECAL	
46	91363140	1	NON SKID FLOOR DECAL	

SECTION 11 - MISCELLANEOUS

FIGURE 11-2. CAB AND FRAME DECALS





SECTION 11 - MISCELLANEOUS

FIGURE 11-2. CAB AND FRAME DECALS

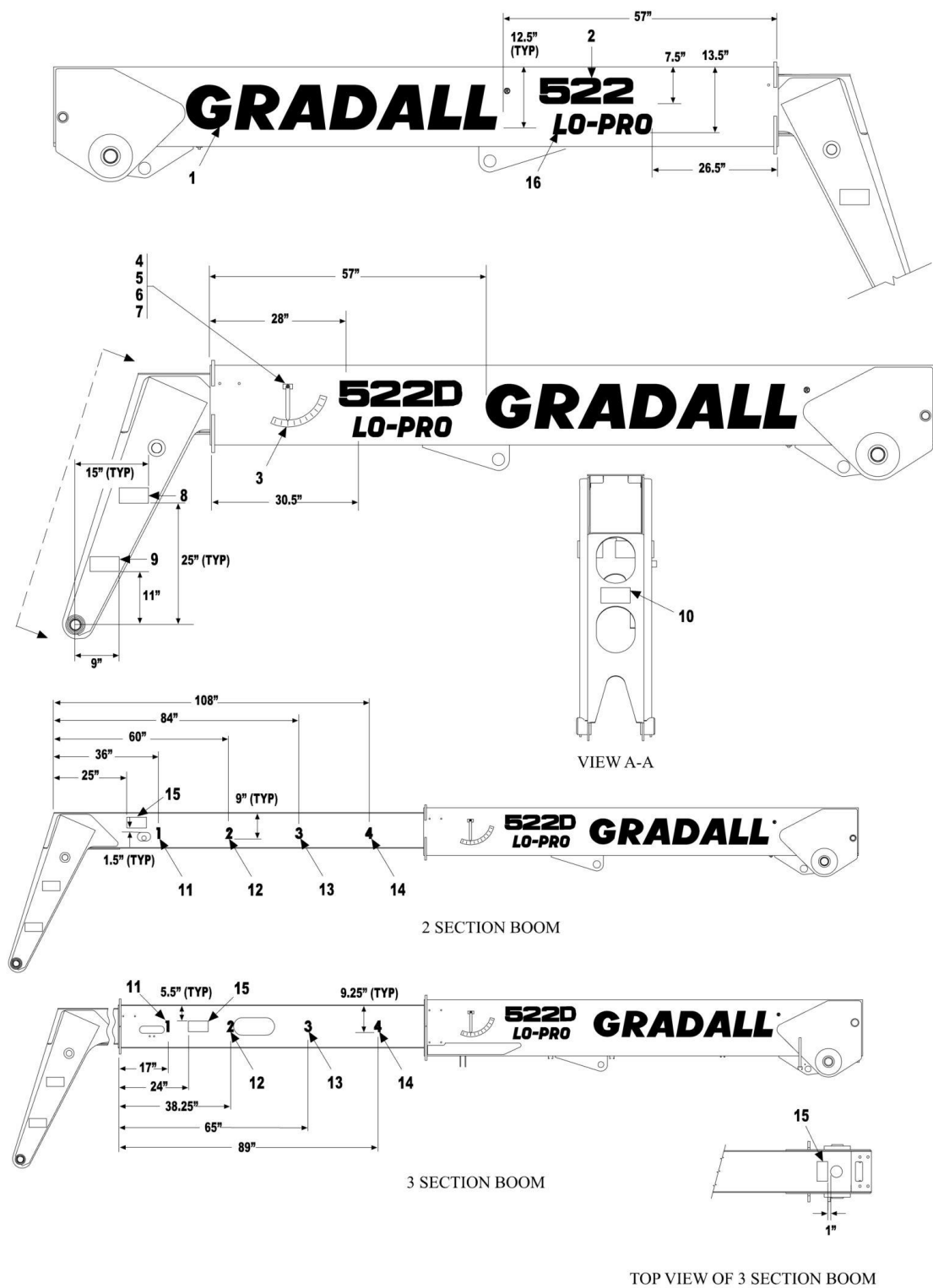
ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91485007	1	DECAL KIT, WHITE (std) (includes all items on CAB AND FRAME DECALS except 18 thru 20, 32 thru 44; and all items on BOOM DECALS except 4 thru 7 for Breakdown).	
1	80603026	1	CAUTION DECAL	
2	91143286	1	WARNING PLATE	
3	91083492	2	OIL WARNING DECAL	
4	91143288	1	HYDRAULIC OIL PLATE	
5	91163130	1	OIL LEVEL DECAL	
6	91143162	1	TEST PORT DECAL	
7	80603022	1	DANGER DECAL	
8	90553027	1	WARNING DECAL	
9	91483035	1	SERVICE INSTRUCTION DECAL	
10	91303047	1	BOOM OPERATION DECAL	
11	91083317	1	TILT DECAL	
12	91483034	1	CAUTION DECAL	
13	83641675	1	GRADALL DECAL, (white)	
14	91143292	1	DIPSTICK DECAL	
15	77333027	1	MADE IN USA DECAL	
16	91083314	1	TRACTION DECAL	
17	90553028	1	WARNING DECAL	
18	91484002	1	SERIAL TAG	
19	91164094	1	ROPS WARNING DECAL	
20	91483026	1	SERIAL NO AND ATTACHING PLATE, (2 section boom, std)	
20	91483027	1	SERIAL NO AND ATTACHING PLATE, (3 section boom, opt)	
21	91143283	1	WARNING DECAL	
22	91143282	3	WARNING DECAL	
23	91143280	1	WARNING DECAL	
24	91143281	1	WARNING DECAL	
25	91143285	1	INSTRUCTION DECAL	
26	91143284	1	WARNING DECAL	
27	91323030	1	WARNING DECAL	
28	91143182	1	PARK BRAKE DECAL	
29	91033089	1	HORN DECAL	
30	91143120	1	INSTRUMENT PANEL DECAL	
31	91163028	1	SHIFTER DECAL	
32	91163184	1	CAPACITY CHART COVER	
33	91483028	1	CAPACITY CHART, (2 section boom, std)	
33	91483029	1	CAPACITY CHART, (3 section boom, opt)	
34	91363070	2	HINGED CLAMP	
35	91143164	1	INSTRUCTION DECAL	
36	91163087	2	LOAD CHART BRACKET	
37	88302125	2	RD HD MACHINE SCREW, 1/4-20x5/8	
38	88501616	2	HEX NUT, 1/4-20	
39	91483032	1	LOAD CHART, SLOPE PILER, (2 section boom, std)	
39	91483033	1	LOAD CHART, SLOPE PILER, (3 section boom, opt)	
40	91483030	1	LOAD CHART, STD CARRIAGE W/ WINCH, (2 section boom, std)	
40	91483031	1	LOAD CHART, STD CARRIAGE W/ WINCH, (3 section boom, opt)	
41	91483037	1	LOAD CHART, SWING CARRIAGE, (2 section boom, std)	
41	91483038	1	LOAD CHART, SWING CARRIAGE, (3 section boom, opt)	

SECTION 11 - MISCELLANEOUS

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
42	91483039	1	LOAD CHART, DRYWALL SWING CARRIAGE, (2 section boom, std)	
42	91483040	1	LOAD CHART, DRYWALL SWING CARRIAGE, (3 section boom, opt)	
43	91483042	1	LOAD CHART, 6 FT MAST, (2 section boom, std)	
43	91483043	1	LOAD CHART, 6 FT MAST, (3 section boom, opt)	
44	91483044	1	LOAD CHART, TRUSS BOOM, (2 section boom, std)	
44	91483045	1	LOAD CHART, TRUSS BOOM, (3 section boom, opt)	
45	91483046	1	LOAD CHART, WORK PLATFORM, (2 section boom, std)	
45	91483047	1	LOAD CHART, WORK PLATFORM, (3 section boom, opt)	
46	91363140	1	NON SKID FLOOR DECAL	
47	91363128	1	NON SKID FLOOR DECAL	

SECTION 11 - MISCELLANEOUS

FIGURE 11-3. BOOM DECALS



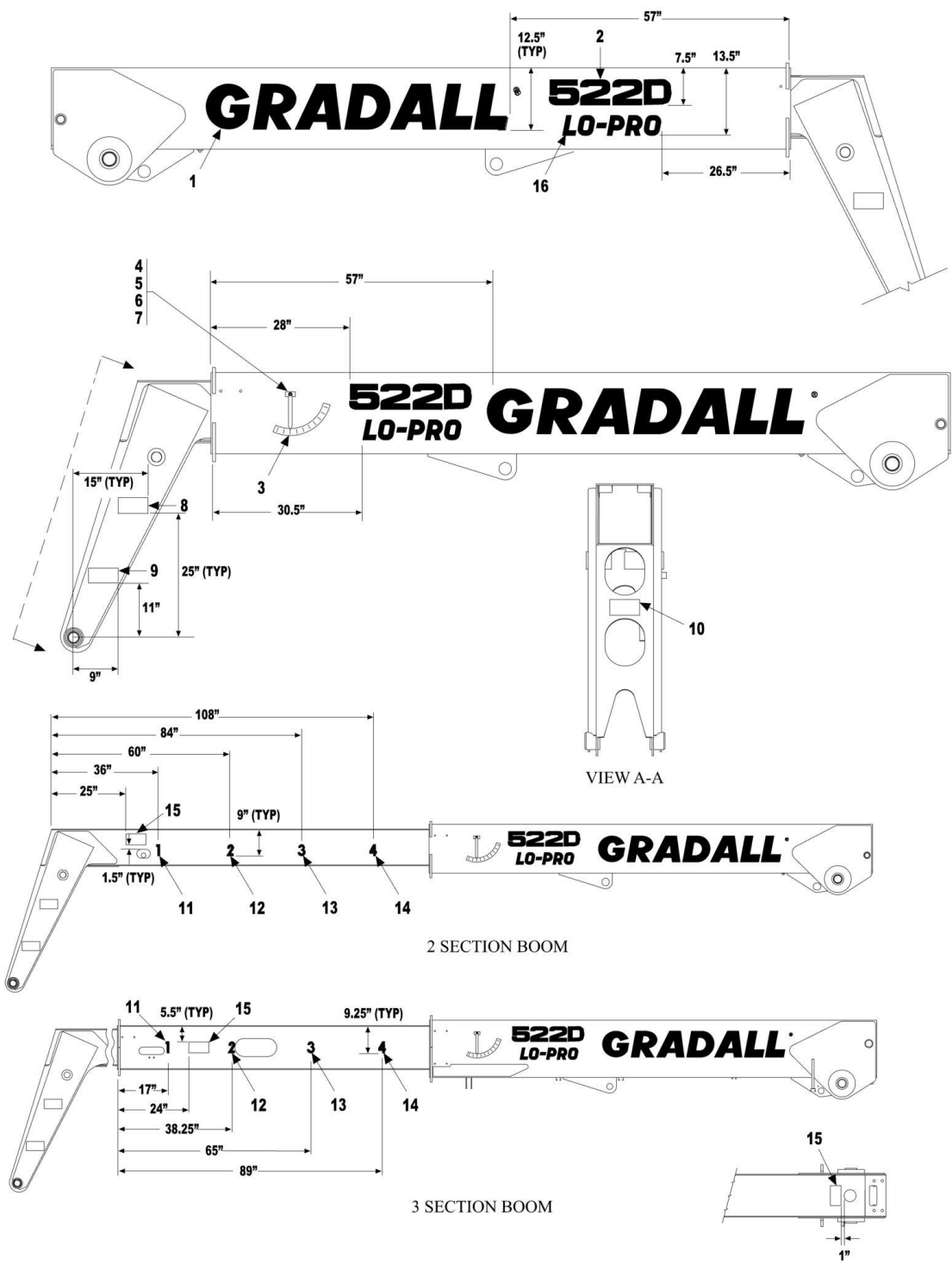
SECTION 11 - MISCELLANEOUS

FIGURE 11-3. BOOM DECALS

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1	91123037	2	GRADALL DECAL, WHITE, (std)	
1	91123038	2	GRADALL DECAL, BLACK, (opt)	
3	91003031	1	BOOM ANGLE DECAL, WHITE	
4	90200445	1	PENDULUM	
5	90200688	1	BEARING	
6	90026491	1	SHOULDER BOLT, 1/4-20	
7	91333036	1	SPECIAL WASHER	
8	91143282	2	WARNING DECAL	
9	91143290	1	WARNING DECAL	
10	90553026	1	WARNING DECAL	
11	91003016	1	"1" DECAL, WHITE, (std)	
11	91043134	1	"1" DECAL, BLACK, (opt)	
12	91003018	1	"2" DECAL, WHITE, (std)	
12	91043135	1	"2" DECAL, BLACK, (opt)	
13	91123042	1	"3" DECAL, WHITE, (std)	
13	91123043	1	"3" DECAL, BLACK, (opt)	
14	91003020	1	"4" DECAL, WHITE, (std)	
14	91043136	1	"4" DECAL, BLACK, (opt)	
15	80603037	3	WARNING DECAL	
16	91483013	2	"LO-PRO" DECAL, WHITE (std)	
16	91483014	2	"LO-PRO" DECAL, BLACK (opt)	
		Ref	NOTE:STANDARD DECALS ARE WHITE. OPTIONAL DECALS ARE BLACK. ONLY STANDARD DECALS ARE INCLUDED IN THE DECAL KIT.	

SECTION 11 - MISCELLANEOUS

FIGURE 11-4. BOOM DECALS



SECTION 11 - MISCELLANEOUS

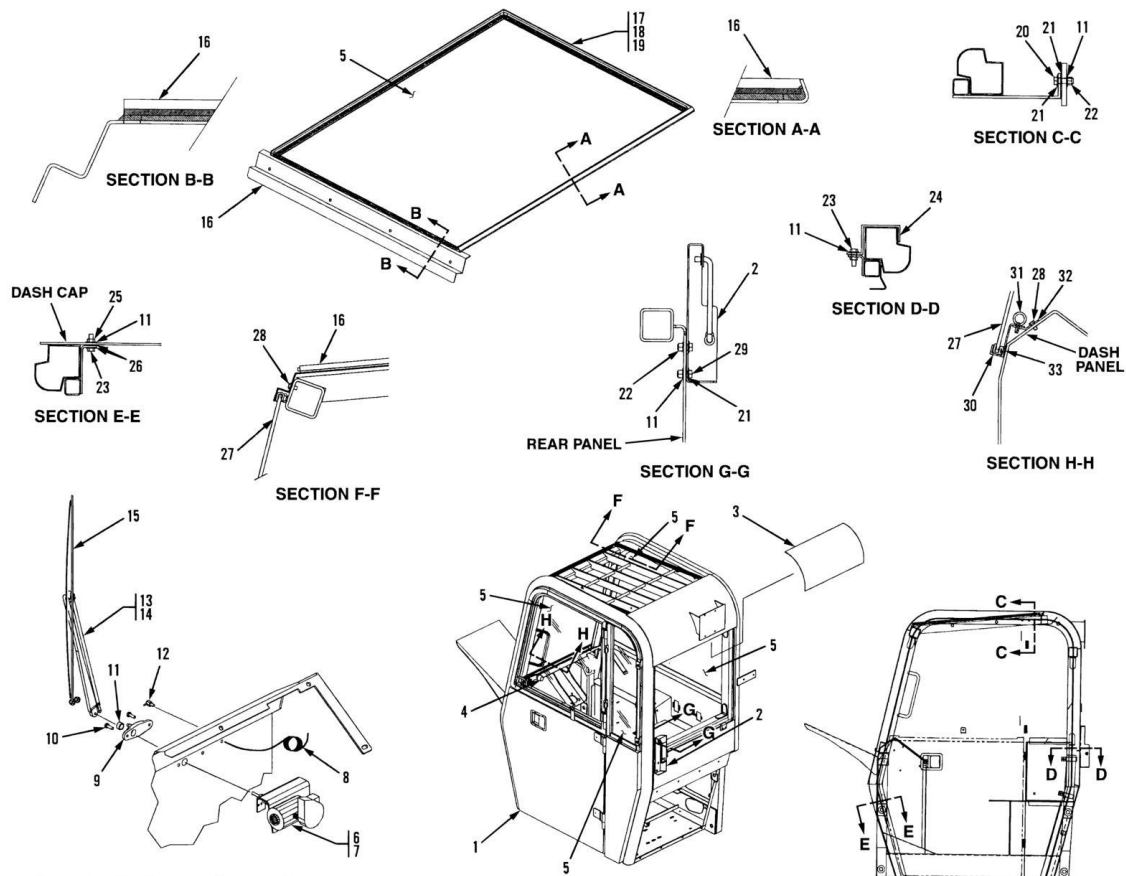
FIGURE 11-4. BOOM DECALS

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91485007		DECAL KIT, WHITE, (std), (includes all items on CAB AND FRAME DECALS except 18 thru 20, 32 thru 44; and all items on BOOM DECALS except 4 thru 7 for Breakdown).	
1	91123037	2	GRADALL DECAL, WHITE, (std)	
1	91123038	2	GRADALL DECAL, BLACK,(opt)	
2	91083561	2	MODEL DECAL, WHITE, (std) (524D LoPro)	
2	91083562	2	MODEL DECAL, BLACK, (opt) (524D LoPro)	
3	91003031	1	BOOM ANGLE DECAL, WHITE	
4	90200445	1	PENDULUM	
5	90200688	1	BEARING	
6	90026491	1	SHOULDER BOLT, 1/4-20	
7	91333036	1	SPECIAL WASHER	
8	91143282	2	WARNING DECAL	
9	91143290	1	WARNING DECAL	
10	90553026	1	WARNING DECAL	
11	91003016	1	"1" DECAL, WHITE, (std)	
11	91043134	1	"1" DECAL, BLACK, (opt)	
12	91003018	1	"2" DECAL, WHITE, (opt)	
12	91043135	1	"2" DECAL, BLACK, (opt)	
13	91123042	1	"3" DECAL, WHITE, (std)	
13	91123043	1	"3" DECAL, BLACK, (opt)	
14	91003020	1	"4" DECAL, WHITE, (std)	
14	91043136	1	"4" DECAL, BLACK, (opt)	
15	80603037	3	WARNING DECAL	
16	91483013	2	"LO-PRO" DECAL, WHITE (std)	
16	91483014	2	"LO-PRO" DECAL, BLACK (opt)	
		Ref	NOTE: STANDARD DECALS ARE WHITE. OPTIONAL DECALS ARE BLACK. ONLY STANDARD DECALS ARE INCLUDED IN THE DECAL KIT.	

SECTION 12 - OPTIONAL EQUIPMENT

SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-1. (91483036) CAB ENCLOSURE KIT



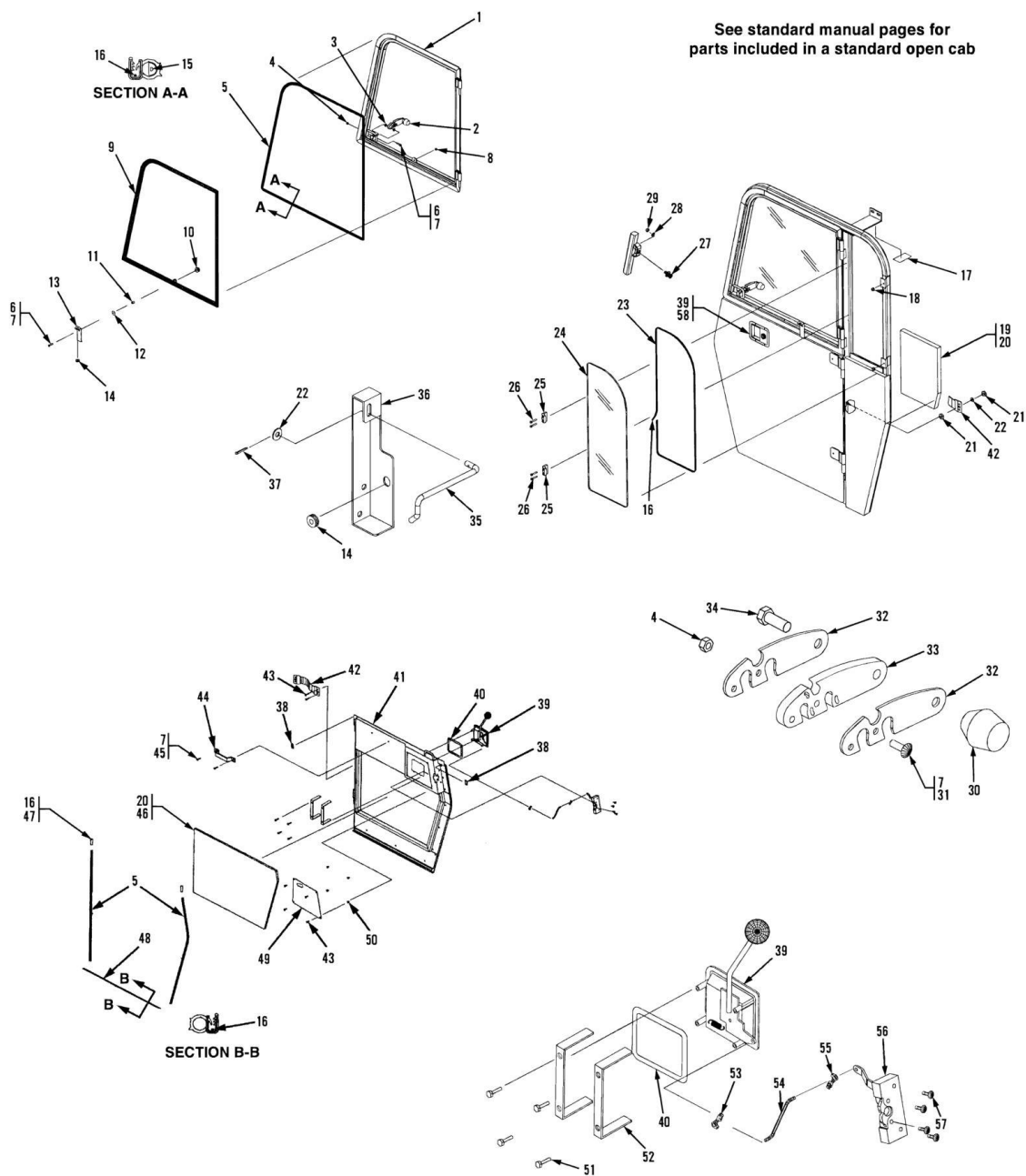
SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-1. (91483036) CAB ENCLOSURE KIT

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91483036	1	CAB ENCLOSURE KIT, (includes all items on CAB ENCLOSURE KIT thru CAB ENCLOSURE KIT - GLASS)	
1		Ref	L.H. SIDE ASSY, (See CAB ENCLOSURE KIT for Breakdown)	
2		Ref	DOOR HOLD OPEN ASSY, (See CAB ENCLOSURE KIT for Breakdown)	
3	91484019	1	FOAM HEADLINER, (inside cab)	
4		Ref	WINDOW LATCH ASSY, (See CAB ENCLOSURE KIT for Breakdown)	
5		Ref	CAB GLASS, (See CAB ENCLOSURE KIT - GLASS for Breakdown)	
6	91334008	1	WIPER MOTOR, (includes item 7)	
7		Ref	SHAFT AND PIVOT ASSY	
8	91484020	10 ft	WASHER HOSE, .156X344	
9	80384214	1	WIPER ARM ADAPTER	
10	80384207	2	HEX SCREW, .25-28X.75, GR5	
11	91334035	1	SPACER	
12	80384206	1	WET ARM SPACER	
13	80384210	1	WIPER ARM KIT	
14	80384211	1	WIPER ARM	
15	91484021	1	WIPER BLADE	
16	91363019	1	SKYLIGHT ASSY, (includes items 17 thru 19)	
17	80364009	AR	HI VISCOSITY BLACK URETHANE	
18	91484005	AR	GLASS PREP, POWER BOND	
19	91344009	1	SKYLIGHT FRAME WELDMENT	
20	91334017	2	HEX BOLT, 0.375-16X1.25, GR5	
21	91334033	6	FLAT WASHER, 0.375X0.88	
22	91334018	4	LOCK NUT, 0.375-16	
23	91334030	7	HEX BOLT, 0.312-18X1, GR5	
24	91334010	2	REAR LH PANEL CLAMP BRACKET	
25	91334031	5	HEX NUT, 0.312-18, GR8	
26	91334032	8	FLAT WASHER, 0.313X0.75	
27		Ref	FRONT WINDOW ASSY, (See CAB ENCLOSURE KIT - GLASS for Breakdown)	
28	80264066	8	SCREW, M6X1X12	
29	91334024	2	HEX BOLT, 0.375-16X0.875	
30	91334015	1	FRONT WINDOW BRACKET	
31	91334028	2	RING PIN	
32	91334014	1	FRONT WINDOW ANGLE	
33	91334009	2.25 ft	FOAM, PSA, 1.25X.75	

SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-2. (91483036) CAB ENCLOSURE KIT



SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-2. (91483036) CAB ENCLOSURE KIT

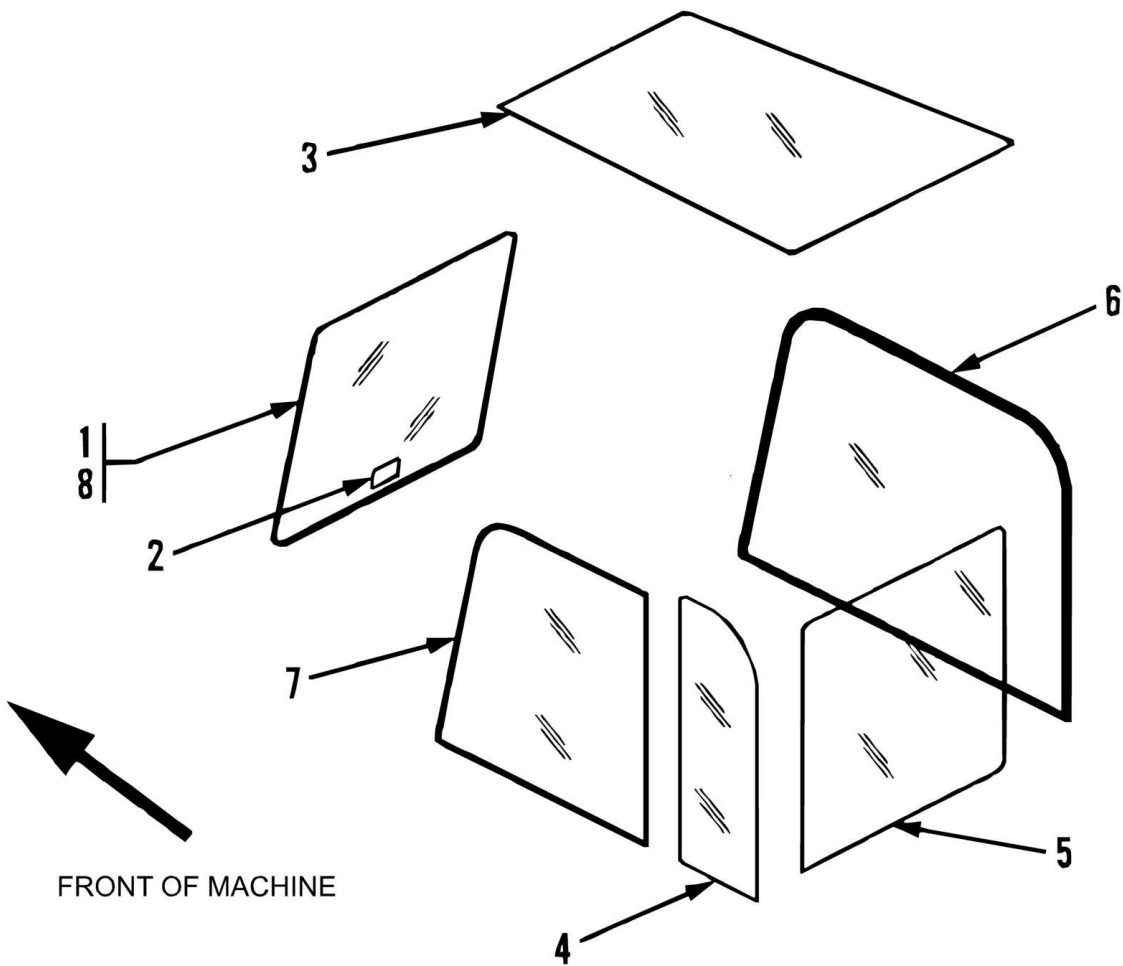
ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91483036	1	CAB ENCLOSURE KIT, (includes all items on CAB ENCLOSURE KIT thru CAB ENCLOSURE KIT - GLASS)	
	91484018	1	L.H.SIDE ASSY, (includes all items on CAB ENCLOSURE KIT)	
	91484022	1	UPPER DOOR ASSY, (includes items 1 thru 16)	
	91344011	1	LOWER DOOR ASSY, (includes items 38 thru 50)	
	91334012	1	DOOR HOLD OPEN ASSY, (includes 1 of items 14, 22 & items 35 thru 37)	
1	91484023	1	UPPER FRAME ASSY, (painted)	
2	91344013	1	WINDOW LATCH ASSY, (includes 1 of item 4 & items 30 thru 34)	
3	80264052	2	WASHER	
4	91344020	2	NUT, 0.25-20, GR5	
5	91484024	16 ft	BULB SEAL	
6	91344017	2	SCREW, 0.25-20X1.25	
7	91344018	AR	LOCTITE, BLUE	
8	80264078	1	LOCKNUT	
9		Ref	UPPER DOOR GLASS, (See CAB ENCLOSURE KIT - GLASS for Breakdown)	
10	80264084	1	GROMMET	
11	91344015	1	STEEL BUSHING	
12	80264082	1	FLAT WASHER	
13	91344016	1	DOOR ANGLE	
14	91344019	2	GROMMET, 0.375X0.875	
15	91344014	0.17 ft	FOAM, 0.438X0.375	
16	91344046	AR	SEALANT	
17	91484026	1	CAB KIT SERIAL TAG	
18	80364024	2	BUMPER	
19	91344025	1	LH SIDE PANEL FOAM	
20	91344026	AR	ADHESIVE, HIGH PERFORMANCE	
21	91334018	2	LOCKNUT, 0.375-16	
22	91334033	2	FLAT WASHER, 0.375X0.88	
23	91344031	7 ft	BULB SEAL, 1/4 CLIP	
24		Ref	LH SIDE WINDOW, (See CAB ENCLOSURE KIT - GLASS for Breakdown)	
25	80264033	2	WINDOW CLIP	
26	80264034	4	SCREW, #10-32X1.50	
27	80264060	1	BOLT	
28	80264061	1	FLAT WASHER	
29	80264062	1	HEX NUT	
30	80264108	1	KNOB	
31	91344024	1	SCREW, 0.25X1	
32	91344022	2	STEEL LATCH	
33	91344023	1	POLYURETHANE LATCH	
34	91344021	1	HEX BOLT, 0.375-16X1	
35	91344029	1	DOOR HOLD OPEN ROD	
36	91344028	1	DOOR HOLD BRACKET	
37	91344030	1	COTTER PIN	
38	91344033	0.25 in	FOAM, PSA 3/16X5/8	
39	91484028	1	PADDLE LATCH	
40	91484029	1	BULB SEAL	
41	91484030	1	LOWER DOOR	

SECTION 12 - OPTIONAL EQUIPMENT

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
42	91344027	1	DOOR STRAP	
43	91344043	6	LOCTITE SCREW	
44	91344032	1	GRAB HANDLE	
45	91164096	2	FLANGE SCREW, 0.25-20X0.75	
46	91344047	1	LOWER DOOR FOAM	
47	91344045	2	VINYL CAP	
48	80264091	2.5 ft	BULB SEAL	
49	91484031	1	CENTER STIFFENER COVER	
50	80264046	4	NUT	
51	80384191	4	SCREW	
52	91484034	2	MOUNTING BRACKET	
53	80384187	1	ROD RETAINER CLIP	
54	91484035	1	LINKAGE ROD	
55	80384185	1	ROD RETAINER CLIP	
56	91484036	1	CAM LATCH	
57	80264074	4	LOCTITE SCREW	
58	80964051	1	DOOR KEY	

SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-3. (91483036) CAB ENCLOSURE KIT - GLASS



See standard manual pages for parts included in a standard open cab.

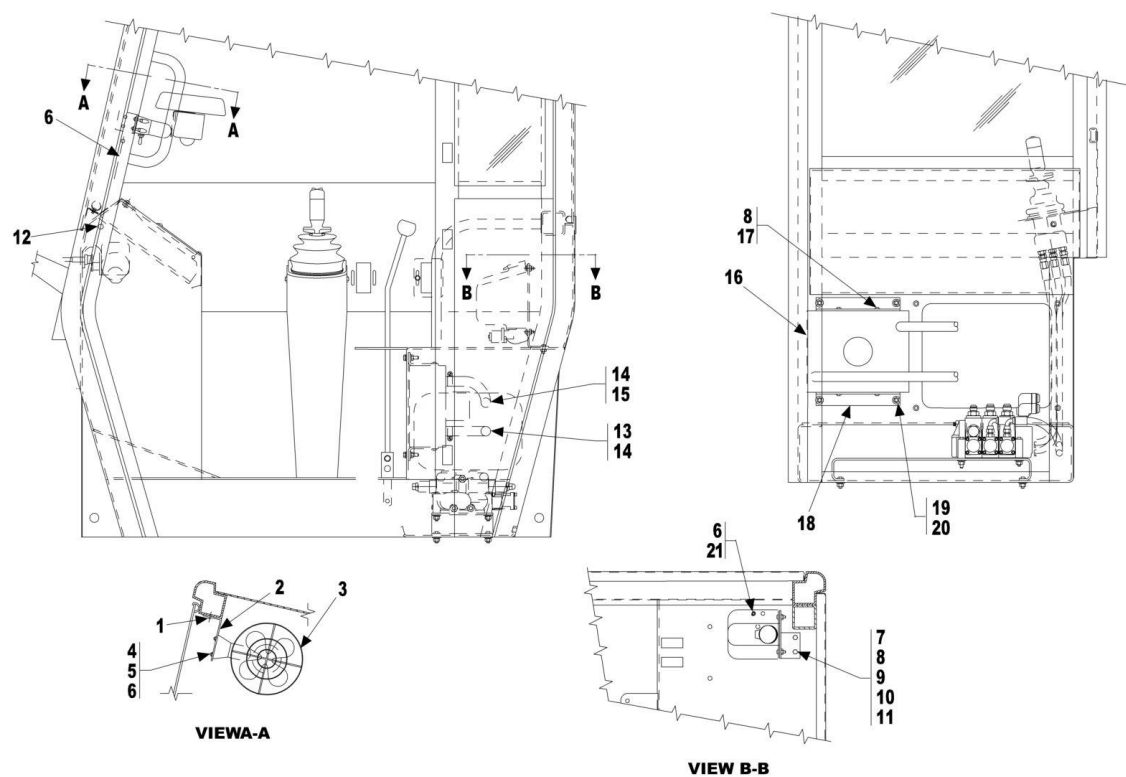
SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-3. (91483036) CAB ENCLOSURE KIT - GLASS

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91483036	1	CAB ENCLOSURE KIT, (includes all items on CAB ENCLOSURE KIT thru CAB ENCLOSURE KIT - GLASS)	
	91484033	1	FRONT WINDOW ASSY, (includes items 1, 2 & 8)	
1	91484032	1	FRONT WINDOW, 0.25 THICK, STD LT GREEN TINT, TEMPERED SAFETY GLASS	
2	91344006	1	EMERGENCY EXIT DECAL, (needs replaced each time front window is ordered)	
3	91164102	1	SKYLIGHT WINDOW, 0.25 THICK, STD LT GREEN TINT, TEMPERED SAFETY GLASS	
4	91484004	1	R.H. SIDE WINDOW, 0.25 THICK, STD LT GREEN TINT, TEMPERED SAFETY GLASS	
5	91484003	1	REAR WINDOW, 0.25 THICK, STD LT GREEN TINT, TEMPERED SAFETY GLASS	
6	91484027	1	L.H. SIDE WINDOW, 0.25 THICK, STD LT GREEN TINT, TEMPERED SAFETY GLASS	
7	91484025	1	UPPER DOOR GLASS, 0.25 THICK STD LT GREEN TINT, TEMPERED SAFETY GLASS	
8	91344031	10.25 ft	BULB SEAL, 90, 1/4 CLIP	

SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-4. (91485003) CAB ENCLOSURE INSTALLATION



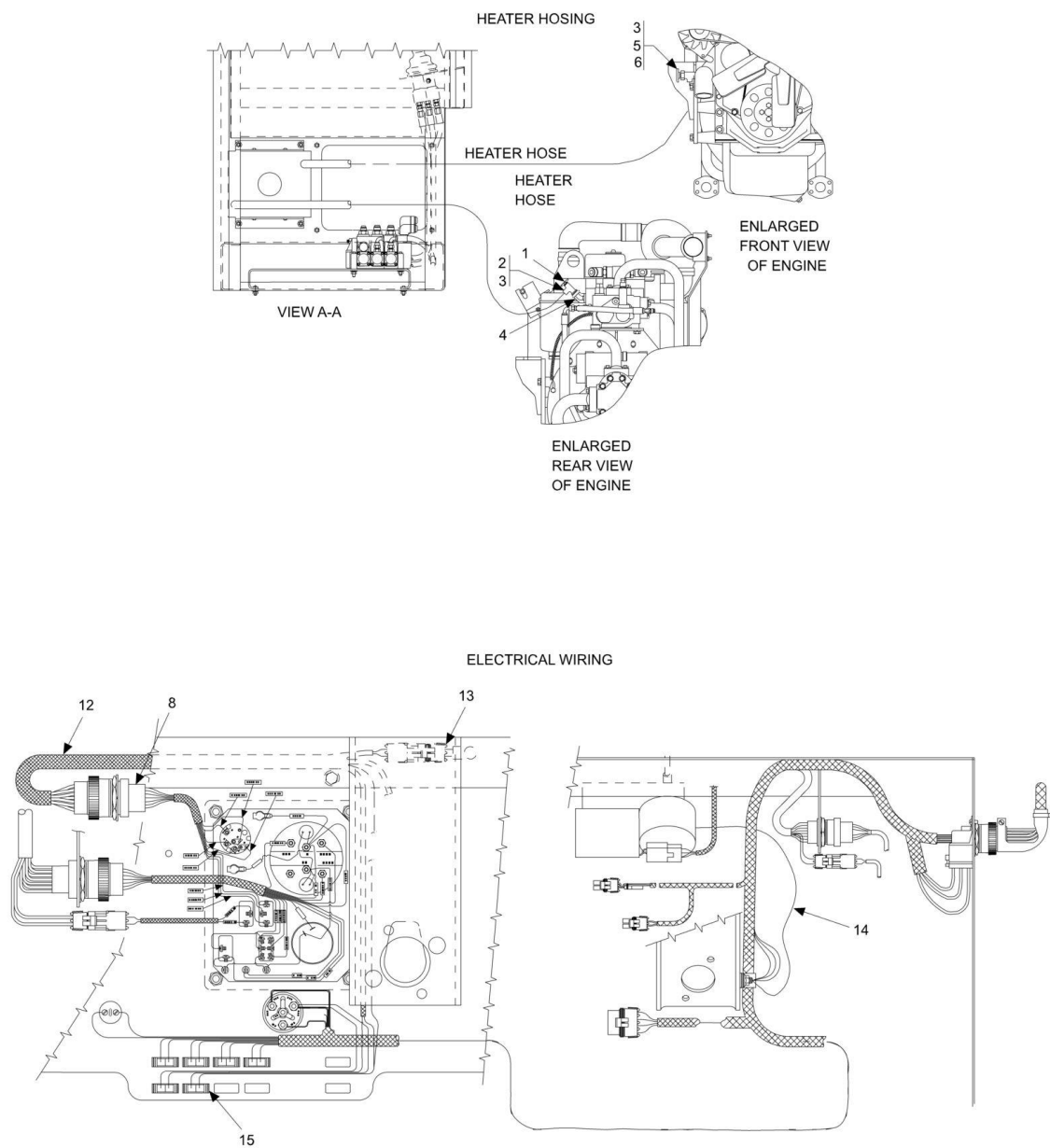
SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-4. (91485003) CAB ENCLOSURE INSTALLATION

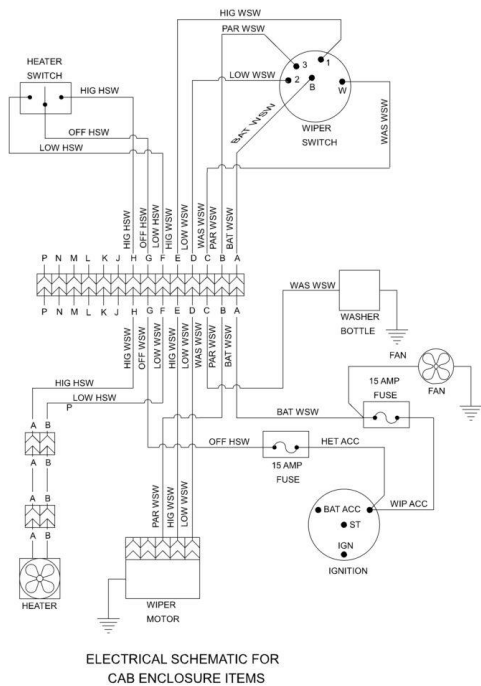
ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91485003	1	CAB ENCLOSURE INSTALLATION, (includes all items on CAB ENCLOSURE INSTALLATION plus Cab Enclosure Kit)	
	91483036	1	CAB ENCLOSURE KIT, (See CAB ENCLOSURE KIT thru CAB ENCLOSURE KIT – GLASS for Breakdown)	
1	90027319	2	SELF-TAPPING SCREW, 1/4-20X1	
2	91081499	1	MOUNTING ANGLE	
3	90200680	1	FAN	
4	88211030	4	HEX SOCKET HD CAPSCREW, #10-24X3/4, GR8	
5	77143017	4	WHIZ-LOC NUT, #10-24	
6	90027214	3	RUBBER GROMMET	
7	88501004	6	HEX NUT, 1/4-20	
8	88551009	10	LOCKWASHER, 1/4	
9	88201003	6	HEX HD CAPSCREW, 1/4-20X3/4, GR5	
10	91146099	1	BOTTLE MOUNTING BRACKET	
11	83683085	1	WASHER BOTTLE	
12	86683480	1	BUTT CONNECTOR	
13	90206169	1	HEATER HOSE	
14	86683193	2	HOSE CLAMP	
15	91141459	1	HEATER HOSE	
16	91125106	1	HEATER ASSY, (includes the next 5 items, 17, 18 & 4 pcs of item 8)	
16	91043429	1	HEATER	
16	82033996	6 in	FLEX LOOM	
16	80963068	2	FEMALE PIN TERMINAL	
16	80963067	2	CABLE SEALS	
17	88201003	4	HEX HD CAPSCREW, 1/4-20X3/4, GR5	
18	91031521	2	HEATER MOUNTING BRACKET	
19	77143004	4	WHIZ-LOCK SCREW	
20	77143006	4	WHIZ-LOCK NUT	
21	77163102	1	FEMALE SPADE, 16-14 GA	

SECTION 12 - OPTIONAL EQUIPMENT

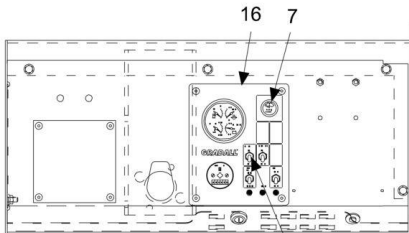
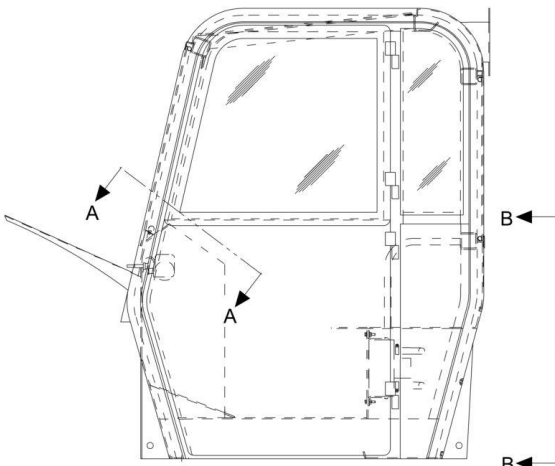
FIGURE 12-5. (91485003) CAB ENCLOSURE INSTALLATION



SECTION 12 - OPTIONAL EQUIPMENT



ELECTRICAL SCHEMATIC FOR CAB ENCLOSURE ITEMS



VIEW A-A

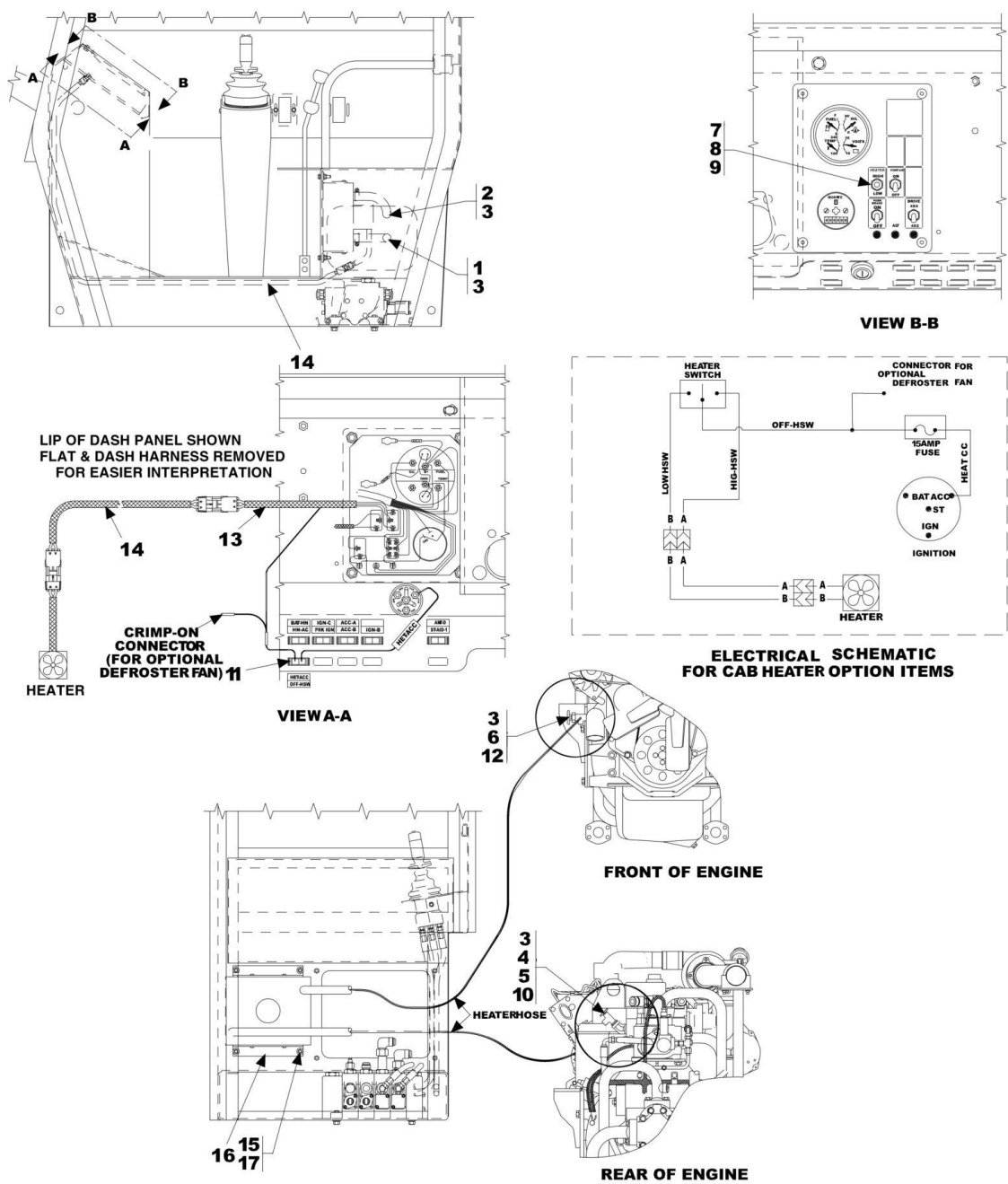
SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-5. (91485003) CAB ENCLOSURE INSTALLATION

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91485003	1	CAB ENCLOSURE INSTALLATION, (includes all items on CAB ENCLOSURE INSTALLATION plus Cab Enclosure Kit)	
	91483036	1	CAB ENCLOSURE KIT, (See CAB ENCLOSURE KIT thru CAB ENCLOSURE KIT – GLASS for Breakdown)	
	91095034	Ref	GAUGE PANEL ASSEMBLY (includes items 7 thru 11 & item 16) (522D LoPro)	
	91145128	Ref	GAUGE PANEL ASSEMBLY (includes items 7 thru 11 & item 16) (524D LoPro)	
1	91083155	1	TRUCK VALVE	
2	77383540	1	COOLANT RESTRICTOR ORIFICE	
3	86683193	2	CLAMP	
4	88712034	1	STREET ELBOW, 45, 1/2	
5	88711383	1	PIPE BUSHING, 1/2X3/8	
6	24641328	1	SHUT OFF VALVE	
7	80963101	1	WIPER AND WASHER SWITCH	
8	91143333	1	WIPER-WASHER-HEATER HARNESS	
9	77383744	1	HEATER SWITCH	
10	77383470	1	BOOT	
11	91143361	1	HEATER DECAL	
12	91143361	1	WIPER-HEATER OPTION HARNESS	
13	91123182	1	HEATER HARNESS	
14	91361018	1	JUMPER WIRE	
15	77363268	2	15-AMP FUSE	
16		Ref	GAUGE PANEL, (See ELECTRICAL SECTION for Breakdown)	

SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-6. (91365017) CAB HEATER OPTION



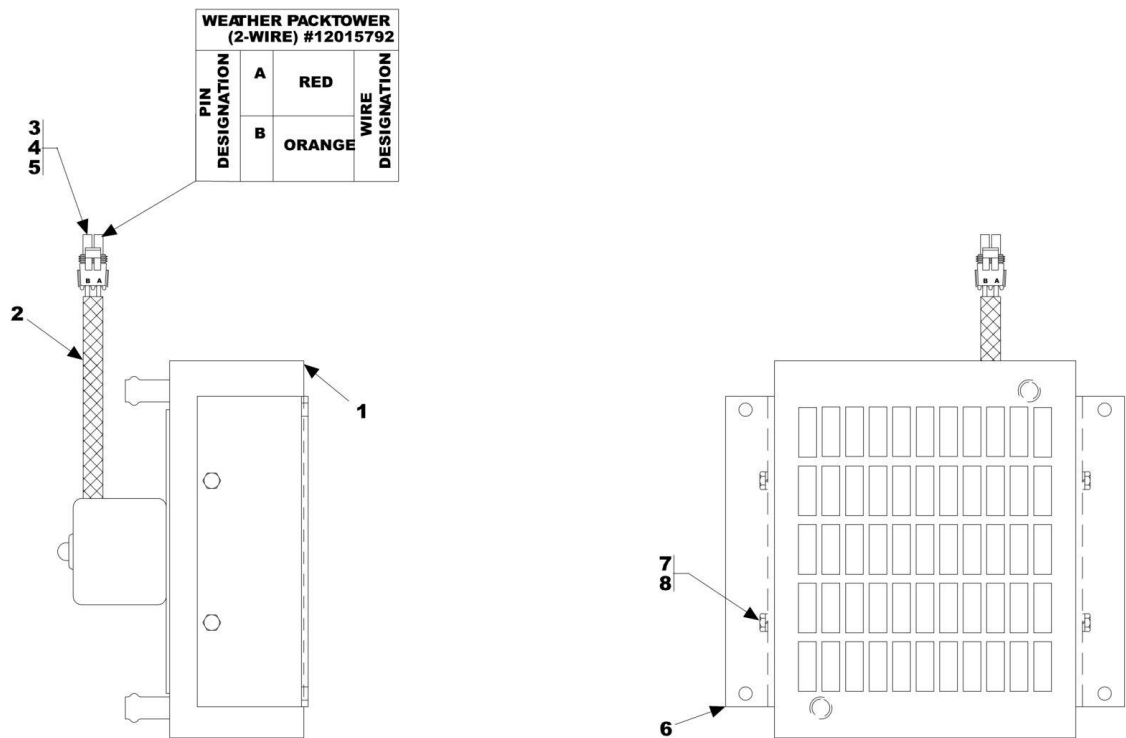
SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-6. (91365017) CAB HEATER OPTION

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91365017	1	CAB HEATER OPTION, (includes all items)	
1	90206169	1	HEATER HOSE	
2	91141459	1	HEATER HOSE	
3	86683193	4	HOSE CLAMP	
4	88712034	1	STREET ELBOW, 45, 1/2	
5	91083155	2	TRUCK VALVE	
6	24641328	1	SHUT OFF VALVE	
7	91143361	1	HEATER DECAL	
8	77383470	1	BOOT	
9	77383744	1	TOGGLE SWITCH	
10	77383540	1	COOLANT RESTRICTOR ORIFICE	
11	77363268	1	FUSE, 15 AMP	
12	88711383	1	REDUCING BUSHING, 1/2X3/8	
13	91343040	1	HEATER HARNESS	
14	91123182	1	HEATER HARNESS	
15	77143004	4	WHIZ LOCK SCREW	
16		Ref	HEATER ASSEMBLY, (See HEATER ASSEMBLY for Breakdown)	
17	77143006	4	WHIZ LOCK NUT	

SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-7. (91125106) HEATER ASSEMBLY



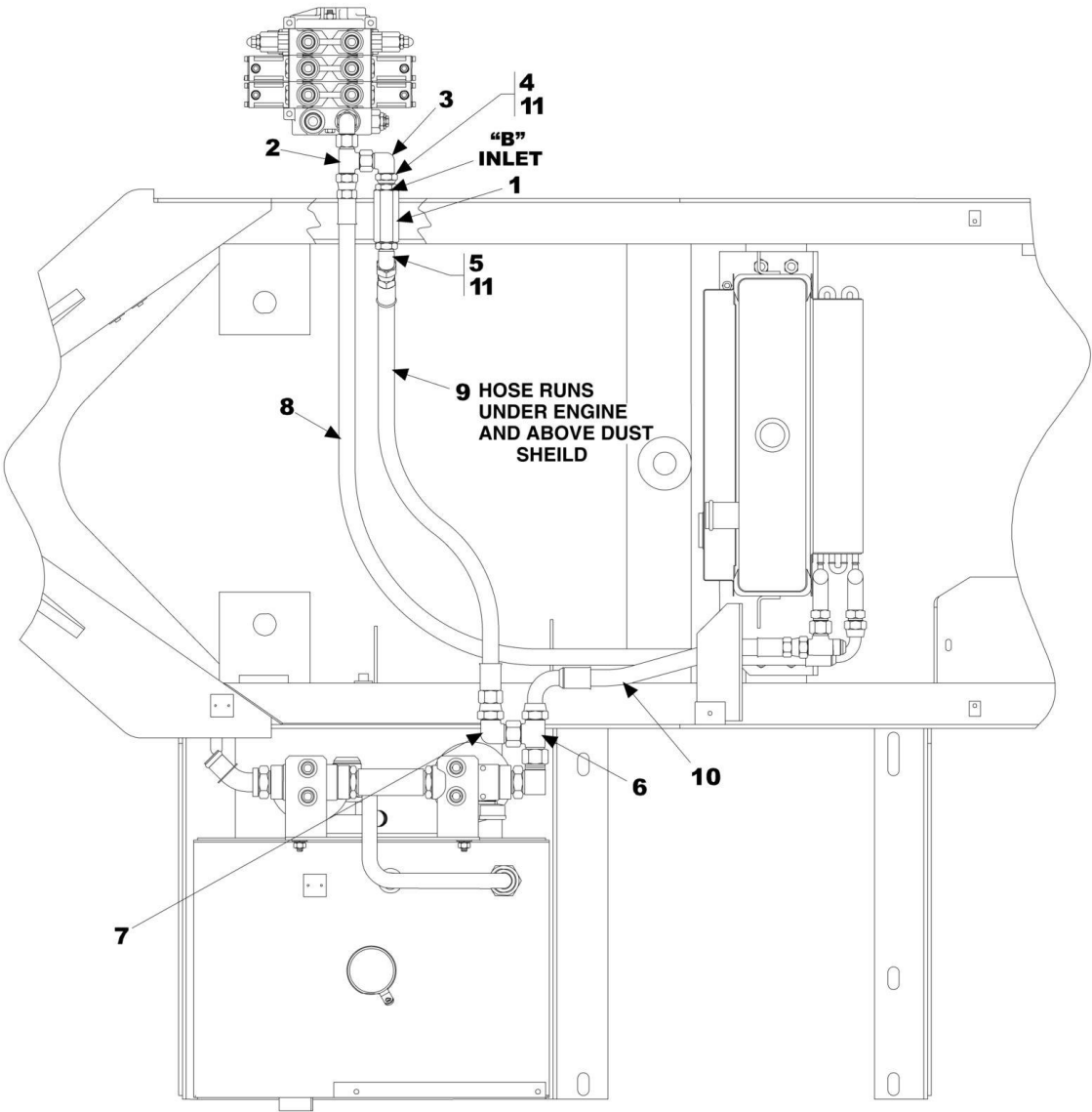
SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-7. (91125106) HEATER ASSEMBLY

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91125106	1	HEATER ASSEMBLY, (includes all items)	
1	91043429	1	HEATER	
2	82033996	6 in	FLEX LOOM	
4	80963068	2	FEMALE PIN TERMINAL	
5	80963067	2	CABLE SEALS	
6	91031521	2	HEATER MOUNTING BRACKET	
7	88201003	4	HEX HD CAPSCREW, 1/4-20X3/4, GR5	
8	88551009	4	LOCKWASHER, 1/4	

SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-8. (91125056) INLINE BY-PASS



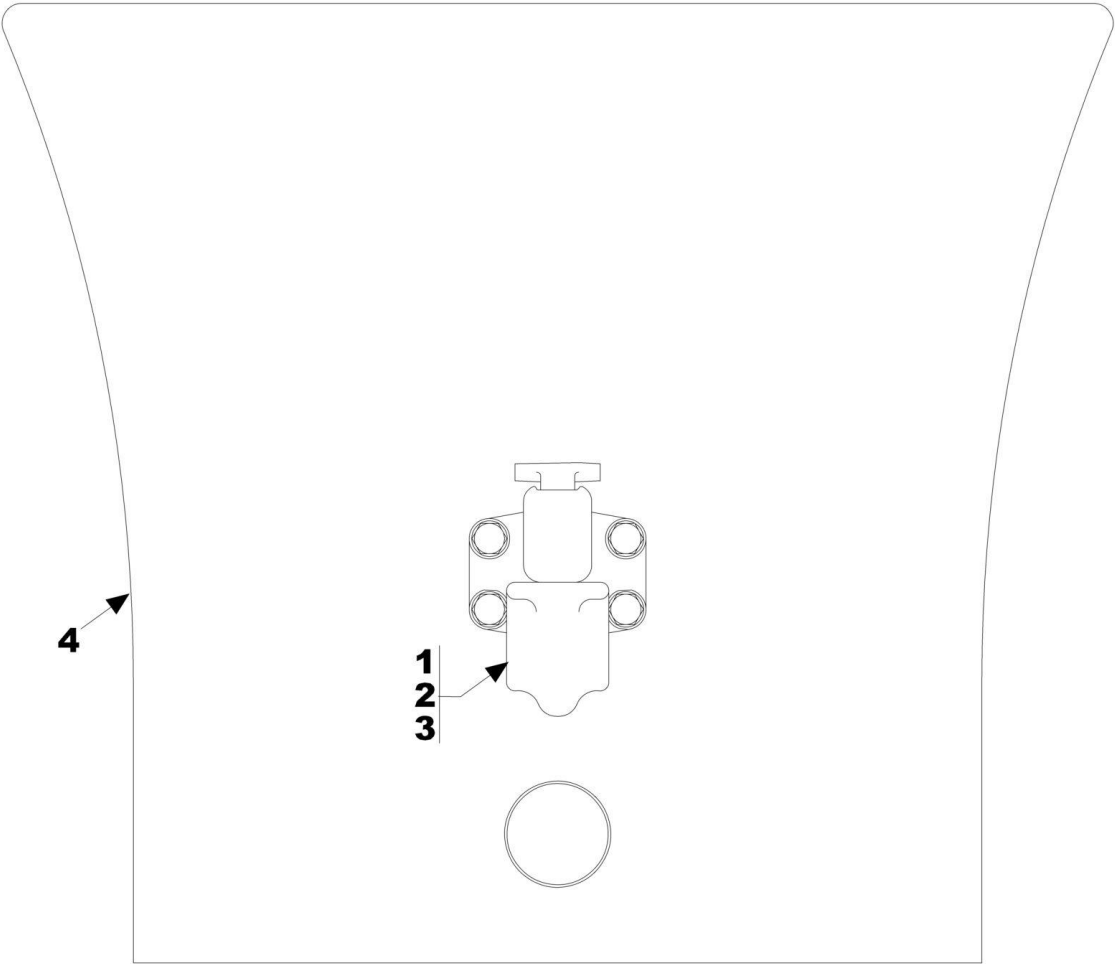
SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-8. (91125056) INLINE BY-PASS

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91125056	1	INLINE BY-PASS, (includes all items)	
1	91163191	1	INLINE VALVE	
2	88662242	1	SWIVEL NUT RUN TEE, 3/4 TUBE	
3	88662108	1	ELBOW, 90, (swivel nut)	
4	91163121	1	STRAIGHT THREAD ADAPTER, (includes item 11)	
5	88662087	1	ELBOW, 45, (includes item 11)	
6	88662244	1	SWIVEL NUT RUN TEE, 1 TUBE	
7	88662110	1	ELBOW, 90, (swivel nut)	
8		Ref	HOSE ASSEMBLY, (See HYDRAULIC CIRCUITS SECTION, item 29 for Breakdown)	
9	84718925	1	HOSE ASSEMBLY	
10	84718926	1	HOSE ASSEMBLY	
11	88591207	2	O-RING	

SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-9. (91085115) TOW HOOK INSTALLATION



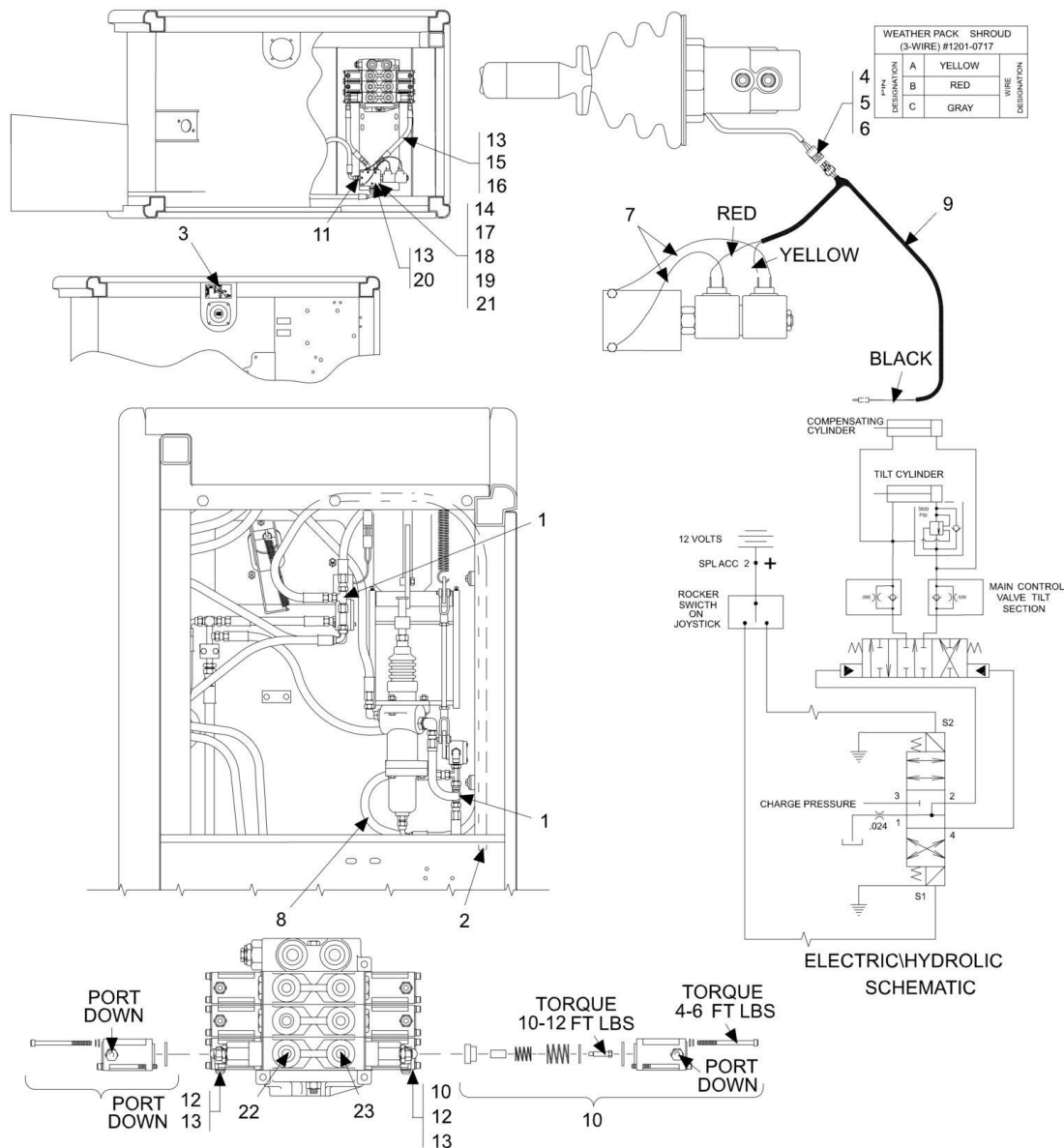
SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-9. (91085115) TOW HOOK INSTALLATION

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91085115	1	TOW HOOK INSTALLATION, (includes items 1 thru 3)	
1	90200602	1	PINTLE HOOK	
2	83201120	4	HEX HD CAPSCREW, 1/2-13X1-3/4	
3	88551013	4	LOCKWASHER, 1/2	
4		Ref	COUNTERWEIGHT PLATE, (See CHASSIS AND ATTACHING PARTS SECTION for Breakdown)	

SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-10. (91485011) JOYSTICK INSTALLATION (TILT ON JOYSTICK)



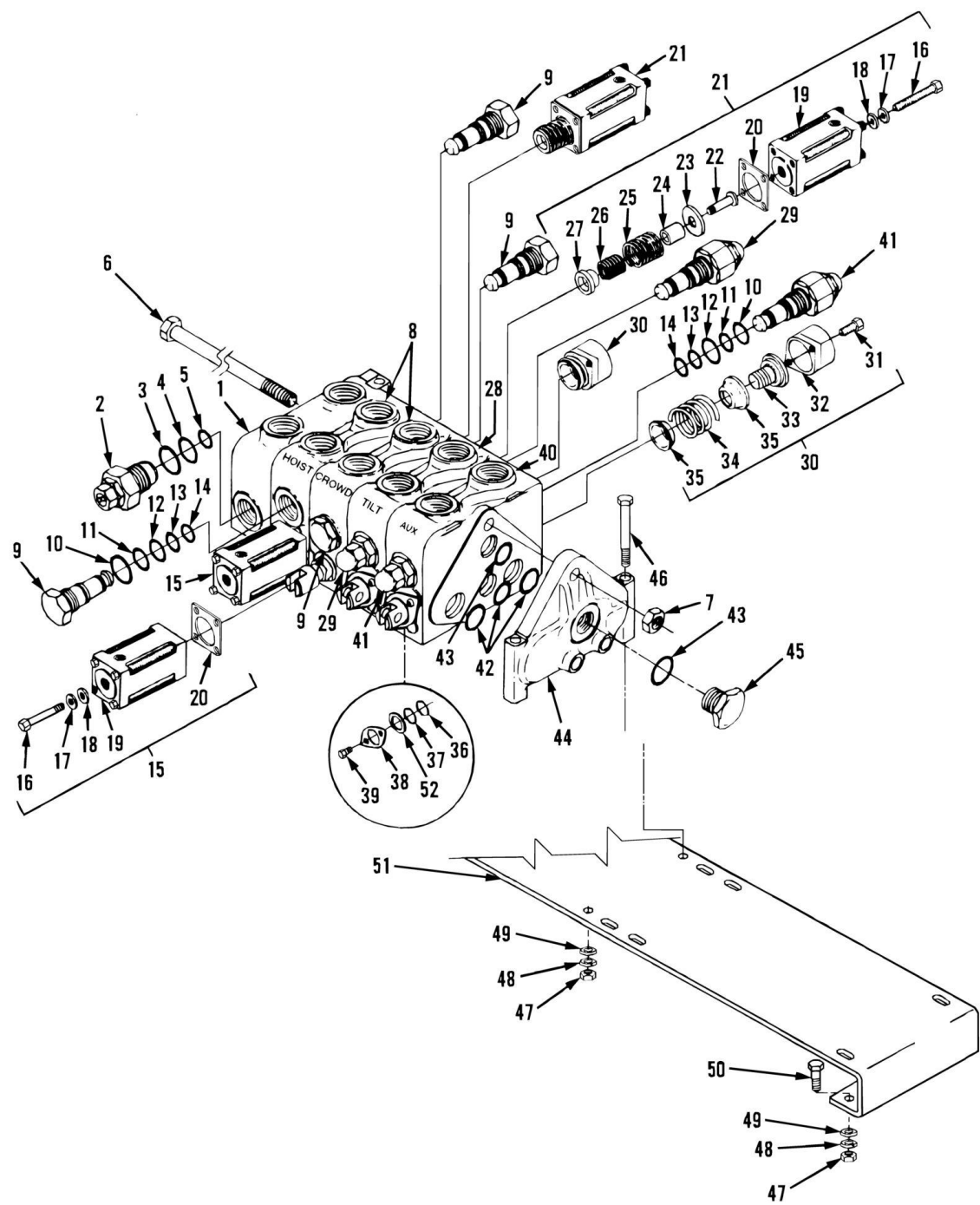
SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-10. (91485011) JOYSTICK INSTALLATION (TILT ON JOYSTICK)

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91485011	1	JOYSTICK INSTALLATION, (tilt on joystick), (includes all items)	
1	88662239	2	SWIVEL NUT RUN TEE, 3/8 TUBE	
2	84717306	1	HOSE ASSEMBLY	
3	91303041	1	BOOM CONTROL DECAL	
4	80963060	1	WEATHER PACK SHROUD	
5	80963069	3	WEATHER PACK MALE PIN TERMINAL	
6	91143187	3	WEATHER PACK CABLE SEAL	
7	90207719	2	JUMPER WIRE, (green)	
8	84717893	1	HOSE ASSEMBLY	
9	91083490	1	JOYSTICK HARNESS	
10	91123075	1	HYDRAULIC VALVE POSITIONER KIT	
11	91085071	1	MODIFIED CONNECTION	
12	88662064	2	ELBOW, 90, (includes item 13)	
13	88591204	5	O-RING	
14	91303038	1	SOLENOID VALVE	
15	88662084	2	ELBOW, 45, (includes item 13)	
16	84717537	2	HOSE ASSEMBLY	
17	88201011	2	HEX HD CAPSCREW, 1/4-20X2-1/2, GR5	
18	88551004	2	LOCKWASHER, #5	
19	88501004	2	HEX NUT, 1/4-20	
20	88662005	1	CONNECTOR, (includes item 13)	
21	91301065	1	SPACER	
22	91083425	1	WORK PORT RESTRICTOR, (.062)	
23	91083426	1	WORK PORT RESTRICTOR, (.070)	

SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-11. (91483004) MAIN CONTROL VALVE W/AUXILIARY HYDRAULICS



SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-11. (91483004) MAIN CONTROL VALVE W/AUXILIARY HYDRAULICS

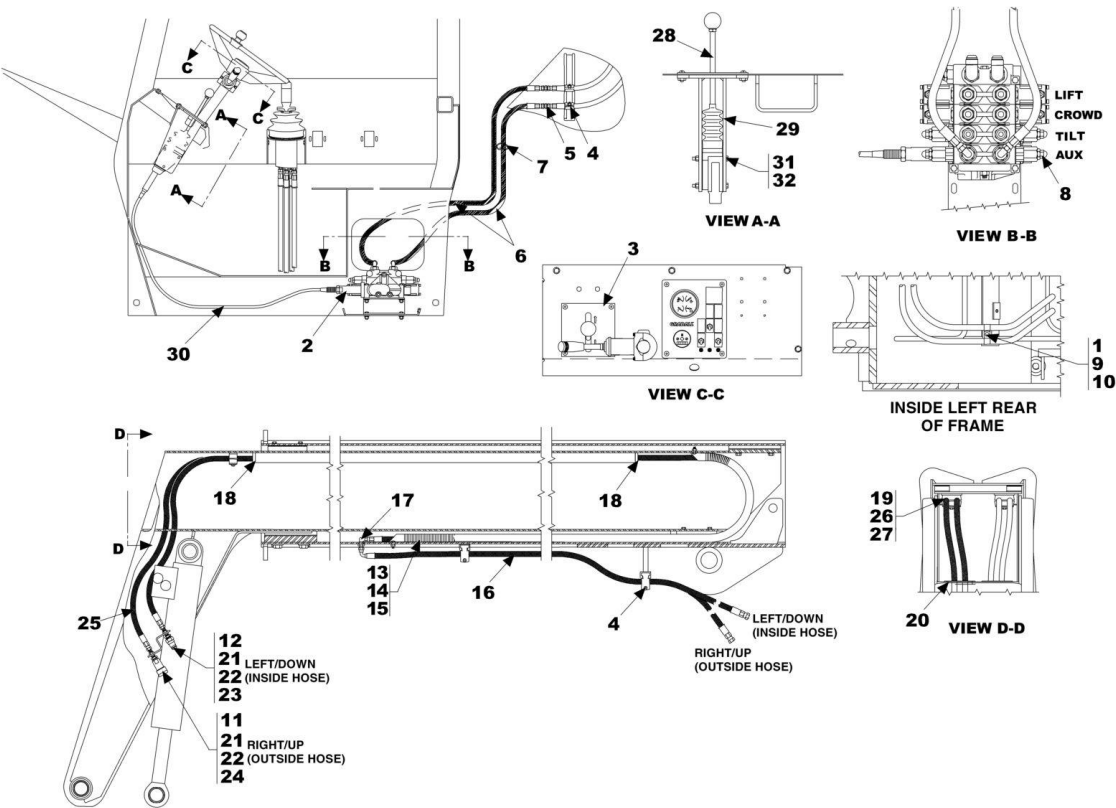
ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91483004	1	MAIN HYDRAULIC CONTROL VALVE AUXILIARY ASSY, (includes all items except 46 thru 51)	
	91404177	1	STUD KIT, (includes items 6 & 7)	
	91404178	5	VALVE SECTION SEAL KIT, (includes items 42 & 43)	
	91404179	1	MAIN RELIEF SEAL KIT, (includes items 3, 4 & 5)	
	91084201	8	PLUG SEAL KIT, (includes items 10 thru 14)	
	91404180	2	SEAL RETAINER KIT, (includes one of item 38 and two of item 39)	
	91404181	4	SPOOL SEAL KIT, (includes one each of items 36 & 37)	
1	91084008	1	INLET COVER ASSY, (includes item 2)	
2	91084009	1	MAIN RELIEF CARTRIDGE, (includes items 3, 4 & 5)	
3	Kit	1	O-RING	
4	Kit	1	BACK UP RING	
5	Kit	1	O-RING	
6	Kit	3	HEX HD CAPSCREW	
7	Kit	3	HEX NUT	
8	91084277	2	VALVE SECTION ASSY, (Hoist and Crowd), (includes items 9, 15 & 21)	
9	91404183	4	LOAD CHECK PLUG, (includes items 10 thru 14)	
10	Kit	2	O-RING	
11	Kit	1	BACK UP RING	
12	Kit	1	O-RING	
13	Kit	1	O-RING	
14	Kit	2	BACK UP RING	
15	91404184	2	HYDRAULIC REMOTE POSITIONER, (includes items 16 thru 20)	
16		Ref	SCREW	
17		Ref	LOCKWASHER	
18		Ref	BEARING PLATE	
19		Ref	BONNET	
20		Ref	SEAL	
21	91404185	2	HYDRAULIC REMOTE POSITIONER, (includes items 16 thru 20 & 22 thru 27)	
22		Ref	SPUD POSITIONER	
23		Ref	WASHER	
24		Ref	STOP SLEEVE	
25		Ref	SPRING, (large)	
26		Ref	SPRING, (small)	
27		Ref	STOP COLLAR	
28	91084012	1	VALVE SECTION ASSY, (Tilt), (includes one each of items 30 & 38 and two each of 29, 36, 37, 39 & 52)	
29	91084199	2	RELIEF CARTRIDGE, (includes items 10 thru 14)	
30	91404190	2	SPOOL POSITIONER ASSY, (includes items 31 thru 35)	
31		Ref	SCREW	
32		Ref	BONNET	
33		Ref	SPOOL SPUD	
34		Ref	SPRING	
35		Ref	SPRING COLLAR	
36	Kit	4	BACK UP WASHER	
37	Kit	4	O-RING	
38	Kit	2	RETAINER PLATE	
39	Kit	4	SCREW	

SECTION 12 - OPTIONAL EQUIPMENT

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
40	91484016	1	VALVE SECTION ASSY, (Aux), (includes one each of items 30 & 38 and two each of 36, 37, 39, 41 & 52)	
41	91484017	2	RELIEF CARTRIDGE, (includes items 10 thru 14)	
42	Kit	3	O-RING	
43	Kit	2	O-RING	
44	91084278	1	OUTLET COVER ASSY, (includes item 45)	
45	91084279	1	PLUG	
46	88201028	3	HEX HD CAPSCREW, 5/16-18X3, GR5	
47	88501005	7	HEX NUT, 5/16-18	
48	88551010	7	LOCKWASHER, 5/16	
49	88561003	7	FLAT WASHER, 5/16	
50	88201020	4	HEX HD CAPSCREW, 5/16-18X1	
51	91381009	1	VALVE SUPPORT, (partially illustrated)	
52	91404214	4	SEAL RETAINER	
		Ref	NOTE: ONLY ITEMS WITH PART NUMBERS ARE AVAILABLE FOR SERVICE.	

SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-12. (91485008) AUXILIARY HYDRAULICS ASSEMBLY 2 SECTION BOOM ONLY



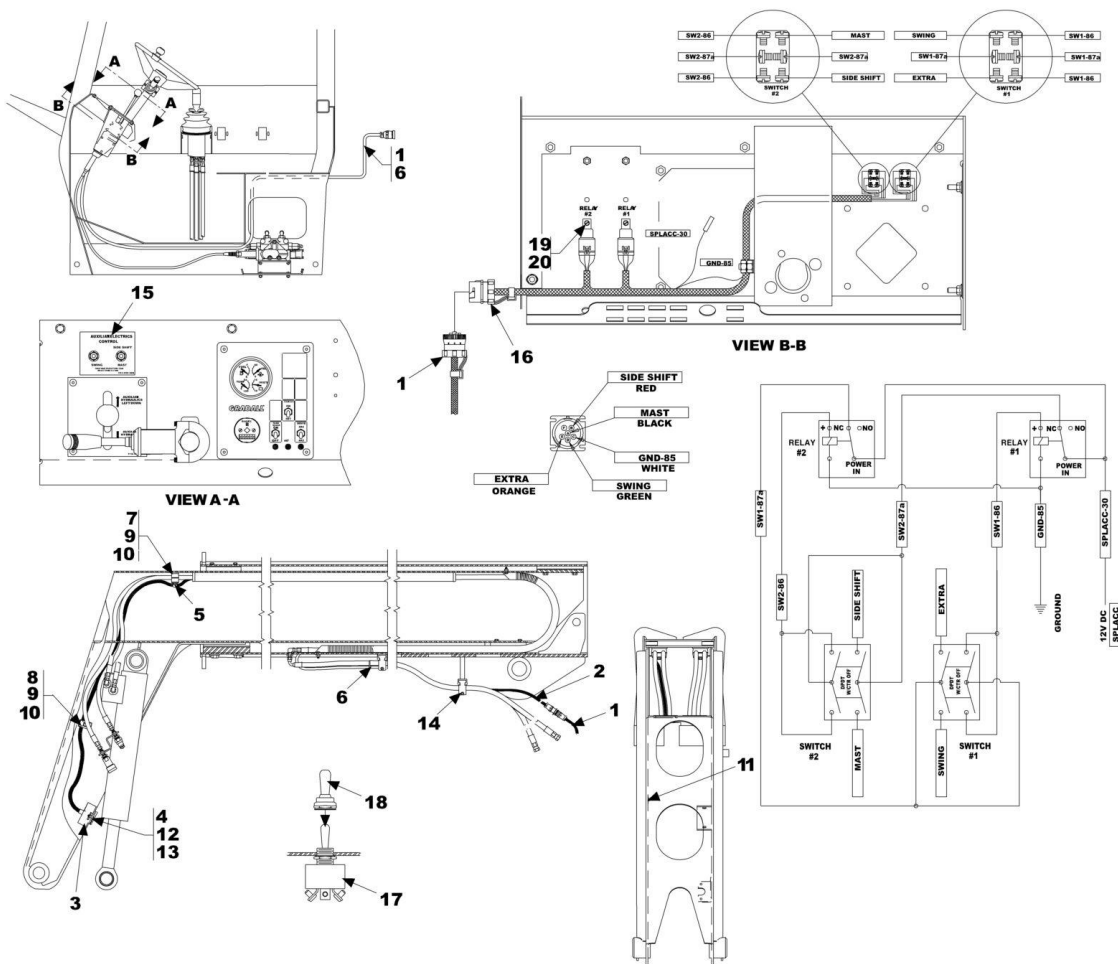
SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-12. (91485008) AUXILIARY HYDRAULICS ASSEMBLY 2 SECTION BOOM ONLY

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91485008	1	AUX HYDRAULICS ASSEMBLY, (2 section boom), (includes all items)	
	91345010	1	REMOTE VALVE CONTROL ASSY, (includes items 28 thru 32)	
1	88561108	1	FLAT WASHER, 5/16	
2	91123062	1	CABLE ADAPTER BONNET	
3	91363045	1	GUIDE PLATE	
4	90207463	6	CUSHION CLAMP, 3/4	
5	88661065	2	UNION, 1/2 TUBE	
6	84718026	2	HOSE ASSEMBLY	
7	90027187	10	TIE WRAP	
8		Ref	CONTROL VALVE ASSEMBLY, (See MAIN CONTROL VALVE W/AUXILIARY HYDRAULICS for Breakdown)	
9	91043174	2	SUPPORT CLAMP	
10	88201022	1	HEX HD CAPSCREW, 5/16-18X1-1/2, GR5	
11	91043125	1	DUST PLUG	
12	91043126	1	DUST CAP	
13	91083290	1	HOSE CARRIER	
14	88411037	4	ROUND HD CARRIAGE BOLT, 5/16-18X1	
15	88521205	4	HEX LOCKNUT, 5/16-18	
16	84717563	2	HOSE ASSEMBLY	
17	90027179	2	ELBOW, 90	
18	90206194	8 in	TRIM-LOCK, (sold in 25ft lengths)	
19	77133177	1	HEX HD CAPSCREW, 5/16-18X1-3/8	
20	90206199	28 in	TRIM-LOCK, (sold in 25ft lengths)	
21	91123061	2	BULK HEAD FITTING	
22	88712305	2	REDUCING BUSHINGS, 1/2X1/4	
23	90204244	1	MALE HYDRAULIC COUPLER	
24	90204245	1	FEMALE HYDRAULIC COUPLER	
25	84718032	2	HOSE ASSEMBLY	
26	77133139	1	CLAMP SET	
27	77133140	1	COVER PLATE	
28	91303019	1	REMOTE VALVE CONTROL	
29	91366007	1	LEVER BRACKET	
30	91363043	1	CONTROL CABLE	
31	88201012	3	HEX HD CAPSCREW, 1/4-20X2-3/4, GR5	
32	88521304	3	HEX LOCKNUT, 1/4-20	

SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-13. (91085125) AUXILIARY ELECTRONICS ASSEMBLY 2 SECTION BOOM ONLY



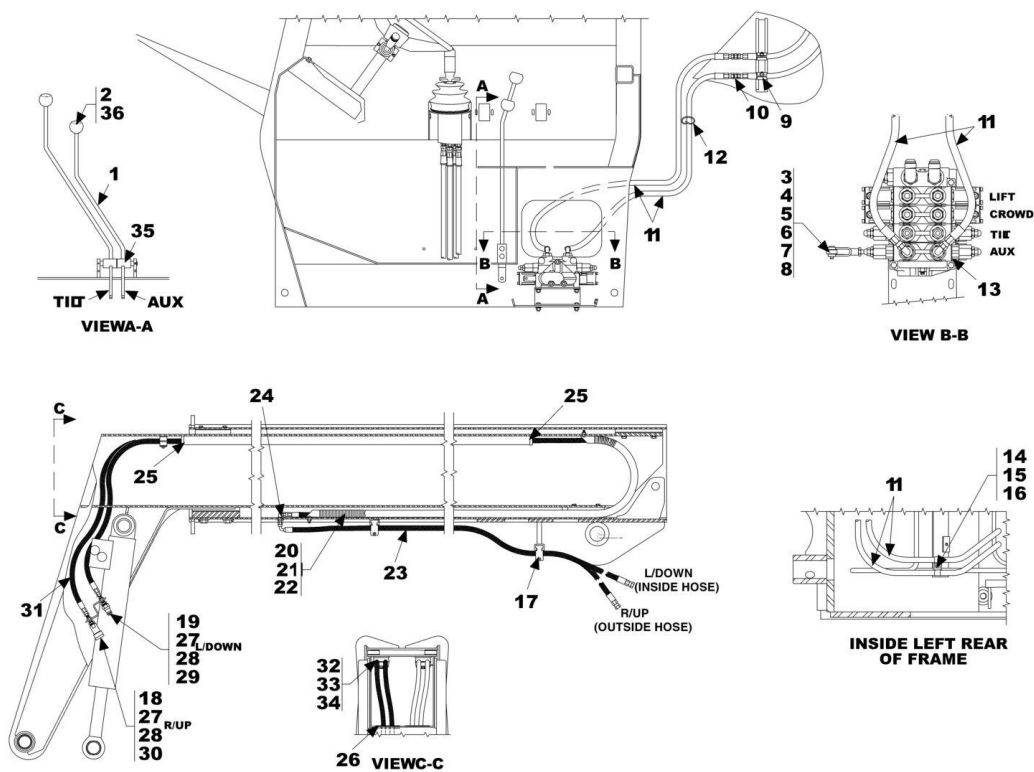
SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-13. (91085125) AUXILIARY ELECTRONICS ASSEMBLY 2 SECTION BOOM ONLY

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91085125	1	AUX ELECTRONICS ASSEMBLY, (2 section boom), (includes all items)	
1	91143105	1	AUX FRAME HARNESS	
2	91083550	1	AUX BOOM HARNESS	
3	91121283	1	RECEPTICAL BRACKET	
4	90207661	1	6 CONTACT SOCKET	
5	85941016	1	SUPPORT CLAMP	
6	90027187	24	NYLON TIE	
7	77133139	1	CLAMP SET	
8	77133168	1	CLAMP SET	
9	77133140	2	COVER PLATE	
10	77133177	2	HEX BOLT	
11	77133141	1	BASE PLATE	
12	88201005	2	HEX HD CAPSCREW, 1/4-20X1, GR5	
13	88521304	2	HEX LOCKNUT, 1/4-20	
14	91083216	2	CUSHION CLAMP	
15	91123155	1	DECAL	
16	91123154	1	AUX DASH HARNESS	
17	77163204	2	SWITCH	
18	77383470	2	SWITCH BOOT	
19	88301088	2	RD HD MACH SCREW, #10-24X3/8	
20	88561105	2	FLATWASHER, #10	

SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-14. (91485013) R.H. AUXILIARY HYDRAULIC ASSEMBLY 2 SECTION BOOM ONLY



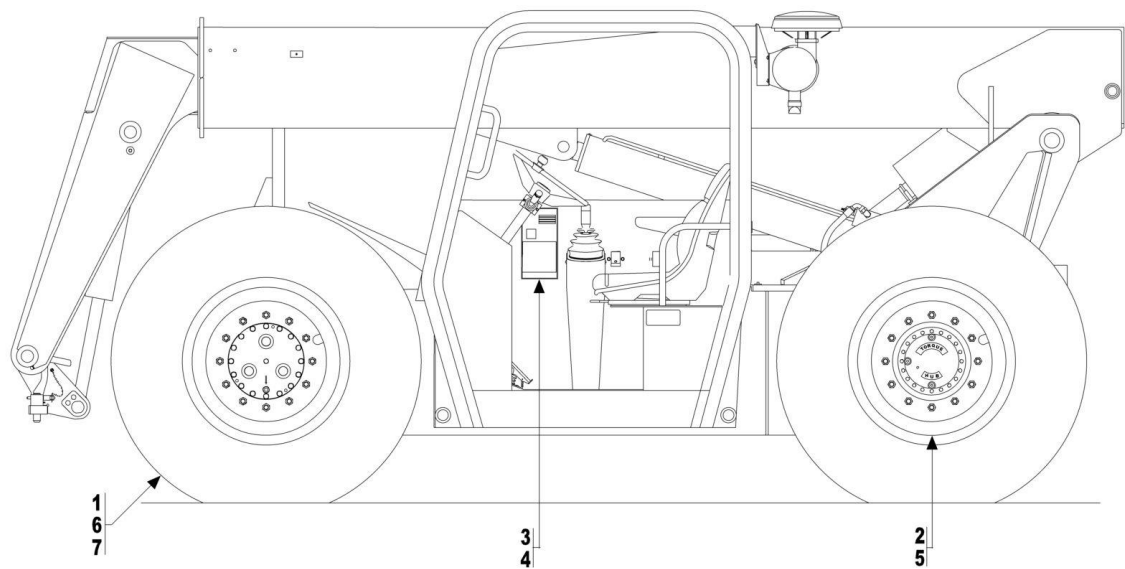
SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-14. (91485013) R.H. AUXILIARY HYDRAULIC ASSEMBLY 2 SECTION BOOM ONLY

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91485013	1	R.H. AUXILIARY HYDRAULIC ASSEMBLY, (2 section boom), (includes all items)	
	91385008	1	LEVER ASSY, (includes items 1, 35 & 36)	
1	91386006	1	AUXILIARY LEVER WELDMENT	
2	91083547	1	AUXILIARY DECAL	
3	88821004	1	ADJUSTABLE YOKE END	
4	90027987	1	SPRING CLEVIS	
5	88501406	1	HEX JAM NUT, 3/8-24	
6	91086081	1	ROD LINKAGE	
7	90021552	1	CLEVIS PIN	
8	88631301	1	COTTER PIN, 1/16X1/2	
9	91383039	2	CUSHION CLAMP	
10	88661065	2	UNION, 1/2 TUBE	
11	84718026	2	HOSE ASSY	
12	90027187	10	TIE WRAP	
13		Ref	MAIN CONTROL VALVE, (See MAIN CONTROL VALVE W/AUXILIARY HYDRAULICS for Breakdown)	
14	91043147	2	SUPPORT CLAMP	
15	88201022	1	HEX HD CAPSCREW, 5/16-18X1-1/2, GR5	
16	88561108	1	FLATWASHER, 5/16	
17	90207463	4	CUSHION CLAMP	
18	91043125	1	DUST PLUG	
19	91043126	1	DUST CAP	
20	91083290	1	HOSE CARRIER	
21	88411037	4	ROUND HD CARRIAGE BOLT, 5/16-18X1	
22	88521205	4	HEX LOCKNUT, 5/16-18	
23	84717563	2	HOSE ASSEMBLY	
24	90027179	2	ADAPTER, 90, BULK HEAD	
25	90206194	8 in	TRIM-LOCK	
26	90206199	28 in	TRIM-LOCK	
27	91123061	2	BULK HEAD FITTING	
28	88712305	2	REDUCING BUSHING, 1/2X1/4	
29	90204244	1	MALE HYDRAULIC COUPLER	
30	90204245	1	FEMALE HYDRAULIC COUPLER	
31	84718032	2	HOSE ASSY	
32	77133139	1	CLAMP SET	
33	77133140	1	COVER PLATE	
34	77133177	1	HEX HD CAPSCREW, 5/16-18X1-3/8	
35	91083136	1	BUSHING	
36	90200638	1	KNOB	

SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-15. (91485021) (9148-5022) FOAM FILLED TIRE ASSEMBLY 2 SECTION BOOM



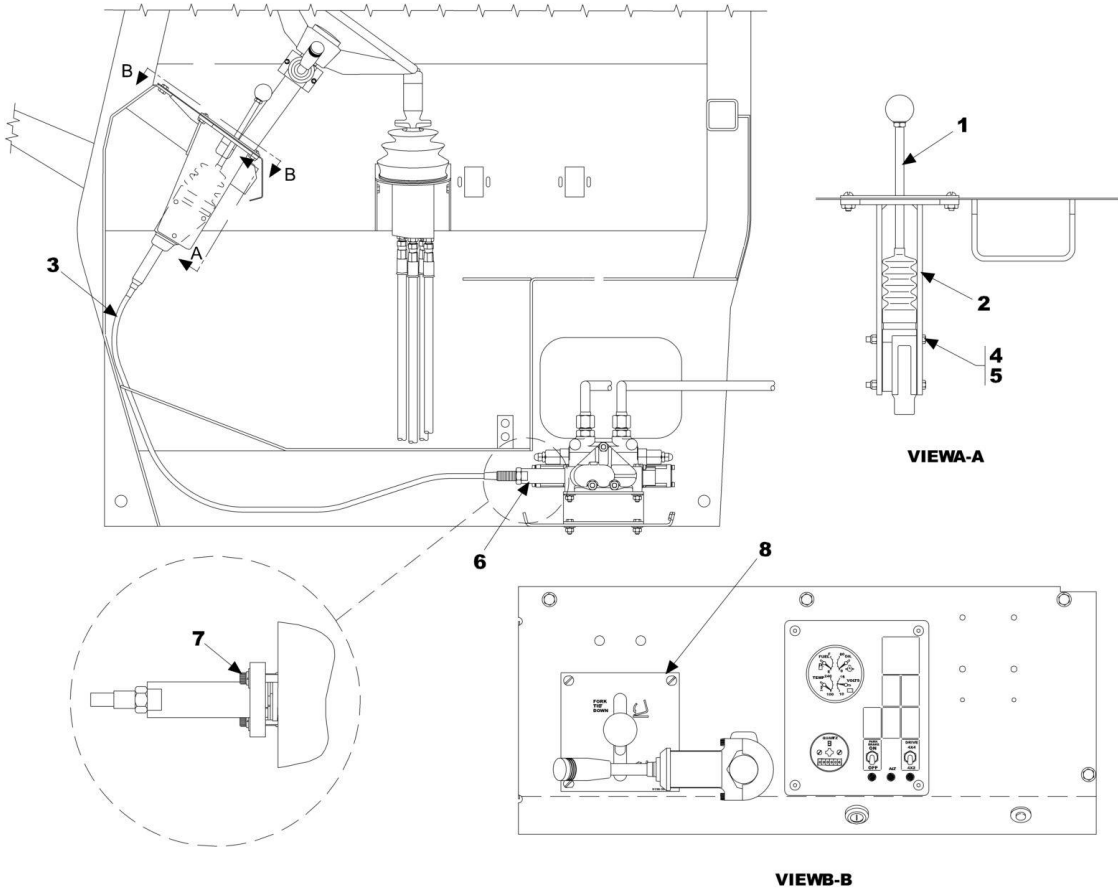
SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-15. (91485021) (9148-5022) FOAM FILLED TIRE ASSEMBLY 2 SECTION BOOM

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91485021	1	FOAM FILLED TIRE ASSEMBLY, (includes items 1 thru 3)	
	91485022	1	FOAM FILLED TIRE ASSEMBLY, (includes items 4 thru 7)	
1	91395006	4	FOAM FILLED TIRE ASSY	
2	91393007	4	TIRE DECAL	
3	91483048	1	SN AND ATTACHMENT PLATE (524D LoPro)	
4	91483052	1	SN AND ATTACHMENT PLATE (524D LoPro)	
5	91123160	4	TIRE DECAL	
6	91035247	2	FOAM FILLED TIRE ASSY, R.H.	
7	91035248	2	FOAM FILLED TIRE ASSY, L.H.	

SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-16. (91485012) L.H. TILT ASSEMBLY



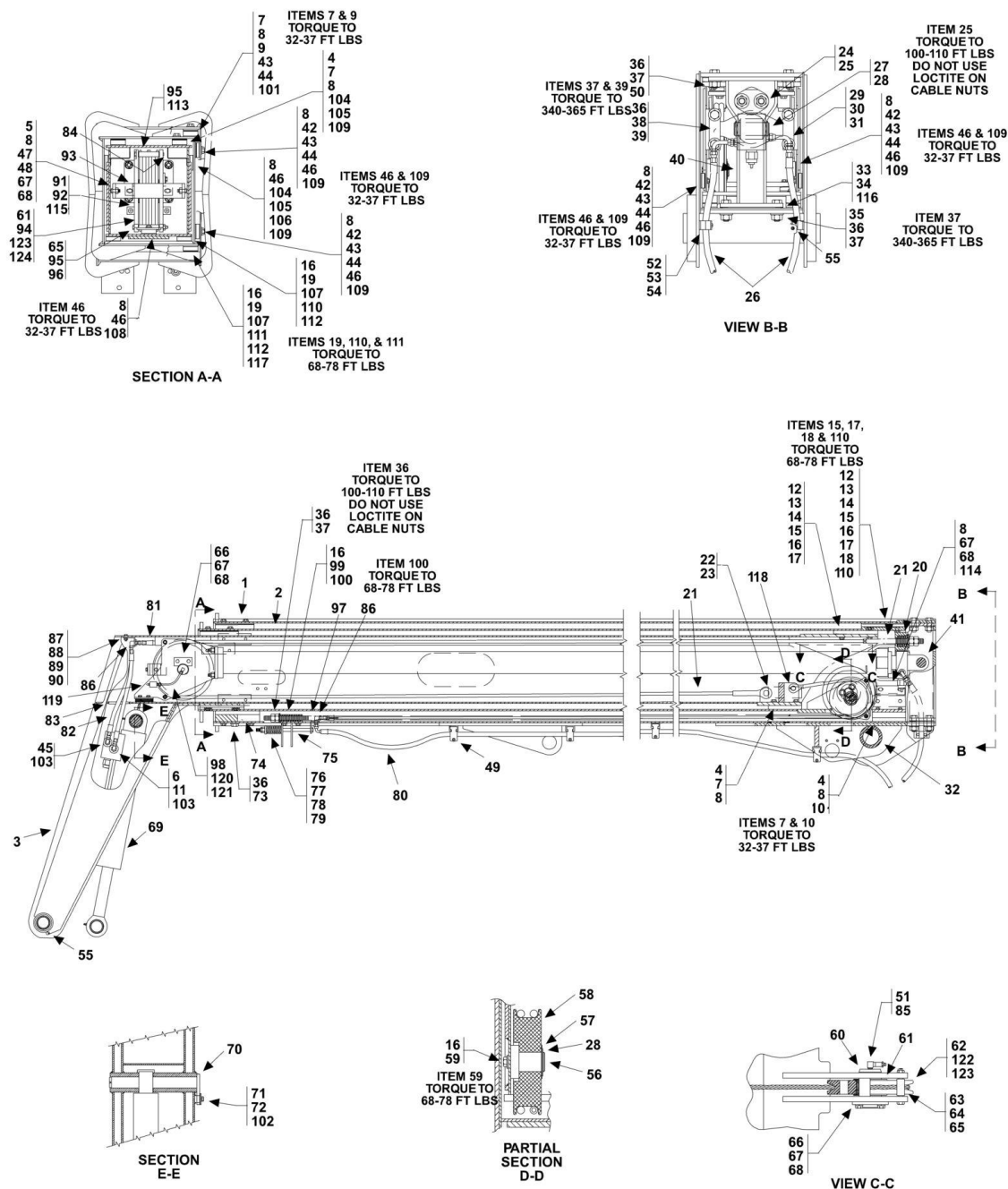
SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-16. (91485012) L.H. TILT ASSEMBLY

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91485012	1	L.H. TILT ASSEMBLY, (includes all items)	
	91345010	1	REMOTE VALVE CONTROL ASSEMBLY, (includes items 1 thru 5)	
1	9103019	1	REMOTE VALVE CONTROL	
2	91366007	1	LEVER BRACKET	
3	91363043	1	CONTROL CABLE	
4	88201012	3	HEX HD CAPSCREW, 1/4-20X2-3/4, GR5	
5	88521304	3	HEX LOCKNUT, 1/4-20	
6	91123062	1	CABLE ADAPTER BONNET	
7	88211044	2	SOCKET HD CAPSCREW, 1/4-20X1-1/2, GR8	
8	91363040	1	TILT GUIDE PLATE	

SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-17. (91485020) 3 SECTION BOOM ASSEMBLY



SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-17. (91485020) 3 SECTION BOOM ASSEMBLY

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91485020	1	3 SECTION BOOM ASSY	
1	91086140	1	BOOM WELDMENT, (first section)	
2	91086141	1	BOOM WELDMENT, (second section)	
3	91086142	1	BOOM WELDMENT, (third section)	
4	91123019	6	BEARING PAD, 5/8X6	
5	91121122	1	GUIDE BAR	
6	91053426	1	CONNECTOR, (includes item 103)	
7	88201535	8	HEX HD CAPSCREW, 3/8-24X1-1/4, GR5	
8	88561109	42	FLATWASHER, 3/8	
9	88201536	AR	HEX HD CAPSCREW, 3/8-24X1-1/2, GR5	
10	88201538	4	HEX HD CAPSCREW, 3/8-24X2, GR5	
11	88662105	1	ELBOW, 90, (swivel nut)	
12	91083297	4	BEARING PAD, 1/2X8	
13	91081447	4	SPACER, (.132 thick)	
14	91121081	6	SHIM, (.06 thick)	
15	88201565	6	HEX HD CAPSCREW, 1/2-20X1-1/4, GR5	
16	90027471	21	HARDENED FLATWASHER, 1/2	
17	88201566	AR	HEX HD CAPSCREW, 1/2-20X1-1/2, GR5	
18	88201563	AR	HEX HD CAPSCREW, 1/2-20X7/8, GR5	
19	88201564	AR	HEX HD CAPSCREW, 1/2-20X1, GR5	
20	91123018	2	SPRING	
21	91083431	2	EXTENSION CABLE, 1/2	
22	91121080	1	EXTENSION CABLE PIN	
23	88581310	2	RETAINING RING EXTERNAL	
24	91121079	2	SPECIAL WASHER, 7/8	
25	88501314	4	HEX NUT, 7/8-14	
26	84719651	2	HOSE ASSEMBLY	
27	91121041	1	CROWD CYLINDER PIN	
28	88581320	3	RETAINING RING EXTERNAL	
29	86561308	2	ADAPTER	
30	91123022	2	ADAPTER, (includes item 31)	
31	88591205	2	O-RING	
32	91083298	2	BUSHING	
33	91121023	2	SHIM, (.0598)	
34	91121024	2	SHIM, (.0359)	
35	83201039	4	HEX HD CAPSCREW, 3/4-10x2-1/2, GR8	
36	90027473	15	HARDENED WASHER, 3/4	
37	88501012	10	HEX NUT, 3/4-10	
38	91121066	2	CROWD CYLINDER RETAINER	
39	83201017	4	HEX HD CAPSCREW, 3/4-10X2-3/4, GR8	
40	91126010	1	CROWD CYLINDER MOUNTING BRACKET	
41	91385016	1	CROWD CYLINDER, (See CROWD CYLINDER ASSEMBLY 3 SECTION BOOM ONLY for Breakdown)	
42	91033186	8	BEARING PAD, 1/2X6	
43	91031236	10	SPACER, (.06)	
44	90205870	24	SHIM, (.06)	
45	91053450	1	FITTING, (includes item 103)	
46	88201532	22	HEX HD CAPSCREW, 3/8-24X3/4, GR5	
47	88501006	2	HEX NUT, 3/8-16	
48	91123136	2	BRASS HEX HD CAPSCREW, 3/8-16X1	

SECTION 12 - OPTIONAL EQUIPMENT

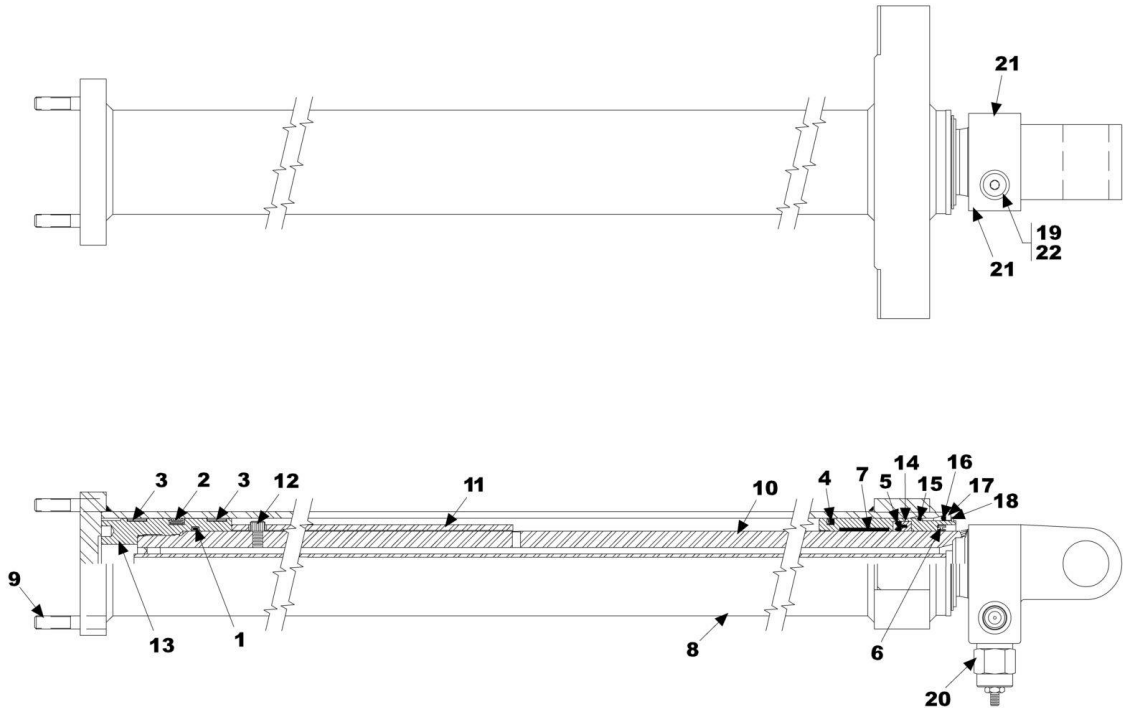
ITEM	PART NUMBER	QTY	DESCRIPTION	REV
49	91383039	8	CUSHION CLAMP	
50	83201038	4	HEX HD CAPSCREW, 3/4-10x2-1/4, GR8	
51	88712011	1	STREET ELBOW, 90, 1/8	
52	77133893	2	STAUFF CLAMP SET	
53	77133052	2	STAUFF COVER PLATE	
54	77133209	4	HEX HD CAPSCREW, 1/4-20X1-3/8	
55	88671001	4	LUBE FITTING, STRAIGHT, 1/8	
56	91081326	1	HOSE REEL SUPPORT	
57	90203040	1	THRUST WASHER	
58	91123016	1	HOSE SHEAVE	
59	83201123	3	HEX HD CAPSCREW, 1/2-13X1, GR8	
60	91121197	1	RETRACT SHEAVE PIN	
61	91041451	5	THRUSTWASHER	
62	91125031	1	RET. SHEAVE ASSEMBLY, (includes item 122 & 1 of 123)	
63	91121056	2	RETAINER ROLLER	
64	88201043	2	HEX HD CAPSCREW, 3/8-16X3, GR5	
65	88521306	3	HEX LOCKNUT, 3/8-16	
66	86641158	2	PIN KEEPER	
67	88201034	8	HEX HD CAPSCREW, 3/8-16X7/8, 1 GR5	
68	88551011	8	LOCKWASHER, 3/8	
69	91083513	1	TILT CYLINDER	
70	91146052	1	PIN WELDMENT	
71	88201065	1	HEX HD CAPSCREW, 1/2-13X1, 1 GR5	
72	83621283	1	SPECIAL WASHER	
73	88201608	2	HEX HD CAPSCREW, 3/4-16X1-1/2, 1 GR5	
74	91121022	1	BEARING PLATE	
75	91126008	2	HOSE TAKE-UP WELD	
76	91123054	2	COMPRESSION SPRING	
77	91121134	2	SPRING RETAINER	
78	88501008	2	HEX NUT, 1/2-13	
79	88501108	2	HEAVY HEX JAM NUT, 1/2-13	
80	84718280	2	HOSE ASSEMBLY	
81	84718281	2	HOSE ASSEMBLY	
82	84717896	2	HOSE ASSEMBLY	
83	90206199	13 in	TRIM-LOCK	
84	90206194	3.5 in	TRIM-LOCK	
85	91033445	1	LUB FITTING	
86	90027179	4	BULKHEAD FITTING, 90	
87	91121125	1	BULKHEAD BRACKET	
88	88201020	2	HEX HD CAPSCREW, 5/16-18X1, 1 GR5	
89	88551010	2	LOCKWASHER, 5/16	
90	88501005	2	HEX NUT, 5/16-18	
91	91126009	1	EXTEND CABLE BRACKET	
92	88521208	4	HEX LOCKNUT, 1/2-13	
93	91121196	1	EXTEND CABLE PIN	
94	91125030	2	EXTEND SHEAVE ASSEMBLY, (includes item 124 & 1 of 123)	
95	91121045	2	RETAINER ROLLER	
96	83201073	1	HEX HD CAPSCREW, 3/8-16X4-1/2, GR8	
97	91083432	1	RETRACTION CABLE, (includes item 118)	
98	72088049	20 in	NYLON TUBING, 1/4	
99	91081087	1	CABLE ADJUSTMENT BLOCK	

SECTION 12 - OPTIONAL EQUIPMENT

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
100	83201026	4	HEX HD CAPSCREW, 1/2-13X1-1/2, GR8	
101	91033185	2	BEARING PAD, 3/4X6	
102	88551013	1	LOCKWASHER, 1/2	
103	88591207	2	O-RING	
104	91121083	4	SPACER, (.06)	
105	91121082	8	SHIM, (.06)	
106	91123021	2	BEARING PAD, 1/2X6	
107	91083063	4	BEARING PAD, 5/8X8	
108	91033187	1	BEARING PAD, 5/8x3-1/4	
109	88201534	4	HEX HD CAPSCREW, 3/8-24X1, GR5	
110	88201562	6	HEX HD CAPSCREW, 1/2-20X3/4, GR5	
111	88201568	4	HEX HD CAPSCREW, 1/2-20X2, GR5	
112	91081172	4	SPACER, (.132)	
113	88201046	1	HEX HD CAPSCREW, 3/8-16X3-3/4, GR5	
114	91126071	1	HOSE GUARD	
115	88561111	4	FLATWASHER, 1/2	
116	91121157	2	SHIM, (.134)	
117	91081171	2	SHIM	
118	88631337	1	COTTER PIN, 3/16x1-1/2	
119	88671002	2	LUBE FITTING, STRAIGHT, 1/8	
120	86881276	2	TUBE FITTING, 90	
121	86881273	2	STRAIGHT TUBE FITTING	
122	91121031	1	RET CABLE SHEAVE	
123	91123102	2	BUSHING	
124	91121032	1	EXTEND CABLE SHEAVE	

SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-18. (91385016) CROWD CYLINDER ASSEMBLY 3 SECTION BOOM ONLY



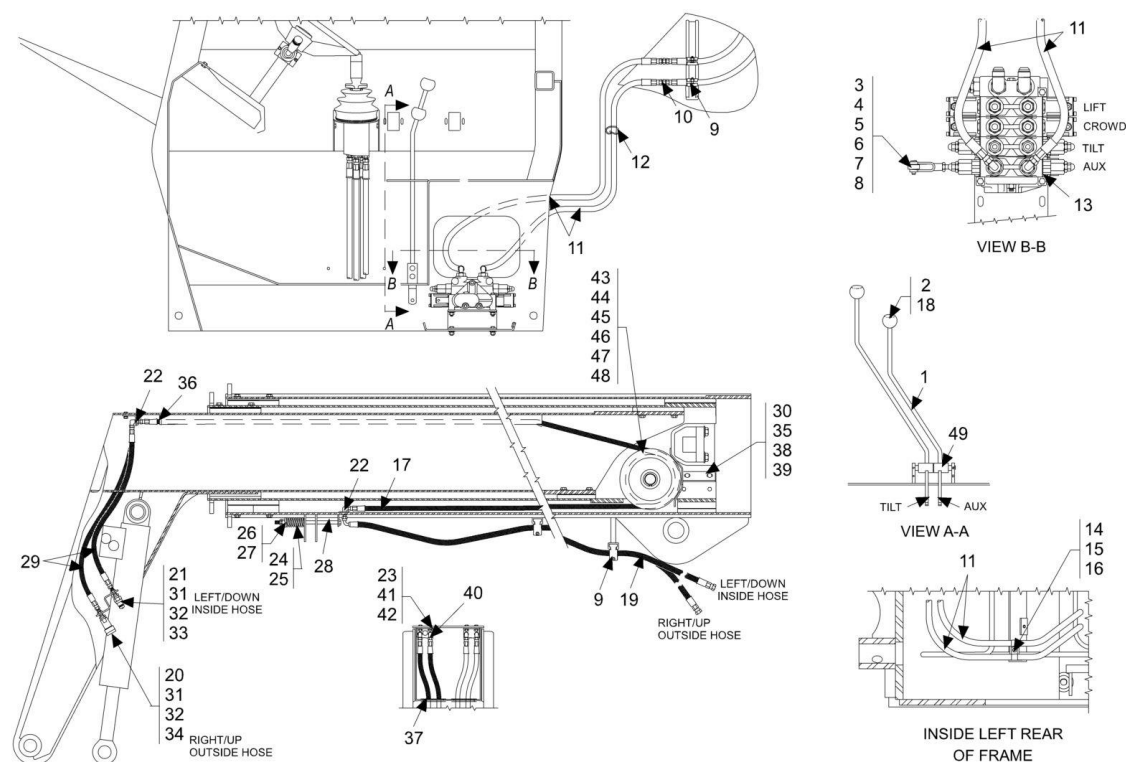
SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-18. (91385016) CROWD CYLINDER ASSEMBLY 3 SECTION BOOM ONLY

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91385016	1	CROWD CYLINDER ASSY, (3 section boom), (includes all items)	
	91333029	1	PACKING KIT, (includes items 1 thru 7)	
1	88591036	1	O-RING	
2	91123081	1	PISTON SEAL	
3	91123082	2	PISTON WEAR RING	
4	91123137	1	STATIC-SEAL	
5	80003082	1	ROD SEAL	
6	80003337	1	ROD WIPER	
7	80003227	1	ROD BEARING	
8	91086139	1	BODY WELDMENT	
9	91121180	4	STUD	
10	91086138	1	ROD WELDMENT	
11	91121178	1	STOP LUBE	
12	88211068	1	SOCKET HD CAPSCREW, 3/8-16X5/8, GR8, (hand torque to 40-45 ft lbs)	
13	91121176	1	PISTON, (hand torque to 450-475ft lbs)	
14	91121307	1	CYLINDER HEAD	
15	91123086	1	RETAINING RING	
16	80003152	12 in	NEOPRENE CORD	
17	91121179	1	SNAP RING WASHER	
18	91123085	1	SNAP RING	
19	88662193	1	HEX HD PLUG, (includes item 22)	
20	91123089	1	LOAD CONTROL VALVE	
21	80003447	2	THREADED CAP PLUG	
22	88591205	1	O-RING	

SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-19. (91485014) R.H. AUXILIARY HYDRAULIC ASSEMBLY 3 SECTION BOOM ONLY



SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-19. (91485014) R.H. AUXILIARY HYDRAULIC ASSEMBLY 3 SECTION BOOM ONLY

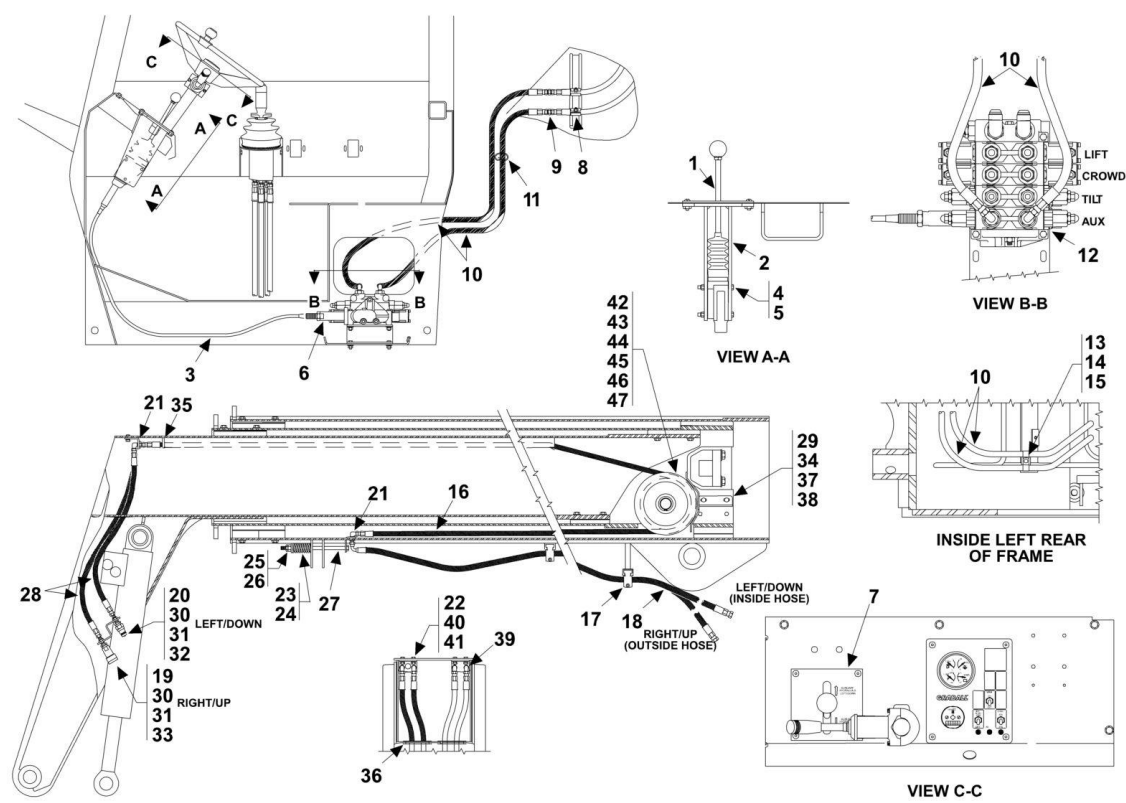
ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91485014	1	R.H.AUXILIARY HYDRAULIC ASSEMBLY, (3 section boom), (includes all items)	
	91385008	1	LEVER ASSY, (includes items 1, 18 & 49)	
1	91386006	1	AUXILIARY LEVER WELDMENT	
2	91083547	1	AUXILIARY DECAL	
3	88821004	1	ADJUSTABLE YOKE END	
4	90027987	1	SPRING CLEVIS	
5	88501406	1	HEX JAM NUT, 3/8-24	
6	91086081	1	ROD LINKAGE	
7	90021552	1	CLEVIS PIN	
8	88631301	1	COTTER PIN, 1/16X1/2	
9	91383039	10	CUSHION CLAMP	
10	88661065	2	UNION, 1/2 TUBE	
11	84718026	2	HOSE ASSY	
12	90027187	10	TIE WRAP	
13		Ref	MAIN CONTROL VALVE, (See MAIN CONTROL VALVE W/AUXILIARY HYDRAULICS for Breakdown)	
14	91043147	2	SUPPORT CLAMP	
15	88201022	1	HEX HD CAPSCREW, 5/16-18X1-1/2, GR5	
16	88561108	1	FLAT WASHER, 5/16	
17	84718281	2	HOSE ASSEMBLY	
18	90200638	1	KNOB	
19	84718280	2	HOSE ASSEMBLY	
20	91043125	1	DUST PLUG	
21	91043126	1	DUST CAP	
22	90027179	4	ADAPTER, 90, BULK HEAD	
23	88551010	2	LOCKWASHER, 5/16	
24	91123054	2	COMPRESSION SPRING	
25	91121134	2	SPRING RETAINER	
26	88501008	2	HEX NUT, 1/2-13	
27	88501108	2	HEAVY HEX JAM NUT, 1/2-13	
28	91126008	2	HOSE TAKE-UP WELDMENT	
29	84718041	2	HOSE ASSEMBLY	
30	91126080	1	HOSE GUARD	
31	91123061	2	BULK HEAD FITTING	
32	88712305	2	REDUCING BUSHING, 1/2X1/4	
33	90204244	1	MALE HYDRAULIC COUPLER	
34	90204245	1	FEMALE HYDRAULIC COUPLER	
35	88201034	2	HEX HD CAPSCREW, 3/8-16X7/8, GR5	
36	90206194	3.5 in	TRIM-LOCK	
37	90206199	13 in	TRIM-LOCK	
38	88551011	2	LOCKWASHER, 5/16	
39	88561109	2	FLAT WASHER, 3/8	
40	91121125	1	BULKHEAD BRACKET	
41	88201019	2	HEX HD CAPSCREW, 5/16-18X7/8, GR5	
42	88501005	2	HEX NUT, 5/16-18	
43	91123016	1	AUX SHEAVE HOSE	
44	91081326	1	HOSE REEL SUPPORT	
45	90203040	1	THRUST WASHER	
46	88581320	1	RETAINING RING EXTERNAL	

SECTION 12 - OPTIONAL EQUIPMENT

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
47	83201123	3	HEX HD CAPSCREW, 1/2-13X1, (torque to 68-78 ft lbs)	
48	90027471	3	HARDENED FLAT WASHER, 1/2	
49	91083136	1	BUSHING	

SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-20. (91485009) AUXILIARY HYDRAULIC ASSEMBLY 3 SECTION BOOM ONLY



SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-20. (91485009) AUXILIARY HYDRAULIC ASSEMBLY 3 SECTION BOOM ONLY

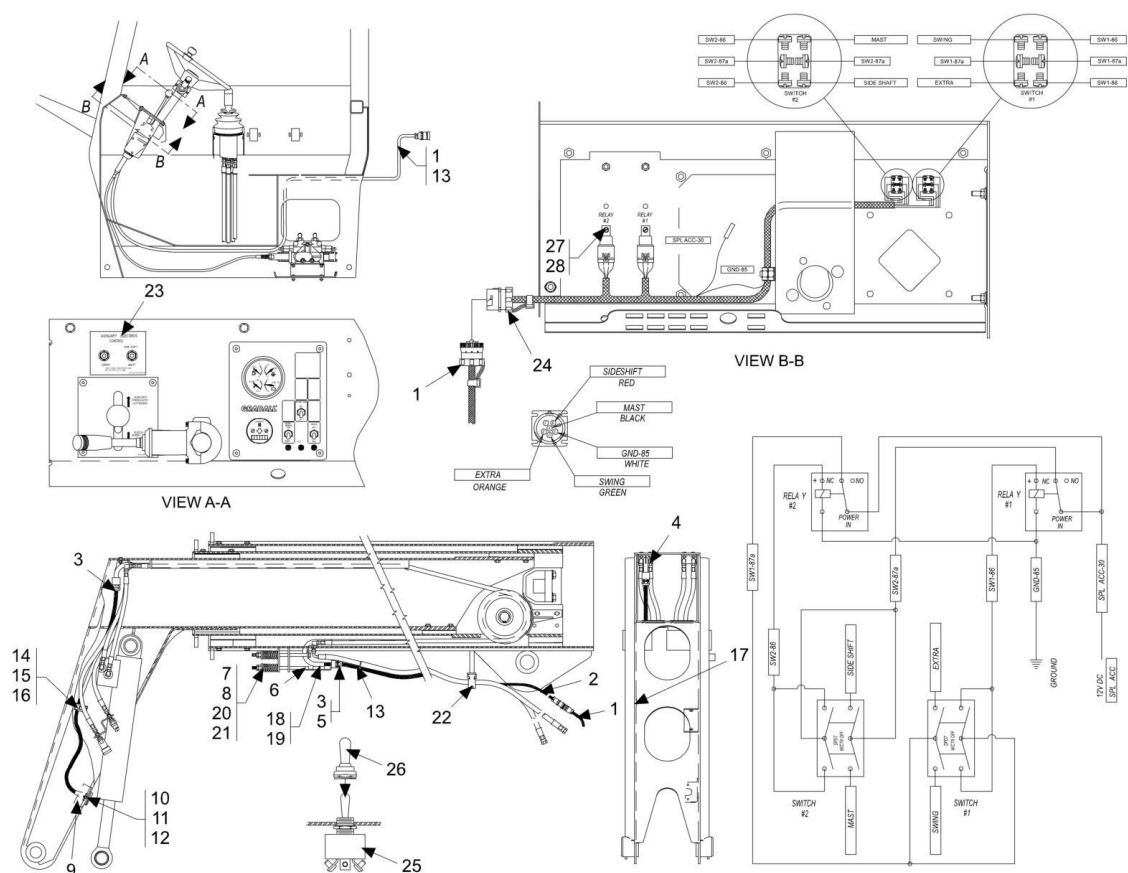
ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91485009	1	AUX HYDRAULICS ASSEMBLY, (3 section boom), (includes all items)	
	91345010	1	REMOTE VALVE CONTROL ASSEMBLY, (includes items 1 thru 5)	
1	91303019	1	REMOTE VALVE CONROL	
2	91366007	1	LEVER BRACKET	
3	91363043	1	CONTROL CABLE	
4	88201012	3	HEX HD CAPSCREW, 1/4-20X2-3/4, GR5	
5	88521304	3	HEX LOCKNUT, 1/4-20	
6	91123062	1	CABLE ADAPTER BONNET	
7	91363045	1	GUIDE PLATE	
8	90207463	2	CUSHION CLAMP, 3/4	
9	88661065	2	UNION, 1/2 TUBE	
10	84718026	2	HOSE ASSEMBLY	
11	90027187	10	TIE WRAP	
12		Ref	CONTROL VALVE ASSEMBLY, (See MAIN CONTROL VALVE W/AUXILIARY HYDRAULICS for Breakdown)	
13	91043147	2	SUPPORT CLAMP	
14	88201022	1	HEX HD CAPSCREW, 5/16-18X1-1/2, GR5	
15	88561108	1	FLATWASHER, 5/16	
16	84718281	2	HOSE ASSEMBLY	
17	91383039	8	CUSHION CLAMP	
18	84718280	2	HOSE ASSEMBLY	
19	91043125	1	DUST PLUG	
20	91043126	1	DUST CAP	
21	90027179	4	ELBOW, 90	
22	88551010	2	LOCKWASHER, 5/16	
23	91123054	2	COMPRESSION SPRING	
24	91121134	2	SPRING RETAINER	
25	88501008	2	HEX NUT, 1/2-13	
26	88501108	2	HEAVY HEX JAM NUT, 1/2-13	
27	91126008	2	HOSE TAKE UP WELD	
28	84718041	2	HOSE ASSEMBLY	
29	91126080	1	HOSE GUARD	
30	91123061	2	BULK HEAD FITTING	
31	88712305	2	REDUCING BUSHING, 1/2X1/4	
32	90204244	1	MALE HYDRAULIC COUPLER	
33	90204245	1	FEMALE HYDRAULIC COUPLER	
34	88201034	2	HEX HD CAPSCREW, 3/8-16X7/8, GR5	
35	90206194	3.5 in	TRIM-LOCK, (sold in 25ft lenghts)	
36	90206199	13 in	TRIM-LOCK, (sold in 25ft lenghts)	
37	88551011	2	LOCKWASHER, 3/8	
38	88561109	2	FLATWASHER, 3,8	
39	91121125	1	BULKHEAD BRACKET	
40	88201019	2	HEX HD CAPSCREW, 5/16-18X7/8, GR5	
41	88501005	2	HEX NUT, 5/16-18	
42	91123016	1	AUXILIARY HOSE SHEEVE	
43	91081326	1	HOSE REEL SUPPORT	
44	90203040	1	THRUSTWASHER	
45	88581320	1	RETAINING RING EXT	
46	83201123	3	HEX HD CAPSCREW, 1/2-13X1, (torque to 68-78 ft lbs)	

SECTION 12 - OPTIONAL EQUIPMENT

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
47	90027471	3	HARDENED FLATWASHER, 1/2	

SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-21. (91085128) AUXILIARY ELECTRONICS ASSEMBLY 3 SECTION BOOM ONLY



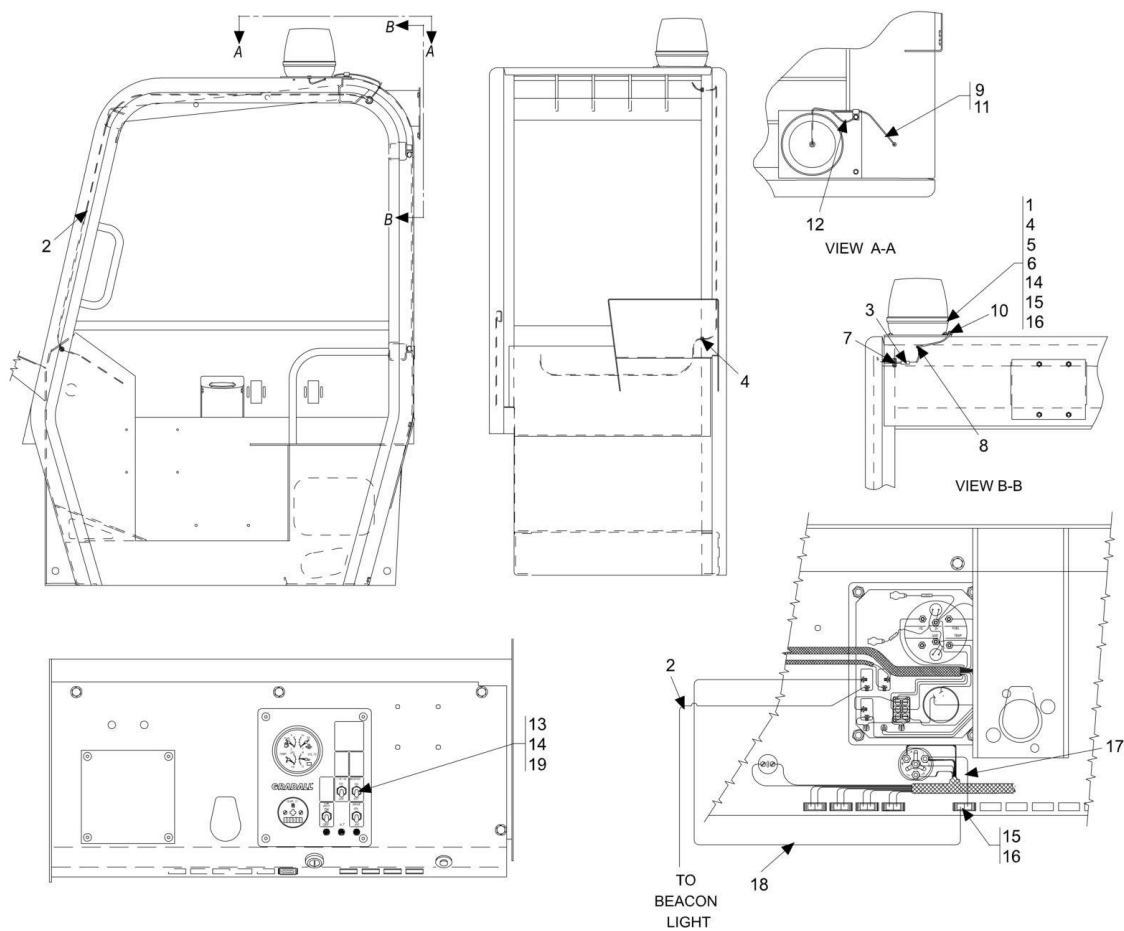
SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-21. (91085128) AUXILIARY ELECTRONICS ASSEMBLY 3 SECTION BOOM ONLY

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91085128	1	AUX ELECTRONICS ASSEMBLY, (3 section boom), (includes all items)	
1	91143105	1	AUX FRAME HARNESS	
2	91083551	1	AUX BOOM HARNESS	
3	91123055	2	STRAIN RELIEF FITTING	
4	91126029	1	HOSE AND CABLE SUPPORT	
5	91126031	1	CABLE TAKE-UP WELDMENT	
6	91126032	1	CABLE TAKE-UP SUPPORT	
7	91123054	1	COMPRESSION SPRING	
8	91121134	1	SPRING RETAINER	
9	91121283	1	RECEPTICAL BRACKET	
10	90207661	1	6 CONTACT SOCKET	
11	88201005	2	HEX HD CAPSCREW, 1/4-20X1, GR5	
12	88521304	2	HEX LOCKNUT, 1/4-20	
13	90027187	22	NYLON TIE	
14	77133168	1	CLAMP SET	
15	77133140	1	COVER PLATE	
16	77133177	1	HEX BOLT	
17	77133141	1	BASE PLATE	
18	88201017	2	HEX HD CAPSCREW, 5/16-18X5/8, GR5	
19	88551010	2	LOCKWASHER, 5/16	
20	88501008	1	HEX NUT, 1/2-13	
21	88501108	1	HEAVY HEX JAM NUT, 1/2-13	
22	91083216	1	CUSHION CLAMP	
23	91123155	1	DECAL	
24	91123154	1	AUX DASH HARNESS	
25	77163204	2	SWITCH	
26	77383470	2	SWITCH BOOT	
27	88301088	2	RD HD MACH SCREW, #10-24X3/8	
28	88561105	2	FLATWASHER, #10	

SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-22. (91345013) BEACON LIGHT PACKAGE



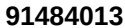
SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-22. (91345013) BEACON LIGHT PACKAGE

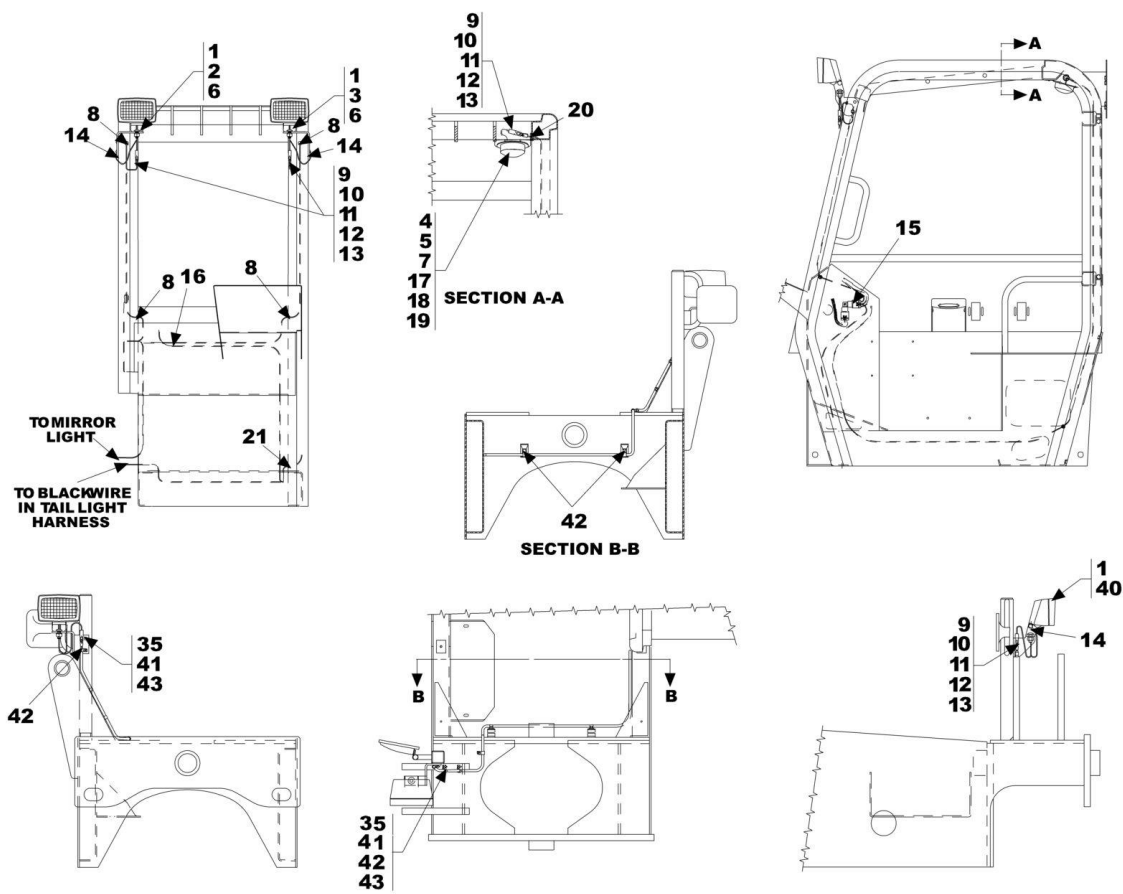
ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91345013	1	BEACON LIGHT PACKAGE, (includes all items)	
1	91343031	1	ROTATING BEACON	
2	91121151	1	JUMPER WIRE	
3	86683480	1	BUTT CONNECTOR	
4	90027214	2	RUBBER GROMMET	
5	91341012	1	BEACON BRACKET	
6	90027319	2	DRILL AND TAP SCREW, 1/4-20X1	
7	91033380	1	RUBBER GROMMET	
8	90029955	1	RUBBER GROMMET	
9	82033996	12 in	WIRE LOOM	
10	90021705	1	SUPPORT CLAMP	
11	91053419	2	TIE WRAP	
12	91341013	1	JUMPER WIRE	
13	77383467	1	SPST TOGGLE SWITCH	
14	77383470	1	BOOT	
15	91143108	1	FUSE HOLDER	
16	77363267	1	FUSE, 10 AMP	
17	91141259	1	JUMPER WIRE	
18	91121216	1	JUMPER WIRE	
19	91123177	1	BEACON DECAL	

294

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SECTION 12 - OPTIONAL EQUIPMENT



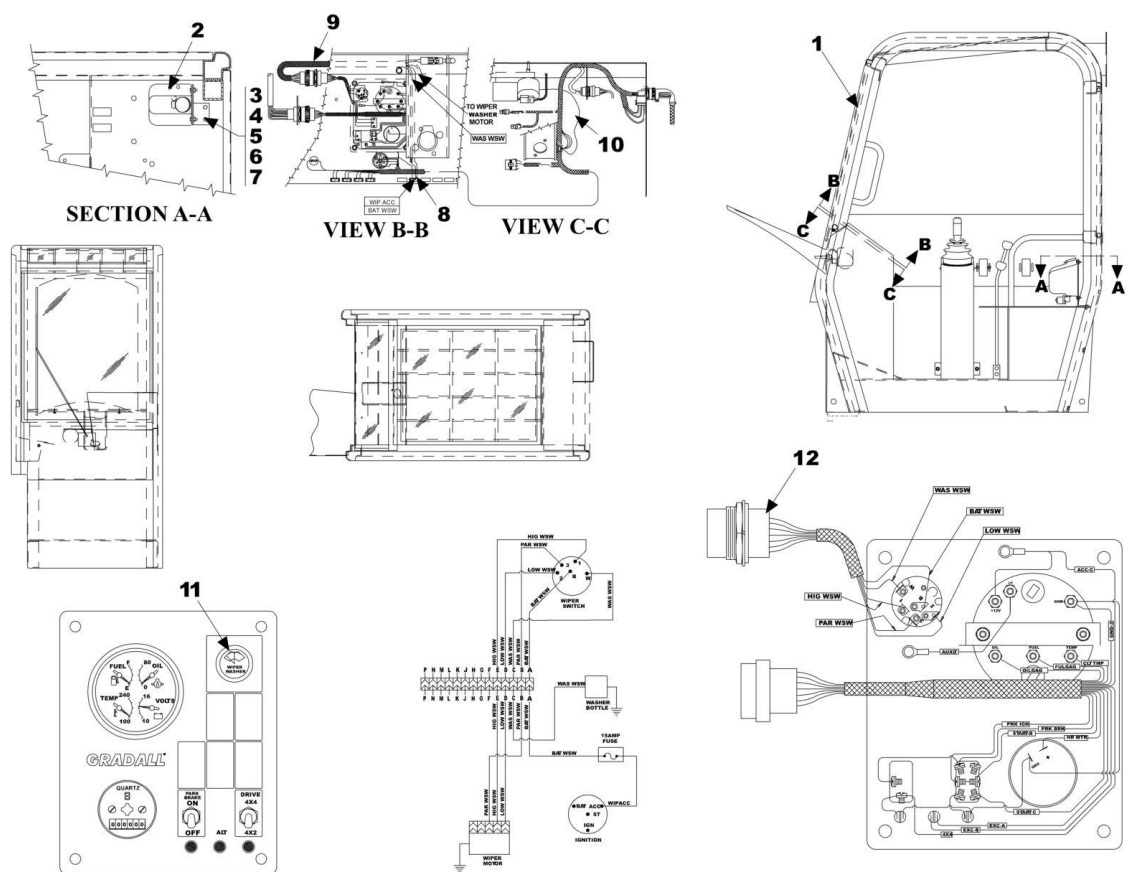
SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-23. (91385004) WORK LIGHT PACKAGE

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91385004	1	WORK LIGHT PACKAGE, (includes all items)	
1	80963050	3	UTILITY FLOOD LIGHT	
2	91361001	1	RH LIGHT SUPPORT	
3	91361002	1	LH LIGHT SUPPORT	
4	24861167	1	INTERIOR LIGHT	
5	91361003	1	MOUNTING BRACKET	
6	90027319	2	DRILL AND TAP SCREW, 1/4-20X1	
7	88321022	2	SELF TAPPING SCREW, #8-32X3/8	
8	90027214	4	RUBBER GROMMET	
9	80963055	4	WEATHER PACK, TOWER	
10	80963056	4	WEATHER PACK, SHROUD	
11	80963068	4	FEMALE PIN TERMINAL	
12	80963069	4	MALE PIN TERMINAL	
13	80963066	8	CABLE SEAL	
14	86883260	3	SCREW EYELET, 3/8	
15	77383410	1	RELAY	
16	91363008	1	LIGHT HARNESS	
17	90029955	1	RUBBER GROMMET	
18	89981036	3	PAN HEAD SCREW, #8-32X3/8	
19	88501610	3	HEX NUT, 1-8	
20	91033380	1	Rubber Grommet	
21	91033425	1	RUBBER GROMMET	
22	90207220	1	MOUNTING BAR	
23	91121145	1	TAIL LIGHT BRACKET	
24	91121146	1	TAIL LIGHT HOUSING	
25	91365045	1	TAIL LIGHT ASSEMBLY	
26	88201018	2	HEX HD CAPSCREW, 5/16-18X3/4, GR5	
27	88561108	2	FLATWASHER, 5/16	
28	88551010	2	LOCKWASHER, 5/16	
29	91141364	1	JUMPER WIRE	
30	80963062	1	WEATHER PACK, SHROUD	
31	80963069	4	MALE PIN TERMINAL	
32	80963066	4	CABLE SEAL	
33	82033996	258 in	FLEX LOOM, (use on all wires, not shown)	
34	91363087	1	TAIL LIGHT HARNESS	
35	88551009	6	LOCKWASHER, 1/4	
36	91141512	1	TAB	
37	91143117	1	STOPLIGHT SWITCH	
38	88201002	1	HEX HD CAPSCREW, 1/4-20X5/8, GR5	
39	88561107	1	FLAT WASHER, 1/4	
40	91361004	1	LIGHT SUPPORT	
41	83661336	5	WELD STUD, 1/4-20X5/8	
42	86621230	6	SUPPORT CLAMP	
43	88501004	5	HEX NUT, 1/4-20	
44	77383467	1	TOGGLE SWITCH, SPST	
45	77383470	1	BOOT	
46	91363009	1	LIGHTS ON/OFF DECAL	
47	91363073	1	WORK LIGHT DASH HARNESS	
48	77363268	1	FUSE, 15 AMP	
49	77363302	1	FUSE, 20 AMP	

SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-24. (91375005) WINDSHIELD/TOP WINDOW KIT INSTALLATION



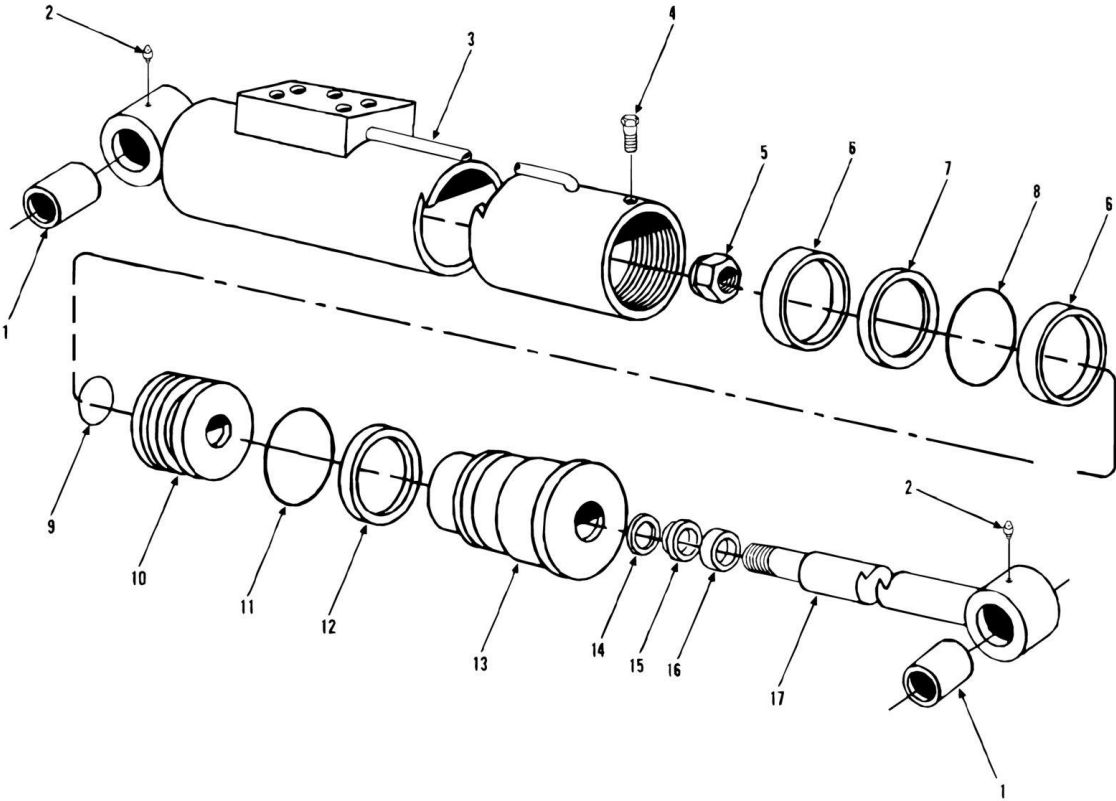
SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-24. (91375005) WINDSHIELD/TOP WINDOW KIT INSTALLATION

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91375005	1	WINDSHIELD/ TOP WINDOW KIT INSTALLATION, (includes all items)	
1	91373011	1	WINDSHIELD/ TOP WINDOW KIT	
2	90029955	1	RUBBER GROMMET	
3	83683085	1	WASHER BOTTLE ASSEMBLY	
4	91146099	1	BOTTLE MOUNTING BRACKET	
5	88201003	6	HEX HD CAPSCREW, 1/4-20X3/4, GR5	
6	88561009	6	FLAT WASHER, 3/4	
7	88501004	6	HEX NUT, 1/4-20	
8	77363268	1	15 AMP FUSE	
9	91143335	1	WIPER-HEATER OPTION HARNESS	
10	91361018	1	JUMPER WIRE	
11	80963101	1	WIPER AND WASHER SWITCH	
12	91143333	1	WIPER-WASHER-HEATER HARNESS	

SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-25. (91083471) SLOPE PILER CARRIAGE SWAY CYLINDER



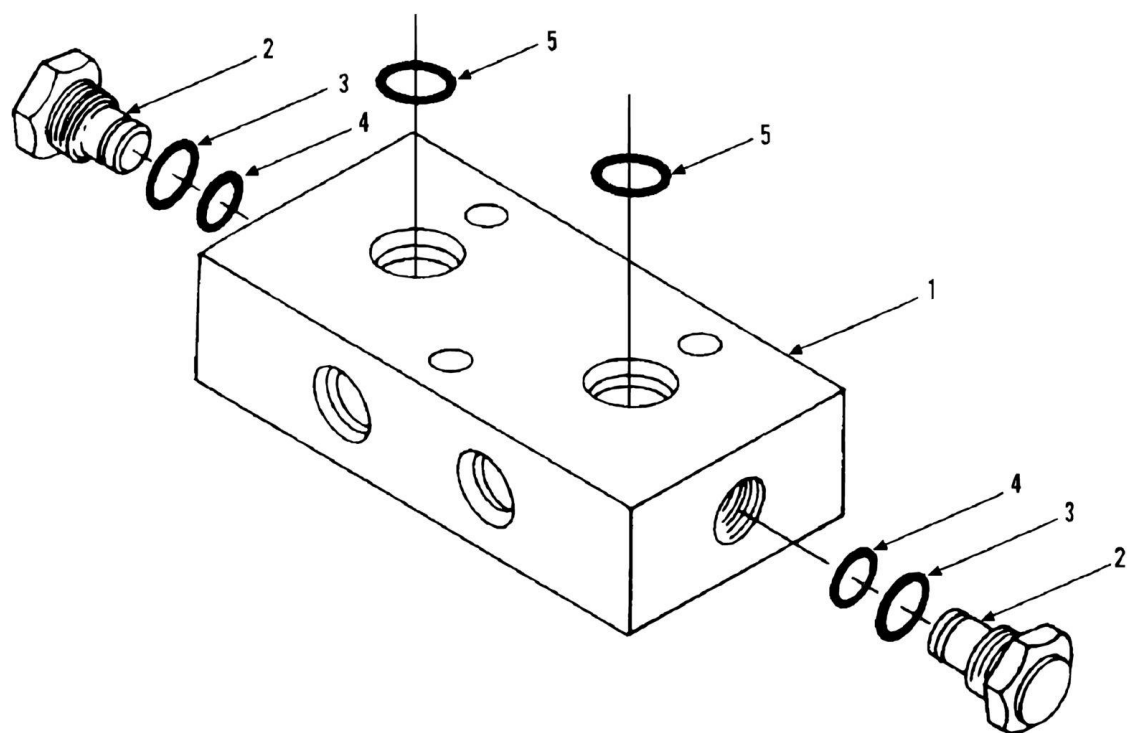
SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-25. (91083471) SLOPE PILER CARRIAGE SWAY CYLINDER

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
	91083471	1	SLOPE PILER CARRIAGE SWAY CYLINDER ASSY, (includes all items)	
	91084308	1	SEAL KIT, (includes items 6 thru 9, 11, 12 & 14 thru 16)	
1	91404352	2	BUSHING	
2	91144128	2	GREASE FITTING	
3	91124083	1	CASE ASSY	
4	91144017	1	CAPSCREW, #8X32X.375	
5	91034156	1	LOCKNUT, (lubricate and torque to 350-400 ft lbs)	
6	Kit	2	WEAR RING	
7	Kit	1	PISTON SEAL	
8	Kit	1	O-RING	
9	Kit	1	O-RING	
10	91124084	1	PISTON	
11	Kit	1	O-RING	
12	Kit	1	BACK-UP RING	
13	91124085	1	CYLINDER HEAD	
14	Kit	1	STEP SEAL	
15	Kit	1	U-CUP	
16	Kit	1	WIPER	
17	91124086	1	ROD ASSY	

SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-26. (9108-3262) DUAL P.O. CHECK VALVE



SECTION 12 - OPTIONAL EQUIPMENT

FIGURE 12-26. (9108-3262) DUAL P.O. CHECK VALVE

ITEM	PART NUMBER	QTY	DESCRIPTION	REV
1	91083262	1	DUAL P.O. CHECK VALVE ASSY, (includes all items)	
	91044002	Ref	SEAL KIT, (includes items 3 & 4)	
		Ref	BODY	
2	77133248	2	CHECK VALVE	
3	91084227	2	O-RING	
4	91084228	2	O-RING	
5	88591009	2	O-RING	

PART NUMBER INDEX

SECTION 12 - OPTIONAL EQUIPMENT

05101441.....53, 55	77143015..... 53, 55, 199, 221	80623016 144	83201135.. 63, 67, 71, 75, 139, 141, 145
0641524.....59	77143017 247	80633030 79, 81, 131	83201144..... 15
14403416.....221	77163102 247	80903009 59	83201155..... 75, 141, 145
2080063.....59	77163204 269, 291	80914235 189	83201158..... 9
2080064.....59	77321274 64, 68	80934035 181	83201172..... 19
24431386.....47	77323029 127, 153	80934036 181	83451104..... 43
24604172.....10	77331004 10	80934038 181	83481285..... 215
24641328..... 250, 253	77333027 226, 230	80934052 187	83481286..... 215
24741047..... 63, 67	77333053 59	80934077 187	83483497..... 71, 75
24771004..... 215	77344055 109	80934080 189	83483584..... 99
24861167..... 296	77363223 217	80934082 187	83621283..... 25, 278
24861170..... 72, 76, 211	77363225 215	80934084 187	83623032.. 133, 135, 193
24921332..... 87	77363263 215	80934241 195	83633002..... 121
3311501..... 59	77363264 215	80934340 187	83641675..... 226, 230
3423263..... 53, 55	77363267 293	80934498 195	83651133..... 81, 135, 145
3520072..... 59	77363268, 215, 250, 253, 296, 299	80934656 195	83661316..... 53, 55, 131
3573363..... 59	77363302 296	80934658 195	83661336..... 296
3641438..... 59	77383118 10	80934671 183	83671475..... 87
3911428..... 59	77383303 63, 67	80963050 296	83683085..... 247, 299
3911528..... 59	77383377 71, 75	80963055 296	83683175..... 91
4711400..... 59	77383410 296	80963056 296	83683246..... 63, 67
4711500..... 59	77383467, 217, 219, 293, 296	80963057 215	83683254..... 213
4846528..... 59	77383470, 217, 219, 250, 253, 269, 291, 293, 296	80963058 64, 68, 199, 213	83683291..... 9
70022051..... 183	77383540 250, 253	80963059 213	83683308..... 85
7024177..... 109	77383567 221	80963060 .. 155, 213, 261	83924157..... 189
71492142..... 83, 133, 136	77383580 95	80963062 296	83953028..... 199
72071980..... 63	77383744 250, 253	80963065 64, 68, 199, 215	84521056..... 85
72088049..... 278	77384578 215	80963066 296	84521062..... 53, 55
77133052.. 133, 135, 144, 153, 278	80003082 281	80963067 .. 213, 247, 255	84712738.. 63, 67, 71, 75, 139, 141, 145
77133053... 133, 135, 144	80003152 281	80963068 . 213, 215, 247, 255, 296	84712739..... 139, 141
77133073..... 153	80003227 281	80963069 64, 68, 155, 199, 261, 296	84712746..... 83
77133133..... 131	80003337 281	80963101 250, 299	84714006..... 64, 139
77133134..... 131	80003447 281	80964051 242	84716434..... 53, 55
77133136..... 121	80214343 191	80973021 221	84716719..... 133, 135
77133137.. 121, 127, 145, 153	80264033 241	82033996 . 247, 255, 293, 296	84717304..... 121, 139
77133139.. 147, 149, 151, 267, 269, 271	80264034 241	82092118 63, 68	84717306..... 261
77133140.... 50, 139, 141, 147, 149, 151, 267, 269, 271, 291	80264046 242	83073828 99	84717344..... 139, 141
77133141..... 269, 291	80264052 241	83191004 71, 75	84717458..... 155
77133166..... 131	80264060 241	83191005 71, 75	84717519..... 155
77133168.... 151, 269, 291	80264062 241	83191006 71, 75	84717537..... 261
77133177.... 50, 139, 141, 147, 149, 151, 267, 269, 271, 291	80264066 239	83191010 .. 63, 67, 71, 75	84717563... 151, 267, 271
77133201..... 49	80264074 242	83191013 71, 75, 91	84717640..... 47
77133209... 145, 153, 278	80264078 241	83191021 71, 75, 91	84717641..... 121
77133248..... 303	80264082 241	83191028 87	84717644..... 43
77133279..... 145	80264084 241	83191032 63, 67	84717803..... 131
77133306..... 127, 153	80264091 242	83191038 64, 68	84717824..... 145
77133390..... 127, 153	80264108 241	83191041 63, 67	84717832.. 131, 139, 141
77133447..... 68, 145	80264140 195	83191057 63, 67	84717839..... 79, 81, 133, 135
77133497..... 141, 147	80274006 89	83191059 119	84717851..... 63, 67, 131
77133498.. 121, 141, 144, 147, 153	80364009 13, 239	83201006 16	84717852..... 79, 139
77133499.. 121, 141, 144, 153	80364024 241	83201017 277	84717854..... 153
77133893..... 153, 278	80384185 242	83201021 15	84717859..... 151
77143003..... 9, 155, 211, 221	80384187 242	83201024 49	84717860..... 147
77143004..... 247, 253	80384191 242	83201026 49, 279	84717878..... 145
771430069, 85, 211, 221, 247, 253	80384206 239	83201038 278	84717886..... 151
77143013..... 9, 59	80384207 239	83201039 277	84717889..... 76, 135
	80384210 239	83201057 205	84717893..... 121, 261
	80384211 239	83201073 278	84717896..... 278
	80384214 239	83201120 .. 139, 141, 259	84717911.. 133, 135, 139, 141
	80603022 226, 230	83201123 ... 27, 278, 284, 287	84717934..... 63, 67, 131
	80603026 226, 230		84717983..... 141
	80603037 233, 235		84718026.. 267, 271, 283, 287

SECTION 12 - OPTIONAL EQUIPMENT

84718032	267, 271	88201003	63, 67, 117, 175, 199, 247, 255, 299	88211028.....	71, 75	88551007	9, 71, 75
84718041	283, 287	88201005	269, 291	88211030.....	247	88551009	63, 67, 76, 117, 121, 133, 135, 136, 147, 175, 199, 247, 255, 296
84718067	49	88201006	144	88211044.....	275	88551010	9, 71, 85, 87, 123, 153, 170, 175, 193, 264, 278, 283, 287, 291, 296
84718164	133, 135	88201007	144	88211068	15, 79, 81, 281	88551011	15, 47, 53, 55, 79, 81, 119, 144, 193, 201, 202, 278, 283, 287
84718185	76, 144	88201008	50, 121, 136	88212272.....	16	88551012	63, 67, 71, 75, 139, 141, 145
84718189	153	88201009	147	88212285.....	16	88551013	25, 31, 53, 55, 71, 75, 85, 139, 141, 147, 149, 151, 259, 279
84718280	278, 283, 287	88201010	133, 135	88212321.....	15	88551015	59, 83, 193
84718281	278, 283, 287	88201011	261	88261014.....	10	88551154	16
84718439	153	88201012	267, 275, 287	88261017.....	123, 155	88561001	136, 175
84718657	139	88201016	9, 85	88261022.....	211	88561002	50, 147
84718688	121	88201017	291	88301073.....	9	88561003	9, 85, 87, 170, 175, 193, 211, 264
84718689	121	88201018	71, 87, 145, 296	88301088.....	269, 291	88561004	47, 193
84718735	155	88201019	283, 287	88301193.....	9, 27	88561006	85
84718736	155	88201020	9, 76, 85, 170, 193, 264, 278	88301311.....	119	88561008	83, 193
84718759	127	88201021	41, 43, 85, 123	88302125.....	226, 230	88561009	299
84718861	139, 141	88201022	123, 267, 271, 283, 287	88321022.....	296	88561105	27, 71, 75, 269, 291
84718925	257	88201023	121, 127, 145, 153	88321029.....	211	88561107	10, 76, 121, 133, 135, 199, 296
84718926	257	88201025	131	88341022	31, 33, 35, 41, 43, 47, 49, 53, 55, 59	88561108	43, 63, 67, 145, 267, 271, 283, 287, 296
84719038	131	88201027	43	88411036.....	151	88561109	53, 55, 68, 71, 75, 277, 283, 287
84719042	153	88201028	170, 264	88411037.....	267, 271	88561111	27, 71, 75, 279
84719071	133, 135	88201029	177	88441001.....	123	88561113	43, 115
84719109	85, 133, 135	88201030	175	88501004	133, 135, 147, 199, 247, 261, 296, 299	88581136	49
84719110	133, 135	88201033	119	88501005	41, 43, 71, 123, 153, 170, 175, 264, 278, 283, 287	88581140	149
84719115	127	88201034	278, 283, 287	88501006	15, 41, 43, 47, 193, 201, 277	88581310	277
84719141	75, 136	88201035	16, 41, 43, 119, 144, 199, 201	88501007	9	88581320	277, 283, 287
84719142	76, 144	88201036	41, 43, 193, 201	88501008	41, 43, 201, 278, 283, 287, 291	88581325	15
84719169	144	88201037	47, 201	88501010	43	88591009	303
84719380	144	88201040	53, 55	88501012	277	88591019	15
84719429	135, 145	88201043	278	88501016	53, 55	88591036	281
84719430	135	88201046	279	88501106	41, 43	88591104	15
84719431	144	88201050	9	88501108	278, 283, 287, 291	88591108	15
84719432	144	88201065	25, 53, 55, 75, 147, 151, 278	88501110	15	88591202	139, 141, 153
84719646	153	88201066	31, 149	88501314	277	88591204	49, 76, 79, 81, 95, 121, 135, 139, 141, 144, 153, 155, 261
84719647	153	88201067	85	88501405	123	88591205	49, 95, 149, 151, 153, 277, 281
84719650	149	88201073	41, 43	88501406	115, 123, 271, 283	88591206	44, 68, 145, 147, 149, 151, 153
84719651	277	88201095	83, 193	88501408	179	88591207	76, 79, 81, 131, 133, 135, 139, 141, 144, 151, 257, 279
84719689	141	88201096	43	88501420	15	88591209	64, 68, 131, 144
84719698	144	88201105	31, 33, 35, 49, 53, 55	88501610	296	88591210	64, 68, 79, 81, 131, 193
85071128	85	88201107	23	88501612	9, 71, 75	88591508	145
85101098	16	88201112	79, 81	88501613	9	88631301	271, 283
85211088	9	88201532	23, 25, 277	88501616	63, 67, 119, 226, 230	88631337	279
85401340	15	88201533	23, 25	88521010	23	88631338	115
85941016	145, 153, 269	88201534	53, 55, 279	88521016	19, 53, 55	88631449	49, 59
85941017	68, 221	88201535	53, 55, 277	88521204	10		
86081050	59	88201536	277	88521205	76, 151, 267, 271		
86541381	83	88201537	25	88521206	85		
86561308	277	88201538	277	88521208	278		
86621230	296	88201562	279	88521210	16		
86641158	278	88201563	277	88521214	64, 68		
86681572	16	88201564	25, 277	88521304	155, 267, 269, 275, 287, 291		
86683122	10, 83, 119, 133, 136	88201566	277	88521306	15, 278		
86683193	247, 250, 253	88201568	23, 279	88521310	31, 33, 35, 49, 53, 55		
86683480	247, 293	88201569	23	88521312	15		
86881273	279	88201607	23	88521604	9		
86881276	279	88201608	278	88551004	261		
86881421	103	88201616	95				
86883074	64	88204912	10				
86883075	63, 67						
86883106	64, 68, 83						
86883260	296						
86883327	85						
86883469	131						
86984451	105						
86984452	105						
88201001	76						
88201002	296						

SECTION 12 - OPTIONAL EQUIPMENT

88631509.....27	88671001 . 16, 23, 27, 41, 43, 144, 202, 278	90202548 109	90208165.....201
88661010.....53, 55	88671002 279	90203040 .. 278, 283, 287	90208166.....201
88661013 43, 47, 49, 133, 135, 193	88671008 27, 49	90203437 207	90208167.....201
88661016.....47	88671022 49, 53, 55	90203438 207	90208168.....201
88661065..267, 271, 283, 287	88701021 15	90203439 207	90208169.....201
88661084.....193	88701023 151	90203440 207	90208170.....201
88661103.....144	88711100 151	90203543 105	90208171.....201
88661180.....47	88711280 15	90204007 53, 55	90208172.....202
88661345.....85, 133, 135	88711283 83	90204097 49	90208173.....201
88661362.....133, 135	88711284 71, 75, 97	90204244 . 267, 271, 283, 287	90208174.....201
88661364.....133, 135	88711383 250, 253	90204245 . 267, 271, 283, 287	90208175.....201
88661365.....133	88711385 71, 76	90205121 43	90208176.....201
88661384.....71, 139	88712011 278	90205792 . 63, 67, 71, 75, 139, 141, 145	90208177.....201
88661408.....85, 133, 135	88712034 250, 253	90205870 . 23, 25, 53, 55, 277	90208178.....202
88662003.....139, 141	88712305 . 267, 271, 283, 287	90205891 19	90208179.....201
88662005.....76, 95, 136, 144, 155, 261	88821004 . 115, 123, 271, 283	90205918 85	90208180.....201
88662006..43, 47, 49, 95, 153	89981036 296	90206169 247, 253	90208181.....201
88662007.....147, 149	90020247 16	90206194 . 267, 271, 278, 283, 287	90208183.....201
88662008.....79, 81, 131, 133, 135, 145	90021552 .. 115, 271, 283	90206195 121	90208184.....201
88662010.....63, 67, 131	90021705 293	90206196 9	90208185.....201
88662011.....79, 81, 131	90022042 153	90206199 . 121, 155, 267, 271, 278, 283, 287	90208186.....201
88662017.....141	90023155 144	90206548 175	90208187.....201
88662018 49, 53, 55, 153	90026491 233, 235	90206553 175	90208188.....201
88662019.....43, 151, 153	90026803 213	90206846 16	90208189.....201
88662020.....144	90026965 43	90207046 31	90208190.....202
88662025.....131	90027179 . 151, 267, 271, 278, 283, 287	90207204 99	90208203.....205
88662026.....153	90027187 . 63, 67, 71, 75, 133, 136, 144, 267, 269, 271, 283, 287, 291	90207220 296	90208204.....205
88662061.....131	90027214 .. 247, 293, 296	90207458 9	90208206.....205
88662062.....153	90027319 .. 247, 293, 296	90207463 . 151, 267, 271, 287	90208207.....205
88662064.....75, 121, 135, 141, 144, 153, 261	90027470 23, 25	90207464 149	90208208.....205
88662065...149, 151, 153	90027471 . 23, 25, 63, 67, 277, 284, 288	90207661 269, 291	90208209.....205
88662067.....131	90027473 . 23, 79, 81, 95, 277	90207719 261	90208210.....205
88662084 49, 79, 81, 139, 141, 261	90027684 64, 68	90207856 121	90208211.....205
88662087.....257	90027906 79, 81, 139, 141	90207879 205	90208212.....205
88662090.....63, 67, 131	90027987 . 115, 123, 271, 283	90207880 43	90402478.....35
88662105..49, 53, 55, 81, 121, 133, 135, 145, 151, 153, 277	90028482 131	90207882 43	90402948.....41, 43
88662106.....50, 95, 131, 133, 135, 193	90028660 71, 76, 83	90207902 27	90403056.....43
88662107.....43	90028662 115	90208142 201	90403437.....41, 43
88662108...133, 135, 257	90028740 15	90208143 201	90451039.....47
88662110.....257	90028935 19	90208145 201	90451047.....41, 43
88662139.....121	90028990 43	90208146 202	90451053.....41
88662152.....49, 121	90029935 43	90208147 201	90451058.....31, 33, 55
88662193.....281	90029955 .. 293, 296, 299	90208148 201	90453002.....31, 57
88662222.....144	90030271 63, 67, 85	90208149 201	90453016.....43
88662224 75, 76, 95, 135, 144	90153001 . 31, 33, 35, 41, 43, 47, 49, 53, 55	90208150 201	90453031.....47
88662227....85, 133, 135	90200003 . 31, 33, 35, 49, 53, 55	90208151 201	90453032.....47
88662239 68, 79, 81, 131, 133, 135, 139, 141, 145, 261	90200284 123	90208152 201	90453034.....49
88662240.....153	90200440 99	90208153 201	90453040.....41
88662242....81, 135, 145, 257	90200445 233, 235	90208154 201	90453041.....41
88662244.....257	90200602 259	90208155 201	90453045.....57
88662306.....144	90200638 .. 115, 271, 283	90208156 201	90453050.....201
88662421.....75, 145	90200680 247	90208157 201	90455011.....41
88662425.....144	90200688 233, 235	90208158 201	90455012.....43
	90200755 9	90208159 201	90455035.....47
	90202230 119	90208160 202	90455037.....47
		90208161 202	90455044.....49
		90208162 201	90455049.....37
		90208163 201	90455051.....33
		90208164 201	90455052.....35

SECTION 12 - OPTIONAL EQUIPMENT

90553027	226, 230	91034276	159, 163	91081368.....	31	91083314.....	230
90553028	226, 230	91034339	165	91081369.....	31	91083317	226, 230
90553031	59	91034372	47	91081388.....	63, 67	91083338	64, 68
90553032	59	91034373	47	91081397.....	23	91083339	139, 141
90553033	59	91034374	47	91081415.....	15	91083364	85
90553034	59	91034375	47	91081432.....	147, 151	91083385	111
90554001	10, 59	91034376	47	91081433.....	147	91083425	261
90554006	59	91034377	47	91081437.....	149	91083426	261
90554007	59	91035247	273	91081438.....	149	91083431	277
90554008	59	91035248	273	91081445.....	179	91083432	278
90554009	59	91041322	49	91081447.....	25, 277	91083440	213
90554010	59	91041324	49	91081457.....	25	91083449	16
90554011	59	91041325	49	91081475.....	9	91083456	71, 75
90554012	59	91041326	49	91081499.....	247	91083459	197
90554013	59	91041327	49	91081541.....	85	91083468	161
90554014	59	91041356	49	91081577.....	53, 55	91083470	165
90555020	39	91041361	49	91081594.....	53, 55	91083471	301
90555024	59	91041362	50	91081622.....	53, 55	91083473	159, 163
90556020	59	91041365	27	91081640.....	221	91083480	19
90600273	119	91041451	278	91081654.....	85	91083481	71, 75, 221
90600390	31, 57	91041732	15	91081691.....	16	91083482	71, 75, 221
90600832	57	91043125	43, 49, 53, 55,	91083019.....	79, 81	91083490	261
90600833	57	267, 271, 283, 287		91083050.....	147	91083491	83
90601015	57	91043126	43, 47, 49, 53,	91083063.....	23, 279	91083492	226, 230
90601219	57	55, 267, 271, 283, 287		91083069.....	193	91083493	63, 67
90601819	57	91043134	233, 235	91083070.....	193	91083499	187
90601873	57	91043135	233, 235	91083085.....	85	91083503	71, 75
90601874	57	91043136	233, 235	91083094.....	85	91083504	71, 76
90602706	207	91043146	111	91083106.....	63, 67, 71, 75,	91083511	41
90602904	41, 43	91043147	271, 283, 287	139, 141, 145		91083513	163, 278
90602905	41, 43	91043174	267	91083124.....	87	91083518	193
90801353	41, 43	91043186	49	91083126.....	87	91083519	193
91003016	233, 235	91043214	123	91083128.....	87	91083521	177
91003018	233, 235	91043221	49, 59	91083136.....	115, 123, 271,	91083533	9, 85
91003020	233, 235	91043222	16	284		91083536	79, 81, 131
91003031	233, 235	91043237	9	91083145.....	131	91083547	271, 283
9103019	275	91043246	16	91083155.....	250, 253	91083550	269
91031009	16	91043298	111	91083173.....	9	91083551	291
91031014	19	91043429	247, 255	91083191.....	145	91083560	91
91031236	23, 25, 53, 55,	91043446	181	91083194.....	145	91083561	235
277		91044002	303	91083200.....	193	91083562	235
91031268	10	91044274	163	91083216.....	151, 269, 291	91083573	85
91031521	247, 255	91046061	49	91083217.....	149	91084001	63, 67
91033029	9	91046062	49	91083218.....	63, 67, 76	91084008	169, 263
91033038	27, 49, 59	91053020	79, 81, 139,	91083222.....	79, 81, 139,	91084009	169, 263
91033039	49, 59	141, 145		145		91084012	169, 263
91033089	226, 230	91053419	293	91083224.....	147	91084022	193
91033104	111	91053426	131, 133, 135,	91083225.....	147	91084032	187
91033137	85	139, 141, 151, 277		91083232.....	131	91084038	187, 213
91033138	121, 144, 153	91053450	151, 277	91083246.....	79, 81, 131	91084039	187
91033185	279	91054002	141, 145	91083248.....	53, 55	91084042	179
91033186	23, 25, 53, 55,	91063039	144	91083249.....	50	91084043	179
277		91063040	144	91083250.....	91	91084046	97
91033187	279	91064017	163	91083262.....	303	91084047	97
91033189	23	91081087	278	91083266.....	75, 145	91084135	185
91033240	175	91081148	23	91083289.....	9	91084136	185
91033317	215	91081158	64, 68	91083290.....	151, 267, 271	91084137	185
91033320	9	91081171	23, 279	91083293.....	131	91084138	185
91033380	293, 296	91081172	23, 279	91083296.....	185	91084139	185
91033425	296	91081176	19	91083297.....	25, 277	91084140	185
91033445	278	91081177	16	91083298.....	23, 277	91084141	185
91033485	9	91081181	85	91083301.....	193	91084142	185
91034028	109	91081313	53, 55, 147,	91083304.....	159, 165	91084143	185
91034139	165	151		91083306.....	68, 121, 145	91084144	185
91034153	159, 165	91081326	278, 283, 287	91083307.....	25	91084145	185
91034156	301	91081332	123	91083310.....	121	91084155	177
91034267	161	91081354	115	91083312.....	123	91084156	177

SECTION 12 - OPTIONAL EQUIPMENT

91084157.....	177	91086081 ..	115, 271, 283	91121216	293	91124107.....	9
91084158.....	177	91086085	149	91121264	175	91124108.....	167
91084159.....	177	91086101	23	91121283	269, 291	91125002.....	111
91084160.....	177	91086102	25	91121307	281	91125003.....	111
91084161.....	177	91086116	31	91121308	27	91125030.....	278
91084198.....	85	91086121	55	91121309	27	91125031.....	278
91084199.....	169, 263	91086122	53, 55	91121310	27	91125056.....	257
91084201.....	169, 263	91086131	71, 75	91123016 ..	278, 283, 287	91125069.....	193
91084203.....	169	91086138	281	91123018	277	91125106.....	247, 255
91084214.....	173	91086139	281	91123019	277	91126008...	278, 283, 287
91084215.....	173	91086140	277	91123021	279	91126009.....	278
91084218.....	185	91086141	277	91123022	277	91126010.....	277
91084227.....	303	91086142	277	91123037	233, 235	91126029.....	291
91084228.....	303	91086151	27	91123038	233, 235	91126031.....	291
91084277.....	169, 263	91086152	27	91123042	233, 235	91126032.....	291
91084278.....	170, 264	91086174	85	91123043	233, 235	91126071.....	279
91084279.....	170, 264	91086175	9	91123054 ..	278, 283, 287,	91126080.....	283, 287
91084284.....	197	91091001	71	291		91141218.....	9
91084297.....	197	91093016	189	91123055	291	91141259.....	293
91084301.....	197	91093030	217	91123061 ..	267, 271, 283,	91141329.....	9
91084302.....	197	91093031	211	287		91141350.....	49, 59
91084305.....	167	91093037	217	91123062 ..	267, 275, 287	91141364.....	296
91084306.....	161	91094022	191	91123075	261	91141429.....	221
91084308.....	301	91094025	189	91123081	281	91141436.....	9
91084312.....	79, 81	91094026	189	91123082	281	91141459.....	247, 253
91084317.....	187	91094027	189	91123085	281	91141480.....	211
91084318.....	187	91094028	189	91123086	281	91141511.....	97
91084319.....	187	91094029	189	91123089	281	91141512.....	296
91084320.....	187	91094030	189	91123092	15	91143055.....	63, 67, 139,
91084321.....	187	91094031	189	91123102	279	141, 145	
91084322.....	187	91094032	189	91123119	97	91143105.....	269, 291
91084323.....	187	91094033	189, 191	91123124	9, 83	91143108.....	215, 293
91084324.....	187	91094034	189	91123126	119	91143117.....	296
91084325.....	187	91094035	189	91123127	95	91143120.....	226, 230
91084326.....	187	91094038	189	91123130	95	91143122.....	71, 75
91084327.....	187	91094039	189	91123132	57	91143127.....	217, 219
91084328.....	187	91094040	189	91123136	277	91143128.....	217, 219
91084329.....	187	91095034	250	91123137	281	91143133.....	193
91084330.....	187	91121022	278	91123149	133, 135	91143144.....	193
91084331.....	187	91121023	277	91123150	193	91143162.....	226, 230
91084332.....	187	91121024	277	91123154	269, 291	91143164.....	230
91084347.....	161	91121031	279	91123155	269, 291	91143172.....	95, 193
91084348.....	161	91121032	279	91123160	273	91143182.....	226, 230
91084351.....	161	91121041	277	91123168	85	91143187.....	155, 261
91084352.....	161	91121045	278	91123172	9	91143201.....	179
91084368.....	161	91121056	278	91123177	293	91143202.....	226
91084369.....	161	91121066	277	91123181	219	91143218.....	193
91084370.....	163	91121079	277	91123182	250, 253	91143269.....	85
91084371.....	163	91121080	277	91124071	159	91143280.....	226, 230
91084372.....	163	91121081	25, 277	91124073	159	91143281.....	226, 230
91084373.....	163	91121082	279	91124074	159	91143282...	49, 226, 230,
91084375.....	185	91121083	279	91124076	163	233, 235	
91084376.....	185	91121122	277	91124078	163	91143283.....	226, 230
91084386.....	177	91121124	31	91124079	165	91143284.....	226, 230
91084387.....	177	91121125 ..	278, 283, 287	91124081	165	91143285.....	226, 230
91084388.....	177	91121134 ..	278, 283, 287,	91124082	165	91143286.....	226, 230
91084389.....	187	291		91124083	301	91143288.....	226, 230
91084390.....	187	91121145	296	91124084	301	91143290.....	233, 235
91085033.....	31	91121146	296	91124085	301	91143292.....	226, 230
91085058.....	55	91121151	293	91124086	301	91143314.....	71, 76
91085071.....	261	91121157	279	91124087	167	91143315.....	63, 67
91085091.....	27	91121176	281	91124088	167	91143316.....	83
91085115.....	259	91121178	281	91124089	167	91143331.....	219
91085125.....	269	91121179	281	91124090	167	91143333.....	250, 299
91085128.....	291	91121180	281	91124094	103	91143335.....	299
91085139.....	85	91121196	278	91124096 ..	159, 161, 163,	91143342.....	117
91086055.....	91	91121197	278	165, 167		91143357.....	10

SECTION 12 - OPTIONAL EQUIPMENT

91143361	250, 253	91144378	103	91163121	257	91334012	241
91143372	183	91144379	103	91163129	87	91334014	239
91144015	197	91144380	103	91163130	226, 230	91334015	239
91144017	301	91144381	103	91163138	43, 47, 49, 53, 55	91334017	239
91144042	167	91144382	99	91163139	43, 49, 53, 55	91334018	239, 241
91144093	187	91144383	99	91163184	226, 227, 230	91334024	239
91144094	187	91144384	99	91163191	257	91334028	239
91144095	187	91144385	99	91163201	75, 141, 145	91334030	239
91144098	187	91144386	99	91163260	63, 67	91334031	239
91144099	187	91144387	99	91163268	91	91334032	239
91144128	159, 163, 165, 167, 301	91144388	99	91163269	57	91334033	239, 241
91144158	181	91144389	99	91164017	189	91334035	239
91144190	119	91144390	99	91164023	161	91334038	213
91144191	119	91144391	99	91164086	13	91335020	199
91144192	119	91144392	99	91164087	13	91335033	63, 67
91144197	117	91144393	99	91164094	13, 226, 230	91336003	71, 75
91144248	189	91144394	99	91164096	242	91336004	63, 67
91144326	97	91144395	99	91164102	245	91341012	293
91144327	97	91144396	99	91164109	191	91341013	293
91144328	97	91144397	99	91164110	191	91343031	293
91144329	97	91144398	99	91164111	191	91343040	253
91144332	97	91144399	99	91166062	27	91343052	15
91144333	105	91144400	99	91204460	167	91343074	217, 219
91144334	105	91144401	99	91213002	127, 153	91344006	245
91144335	105	91144402	99	91301019	151	91344009	239
91144336	105	91144403	99	91301020	115	91344011	241
91144337	105	91144404	99	91301065	261	91344013	241
91144338	105	91144405	99	91301083	53	91344014	241
91144339	105	91144406	100	91301086	85	91344015	241
91144340	105	91144407	100	91303006	149	91344016	241
91144341	105	91144408	100	91303007	151	91344017	241
91144342	105	91144431	117	91303008	151	91344018	241
91144343	105	91144432	117	91303008	151	91344019	241
91144344	105	91144433	117	91303009	149	91344020	241
91144345	105	91144439	10	91303019	267, 287	91344021	241
91144346	105	91144442	103	91303021	9	91344022	241
91144347	105	91144448	119	91303037	195	91344023	241
91144348	105	91144458	119	91303038	261	91344024	241
91144349	105	91144459	183	91303041	261	91344025	241
91144350	105	91144460	183	91303047	226, 230	91344026	241
91144351	105	91144461	183	91303049	145	91344027	242
91144352	105	91144462	183	91303056	63, 67	91344028	241
91144353	105	91144463	183	91304026	195	91344029	241
91144354	105	91144464	183	91305016	53	91344030	241
91144355	105	91144465	183	91306030	53	91344031	13, 241, 245
91144356	105	91144466	183	91323022	63, 67, 131	91344032	242
91144357	105	91144467	183	91323023	63, 67, 131	91344033	241
91144358	105	91145128	250	91323030	226, 230	91344043	242
91144359	105	91146052	25, 278	91331002	64, 68	91344045	242
91144360	105	91146053	49, 59	91331014	71, 75	91344046	241
91144361	105	91146054	49, 59	91331018	199	91344047	242
91144362	105	91146058	71, 75	91331020	63, 67	91344048	79, 81
91144363	105	91146081	10	91333002	64, 68	91345008	71, 75
91144364	105	91146099	247, 299	91333003	64, 68	91345010	267, 275, 287
91144365	105	91146101	63, 67	91333004	71, 75, 141	91345013	293
91144366	105	91146102	123	91333013	213	91361001	296
91144367	105	91146108	123	91333023	193	91361002	296
91144368	105	91153031	83	91333029	281	91361003	296
91144369	103	91155016	83	91333031	63, 67	91361004	296
91144370	103	91161210	193	91333036	233, 235	91361005	9
91144371	103	91163012	119	91333043	119	91361008	211
91144372	103	91163028	226, 230	91334003	13	91361018	250, 299
91144373	103	91163044	191	91334004	13	91363002	155
91144374	103	91163087	226, 230	91334005	13	91363008	296
91144376	103	91163093	123	91334008	239	91363009	296
91144377	103	91163098	76, 144	91334009	239	91363019	239
		91163109	121	91334010	239	91363021	213, 215

SECTION 12 - OPTIONAL EQUIPMENT

91363025.....	119	91386007.....	115	91404184.....	169, 263	91483039.....	226, 231
91363026.....	199	91386009.....	15	91404185.....	169, 263	91483040.....	226, 231
91363027.....	199	91386010.....	16	91404190.....	169, 263	91483041.....	91
91363028.....	199	91393003.....	139	91404214.....	170, 264	91483042.....	231
91363029.....	64, 67	91393007.....	273	91404326.....	195	91483043.....	231
91363030.....	199	91395006.....	273	91404327.....	195	91483044.....	231
91363031.....	64, 68	91395007.....	63, 71, 79	91404352.....	163, 301	91483045.....	231
91363034.....	217, 219	91401081.....	15	91404384.....	201	91483046.....	231
91363035.....	215	91403031.....	15	91406099.....	16, 144	91483047.....	231
91363036.....	115	91403033.....	15	91411073.....	49	91483048.....	273
91363040.....	275	91403034.....	15	91414004.....	109	91483052.....	273
91363043.....	267, 275, 287	91403065.....	15	91414005.....	109	91484001.....	13
91363045.....	267, 287	91403066.....	15	91414006.....	109	91484002.....	13, 226, 230
91363054.....	215	91403067.....	15	91414007.....	109	91484003.....	13, 245
91363065.....	9	91403078.....	15	91414008.....	109	91484004.....	13, 245
91363066.....	71, 76	91403082.....	15	91414009.....	109	91484005.....	13, 239
91363070.....	226, 230	91403102.....	63, 67, 89	91414010.....	109	91484006.....	109
91363073.....	296	91403103.....	63, 67, 89	91414011.....	109	91484007.....	109
91363085.....	27	91403145.....	15	91414012.....	109	91484008.....	109
91363087.....	296	91403146.....	15	91414013.....	109	91484009.....	109
91363128.....	226, 231	91403162.....	15	91414014.....	109	91484010.....	109
91363140.....	227, 231	91403163.....	15	91414015.....	109	91484011.....	159
91364004.....	217, 219	91403164.....	15	91414016.....	109	91484012.....	159
91364005.....	217, 219	91403165.....	15	91414017.....	109	91484014.....	10
91364006.....	217, 219	91403166.....	15	91414018.....	109	91484015.....	10
91364007.....	217, 219	91403225.....	19	91414019.....	109	91484016.....	264
91364008.....	217, 219	91403230.....	9, 59	91414020.....	109	91484017.....	264
91364009.....	213, 215	91403372.....	15	91414021.....	109	91484018.....	241
91364010.....	215	91403413.....	43, 49, 53, 55	91414022.....	109	91484019.....	239
91364011.....	215	91403414.....	43, 47, 49, 53, 55	91414024.....	109	91484020.....	239
91364012.....	215			91414025.....	109	91484021.....	239
91364013.....	215	91403448.....	43	91414026.....	109	91484022.....	241
91364014.....	215	91403512.....	87	91414027.....	109	91484023.....	241
91365013.....	215	91403574.....	9	91415040.....	15	91484024.....	241
91365014.....	64, 68	91404040.....	191	91480001.....	16	91484025.....	245
91365017.....	253	91404041.....	191	91480002.....	15	91484026.....	241
91365045.....	296	91404042.....	191	91481005.....	87	91484027.....	245
91366007.....	267, 275, 287	91404043.....	191	91481006.....	136	91484028.....	241
91373009.....	71, 76	91404044.....	191	91481016.....	9	91484029.....	241
91373011.....	299	91404046.....	191	91483001.....	13	91484030.....	241
91375005.....	299	91404047.....	191	91483004.....	263	91484031.....	242
91381009.....	170, 264	91404048.....	191	91483011.....	91	91484032.....	245
91383039.....	271, 278, 283, 287	91404049.....	191	91483012.....	169	91484033.....	245
91383054.....	144	91404050.....	191	91483013.....	233, 235	91484034.....	242
91383055.....	144	91404051.....	191	91483014.....	233, 235	91484035.....	242
91383056.....	144	91404053.....	191	91483015.....	87	91484036.....	242
91383057.....	144	91404054.....	191	91483020.....	109	91485003.....	247, 250
91383059.....	144	91404055.....	191	91483021.....	153	91485007.....	230, 235
91383060.....	144	91404056.....	191	91483022.....	153	91485008.....	267
91383061.....	144	91404057.....	191	91483023.....	144	91485009.....	287
91383065.....	89	91404058.....	197	91483024.....	15	91485011.....	261
91383075.....	167	91404059.....	197	91483025.....	159	91485012.....	275
91383076.....	173	91404060.....	197	91483026.....	226, 230	91485013.....	271
91384008.....	189	91404061.....	197	91483027.....	226, 230	91485014.....	283
91384009.....	189	91404062.....	197	91483028.....	226, 227, 230	91485018.....	95
91384010.....	89	91404063.....	197	91483029.....	226, 227, 230	91485020.....	277
91384011.....	10	91404064.....	197	91483030.....	226, 230	91485021.....	273
91385004.....	296	91404065.....	197	91483031.....	226, 230	91485022.....	273
91385008.....	271, 283	91404066.....	197	91483032.....	226, 230	91486001.....	9
91385009.....	115	91404067.....	197	91483033.....	226, 230	91486006.....	9
91385016.....	277, 281	91404177.....	263	91483034.....	226, 230	91486007.....	9
91385020.....	67, 75, 81	91404178.....	169, 263	91483035.....	226, 230	91486011.....	16, 144
91385022.....	144	91404179.....	169, 263	91483036.....	239, 241, 245, 247, 250	91504028.....	195
91386002.....	10	91404180.....	169, 263	91483037.....	226, 230	91504029.....	195
91386006.....	271, 283	91404181.....	169, 263	91483038.....	226, 230	H0453002.....	57
		91404183.....	169, 263				



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